1	Revision 1
2	Phase relationships in the system ZnS-CuInS ₂ : insights from a nanoscale
3	study of indium-bearing sphalerite
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14	ABSTRACT
15	Micron- to submicron-scale indium-rich domains are preserved within sphalerite included in hornfels-
16	hosted pyrrhotite from the Dulong polymetallic skarn, Yunnan, China. The nano-mineralogy of the
17	ZnS-bearing blebs was investigated using scanning transmission electron microscopy on thinned foils
18	extracted <i>in-situ</i> from pyrrhotite. Indium incorporation in sphalerite occurs via the coupled substitution
19	$2Zn^{2+} \leftrightarrow Cu^+ + In^{3+}$, the results thus allow insights into phase relationships in the system ZnS-CuInS ₂
20	in which solubility limits are debated with respect to a cubic to tetragonal phase transition. The highest

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21 concentrations of In are measured in basket-weave domains from the smallest ZnS blebs or from un-22 patterned areas in coarser, irregular ZnS inclusions in pyrrhotite. Indium-rich domains contain 17-49 23 mol.% CuInS₂, whereas In-poor sphalerite contains <5 mol.% CuInS₂. Atomic-scale metal ordering 24 observed in In-(Cu)-rich ZnS domains was modelled as mixed sites in a cubic structure with $P4\overline{3}m$ 25 symmetry and empirical formula $[(Cu,In,Zn)_3(Zn_0,Fe_{0.5})]_4S_4$. This sphalerite modification is distinct 26 from the cubic-tetragonal phase transition reported elsewhere for analogous, synthetic phases with 27 abundant planar defects. The $Zn_1 {}_5Fe_0 {}_5CuInS_4$ nanophase described here potentially represents a Fe-28 bearing polymorph of Zn₂CuInS₄, considered as an endmember in the sakuraiite solid solution series. 29 At <50 mol.% CuInS₂ in the ZnS-CuInS₂ system, incorporation of In via coupled In+Cu substitution is 30 promoted within a cubic ZnS phase with lower symmetry than sphalerite rather than into the spatially co-existing chalcopyrite of tetragonal symmetry. Solid state diffusion accounts for phase re-31 32 equilibration resulting in the basket-weave textures typical of In-(Cu)-rich domains in the smallest 33 blebs, whereas fluid percolation assists grain coarsening in the irregular inclusions. The results show 34 evidence for existence of more complex phase transition than previously recognized from experimental 35 studies, and intriguingly, also to a potential eutectic in the system $ZnS-CuInS_2$. Pyrrhotite-bearing 36 hornfels in skarns may concentrate In and other critical metals hosted in sphalerite and related sulfides 37 due to the efficient scavenging from fluid by these minerals and the subsequent preservation of those 38 included phases by sealing within the pyrrhotite matrix.

- 39 Keywords: Sphalerite, indium, system ZnS-CuInS₂, HAADF STEM
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INTRODUCTION

Sphalerite is the dominant source of indium (In), a critical element of economic interest due to
expanding applications in photoconductors, semi-conductors and other advanced technologies (e.g.,
Werner et al. 2017). Knowledge about how critical metals occur in nature is of importance for

identifying new resources and optimizing recovery from existing operations. This is particularlyrelevant in the case of In which seldom forms independent minerals.

46 Zinc sulfide (ZnS) crystallizes as close-packed structures, of which the most common are the cubic 47 3C and hexagonal 2H structures in sphalerite, (Zn,Fe)S, and its polymorph wurtzite, respectively (Pósfai and Buseck 1997, and references therein; Table 1). These are referred to as ZnS_{3C} and ZnS_{2H} 48 49 hereafter. Indium is a chalcophile element, almost exclusively occurring in sulfides (Cook et al. 2011a) 50 and, in most base metal sulfide ores, will be preferentially partitioned into sphalerite over co-existing Cu-Fe-sulfides (George et al. 2016). Unlike isovalent substitutions, e.g., $Zn^{2+} \leftrightarrow Fe^{2+}$, incorporation of 51 trivalent atoms such as In^{3+} requires a coupled substitution, of which the most common is: $2Zn^{2+} \leftrightarrow$ 52 $Cu^{+} + In^{3+}$ (e.g., Cook et al. 2012). Other substitution mechanisms have, however, been proposed based 53 on measured inter-element correlations, including those involving available monovalent ions (e.g., 54 Ag¹⁺), and Sn commonly considered of tetravalent charge. Such substitutions are more complex and 55 stipulate presence of vacancies (\Box) or different oxidation state for Sn, e.g., $3Zn^{2+} \leftrightarrow In^{3+} + Sn^{3+} + \Box$ 56 (Belissont et al. 2014), $3Zn^{2+} \leftrightarrow In^{3+} + (Cu,Ag)^+ + Sn^{2+}$ (Frenzel et al. 2016), and $4Zn^{2+} \leftrightarrow In^{3+} + Sn^{4+}$ 57 + $(Cu,Ag)^+$ + \Box (Frenzel et al. 2016). 58

Conversion between the 3*C* and 2*H* structures, as well as formation of numerous ZnS polytypes, is readily promoted by screw dislocations and twin mechanisms as shown by transmission electron microscopy (TEM) and X-ray diffraction (e.g., Akizuki 1981; Fleet 1977). Phase transformations between ZnS species and substitution mechanisms can be accommodated by polysynthetic twinning along <111> planes in 3*C* ZnS, as documented by TEM studies of Fe-rich, Ge-(Fe)-rich, In-Cu-(Fe)bearing sphalerite, and analogous ZnS-derived compounds (e.g., Pósfai et al. 1988; Bente et al. 1998; Wagner et al. 2000a, b; Šrot et al. 2003; Ciobanu et al. 2011; Cook et al. 2015).

