1 Revision 2

2	Radiation-induced defects in montebrasite: an electron paramagnetic resonance study of O ⁻
3	hole and Ti ³⁺ electron centers
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13	Abstract
14	Montebrasite is a lithium aluminum phosphate mineral with the chemical formula
15	LiAlPO ₄ (F _x ,OH _{1-x}) and considered a rare gemstone material when presenting good crystallinity. In
16	general, montebrasite is colorless, sometimes pale yellow or pale blue. Many minerals that do not
17	have color contain hydroxyl ions in their crystal structure can develop color centers after ionization
18	or particle irradiation, examples of which are topaz, quartz and tourmaline. The color centers in
19	these minerals are often related to O ⁻ hole centers, where the color is produced by bound small
20	polarons inducing absorption bands in the near UV to the visible spectral range. In this work,
21	colorless montebrasite specimens from Minas Gerais state, Brazil, were investigated by electron
22	paramagnetic resonance (EPR) for radiation-induced defects and color centers. Although gamma
23	irradiation (up to a total dose of 1 MGy) did not visibly modify color, a 10 MeV electron irradiation
24	(80 MGy) induced a pale greenish-blue color. Using EPR, O ⁻ hole centers were identified in both
25	gamma- or electron-irradiated montebrasite samples showing superhyperfine interactions with two
26	nearly equivalent ²⁷ Al nuclei. In addition, two different Ti ³⁺ electron centers were also observed.

27	From the gamma irradiation dose dependency and thermal stability experiments, it is concluded that
28	production of O ⁻ hole centers is limited by simultaneous creation of Ti ³⁺ electron centers located
29	between two equivalent hydroxyl molecules. In contrast, the concentration of O ⁻ hole centers can be
30	strongly increased by high-dose electron irradiation independent of the type of Ti^{3+} electron centers.
31	From detailed analysis of the EPR angular rotation patterns, microscopic models for the O ⁻ hole and
32	Ti^{3+} electron centers are presented, as well as their role in the formation of color centers discussed
33	and compared to other mineral specimen.
34	Keywords: montebrasite, EPR, irradiation, electron-hole center, O^- hole center, Ti^{3+} , color
35	enhancement.
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INTRODUCTION

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- Nowadays, most gemstone minerals receive color improvements by radiation and/or thermal 41 treatments to transform uncolored to colored material. The color-enhancement procedures leave the 42 gemstones more attractive with increased market values. While radiation treatments induce color 43 centers, in general, heat treatments anneal them out. In some very few cases, heat may also be used 44 to facilitate diffusion processes, which induce color in surface of gemstones (Nassau 2001). Most 45 common radiation treatments for color-enhancement of gemstones make use of ionization radiation, 46 such as gamma irradiation from a ⁶⁰Co source, or high-energetic electrons from a linear Van-de-47 Graaff accelerator. Ionization radiation frequently induces electron and hole centers localized near 48 impurity centers. In addition, electron irradiation, as well as other particle irradiation like high-49 energetic protons or neutrons, may produce also Frenkel pairs, i.e. correlated vacancy and 50 interstitial defects, by atomic displacements in the crystal lattice. 51
- Electron paramagnetic resonance (EPR) is the technique of choice used to identify radiation-52 induced defects, which are in most cases paramagnetic in nature and often induce color changes in 53 gemstones. For example, some Fe- or Al-containing quartz minerals turn violet (amethyst) or 54 smoky-colored, respectively, by gamma irradiation. A color change in quartz can also be induced 55 by 200°C – 300°C thermal treatments, which may result in brown, orange, yellow or green 56 coloration. In contrast, electron or neutron irradiation is the best choice to produce the deep blue 57 colors (Swiss and London blue) in otherwise colorless topaz, whereas gamma irradiation is chosen 58 only for topaz from very specific locations, and even so the color is much less intense (Sky blue). 59
- One of the most important color centers in gemstone minerals is the O⁻ hole center, which acts as a bound small polaron (Schirmer 2006). Due to its charge transfer process, small concentrations of such O⁻ hole centers may induce medium to saturated colors with an absorption band centered in the near UV or the VIS spectral region. For example, the brown and blue colors in topaz (Silva et al. 2005; Krambrock et al. 2007), the irradiation-induced yellow color in tourmaline (Krambrock et al. 2004) and the smoky color in Al-containing quartz are all caused by O⁻ hole

66	centers (Meyer et al. 1984). It is important to note that the generation of O ⁻ hole centers by
67	ionization radiation is in general limited by available electron centers, whereas O ⁻ hole centers
68	produced by electron irradiation do not depend on them. The effect of O ⁻ hole centers on inducing different coloration in minerals is still under investigation owing to mixed results. For example, O ⁻
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70	hole centers are known to form in Brazilianite, and because of the firm localization of the hole
71	(Requardt et al. 1982) it appears to introduce only absorption bands outside the visible spectrum in
72	the near UV with a band tail entering the visible spectral range that still results in a yellow color.
	For euclase, the O ⁻ centers are present but the mineral is still colorless. As mentioned before, many
73	minerals that contain hydroxyl ions in their crystal structure are known to form O ⁻ hole centers
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75	following irradiation, such as topaz Al ₂ SiO ₄ (F,OH) ₂ (Silva et al. 2005; Krambrock et al. 2007),

apatite $Ca_5(PO_4)_3(OH,F,Cl)$ (Mengeot et al. 1975), jeremejevite $Al_6B_5O_{15}(F,OH)_3$ (Li et al. 2012), tourmaline-elbaite $Na(Li,Al)_3Al_6(BO_3)_3$ $Si_6O_{18}(OH)_4$ (Krambrock et al. 2004) and kaolinite $Al(SiO_5(OH)_4)$ (Clozel et al. 1995). This is also the case for the montebrasite (Bershov and Martirosyan 1970) which is investigated in this work.

