

## Structural variations across the nepheline (NaAlSiO<sub>4</sub>)–kalsilite (KAlSiO<sub>4</sub>) series

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### ABSTRACT

The crystal structures of 19 samples from the nepheline (NaAlSiO<sub>4</sub>; Ne)–kalsilite (KAlSiO<sub>4</sub>; Ks) series, previously prepared via ion-exchange, were examined using synchrotron high-resolution powder X-ray diffraction (HRPXRD) data and Rietveld structure refinements. Parent materials for the three series include a natural Monte Somma nepheline (series-1), synthetic Na nepheline (series-2), and high-Si synthetic nepheline (series-3), having excess Si mole percentages of 5.2, 1.7, and 12.5%, respectively. Three different structure-types were found to occur among the samples examined: nepheline (*P6<sub>3</sub>*), tetrakalsilite (*P6<sub>3</sub>*), and kalsilite (both *P6<sub>3</sub>* and *P31c* intergrowth). Trikalsilite was not observed in this study. Vacancies (□) at the K site as well as Ca and K atoms at the Na1 site play an important role in the crystal-chemical behavior of nepheline solid solutions. Vacancies cause an elongation in the average <K-O>[9] distance in nepheline. When K atoms enter the Na1 site in nepheline, the average <(Na,K)-O>[7] distance increases linearly and is parallel to the average <(Na,K)-O>[9] distance in kalsilite and the grand mean of such distances in trikalsilite and tetrakalsilite. Before K atoms enter the Na1 site, the average <(Na,K)-O>[7] distance is constant because of the full occupancy of the Na1 site with Na atoms. Ca atoms at the Na1 site in the Monte Somma sample-1 cause a contraction in the <(Na,K)-O>[7] distance. In Na-rich nepheline samples, Na atoms in the large channels occupy a Na(K) site that is off the 6<sub>3</sub> axis and close to the usual K site. In natural nepheline samples, the K site in most cases contains K atoms and □, and the Na1 site is filled mainly with Na, minor Ca, and K atoms in K-rich samples. Nepheline from Monte Somma (sample-1) contains weak satellite reflections that are also present in some other kalsilite samples. Average <*T*-O> distances indicate a high degree of Al-Si disorder in nepheline but increasing Al-Si order in tetrakalsilite and kalsilite. Increasing the amount of K atoms beyond the ideal composition of K<sub>0.25</sub>Na<sub>0.75</sub>[AlSiO<sub>4</sub>] causes expansion in multiple structural parameters because of the larger size of K<sup>+</sup> relative to Na<sup>+</sup>.

**Keywords:** Nepheline-kalsilite series, crystal structure, Al-Si order, HRPXRD, satellite reflections