66 Studies of the system $ZnS-CuInS_2$ (Sombuthawee et al. 1978; Schorr et al. 2004) show extensive 67 solubility but incomplete solid solution due to structural transition between cubic ZnS and the

68 tetragonal (chalcopyrite-type) structure of $CuInS_2$ (roquesite). Schorr and Wagner (2005) observed a 69 miscibility gap between ~40 and ~90 mol.% CuInS₂ based upon a neutron diffraction study of metal 70 ordering in the solid solution 2ZnS-CuInS₂. Nonetheless, complete solid solution in the system ZnS-71 CuInS₂ is supported by TEM studies of $Zn_{2-2x}Cu_xIn_xS_2$ (ZCIS; 0.78<x<1) alloys showing that the 72 transition between tetragonal chalcopyrite-type (x>0.78) and cubic sphalerite-type ZCIS (x<0.78) is 73 accommodated by formation of twinned nanodomains with 'CuAu-I' type ordering (Wagner et al. 74 2000a). Ab initio calculations and synthesis of CuInS₂ alloys with non-chalcopyrite ordering show that the Cu¹⁺ and In³⁺ atoms are placed on alternating (100) planes ('CuAu-I' type substitution) rather than 75 76 at (201) planes (chalcopyrite-type substitution) in the ZnS_{3C} structure, leading to compounds with 77 $P\bar{4}m2$ symmetry (Wei et al. 1992; Su et al. 1998). Metastable phases with 'CuAu-I' ordering occur 78 spontaneously in the systems $ZnS-CuInX_2$ (X=S, Se) during polymorphic transition between ZnS_{3C} and 79 chalcopyrite-type compounds at temperatures in the range 800-1300 K (Wei et al. 1992, and references 80 therein).

Advances in electron microscopy techniques, and particularly Z-contrast imaging using high-angle annular dark field scanning transmission electron microscopy (HAADF STEM) on thinned foils extracted *in-situ* from samples previously characterized with respect to composition, allows unparalleled insights into crystal-chemistry and metal ordering in ore minerals at the nanoscale (Ciobanu et al. 2016a).

Understanding of the crystal-structures of In-bearing ZnS and related phases draws largely on the results of investigation of synthetic samples and remains largely unstudied in natural materials. Although In-bearing sphalerite has been reported from a variety of polymetallic ores, occurrences lacking other sulfides into which the same trace elements may partition, are rare. The present HAADF STEM study is carried out on In-rich sphalerite occurring as inclusions within pyrrhotite, a matrix in which In is incompatible, thus offering an excellent opportunity to assess phase transitions among

92 natural phases in the system ZnS-CuInS₂. This material derives from the In-bearing Dulong Sn-93 polymetallic skarn deposit, Yunnan Province, China (Xu et al. 2020). In this contribution, we aim to 94 assess (i) In-distribution and concentration in sphalerite inclusions with various textures, and (ii) 95 identify metal order or disorder throughout In-rich domains.

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BACKGROUND: SPHALERITE AND RELATED SULFIDE GROUPS

97 The debate surrounding crystal chemistry of species within the system Zn-Cu-In-Sn-Fe-S is useful 98 in understanding phase transition from cubic to tetragonal and vice versa between related sulfide 99 groups. Microanalysis of natural sphalerites have shown that In concentrations can extend up to wt.% 100 levels (e.g., Cook et al. 2009 and references therein). There are, however, In-bearing, ZnS-related 101 sulfides, i.e., sakuraiite and ishiharaite (Table 1), in which the sum of substituting metals can make up 102 to 80-90 wt.%. Whereas ishiharaite (Cu,Ga,Fe,In,Zn)S was defined as a $F\overline{4}3m$ sphalerite-type structure in which all metals are placed in a single crystallographic site (Márquez-Zavalía et al. 2014), the crystal 103 104 chemistry of sakuraiite is still open to debate (see discussion in Momma et al. 2017). Sakuraiite was 105 reported either as (Cu,Zn,Fe)₃(In,Sn)S₄, as tetragonal phase with extended In for Sn substitution (Kato 106 1965; Shimizu et al., 1986; Momma et al. 2017), or cubic (Cu,Zn,In,Fe,Sn)S, with three possible space 107 groups suggested (P432; $P\overline{4}3m$ and Pm3m; Kissin and Owens 1986) (Table 1).

A parallel can be drawn to the related stannite group whereby the join between stannite and kësterite, $Cu_2FeSnS_4 - Cu_2ZnSnS_4$ (Table 1) has also been subject to much debate in terms of continuous or discontinuous solid solution, phase stability and crystal structures (Table 1; Bonazzi et al. 2003, and references therein). The Cu_2FeSnS_4 phase had been considered as the mineral isostannite but was formally discredited (Kissin and Owens 1989), based on new analysis of type material, which was found to consist of stannite and kësterite. Kissin and Owens (1989) noted, however, that the study of type material did not preclude the potential existence of a cubic polymorph of stannite.

115 Two models, with different distribution of cations among positions at (0,0,0), $(0,\frac{1}{2},\frac{1}{4})$ and $(0,\frac{1}{2},\frac{3}{4})$ 116 coordinates, have been proposed for structurally-related yet nevertheless distinct minerals, i.e., $I\overline{4}2m$ 117 and $I\overline{4}$ space groups for stannite and kesterite, respectively (Hall et al. 1978). These were later re-118 evaluated within a single, higher symmetry $I\bar{4}2m$ structural model but with distinct cation occupancies 119 for the two endmember minerals (Bonazzi et al. 2003). A cubic modification of stannite, Cu_{2-x}Fe₁₋ _xSnS₄, was identified by Rietveld methods as a ZnS-derivative with lower symmetry ($P\overline{4}3m$; Table 1) 120 and this is characterized by mixed sites comprising Sn + Fe (position 1a: 0.0.0) and Cu + Fe + Sn121 (position 3c: 0.1/2.1/2) (Evstigneeva and Kabalov 2001). This phase is likely the same phase 122 123 synthesized earlier by Springer (1972). Re-examination of Springer's experimental products and 124 Guinier films (Kissin 1989) confirmed the presence of such a phase. Kissin and Owens (1979) and 125 Kissin (1989) showed, however, that end-member stannite and kësterite are synthesized at 800 °C. One 126 might therefore conclude that if a high-temperature, cubic polymorph of stannite exists, it must be 127 unquenchable and that different synthetic products may be obtained depending on temperature and 128 annealing steps during cooling, consistent with the conclusion of Kissin (1989) that at lower 129 temperature conditions, Fe-rich compositions do not yield equilibrium stannite structures and 130 compositions. In a subsequent publication, Evstigneeva et al. (2001) discussed a larger stannite family 131 based on Cu-Fe isomorphism in these sulfides.

The latest reinvestigation of sakuraiite type material by single crystal X-Ray diffraction led to a pseudo-tetragonal phase ($P4\bar{2}m$) considered as an intermediate member of the stannite-Zn₂CuInS₄ solid solution (Momma et al. 2017). These authors distinguished between Cu, Zn and Fe atoms randomly distributed in two crystallographic sites (1a and 2f) and Sn which is placed in a distinct site (1d), concluding that this type of metal ordering is different from that of other known sulfides, e.g., sphalerite ($F\bar{4}3m$), stannite ($I\bar{4}2m$), kësterite ($I\bar{4}2m$ or $I\bar{4}$) and chalcopyrite ($I\bar{4}2d$) (Momma et al. 2017).