80 Montebrasite has a triclinic structure (C_1) . The structure is characterized by corner sharing 81 distorted Al octahedra, which are interconnected along the *c*-axis by (F, OH) ions. Laterally, these 82 are cross-linked by nearly perfect PO₄ tetrahedra. The octahedra and tetrahedra form cavities, which 83 are occupied by Li ions in two slightly different off-center positions. Also, the two Al octahedra 84 within the primitive unit cell, $Al(1)O_4(F,OH)_2$ and $Al(2)O_4(F,OH)_2$, are structurally slightly 85 different. For the first octahedra, the distances to the oxygen ligands are 1.900, 1.899 and 1.918 Å, 86 while for the second they are 1.906, 1.856 and 1.920 Å (Groat et al. 2003). If the Li off-center 87 positions are omitted the space group of montebrasite may be described as monoclinic, similar to 88 that of titanite with cell parameters: a = 6.713 (6.645), b = 7.708 (7.733) and c = 7.019 (6.919) Å 89 with $\beta = 117.93^{\circ} (117.44^{\circ})$ (Groat et al. 1990).

90 In this work, both gamma and electron irradiation are used to study the formation of O⁻ hole
91 centers and to see whether these centers may cause color changes in montebrasite. Previous single-

92 crystal electron paramagnetic resonance (EPR) investigations of natural montebrasite samples from Brazil revealed the presence of different transition metal-related impurities such as iron, vanadium 93 and niobium all substituting for octahedral Al^{3+} ions (Dias et al. 2011). Most of these samples were 94 95 colorless at neutral conditions, prior to any irradiation or heat treatments, indicating that the transition metal ions have, due to their low concentrations, only a negligible influence on the color. 96 97 In many cases, color transitions can also be induced by rare earths following high energy 98 irradiation, but this is not the case since rare earth ions, at sufficient concentrations for that, have 99 not been observed before in montebrasite. In this study, detailed EPR investigations of gamma and 100 electron irradiation-induced effects and defects are presented. A dominant O⁻ hole center, often 101 found after irradiation in many minerals, is analyzed together with two different Ti³⁺ electron 102 centers. Based on the EPR spin Hamiltonian parameters found for these centers, and on their 103 estimated concentration, as well as their behavior with radiation dose and heat, a model for the 104 formation process of the irradiation-induced defects is proposed, and the color enhancement 105 processes are discussed.

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107 EXPERIMENTAL

All the samples studied in this work have been analyzed before for impurities (Dias et al. 108 109 2011). Previous investigations have shown that the montebrasite samples used in this study are OHrich with low content of fluorine anions (OH⁻ 96%; F⁻ 4%). Naturally colorless and pale yellow-110 111 colored single crystal specimens of montebrasite from the Linópolis area in the Divino das 112 Laranjeiras municipality of Minas Gerais state (Brazil) were chosen for our investigation. Samples 113 were oriented using the perfect cleavage plane (100), cut and polished to parallelepipeds of about 3 x 3 x 3 mm³. Gamma irradiations were performed using a panoramic ⁶⁰Co source (CDTN, Belo 114 115 Horizonte, Brazil) with flux of 15 kGy/h and total dose ranging from 10 to 1000 kGy. Electron 116 irradiations under water cooling were performed with a linear Van de Graaff accelerator (Aceletron,

Rio de Janeiro, Brazil) with a total dose of 80 MGy. Isochronal annealing experiments were done in
a conventional tubular furnace (Lindberg Blue) at ambient atmospheres.

119 EPR experiments were carried out on a modified Miniscope 400 spectrometer using the X-120 band (9.44 GHz) for analysis (Magnettech, Germany). The automated microwave bridge is coupled to a rectangular microwave resonator that is inserted into a 9" electromagnet (Varian, USA). A low 121 122 voltage, high current source (Walker, USA) allows magnetic field scans from 0 to 0.8 T. The 123 resonator is mounted on a Helium flux cryosystem ESR-900 (Oxford, England) that permits sample temperatures ranging between 4.2 to 300 K. The samples are fixed to a sample holder, which 124 125 coupled to an automated goniometer allowed for measuring angular dependencies in one plane with 126 high precision. Typical EPR measurements of the irradiation-induced defects in single-crystalline 127 montebrasite samples were performed in the temperature range from 10 to 300 K, using a 330 mT 128 center field, sweep range of about 60 mT, 100 kHz modulation, field modulation of about 0.2 mT, 129 resulting in a scan time of about 1 min. For some of the experiments, after each irradiation step, the 130 samples were measured and, in the sequence, thermally treated at about 400°C, before a new 131 irradiation dose was applied. In most cases, due to the high sensitivity of our EPR spectrometer, one 132 EPR scan was enough for a very good signal-to-noise ratio. The DPPH (1,1-Diphenyl-2-133 Picrylhydrazyl) marker was used for calibration of the g factors (g = 2.0037).

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135 EXPERIMENTAL RESULTS

The present work study electron and hole centers produced by radiation and their thermal stability apart from the radiation-induced color changes in montebrasite. For this study we have choosen specifically those colorless samples denoted AAM in our previous publication (Dias et al. 2011), that presented only EPR spectra due to Fe^{3+} and VO^{2+} impurities in low concentration for non-irradiated montebrasite crystals.

Figures 1 (a, b, c) present the room-temperature EPR spectra of sample AAM measured in the natural state, after gamma irradiation with a dose of 200 kGy and electron irradiation with a dose of 80 MGy, respectively. The EPR spectra were measured with the magnetic field aligned with the a-axis of montebrasite. After gamma irradiation, two paramagnetic defects dominate the EPR at room temperature (Figure 1b). Based on the spin Hamiltonian parameters, as it will be shown later, one is due to an O⁻ hole center and the other due to Ti^{3+} electron center. These two paramagnetic centers were also detected with low intensity in the natural samples together with the VO²⁺ center (Figure 1a). Finally, the EPR spectrum of the electron-irradiated sample is dominated by the O⁻ hole center (Figure 1c).