The complexity of phases in the Zn–Cu–(Ag)–(Fe)–(In)–Sn–S system is further emphasized by the variety of minerals that have chalcopyrite- or stannite-like structures (Table 1). Some of these have been reported as nanoparticles (NPs) within sphalerite (e.g., Ciobanu et al. 2011) or have been synthetized as multi-component $(ZnS)_x(Cu_2SnS_3)_{1-x}$ and $(CuInS_2)_x(Cu_2SnS_3)_{1-x}$ nanocrystals with metastable ZnS structures (e.g., Liu et al. 2011).

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SAMPLES AND METHODOLOGY

The sample of pyrrhotite-bearing hornfels (biotite schist) contains some of the In-richest sphalerite in the Dulong deposit (In contents between 0.21 and 14.75 wt.% based on EPMA data; Xu et al. 2020). Five thin foils for nanoscale study (Supplemental¹ Fig. S1) were prepared using focused ion beam (FIB)-SEM by cutting across sphalerite blebs or boundaries to pyrrhotite (Fig. 1). Each foil was placed on a copper grid and thinned.

150 HAADF STEM imaging was performed using an ultra-high resolution, probe-corrected, FEI Titan 151 Themis S/TEM. This instrument is equipped with the X-FEG Schottky source and Super-X EDS 152 geometry. The Super-X EDS detector provides geometrically symmetric EDS detection with an 153 effective solid angle of 0.8 Sr. Probe correction delivered sub-Ångstrom spatial resolution and an inner 154 collection angle greater than 50 mrad was used for HAADF experiments using the Fischione HAADF 155 detector. Diffraction measurements were performed using DigitalMicrograph[™] 3.11.1 and Winwulff[©] 156 1.4.0 software. Data from the American Mineralogist Crystal Structure Database were used for 157 indexing of the electron diffractions. Crystal structure simulations were carried out using CrystalMaker® version 9.2.7 and STEMTM for xHREM software. 158

¹ Deposit Item

159

RESULTS

160 Micron to nanoscale textures and indium distribution in sphalerite

The studied sphalerite occurs as irregular, bleb-like, or lobate inclusions in pyrrhotite (Fig. 1). On the surface of the polished block, In-rich areas have patchy distribution within the irregular, coarser sphalerite inclusions (Fig. 1a, b) or make up the larger part of the smaller sphalerite blebs (Fig. 1c, d). Single grains of pyrrhotite can also occur within the coarser lobate sphalerite (Fig. 1e). The FIB cuts were placed across all three types of textures exposing the sphalerite inclusions at depth, as well as phase boundaries and the presence of chalcopyrite and other mineral NPs, particularly Bi-(Ag)-phases (Fig. 2).

168 HAADF STEM imaging shows In-rich and -poor domains with scalloped or concave mutual boundaries (Fig. 2a, b) and the presence of phyllosilicates that crosscut the sphalerite blebs (Fig. 2c). 169 170 Nanometer-wide fractures are marked by the presence of chalcopyrite NPs, often along sets of trails 171 (Fig. 2d). Relative enrichment in indium occurs along some mutual boundaries between sphalerite and 172 pyrrhotite (Fig. 2e). In contrast, the In-rich domains in the sphalerite blebs display a basket-weave 173 texture formed by nm-wide lamellae of In-poor sphalerite (Fig. 2f). In detail, the boundaries between 174 In-rich and -poor domains from the coarser inclusions are very irregular whereas those between 175 sphalerite and pyrrhotite are sharp (Fig. 2g). Similar enrichment in In is also observed surrounding NPs 176 of native bismuth (Fig. 2h). Some of the domains richest in In tend to develop a euhedral morphology. 177 e.g. as hexagonal platelets (Fig. 2i). Chalcopyrite NPs along fractures in the lobate sphalerite display euhedral to sub-rounded morphology (Fig. 2i). The margins between the sphalerite in pyrrhotite are 178 179 marked by enrichment in Bi and Ag and by formation of discrete NPs of Bi-Ag-bearing minerals 180 (possibly sulfosalts; Fig. 2k). Other fractures, no more than a few nm in width, are marked by enrichment in Cu, Si, and O (Supplemental¹ Fig. S2a, b). 181

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182 EDS-STEM mapping and spot analysis shows further details of the distribution of In and other trace 183 elements in sphalerite (Figs. 3-6; Supplemental¹ Figs. S2, 3). Indium is present along the entire length 184 of the sphalerite inclusion exposed at depth in foil #1, albeit with a patchy, irregular distribution (Fig. 185 3a). EDS maps at higher resolution show that In concentrations correlate positively with Cu (Fig. 3b). 186 Notably, chalcopyrite inclusions within the same area display no In-content (Fig. 3c), whereas the 187 correlation between Cu and In is clearest in sphalerite from an adjacent domain in the same area (Fig. 188 3d). The assemblage also includes NPs of native copper, observed within both chalcopyrite and 189 sphalerite (Fig. 3c, e).

190 Maps of the sub-rounded sphalerite inclusion in pyrrhotite from foil #2 (Fig. 4) display conspicuous 191 In-enrichment around NPs of native bismuth and also around boundaries to adjacent pyrrhotite (Fig. 4b, 192 c). The illustrated inclusion is crosscut and displaced by lamellae of phyllosilicates, most likely an intergrowth of chlorite and phlogopite (Supplemental¹ Fig. S3). The smallest sphalerite blebs in 193 194 pyrrhotite show In-enrichment in the domain with basket-weave texture (foil#3; Fig. 5a). In both the 195 irregular and bleb-like sub-types of sphalerite inclusions in pyrrhotite, Fe is concentrated within the In-196 rich domains rather than in the In-poor sphalerite (Figs. 3d and 5a). Chalcopyrite NPs mapped from trails within sphalerite (Fig. 5b, Supplemental¹ Fig. S2c, d) show negligible In content. 197

198 Representative EDS spectra for sphalerite, chalcopyrite and various NPs are shown in Supplemental¹ Figure S4. Sphalerite from In-rich areas in different foils/textures show comparable Fe 199 to In ratios (spectra #2-5; 7 shown on Supplemental¹ Figure S4). Spectra obtained from adjacent In-200 201 poor sphalerite still show the presence of Fe and minor In (spectra #1 and 6 on Supplemental¹ Figure 202 S4). The lobate sphalerite from foil #5 shows Fe at comparable concentration with the other areas but the lowest content of In (spectrum #8 in Supplemental¹ Figure S4). Chalcopyrite from the irregular 203 204 sphalerite (Fig. 3c) differs from the chalcopyrite along trails in lobate sphalerite (Fig. 5b) in that it 205 contains measurable Zn. Neither contain other minor/trace elements at concentration levels measurable

by EDS STEM analysis (spectra #9 and 10 in Supplemental¹ Figure S4). The 'trail chalcopyrite', 206 207 however, hosts Ag- and Ag-Bi-bearing NPs, comparable to those present along margins between sphalerite and pyrrhotite in the same sample (foil#5; spectra #11-13 in Supplemental¹ Figure S4). 208 EDS spot analyses obtained from the mapped areas (Table 2; Supplemental¹ Table S1) have been 209 210 plotted in terms of mol.% CuInS₂ versus lattice parameter using data given by Wagner et al. (2000) 211 (Fig. 6). Since very small volumes were analyzed without use of standards, these data must be 212 considered semi-quantitative. Mol.% CuInS₂ was calculated by assigning equal atom% Cu as In (to 213 correct for overreading of Cu from the grid) and normalizing to 100%; Fe content was added to Zn. The plot shows a compositional spread for In-rich sphalerite between 17-49 mol.% CuInS₂, whereas In-214 poor sphalerite contains <5 mol.% CuInS₂. 215

216 High-resolution imaging – defects and phase transformation

217 In order to assess the identity of substituted ZnS phases mapped as inclusions in pyrrhotite, high-218 resolution HAADF STEM imaging of the five foils was undertaken by tilting the specimen up to four 219 main zone axes in each area or sample. Fast Fourier transform (FFT) patterns obtained from images 220 were indexed, and STEM simulations on these orientations show a good match with the images and 221 crystal structure models (Fig. 7). Simulations undertaken for roquesite as an analog for a tetrahedral structure (Supplemental¹ Fig. S5) show similar patterns as cubic ZnS on the [001] zone axis but distinct 222 'dumbbell' In and Cu atom pairs for the [100], [101], [111] and $[1\overline{2}1]$ zone axes. Such 'dumbbell' 223 224 patterns were however observed only across small strips at phase boundaries between In-rich and -poor 225 areas (see below).

Simple stacking faults occur as stepwise defects along {111} directions (Fig. 8a), but the continuity of the atomic arrays across the boundaries between In-poor and -rich domains, is generally preserved in all inclusion types (Fig. 8b, c). Nonetheless, In-rich sphalerite at the boundary with native bismuth

displays quasi-regular cation ordering expressed as alternating brighter and dimmer atoms along b and c axes (Fig. 8d, e; see also below).

231 In further detail, the {111} defects are associated with lattice distortion leading to irregular atom 232 displacements (Fig. 9a-f). These defects can form a regular network defining euhedral shapes (Fig. 9a), 233 resembling those shown for In-rich areas on Figures 2i and 3d. More often, however, these defects 234 form a zig-zag pattern and their length is less than 50 nm (Fig. 9b). In either case the FFT patterns on the $[0\overline{1}1]$ zone axis show disorder on <111>* lattice vectors rather than twinning (Fig. 9c). Atom 235 236 arrangements change along the stacking faults from simple kinks to several dumbbell arrays (Fig. 9d-f). 237 Screw dislocations along {111} fault planes are associated with variable width and atomic disorder 238 (Fig. 9g). Structural disorder is also observed as local defects shown as spotted darker areas on $[1\overline{1}1]$ 239 (Fig. 9h). In detail, such areas are associated with a decrease in total signal intensity, suggesting the presence of atom vacancies (Fig. 9i). 240

Locally, a transformation from [100]-cubic ZnS to [100]-tetragonal roquesite-type is observed along 241 242 10-20 nm-wide stripe at the In-enriched boundary between sphalerite and pyrrhotite (foil #2; Fig. 10a). In contrast, preservation of the [100] cubic ZnS structure across boundaries of In-enrichment is 243 associated with quasi-regular ordering of brighter/larger atoms as a \sim 5Å x 5Å pattern, which is easy to 244 245 visualize at the direct contact to ZnS_{3C} (Fig. 10b). The FFT pattern (inset, Fig. 10b) shows the structure with quasi-ordering of brighter atoms within the ZnS substructure. In closer detail, the roquesite-type 246 pattern displays a dumbbell atomic arrangement with satellite reflections at $\frac{1}{2} < 011 > *$ (Fig. 10c, d). 247 248 This is different from the square, \sim 5Å x 5Å, pattern formed by brighter atoms attributable to columns of In-(Cu, Zn) mixed sites (Fig. 10e). Corresponding FFT pattern is distinct from the one shown as 249 Figure 10d in that it features additional satellite reflections along b^* and c^* , which are forbidden for the 250 space group $F\overline{4}3m$ of ZnS_{3C} (compare Fig. 10f with Fig. 7a). The HAADF STEM image and FFT for 251

this type of ZnS transformation are also distinct from the [001] roquesite-type structure (Supplemental¹
Fig. S5).

Pyrrhotite (Supplemental¹ Fig. S6) and sphalerite are not observed to be in epitaxial relationship in any of the samples. Selected area of electron diffraction (SAED) obtained from pyrrhotite images as in Supplemental¹ Figure S6 were indexed using the monoclinic Fe₇S₈ polytype with *C*2/*c* space group of Powell et al. (2004) (Supplemental¹ Fig. S6). In detail, the satellite reflections that express metal vacancy ordering are faint and comparable with those known for 1C-type pyrrhotite (Posfai et al. 2000).

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DISCUSSION

261 Trace element incorporation and defects

262 The studied In-rich ZnS from Dulong is one among many natural specimens showing enrichment in 263 In and other accompanying elements via metal substitution for Zn (Fig. 11). For example, 264 compositionally towards the ZnS end of the ZnS-CuInS₂ join is the exceptional In-bearing sphalerite 265 from Toyoha (Japan) sphalerite, which displays exceptional complexity of micron-scale growth 266 rhythms with respect to In and Cu (Cook et al. 2009; Ciobanu et al. 2011; Shimizu and Morishita 2012). Increased structural complexity, polytypism and planar defects such as twins are associated with 267 268 oscillatory zoning patterns and extend down to the nanoscale (Ciobanu et al. 2011), yet crystal-269 structural continuity across In-poor and In-rich boundaries is recognized, as indicated by HAADF 270 STEM imaging (Ciobanu et al. 2016b). This observation implies random metal substitution on a single 271 site, thus preserving the cubic sphalerite symmetry, as in the high-substituted ZnS structure of 272 ishiharaite (Márquez-Zavalía et al. 2014).