150 The EPR spectrum of the O⁻ hole centers shows eleven lines with intensity ratios, confirmed 151 later by a lineshape analysis, of approximately 1:2:3:4:5:6:5:4:3:2:1. Such EPR spectrum is expected for a spin S = 1/2 paramagnetic center showing superhyperfine (shf) interaction with two 152 153 equivalent nuclear spins I = 5/2. The montebrasite with two formula units per unit cell (Z = 2) and chemical formula LiAl(PO₄)(F_{0.04},OH_{0.96}) has two nearly equivalent ²⁷Al nuclei (I = 5/2, 100% 154 155 abundance). Figure 1d presents the measured EPR spectrum compared with that of a fit using the 156 Easyspin[@] software (Stoll and Schweiger 2006) for an O⁻ center interacting with two equivalent ²⁷Al nuclei. 157

The EPR spectrum of the $Ti^{3+}(I)$ electron center, measured at room temperature in the 158 gamma irradiated sample, consists of three dominant EPR lines with intensity ratio of 1:2:1 (Figure 159 1e). The identification of this center with Ti^{3+} ions (3d¹: S = 1/2) is based on the hyperfine 160 interaction due to the two Ti isotopes with nuclear spins ⁴⁷Ti (I = 5/2, 7.4 % abundance) and ⁴⁹Ti 161 (I = 7/2, 5.4 % abundance). These two isotopes produce six and eight low-intense satellite lines 162 (Figure 1e). This room temperature Ti-related electron center was labeled Ti³⁺(I). Considering 163 charge and ionic radii, the Ti^{3+} ions are expected to replace Al^{3+} ions in the montebrasite structure, 164 which are diamagnetic (Ti⁴⁺) prior to irradiation. The intensity ratio of 1:2:1 of the EPR lines is 165 characteristic for superhyperfine (shf) interaction with two equivalent nuclei with nuclear spin I =166 1/2, which in montebrasite may be due to the interaction of two equivalent ¹⁹F or two ¹H nuclei 167 from hydroxyl OH⁻ ions. Furthermore, double integration of the EPR spectra of O⁻ and of Ti³⁺ ions 168

in the gamma-irradiated sample shows that the concentration of both the O⁻ hole centers and the Ti³⁺(I) electron centers are nearly the same. This observation can be explained if an O²⁻ impurity ion replaces a regular OH⁻ or F⁻ ion, and gamma irradiation is capable of transferring an electron from it to the Ti⁴⁺ ion forming O⁻ hole centers and Ti³⁺ electron centers.

The EPR spectrum in Figure 1c for the electron-irradiated sample is dominated by the O⁻ hole centers showing again 11 lines due to interaction of two nearly equivalent ²⁷Al nuclei. The lineshape of this spectrum is identical to the one of the O⁻ centers produced by gamma-irradiation. The absolute intensity after double integration of the derivative-like EPR spectrum shows that the concentration of the O⁻ centers is, for comparison purposes, about a factor of five times higher compared to that obtained with gamma irradiation. It is also important to note that electron irradiation did not induce a significant concentration paramagnetic Ti³⁺(I) electron centers.

Low-temperature EPR measurements (15 K) showed that all samples (non-irradiated, gamma-, and e-irradiated) contain other Ti^{3+} electron center (see for example, Figure 1f) as identified also by the hyperfine satellite lines of the two Ti isotopes ⁴⁷Ti and ⁴⁹Ti. This Ti^{3+} electron center has a different *g* factor and does not show the shf interaction with two equivalent nuclei with I = 1/2. It was labeled $Ti^{3+}(II)$ and its intensity was not changed by the irradiation procedure.

For the analysis of the EPR spectra of the different paramagnetic centers shown in Figures 186 1(d-f), the EPR spectra were first analyzed individually. For that, the Easyspin[@] software was used 187 by taking into account the following spin Hamiltonian in triclinic symmetry:

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$$H = \beta S g B + \sum_{i} (S A I_{i} - \beta_{n} I_{i} g_{n} B)$$
(1)

In eq. 1, the first term represents the electronic Zeeman interaction, the second the hyperfine (hf) and/or superhyperfine (shf) interaction and the third the nuclear Zeeman interaction. Quadrupole interaction was omitted. The symbols have their usual meaning in the EPR literature (Spaeth et al. 1992). For the individual EPR spectra, fits with Voigt line shapes (mix of Lorentzian/Gaussian) were used.

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In order to analyze the geometry, symmetry and magnetic interactions of the different 195 radiation-induced paramagnetic centers in montebrasite, EPR angular dependencies were measured 196 in three mutually perpendicular crystal planes defined as the P1: $c^*b^*c^*$, P2: c^*ac^* and P3: b^*ab^* planes. The asterisks conventionally indicate directions that are perpendicular to others. The EPR 197 angular dependencies are shown in Figures 2(a-c) for the O⁻ and the $Ti^{3+}(I)$ present in gamma-198 irradiated sample, and in Figures 2(d-f) for the Ti³⁺(II) spectra measured at low temperature (15 K) 199 in electron-irradiated sample. Within the measurement accuracy, and taking into account small 200 201 frequency shifts for the incident microwave, the O⁻ center produced by electron irradiation has the 202 same EPR angular dependence compared with that after gamma irradiation.

203 The shf interactions of the two Al nuclei are not always fully resolved (Figures 2(a-c)). In 204 order to get the symmetry of the g tensor representative of the O⁻ hole centers, the central positions 205 of the individual EPR lines (denoted as line positions) were determined directly from the spectra as 206 a function of sample orientation. Then, the line positions were fitted simultaneously, using a least 207 squares fit procedure, for the three mutual perpendicular planes, with the appropriate spin 208 Hamiltonian within the EPRNMR[@] software (Mombourquette and Weil 2006). The results of such 209 an analysis are presented in Figure 3 where the dots correspond to measured line positions, and the red solid lines the fits for the O⁻, Ti³⁺(I) and Ti³⁺(II) centers. The spin Hamiltonian parameters were 210 211 determined by the simultaneous fit of all line positions in the three perpendicular crystal planes 212 using exact diagonalization of the spin Hamiltonian. Table 1 lists the spin Hamiltonian parameters 213 and their errors that resulted from this analysis. For the O⁻ center, the angular dependencies were 214 identical for both the gamma-irradiated and electron-irradiated samples.

215 The symmetry of the g tensor of the O^{-} hole center is not pseudo-axial as frequently 216 observed, but is clearly indicative of low symmetry (orthorhombic or less). The principal directions 217 of the g tensor are indicated in Figure 3(a-c). Table 1 lists the spin Hamiltonian parameters and its 218 principal directions in polar coordinates measured from the *a*-axis. It is important to note that g_{zz} is 219 nearly aligned with the diagonal of the *ab* plane and most importantly, nearly perpendicular to the

c-axis, as expected considering that the hole resides in a p-orbital. Although the line position plots shown in Figure 3 present only one of the two inequivalent sites (Z = 2 for montebrasite) in each of the three mutually perpendicular planes, individual spectral fits indicated that, for some orientations, at least two inequivalent sites with very similar spin Hamiltonian parameters had to be included in the analysis. However, due to the low resolution in the spectra only one site was analyzed.

The superhyperfine (shf) interaction with the two nearly equivalent ²⁷Al nuclei of the O⁻ 226 227 hole centers was also not well-resolved for all crystal orientations. The shf interaction is much smaller than the electronic Zeeman interaction. Therefore, first order perturbation theory may be 228 229 applied. Analyzing the individual EPR spectra in the three crystal planes and assuming pseudo-axial 230 symmetry of the shf interaction tensor, the maximum and minimum values of the shf interaction can 231 be estimated, where shf_{max} and shf_{min} correspond to (a + 2b) = 0.805(3) mT and (a - b) = 0.687(2)mT values, respectively. From these values, the isotropic and uniaxial components of the shf tensor 232 233 a and b are obtained. Their principal values (in MHz) are also listed in the Table 1. The analysis shows that the principal direction of the shf interaction is nearly along the *c*-axis, i.e. more exactly 234 235 $(c + 20^{\circ})$ in the *ac* plane. The analysis also shows that the anisotropic shf interaction b (dipole interaction) is only about 6% of the isotropic interaction a. Such values are frequently observed for 236 237 O⁻ hole centers in minerals and will be discussed below.

The EPR spectra of the angular dependencies of the two Ti^{3+} electron centers $Ti^{3+}(I)$ at 300 238 K and $Ti^{3+}(II)$ at 15 K were also analyzed in detail, using a similar approach as that used for the O⁻ 239 240 center. They are shown in the Figures 3(d-f) and 3(g-i), respectively. As mentioned before, the 241 identification of these centers was based on a lineshape analysis with a spin Hamiltonian that includes a hyperfine interaction of the unpaired electron with the two titanium isotopes 47 Ti (I = 5/2, 242 7.4 %) and ⁴⁹Ti (I = 7/2, 5.4 %). This model perfectly adjusted the EPR lineshapes producing 6 and 243 244 8 hf satellite lines, respectively, with expected intensity ratios due to the natural, isotopic abundances. Figure 1e shows the measured EPR spectrum of the Ti³⁺(I) center with three shf lines 245

246 for $B \parallel a$ together with a fit of the spectrum including the hyperfine interaction due to the Ti isotopes. The g factor for this direction is 1.9400, typical for an electron center with negative g shift 247 in relation to g_e (Pake and Estle 1973). The hyperfine interaction of the Ti isotopes is $a(^{47}\text{Ti})/h =$ 248 46.5(1) MHz (the nuclear g factors are nearly the same for both Ti isotopes 47Ti and 49Ti) and the 249 shf interaction of two equivalent protons (¹H) is $a(^{1}H)/h = 24.9(1)$ MHz. It is important to mention 250 251 that the signs of the hyperfine/superhyperfine coupling constants are associated with the distribution 252 of the electron/hole wavefunctions over the nuclear spins involved in the interactions. In the case of 253 the ¹H and ^{47,49}Ti hyperfine interactions, and unlike for the O⁻ interaction with two nearly equivalent ²⁷Al nuclei, the isotropic hf parameter is positive, consistent with the fact that the orbital occupied 254 255 by the unpaired electron of the Ti atom points directly towards the hydrogen nuclei.

The dominant fingerprint of the Ti³⁺(I) EPR spectra is the intensity ratio of 1:2:1 of three 256 EPR lines indicating the shf interaction with two equivalent nuclei with nuclear spin I = 1/2. Figures 257 258 3 (d-f) show the angular dependencies of the experimental EPR line positions (black circles) 259 together with the calculated fits (red solid lines) of the spin Hamiltonian from eq. 1. The fit shows good agreement with the measured line positions. The g tensor of this $Ti^{3+}(I)$ center shows low 260 261 symmetry, indicating an orthorhombic or even lower symmetry. The central line of the EPR spectra always shows twice the intensity of the two satellite lines. The spectra are consistent with Ti³⁺ 262 substituting for Al³⁺ ions in the montebrasite structure. The spin Hamiltonian parameters of the 263 Ti³⁺(I) center used in the fit (red lines in Figures 3(d-f)) are also shown in Table 1. The principal 264 value g_{77} is nearly aligned with the diagonal of the *ab* plane, while the principal value of the shf 265 tensor $(A_{zz} = A_{\parallel} = a + 2b)/h$ is pointing approximately along the direction of the bond between Ti_{Al} 266 267 and the two protons from next nearest neighbor hydroxyl ions. If two equivalent fluorine neighbors 268 would originate the shf interaction, the maximum shf interaction should be expected, due to the atomic arrangement in the montebrasite crystal structure, to be aligned nearly with the *c*-axis, which 269 is not the case. Therefore, we conclude that the $Ti^{3+}(I)$ center is substituting Al^{3+} ions with two 270 271 equivalent OH⁻ neighbors.