Assessment of HAADF STEM images, as well as FFT patterns produced by defects, is necessary to better constrain the changes within domains with distinct patterns of metal ordering. Although the In-

bearing sphalerite from Dulong lacks any chemical zoning or abundant planar defects, the latter, where present (Fig. 9a-g), clearly support formation of high-In domains in the sphalerite. Transition between ZnS_{3C} and tetragonal roquesite-type ($I\overline{4}2m$ space group) structures is limited to such narrow defects (Fig. 10a, c).

Evidence for more complex In substitution mechanisms could be associated with the presence of localized defects (Fig. 9h, i), in which metal loss can be attributed to vacancies, as, for example, those suggested for Sn incorporation into ZnS (e.g., Frenzel et al. 2016). Although Sn concentrations are below the detection limit of the STEM EDX detectors, it is likely this element, otherwise abundant in the Dulong deposit (Xu et al., 2020) is also present in the In-rich ZnS phase at concentrations of least some to tens of ppm.

285 Cubic modification of In-bearing ZnS: isomorphism and polymorphism in the system Zn-Cu-In-Sn-Fe

The In-rich ZnS from Dulong (up to ~50 mol.% CuInS₂; Fig. 6) that displays metal ordering shows 286 287 FFT patterns comparable with electron diffractions calculated for tetragonal $Zn_{2-2x}Cu_xIn_xS_2$ (ZCIS; 0.78<x<1) alloys but with numerous nanotwins viewed on [001] direction (Wagner et al. 2000b). 288 However, the $\frac{1}{2}c^*$ and $\frac{1}{2}b^*$ satellite reflections observed in the present study (Fig. 10f) cannot be 289 290 attributed to twins and their superpositions, as had been discussed for the alloys, since such planar 291 defects are not present (HAADF STEM images shown as Figs. 8c and 10b). The HAADF STEM 292 images and corresponding FFT patterns can be simulated if we consider a model comparable to the 293 cubic modification of the Cu₂FeSnS₄ compound reported by Evstigneeva and Kabalov (2001). In our 294 case, the In-rich ZnS with $P\bar{4}3m$ symmetry and empirical formula $[(Cu,In,Zn)_3(Zn_{0.5}Fe_{0.5})]_4S_4$ was 295 modelled as a phase with two mixed sites: Me1a (In, Cu, and Zn); and Me3c (Zn and Fe) (Fig. 12a). 296 The simulated electron diffraction and STEM images (Fig. 12b, c) show a good fit with the measured 297 FFT patterns and HAADF STEM images (Fig. 10e, f). HAADF signal intensity profiles obtained 298 across selected directions in the In-rich ZnS displaying metal ordering show variation, as predicted by

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the proposed crystal model (Fig. 12d, e). Importantly, these profiles are distinct from those recorded in adjacent In-poor ZnS (Fig. 12f, g).

301 As a result, we conclude that partial metal ordering occurring in the In-rich ZnS from Dulong 302 represents a cubic modification of sphalerite that is distinct from the cubic-tetragonal phase transition 303 reported for ZCIS compounds (Fig. 6). The nanophase described here could be considered as a Fe-304 bearing cubic polymorph of endmember Zn₂CuInS₄ in the sakuraiite solid solution series (Shimizu et 305 al. 1986; Momma et al. 2017), assuming the latter is proven to have tetragonal symmetry. Isomorphism 306 between the synthetic cubic modification of the Cu₂FeSnS₄ phase (Evstigneeva and Kabalov 2001) and 307 Zn_{1.5}Fe_{0.5}CuInS₄ (the In-rich ZnS phase from Dulong) extends the 'larger stannite family' of 308 Evstigneeva et al. (2001) to the sphalerite-related structures. The [Cu,Sn] for [(Zn,Fe)In] substitution 309 discussed for sakuraiite-kësterite-stannite along the trend of In/(In+Sn) in phases shown on the Cu-Fe-310 Zn plot obtained for assemblages from Ikuno Mine, Japan (Shimizu et al. 1986; Momma et al. 2017), 311 may be only one tie-line among several others expressing co-crystallization of phases at specific 312 conditions and not a generic trend.

313 *Formation of In-bearing sphalerite in the Dulong skarn*

314 The diversity of textures involving sphalerite present in the Dulong samples can be interpreted in 315 terms of evolving In-bearing mineral speciation derived from the same early, prograde fluid interacting 316 with host pyrrhotite, via solid state mineral re-equilibration in the smallest blebs to fluid percolation 317 becoming more substantial from the irregular to the larger, lobate sphalerite (Fig. 1). The basket-weave 318 textures observed for the smallest In-rich blebs (Figs. 1c, 2f, and 5a) are comparable to those obtained 319 for the pseudo-binary system 2(ZnTe)-CuInTe₂ (Roussak et al. 2005), where they were attributed to 320 sub-solidus transition from cubic to tetragonal symmetry with cation type ordering of a CuPt-type 321 structure. In the studied samples, cubic to tetragonal transition (roquesite-type) is observed only in the 322 larger, irregular inclusions. The coexistence of sphalerite, containing low levels of In, and near

endmember roquesite is observed wherever bulk Zn/In ratios in the assemblage are low (e.g., Cook et
al. 2011b), and may be indicative of either non-ideal solid solution or the impact of superimposed
diffusion-driven processes.

The basket-weave textures are directly attributable to solid state diffusion during which phase reequilibration takes place, but the curvilinear boundary between In-rich and -poor domains in the blebs (Fig. 2b) more likely represents an initial unmixing or phase-separation corresponding to a binary eutectic at ca. 50 mol. % CuInS₂ in the system Zn-Cu-In-S (if Fe is ignored).

The irregular, coarser inclusions with In-bearing sphalerite show more varied chemistry, with nucleation of Cu-, and Bi-, or Bi-Ag-NPs either within chalcopyrite inclusions or along grain boundaries with host pyrrhotite (Figs. 3-5). Coarsening of blebs to irregular inclusions predates formation of phyllosilicates given the crosscutting relationships illustrated in Fig. 4a, indicating that precipitation from In-bearing fluids must have been prior to such retrograde skarn alteration. This episode must nonetheless have followed pyrrhotite formation considering the lack of coherent intergrowths with sphalerite.