The second Ti³⁺ center, labeled Ti³⁺(II), has spin Hamiltonian parameters of g = 1.8090(1)272 and $a({}^{47}\text{Ti})/h = 83.1(1)$ MHz when the magnetic field is along the *a*-axis (see Figure 1f). This center 273 274 does not show any resolved shf interaction with two equivalent protons, at least within the individual linewidth. Sections of the measured EPR angular dependencies of this center are shown 275 276 in Figure 2(c-e) for the three mutually perpendicular crystal planes of the electron-irradiated sample, measured at the low temperature of 15 K. At this temperature, the EPR spectra of the O⁻ 277 278 hole center are slightly saturated since their individual lines are broadened and the overall lineshape 279 is changed. Figures 3(g-i) represent the line positions of the EPR angular dependencies, together with a fit of the g tensor. The spin Hamiltonian parameters of $Ti^{3+}(II)$ are also listed in Table 1. 280

The analysis shows that the anisotropy of the g tensor of $Ti^{3+}(II)$ is much more strongly 281 282 distorted, and that the principal direction of the g tensor is nearly aligned with the a-axis. From charge and ionic radius considerations, this Ti^{3+} center should also replace Al^{3+} ions in the 283 montebrasite structure. The missing shf interaction with two equivalent ¹⁹F or ¹H might be 284 explained if we assume that this Ti^{3+} center substitutes for Al^{3+} where the nearest neighbors are O^{2-} 285 286 ions substituting for OH^- or F^- ions along the *c*-axis. These two extra negative charges might compensate two extra positive charges of impurity ions like, for example, the V⁵⁺ substituting for 287 Al³⁺, remembering that vanadium as impurity has also been detected with EPR, as V⁴⁺ hole center 288 (Dias et al. 2011). 289

290 Correlation experiments including irradiation dose dependence and isochronal annealing 291 show that impurity ions and intrinsic defects may exchange charges. Figure 4a and 4b show the 292 concentrations in ppm (wt.) of the O⁻ and $Ti^{3+}(I)$ centers in the AAM sample as a function of 293 gamma irradiation dose and of the isochronal (30 min.) annealing temperature, respectively.

Figure 4a shows that concentrations of the O⁻ and $Ti^{3+}(I)$ are influenced by gamma irradiation dose. As mentioned before, the concentration of both centers was calculated by double integration of the EPR spectra with its usual uncertainties reproduced in the error bars (Schmitz et al. 1979). It is clear that the concentration of both O⁻ and $Ti^{3+}(I)$ increases with the gamma

irradiation dose between 0 and 100 kGy, after it saturates. Isochronal annealing experiments in the 200 – 300°C temperature range simply invert this behavior; the concentrations of both centers are thermally stable until approximately 150°C after which they were drastically reduced. At 300°C, both irradiation-induced centers disappeared. Figure 4 shows also that both O⁻ and Ti³⁺ centers are of the same order of concentration (~ 10 ppm wt.%). For quantification and calibration of the EPR spectra a CuSO₄ · 5H₂O concentration standard was used.

304 Figure 5 shows the optical absorption spectra of the non-irradiated and the e-irradiated 305 montebrasite sample. The spectrum of the gamma-irradiated sample, which is omitted for clarity, is 306 similar to that of the natural non-irradiated sample with negligible absorbance in the visible range 307 and only a slightly higher absorption in UV spectral region. The absorption spectrum of the high-308 dose (80 MGy) electron-irradiated sample is strongly increased in the UV spectral region, doubling 309 the absorbance from 0.6 up to 1.35 at 350 nm. This change in the UV absorbance is also reflected in 310 the blue spectral region of the visible spectrum and is accompanied by the appearance of a low-311 intense absorption band in the yellow spectral region (580 nm). Both absorption bands form an absorbance valley between 425 and 525 nm leaving the sample with a pale greenish-blue color (see 312 313 insert in the Figure 5). Gamma irradiation did not modify the color for the doses applied (up to 1 314 MGy), and the sample was still without color after irradiation. In contrast, electron irradiation (10 315 MeV) up to a dose of 80 MGy turned the sample pale greenish-blue.

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317 **DISCUSSIONS**

Two types of O⁻ hole-centers are distinguishable according to the classification scheme by Marfunin (Marfunin 1979). There are O⁻ centers that can be formed by irradiation from oxygen impurities such as oxygen substituting for halogen ions like F⁻ in apatite $Ca_5(PO_4)_3(F,OH,CI)$, or in silicate minerals where the O⁻ is nearby an impurity/defect. One well-known example for the latter is the Si-O⁻-Al center in smoky quartz. In general, the *g* factors of the O⁻ centers are often axial or pseudo-axial. This first type of O⁻ center according to Marfunin (Marfunin 1979) belongs to the σ

324 variety with $g_{\parallel} < g_e$ and $g_{\perp} > g_e$, while the other belongs to the π variety with inverted g-factor shifts 325 (Marfunin 1979). For both, often a superhyperfine structure due to neighbor nuclei is observed. One 326 type of O hole center, for example, which is confirmed to be responsible for the dark blue color 327 (commonly known as London-blue) in neutron-irradiated topaz, is formed on normal OH⁻ lattice 328 sites (Silva et al. 2005). However, the classification scheme of Marfunin does not describe perfectly 329 this color center in topaz, because the deviation of the g-factor from that of free electron is 330 unusually large. Even though, the g values of the O⁻ hole center in montebrasite are closely 331 comparable to those in jeremejevite (Li et al. 2012) and kaolinite (Clozel et al. 1995)). These O 332 centers, together with that in neutron-irradiated topaz can still be considered as variants of Marfunin's second type, i.e. those known as π -type. The strong deviation from the axial symmetry 333 334 of these O- hole centers has been attributed by Schirmer (Schirmer 2006) to a spontaneous distortion followed by a symmetry reduction in the ground state compatible with a static Jahn-Teller 335 336 effect (Li et al. 2012).

337 Other similarity of the O⁻ center in montebrasite with the O⁻ color centers in the neutron-338 irradiated blue topaz (Silva et al. 2005) has to do with charge compensation. In both cases, the 339 charge compensating electron centers are probably being created in very high concentrations by 340 these high-energetic particle irradiations, independent on the sample's origin and on the impurity 341 content (Krambrock et al. 2007). To some extent, the electron centers do indeed exist in low 342 concentrations in natural topaz, because of natural irradiation over long geological times. However, 343 when we consider the EPR results for the O⁻ center in montebrasite produced by electron 344 irradiation, and also for the London-blue topaz (Silva et al. 2005), there must be some kind of 345 charge compensating electron center, though not paramagnetic, at sufficient concentrations to 346 guarantee charge neutrality of the lattice.