337 The low concentrations of In in the lobate sphalerite indicates that formation of larger pockets of 338 base metal mineralization (Fig. 1e) effectively dilute rather than concentrate In within sphalerite. The 339 tendency for In to be preferentially incorporated into sphalerite over coexisting chalcopyrite at 340 equilibrium (George et al. 2016) is demonstrated here down to the nanoscale (Fig. 5b). The 341 concentration of Cu within In-rich ZnS rather than in the adjacent chalcopyrite NPs is an important 342 observation, in that it corroborates the partitioning of In and Cu into cubic ZnS relative to tetragonal 343 CuFeS₂. This is assuming, however, that the chalcopyrite NPs form from locally-generated 344 concentrations of Cu-Fe-rich fluid source, or they post-date initial crystallisation of the In-Cu-Febearing ZnS phase. This shows that the cubic to tetragonal transition in the system ZnS-CuInS₂ is not 345

as easy to constrain from natural assemblages, which inherently include Fe, among other cations thatcould play a role in phase stability and solid-state diffusion responsible for metal ordering.

The presence of Ag- and Bi-NPs indicates, however, a comparable fluid signature with that which precipitated the highest In-sphalerite, thus indicating a continuous mineralizing process rather than discrete stages each featuring distinct fluids. Since bismuth is not easily incorporated into sphalerite, the bismuth NPs provide a diffusion barrier for In-enrichment in ZnS at the contact to such NPs (Fig. 4a, b). Moreover, this barrier also allows for metal ordering leading to the cubic In-rich ZnS with mixed ordering on tetrahedral sites (Figs. 8d and 10b).

354

IMPLICATIONS

The concentration of In in the initial skarn stage at Dulong is probably not higher than in many other skarn systems, but the retention of unusually high concentrations in early sphalerite relative to later, Sn-rich, base metal sulfide assemblages can be attributed to locking within the pyrrhotite matrix.

Pyrrhotite-bearing hornfels associated with polymetallic skarns may thus represent a critical minerals target. Recent studies have shown enrichment of In, among other critical metals, in basaltic lava (Greaney et al. 2017), the same concept could potentially be applied to pyrrhotite from igneous mafic rocks, in which ZnS and related sulfides would act as scavengers for critical metals from the melt.

Nanoscale studies of natural sphalerite have a critical role to play in gaining a better understanding of the mechanisms of minor element incorporation in sulfides. The research described here also represents a contribution on the fundamental character of solid solution series in common minerals such as sphalerite and related sulfides.

367

CONCLUDING REMARKS

368	1. High-In sphalerite (17-49 mol.% CuInS ₂) is preserved as micron- to submicron-sized areas within
369	ZnS blebs and irregular inclusions in a hornfels-hosted pyrrhotite matrix. Since the incorporation of
370	In within ZnS is coupled with Cu, nanomineralogy of ZnS-bearing assemblages allows insights int
371	phase relationships in the system ZnS-CuInS ₂ .
372	2. HAADF STEM imaging of In-rich ZnS domains shows metal ordering modelled as mixed sites in
373	sphalerite-type structure with $P\overline{4}3m$ symmetry and empirical formula [(Cu,In,Zn) ₃ (Zn _{0.5} Fe _{0.5})] ₄ S ₄
374	This cubic modification of sphalerite is distinct from the cubic-tetragonal phase transition reporte
375	for analogous, synthetic phases elsewhere.
376	3. The $Zn_{1.5}Fe_{0.5}CuInS_4$ nanophase is isomorphous with the cubic modification of Cu_2FeSnS_4 and
377	potentially represents a Fe-bearing polymorph of Zn ₂ CuInS ₄ , considered as an endmember in th
378	sakuraiite solid solution series.
379	4. Indium enrichment, including transformation between [100]-cubic ZnS to [100]-tetragona
380	roquesite-type structure, is only promoted locally along planar defects (stacking faults and screw
381	dislocations along {111}).
382	5. Indium concentration in Cu-bearing ZnS domains rather than in adjacent chalcopyrite NP
383	corroborates partitioning of In and Cu into cubic ZnS relative to tetragonal CuFeS ₂ .
384	6. Comparable degrees of In-enrichment in sphalerite are achieved during (i) phase
385	separation/unmixing of In-(Cu)-rich domains in ZnS in the smallest, micron-sized In-Cu-Zn-S
386	bearing blebs with curved domain boundaries; and (ii) fluid percolation resulting in bleb-coarsenin
387	and irregular morphology. Solid-state diffusion accounts for phase re-equilibration in the basket
388	weave texture typical of In-(Cu)-rich domains in the smallest blebs. Metal ordering, leading to th
389	cubic In-rich ZnS with mixed ordering on tetrahedral sites, is assisted by the presence of diffusio

barriers such as Bi-NPs in the coarsest irregular blebs. An increase in fluid/rock ratio dissipates In
 within the largest, lobate sphalerite containing the lowest content of this element.

392 7. Pyrrhotite-bearing hornfels in a skarn deposit is a potential host for In and other critical metals
 393 hosted in sphalerite and related sulfides due to efficient scavenging from fluid by these minerals
 394 and subsequent locking within the pyrrhotite matrix.

395

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522 Figure captions

Figure 1. BSE (a-d) and reflected light (e) images showing sphalerite inclusions in pyrrhotite and the location of FIB cuts (foils #1-5). (a, b) Irregular In-rich sphalerite (In-Sp) inclusions in pyrrhotite (Po). (c, d) Bleb In-Sp along trails in Po. (e) Lobate sphalerite (Sp) intergrown with Po and chalcopyrite (Cp). Note inclusions of Cp of variable size in Sp and euhedral platelet of Po. Qz-quartz.

527 Figure 2. HAADF STEM images showing details of In-rich sphalerite (Sp). (a) Irregular sphalerite (Sp) 528 inclusion (Foil #1) displaying In-rich and -poor domains with scalloped mutual boundaries. Note chalcopyrite 529 (Cp) in sphalerite hosts a nanoparticle (NP) of native copper (Cu). (b) Bleb-like Sp inclusion with In-rich ZnS 530 showing concave boundary (Foil #3). (c) Coarser ZnS inclusion in pyrrhotite (Po) crosscut by phyllosilicates 531 (phlogopite+chlorite; Phl/Chl). Note native copper and native Bi-NPs within ZnS (Foil #2). (d) Trails of Cp NPs 532 within lobate Sp (Foil #5). (e) Indium-rich ZnS at the boundary to pyrrhotite (inclusion shown in (c). (f) Basket-533 weave texture (arrowed) in In-rich ZnS from bleb in (b). (g) Detail of In-rich ZnS margin displaying 534 scalloped/irregular and sharp morphology towards Sp and Po, respectively (Foil #1). (h) Scalloped boundary 535 between In-rich ZnS in Sp around a native bismuth NP (Foil #2). (i) Euhedral In-Cu-rich ZnS inclusions in Sp 536 (Foil #1). (j) Sub-rounded chalcopyrite inclusion along trails in sphalerite (Foil #5). (k) Margins between 537 sphalerite and pyrrhotite marked by enrichment in Bi and Ag and by formation of discrete NPs of Ag-Bi-bearing 538 minerals, possibly sulfosalts (Ag-Bi-ss; Foil #5).

Figure 3. STEM EDS maps for selected elements (as labelled) for one of the largest, irregular sphalerite inclusions displaying In enrichment (Foil #1). (a) shows composite maps (In-Zn-Cu) giving an overview of the detailed areas shown in (b)-(e). Note the obvious correlation between Cu and In distribution in ZnS (b-d). Cp-chalcopyrite; Sp-sphalerite; Po-pyrrhotite. Circles and # numbers correspond to EDS-STEM spectra in Supplemental¹ Fig. S4.

Figure 4. STEM EDS maps for selected elements (as labelled) showing In-enrichment in one of the coarser, bleb-like sphalerite (Sp) inclusions with marginal corrosion and displacement relative to a lamellae of phlogopite/chlorite (Phl/Chl) (Foil #2). (a) shows a composite map (Si-Fe-Cu-In-Zn) giving an overview of the detailed areas with In-enrichment shown in (b) and (c). Note In-enrichment around native bismuth NPs in (b)

- 548 and the Cu-, In-rich margin between sphalerite and pyrrhotite (Po) in (c). Circles and # numbers correspond to
- 549 EDS-STEM spectra in Supplemental¹ Fig. S4.
- 550 Figure 5. HAADF STEM images (right) and STEM EDS maps for selected elements (as labelled) for the
- 551 smallest sphalerite (Sp) blebs (a; Foil #3) and the larger, lobate sphalerite with chalcopyrite (Cp) inclusions (b;
- 552 Foil #5). In (a), note the basket-weave texture for the In-rich domain (arrowed). In (b), In-richer margins are
- 553 present at the contacts between chalcopyrite and host, In-bearing sphalerite. Green arrows show Ag-bearing NPs.
- 554 Circles and # numbers correspond to EDS-STEM spectra in Supplemental¹ Fig. S4.
- 555 Figure 6. Plot showing compositional variation among the analyzed phases in the system ZnS-CuInS₂. Lattice
- parameters are from Wagner et al. (2000a). $ZCIS^1$: intermediate compound $Zn_{2-2x}Cu_xIn_xS_2$ (0.78<x<1) plotted for
- 557 x=0.78 (from Wagner et al. 2000b).
- **Figure 7.** From left to right, FFT patterns, HAADF STEM images, simulations and structural models for sphalerite viewed on (a) [100], (b) $[01\overline{1}]$, (c) $[1\overline{1}1]$, and (d) $[1\overline{2}1]$ zone axes. The main structural motifs are marked as overlays on the images, simulations and crystal models.
- **Figure 8.** High-resolution HAADF STEM images showing details of sphalerite (Sp); (a-b) Specimen tilted on [$0\overline{1}1$]_{ZnS3C} and (c-e) [100]_{ZnS3C}. (a) Stepwise, stacking fault defects along {111} directions in ZnS_{3C} (b) Continuous boundary between In-poor and -rich domains (dashed line; Foil #1). Note that lattice distortions (dotted line) can be locally observed in the latter. (c) In-depleted Sp lamella from the basket-weave texture in Inrich Sp (Foil #3) Note structural continuity across the In-rich matrix. (d) Sharp contact between native bismuth and In-rich Sp in Foil #2. (e) Detail of (d) showing alternating bright and less-bright atoms with $\frac{1}{2} b \ge \frac{1}{2} c$ periodicity. This is different from ZnS₁₁₀₀₁ showing atoms of equal HAADF intensity (compare with Figure 7a).
- **Figure 9.** High-resolution HAADF STEM images showing defects in sphalerite (Sp); (a-g) specimen tilted on [$0\overline{1}1$]_{ZnS3C}, and (h, i) on [$1\overline{1}1$]_{ZnS3C}. (a, b) Stacking fault defects along conjugate {111} directions (arrowed) occurring close to areas of In-enrichment such as those shown in Figure 3d (Foil #1). (c) FFT pattern corresponding to Sp with such conjugate {111} defects. Arrows show streaking along defect directions. (d-f) Image cropped from (a) and (b) showing atom displacements along the defect highlighted as red and yellow circles. Atom arrangements change along the stacking faults from simple kinks in (d) to several dumbbell arrays

574 in (e, f). (g) Screw dislocations along {111} fault planes (dashed lines) display atomic disorder. (h). Structural 575 disorder is also observed as local defects of darker intensity (arrowed). (i) Image cropped from (h) showing the 576 decrease in total signal intensity and the disappearance of atoms along {220}, suggesting the presence of metal 577 vacancies.

578 Figure 10. High-resolution HAADF STEM images showing crystal structural modifications across boundaries 579 of In-enrichment in ZnS. (a) Transformation from [100]-cubic ZnS to [100]-tetragonal roquesite-type along 10-580 20 nm-wide stripes at the In-enriched boundary between sphalerite and pyrrhotite (Foil #2). (b) Preservation of 581 the [100] cubic ZnS structure across boundaries of In-enrichment associated with quasi-regular ordering of 582 brighter and larger atoms as a ~5Å x 5Å pattern easy to visualize at the direct contact (dashed line) with ZnS. 583 FFT pattern (inset) shows the lattice with quasi-ordering of brighter atoms within the ZnS substructure. (c) 584 Image cropped from (a) showing the roquesite-type pattern with a dumbbell atomic arrangement on [100] as 585 shown in STEM simulation in the inset. (d) FFT pattern corresponding to (c) with satellite reflections at 1/2 586 <011>* (vellow circles; T=tetrahedral). (e) Image cropped from (b) showing an area with more ordered 587 distribution of brighter atoms attributable to columns of In-(Cu, Zn) mixed sites (yellow circles). (f) FFT pattern corresponding to image in (e) displaying satellite reflections (yellow circles) along b^* and c^* forbidden in the 588 589 space group $F\bar{4}3m$ of ZnS_{3C} (arrowed). The pattern and FFT are distinct from the roquesite-type structure 590 (Supplemental¹ Fig. S4) and correspond to ZnS with $P\overline{4}3m$ symmetry (see Figure 12 for interpretation).