In most minerals with structural OH^- groups in the lattice, as those listed above in the introduction, the O⁻ center formation by particle irradiation involves kicking off hydrogen atoms H⁰ by inelastic collisions, leaving behind O⁻ hole centers (Hill and Lehmann 1978; Krambrock et al. 2004; Silva et al. 2005). Depending on the radiation energy or temperature, atomic hydrogen centers are frequently unstable at room temperature and form neutral molecular H_2 (Krambrock et al. 2004).

353 In several minerals, regardless of whether they are oxides, ionization radiation may produce 354 O⁻ hole centers. More precisely, they are produced by gamma irradiation in a completely different 355 way, as for example is the case for euclase (Dias et al. 2009). The O⁻ hole centers in euclase are 356 formed by a metastable charge transfer transition, in which nearby point defects capture the extra electron forming an electron centers, i.e. Ti³⁺. Commonly, these point defects are substitutional 357 transition metal impurities, which may exist in different charge states or, on the other hand, intrinsic 358 defects like vacancies. However atomic hydrogen H⁰, which may be produced directly by particle 359 irradiation from the breakdown of OH⁻ groups, is representing an electron trap (Hill and Lehmann 360 361 1978; Krambrock et al. 2004). In the case of ionizing radiation, the charge transfer is metastable and 362 can be reversed by heat, usually for thermal treatments above room temperature, and recreated after 363 irradiation. Despite the processes are different, the result is usually the same O⁻ center, independent 364 of the type of radiation. There is, however, a strong difference in the two processes with respect to 365 the overall concentration of the O⁻ centers. For the charge transfer process, the concentration of the 366 O⁻ hole centers is limited by the available amount of electron traps due to impurities. For particle 367 irradiation, the O⁻ are produced in the lattice together with the electron traps. This is why the colors produced by gamma irradiation are usually paler than those produced by high-energetic electrons, 368 369 and why the colors get saturated at doses around 100 to 200 kGy by the concomitant formation of 370 charge compensating electron centers.

In this work, the investigation of radiation-induced defects in gamma-irradiated samples by EPR allowed for the identification of an O⁻ hole center with two nearly equivalent Al neighbors, as shown in the Figure 6. Figure 6a shows the atomic arrangement of the O⁻ hole center together with the principal directions of the its *g* and Al shf tensor. As expected, the *p*-orbital of the O⁻ hole center represented by the principal direction of the *g* tensor is nearly perpendicular to the connection line

376 of the two equivalent Al neighbors, meaning that it is nearly aligned with the diagonal of the ab 377 plane, and perpendicular to the *c*-axis. On the other hand, the principal direction of the shf tensor is oriented along the $(c + 20^\circ)$ in the *ac* plane. The small anisotropic shf interaction b, about 6%, and 378 379 the large isotropic shf interaction a of the O⁻ center, which should be negative, is explained 380 consistently by the theory of exchange polarization transferred hyperfine interaction (Adrian et al. 1985). Both the isotropic and anisotropic ²⁷Al shf values for the O⁻ center in montebrasite, 381 382 (a = -18.1 MHz and b = 1.1 MHz), are similar, albeit slightly smaller, to the ones obtained for O⁻ centers in yellow tourmaline (a = -23.2 MHz and b = 0.6 MHz) (Krambrock et al. 2004), blue topaz 383 (a = -26.6 MHz and b = 1.3 MHz) (Silva et al. 2005) and jeremejevite (Li et al. 2012). For the latter, 384 385 by means of a combination of experimental EPR results and theoretical DFT calculations, the shf tensor components were found to $A_1 = -0.881 \text{ mT}$, $A_2 = -0.951 \text{ mT}$ and $A_3 = -0.972 \text{ mT}$ with an 386 387 isotropic shf parameter a of about a = -26 MHz) (Li et al. 2012).

388 Figures 6b and 6c show respectively the atomic arrangements of the two Ti-related electron centers $Ti^{3+}(I)$ and $Ti^{3+}(II)$. Both were identified by their central hf interaction due to the isotopes 389 ⁴⁷Ti (I = 5/2, 7.4 %) and ⁴⁹Ti (I = 7/2, 5.4 %) and assumed to substitute for Al³⁺ ions. Both Ti³⁺ -390 related centers, Ti³⁺(I) and Ti³⁺(II), show low symmetry, compatible with the triclinic structure of 391 montebrasite. Both centers have g values with a negative g shift in relation with that of the free 392 393 electron, indicating that they indeed represent electron centers (Pake and Estle 1973). Although it is difficult to interpret the principal directions of the g tensors of both Ti^{3+} -related electron centers, the 394 EPR spectra of the Ti³⁺(I) center present a splitting due to the interaction of two equivalent nuclei 395 with nuclear spins of $I = \frac{1}{2}$. These two equivalent nuclei are identified as two equivalent protons 396 397 from hydroxyl ions next to Ti due to the orientation of the principal axis of the shf tensor, which is 398 pointing nearly along the diagonal in the *ab* plane. If the two equivalent nuclei would be fluorine, the principal axis should point nearly along the *c*-axis, which is not the case. The principal axes of 399 the interaction tensors of both Ti-related centers, Ti³⁺(I) and Ti³⁺(II), are shown in the Figures 6b 400 401 and 6c, respectively.

Because the Ti³⁺(II) center does not present the shf interaction with two equivalent nuclear 402 spins I = 1/2, we assume that Ti³⁺(II) has two impurity O²⁻ neighbors, instead of two OH⁻ or F⁻ 403 neighbors. Different to the $Ti^{3+}(I)$ center, the g tensor of $Ti^{3+}(II)$ is much more distorted and the 404 principal axis of its g tensor is nearly aligned with the a-axis (see Figure 6c), which may be caused 405 406 by an unknown nearby impurity or defect like, for example, Ti pairs in dislocations.

407 The concentration of the three paramagnetic electron and hole centers were investigated as a function of gamma-irradiation dose and after isochronal annealing (see Figure 4). For the gamma-408 409 irradiation, the O⁻ hole-center concentration seems to be directly related to the concentration of the electron center identified as the room-temperature $Ti^{3+}(I)$ substituting for Al^{3+} , with two nearby 410 411 hydroxyls, in a very similar way as was observed for euclase (Dias et al. 2011). For gamma 412 irradiation, the concentrations of these two centers saturate in our montebrasite sample at an 413 estimated concentration of about 10 ppm wt., for doses above 100 kGy. On the other hand, for isochronal annealing of the same sample above 200°C, they start to decrease with both centers 414 415 vanishing totally above 300°C. Since no color is produced after irradiation, we presume that the O⁻ 416 concentration is below the threshold for inducing measurable absorption bands in the visible range. The formation of the O⁻ hole centers along with the Ti^{3+} electron centers by gamma irradiation can 417 be thus summarized as follow:

 $[A] = 0^{-} = - 41^{0}$ n

418

$$\begin{bmatrix} Al - O^{2-}_{OH^{-}} - Al \\ + \\ OH - Ti^{4+}_{Al} - OH \end{bmatrix} \xrightarrow{\gamma} \begin{bmatrix} Al - O^{2-}_{OH^{-}} - Al \\ + \\ OH - Ti^{3+}_{Al} - OH \end{bmatrix} \xrightarrow{300^{\circ}C} \begin{bmatrix} Al - O^{2-}_{OH^{-}} - Al \\ + \\ OH - Ti^{4+}_{Al} - OH \end{bmatrix}^{\circ}$$

419 Charge compensation thus, guarantees the overall lattice neutrality. On the other hand, the Ti³⁺(II) center is observed only at low temperatures in all types of samples: non-irradiated, gamma-420 421 and electron-irradiated samples. Its concentration does not dependent on the irradiation type or dose, nor on the annealing temperature. Therefore, it cannot be accounted as a compensating 422 423 electron center for the O⁻ hole centers.

Λ

424 A different situation arises in the same sample after high-energetic electron irradiation. The same O⁻ hole center is created, but without the correlated $Ti^{3+}(I)$ electron center. Besides that, the O⁻ 425 426 center concentration is approximately five times higher than that for gamma irradiation, with one 427 absorption band in the near UV and another weaker band at 580 nm appearing simultaneously to the O⁻ center. These two absorption bands leave a transmittance valley between 450 - 500 nm and 428 429 originate a pale greenish-blue color (Figure 5). This time an O⁻ concentration threshold for the color 430 seems to be reached at about 50 ppm wt.% for the electron-irradiated sample. One must bear in 431 mind, however, that this color is not strong since the visible spectrum changes only slightly with the weak intense 580 nm band. The scheme below shows the formation process of O⁻ centers by 432 433 electron irradiation:

$$2(Al - OH_{OH^-} - Al) \xrightarrow{e^- (80MGy)} + 2H^0 \rightarrow H_2$$

It is analogous to that for O^{\circ} centers produced by high-energetic electrons and neutrons in topaz (Silva et al. 2005). In this case, the OH^{\circ} ions are the source for both, the O^{\circ} hole centers and atomic hydrogen, H⁰, as the corresponding electron centers. Because H⁰ was not detected by EPR, we have to assume that they diffuse and form EPR-silent H₂ molecules. However, in order to investigate the irradiation-induced formation of atomic hydrogen in montebrasite, low-temperature irradiation followed by low-temperature EPR experiments, without heating the samples up to room temperature, would be necessary.

441

442 IMPLICATIONS

The implications of the present study are important for color improvements by irradiation and heat in gemstone materials using ionization and electron irradiations. This is particularly relevant for most gemstone minerals that contain hydroxyl ions in their crystalline structure. These implications are important for the identification of the radiation-induced color centers, the factors that stabilize them and the understanding of their optical properties. For many oxide materials, the

448 irradiation-induced color centers are related with O⁻ hole centers which are stabilized near acceptor 449 defects. Their identification is done by electron paramagnetic resonance (EPR). The color produced 450 from such O⁻ hole centers is based on a phenomenological theory and explained by bound small 451 polarons; the trapped hole jumps between equivalent positions in the neighborhood of an acceptor, 452 similar to a charge transfer process inducing optical absorption bands from the near UV to the 453 visible spectral range. In most cases, the stabilizing acceptor for the bound hole is not known. In 454 this context, the microscopic structure and symmetry of three unknown irradiation-induced 455 paramagnetic centers in the rare gemstone montebrasite were identified by EPR from the analysis of 456 their spin Hamiltonian parameters. Two of them, the O⁻ hole center interacting with two nearest equivalent nuclei from Al^{3+} ions and the $Ti^{3+}(I)$ electron center interacting with two nearby 457 458 equivalent protons from structural hydroxyl ions are simultaneously created by gamma irradiation 459 and destroyed by heat at about 200 °C. Both act as a matched pair of charge compensating centers. 460 The maximum gamma irradiation-induced concentration of O⁻ centers is limited by available 461 electron centers. For this limited O⁻ hole center concentration, no visible color in the montebrasite 462 was produced. On the other hand, using high-energetic electron irradiation, the O⁻ hole center concentration was about 5 times higher compared with gamma irradiation. Since no Ti³⁺(I) electron 463 464 centers are identified in reasonable concentration in this process, the formation of the O⁻ centers follows other mechanism, probably related with the formation of atomic hydrogen, H^0 , with likely 465 466 recombination and formation of diamagnetic molecular hydrogen H₂. The O⁻ centers created by 467 electron irradiation are probably related with a low-intense absorption band centered in the visible 468 spectral range at 580 nm and an intense broad absorption band covering a large UV spectral range, 469 responsible for the pale greenish-blue color. For the correlation of the color with the O⁻ centers in 470 electron-irradiated samples, as well as the model for charge compensation, and its concentration 471 dependence with irradiation dose and thermal treatments more experiments are required.