Figure 11. Plot of (Fe+Cu+Ag+In+Sn+Ga) a.p.f.u. vs. Zn a.p.f.u. for In-rich ZnS from Dulong and other
localities. ¹Capillitas Mine, Argentina (Marquez-Zavalia et al. 2014); ²Ikuno Mine, Japan) (Kissin and Owens
1986); ³Toyoha, Japan (Ciobanu et al. 2011).

Figure 12. (a-c) From left to right, crystal model, SAED and STEM simulations for In-rich ZnS with $P\bar{4}3m$ symmetry and empirical formula (Cu,In,Zn)₃(Zn_{0.5}Fe_{0.5})S₄ modelled as a phase with two mixed sites: Me1a (In, Cu, and Zn); and Me3c (Fe, Zn). (d, e) Image and total intensity profile of In-rich ZnS along directions showing variation in signal intensity according to the considered model for In-rich ZnS. (f, g) Sphalerite image and total intensity profiles along two of the three directions shown for In-rich ZnS. Note the uniform signal intensity for Zn sites on both profiles.

Mineral	Locality	Formula	System	Space group	a (Å)	b (Å)	c (Å)	Reference	
Sphalerite Group									
Sphalerite	Jachymov, Czech Rep.	$Zn_{0.9}Fe_{0.11}S_{0.99}$	Cubic	$F\overline{4}3m$	5.4174	5.4174	5.4174	Ondruš et al. (2003)	
Sphalerite	Iwodake, Japan	$Zn_{0.968}Fe_{0.023}Cu_{0.005}In_{0.002}Cd_{0.002})_{1}S$	Cubic	$F\overline{4}3m$	5.4159	5.4159	5.4159	Nitta et al. (2008)	
Ishiharaite	Capillitas, Argentina	(Cu,Ga,Fe,In,Zn)S	Cubic	$F\overline{4}3m$	5.368	5.368	5.368	Márquez-Zavalía et al. (2014)	
Related to sphalerite	e group								
Sakuraiite	lkuno, Japan	(Cu,Zn,Fe)₃(In,Sn)S₄	Tetragonal	(not given)	5.455	5.455	10.91	Kato (1965)	
Sakuraiite	Japan	(Cu,Zn,Fe)₃(In,Sn)S₄	Tetragonal	$P\overline{4}2m$	5.45	5.45	5.4691	Momma et al. (2017)	
Sakuraiite	Ikuno, Japan	(Cu,Zn,Fe,In,Sn)S	Cubic	3 alternatives*	5.4563	5.4563	5.4563	Kissin and Owens (1986)	
Chalcopyrite Group									
Chalcopyrite		CuFeS ₂	Tetragonal	I42d	5.289	5.289	10.423	Hall and Stewart (1973)	
Roquesite	Synthetic	CuInS ₂	Tetragonal	I42d	5.52279	5.52279	11.13295	Abrahams and Bernstein (1973)	
Laforetite	Montgros, France	AgInS ₂	Tetragonal	I42d	5.88	5.88	11.21	Meisser et al. (1999)	
Stannite Group									
Stannite	Oruro, Bolivia	Cu ₂ (Fe,Zn)SnS ₄	Tetragonal	I 4 2m	5.449	5.449	10.757	Hall et al. (1978)	
Kësterite	Oruro, Bolivia	Cu ₂ (Zn,Fe)SnS ₄	Tetragonal	IĀ	5.427	5.427	10.8751	Hall et al. (1978)	
Kësterite	Synthetic	Cu ₂ ZnSnS ₄	Tetragonal	$I\overline{4}2m$	5.434	5.434	10.856	Bonazzi et al. (2003)	
Petrukite	Multiple localities	(Cu,Fe,Zn)₃(Sn,In)S₄	Orthorhombic	Pmn2 ₁	7.6671	6.4399	6.2605	Kissin and Owens (1989)	
Cubic Cu ₂ FeSnS ₄	Synthetic	Cu_2FeSnS_4	Cubic	$F\overline{4}3m$	5.4179	5.4179	5.4179	Evstigneeva and Kabalov (2001)	

Table 1. Overview of selected published data for phases in the system ZnS-CuInS₂ and related species

* Three possible space groups considered: P432, $P\overline{4}3m$ and Pm3m

	*In v	vt.% (measu	ıred)	**Mol.% CuInS ₂ (calculated)				
	Mean	Min.	Max.	Mean	Min.	Max.		
Foil #1								
Sphalerite (n=11)	0.92	0.58	1.59	1.6	1	2.7		
In-rich sphalerite (n=15)	17.95	10.41	24.85	36.5	19.1	48.8		
Foil #2								
Sphalerite (n=8)	0.67	0.38	1	1.2	0.7	1.7		
In-rich sphalerite (n=10)	14.58	9.17	20.77	29.9	17.2	45.5		
Foil #3								
Sphalerite (n=3)	1	0.66	1.54	1.8	1.1	2.8		
In-rich sphalerite (n=5)	20.26	18.04	21.09	42.9	41.9	45.3		
Foil #5								
Sphalerite (n=10)	0.39	0.24	0.63	0.7	0.4	1.1		

Table 2. STEM EDS compositional data for sphalerite grains in studied foils

*Measured Cu contains excess Cu from TEM grid thus measured In, Zn, S etc, are lower.

**Calculated assuming Cu=In (atom.% basis) and substitution $2(Zn,Fe) \leftrightarrow Cu + In$, ignoring <1.0 wt.% concentrations of Ag and Sn in some analyses.



Figure 1. Xu et al.



Figure 2. Xu et al.



Figure 3. Xu et al.



Figure 4. Xu et al.



Figure 5. Xu et al.



Figure 6. Xu et al.



Figure 7. Xu et al.



Figure 8. Xu et al.



Figure 9. Xu et al.



Figure 10. Xu et al.



Figure 11. Xu et al.



Figure 12. Xu et al.