472

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- 537

538 LIST OF FIGURES CAPTIONS

539

540 FIGURE 1 - EPR spectra of montebrasite sample: (a) prior to irradiation (b) after gamma 541 irradiation (dose of 200 kGy) and (c) after electron irradiation (dose of 80 MGy) measured at 300 K 542 and with microwave frequency of ~9.46 GHz. The magnetic field was parallel to the a-axis. Figures 543 (d-f) show the experimental EPR spectra in black lines together with a fit of the spectra (red lines). 544 For the parameters used in the fits, see text and Table 1. Spectra (d) and (e) were measured at 300 K 545 for a gamma-irradiated sample, whereas the spectrum in (f) was measured at 15 K for the electron-546 irradiated samples, where its EPR line intensity was larger. An EPR spectrum of the O⁻ hole center is shown in (d), whereas the two Ti-related electron centers, $Ti^{3+}(I)$ and $Ti^{3+}(II)$, are shown in (e) 547 548 and (f) respectively.

549 FIGURE 2 - Angular dependence of EPR spectra of montebrasite samples after gamma (200 kGy)
550 and electron (80 MGy) irradiation measured in three mutual perpendicular crystal planes: P1:

c*b*c*, P2: **c*ac*** and P3: **b*ab***, at room temperature (a-c), for the O⁻ and the Ti³⁺(I) centers. Figures (d-f) show angular dependences of the EPR spectra of the Ti³⁺(II) center in the electron irradiated sample, measured at 15K and in the same three planes. The colored lines indicate the spectra when the magnetic field is along the crystal directions **a** (orange), **b**^{*} (blue) and **c**^{*} (red). For the low temperature measurements, the O⁻ lines, despite being partially saturated, are still visible at the lower fields.

FIGURE 3 - Fit of the EPR angular dependences of the montebrasite sample in three mutual perpendicular crystal planes: P1: c*b*c*, P2: c*ac* and P3: b*ab*. The black dots represent the center of the line positions shown in the Figure 2, and the red solid lines are from the fit of the spin Hamiltonian of eq. 1 using exact diagonalization. The Figures (a-c), are for the O⁻ centers while the (d-f) for the Ti³⁺(I) centers, all measured at room temperature. Figures (g-i) represent the fit of the EPR angular dependences for the Ti³⁺(II) center measured at 15K and in the same three planes.

563

FIGURE 4 – Concentrations in ppm (wt.) of the O⁻ (black triangle) and Ti³⁺ (I) (red circle) (a) as a
function of the gamma-irradiation dose and (b) as a function of the isochronal annealing
temperature (30 min.) measured for AAM sample after gamma irradiation.

567 **FIGURE 5** – Optical absorption spectra in the UV-VIS spectral range of non-irradiated and e⁻ 568 irradiated montebrasite sample measured at room temperature. The spectra were artificially 569 displaced for better view. The inset shows a photo of the electron-irradiated sample exhibiting the 570 greenish-blue color and the non-irradiated colorless sample.

FIGURE 6 – Atomic structure of the three paramagnetic centers identified in gamma- and electronirradiated montebrasite: a) the O⁻ center; b) the $Ti^{3+}(I)$ center; and c) the $Ti^{3+}(II)$ center. The color coding for the ions/molecules are as follow: blue (Al³⁺), red (O²⁻), orange (Ti³⁺) and white (OH⁻). The two nearly equivalent Al neighbors are indicated as Al1 and Al2. The g and hyperfine tensor

- 575 ellipsoids, as well as the arrows representing their principal z-axes directions are shown in green
- 576 and blue, respectively.

577 TABLES

578

TABLE 1 – Spin Hamiltonian parameters and their errors of O⁻ hole centers and the Ti³⁺(I) and Ti³⁺(II) electron centers in gamma (Ti³⁺ (I) centers) and electron (Ti³⁺ (II) center) irradiated montebrasite: principal values and directions (given by polar angles Θ (zenite) and Φ (azimute) in relation of *a*-axis) of *g* tensor. All data used in the analysis were collected at 300 K, with exception of the data used for the Ti³⁺(II) analysis (collected at 15 K). The *g*-tensors of O⁻ centers derived from the analysis of the angular dependencies for the electron and gamma-irradiated samples are compared.

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				O ⁻ he	ole center					
	Gamma-irradiated sample – 300 K						Electron-irradiated sample – 300 K			
		g-tensor	$2 \times {}^{27}$ Al shf (MHz)			g-tensor				
	g _{xx}	$\mathbf{g}_{\mathbf{y}\mathbf{y}}$	g _{zz}	a/h		b/h	g _{xx}	$\mathbf{g}_{\mathbf{y}\mathbf{y}}$	g _{zz}	
	1.9946 (2)	2.0075 (2)	2.0280 (2)	-18.1 (1) 1	.1 (1)	1.9930 (2)	2.0049 (2)	2.0270 (1)	
Θ	53 (1)	141 (1)	78 (1)				50 (1)	40(1)	92 (1)	
Φ	106 (1)	131 (1)	205 (1)				355 (1)	179 (1)	267 (1)	
				Т	Ci ³⁺ (I)					
			Ga	mma-irradia	ated samp	le - 300 K				
	g-tensor ^{47,49} Ti hf(MHz)									
	g _{xx}	g _{yy}	g _{zz}	A _{xx} /h	A _{yy} /h	A _{zz} /h	a/h	b/h	b'/h	
	1.9294 (1)	1.9386 (1)	1.9532 (1)	20.1 (9)	21.0 (7)	25.2 (7)	22 (2)	1.5 (2)	0.4 (1)	
Θ	57 (1)	44 (1)	64 (1)	71 (1)	87 (1)	19(1)	$\mathbf{A}_{\mathbf{h}}$	$A_{hf}\!/h$ (MHz) for B // a		
Φ	253 (1)	121 (1)	1 (1)	253 (1)	162 (1)	62 (1)		46.5 (1)		
							$2 \times {}^{1}H$	A _{hf} /h (MHz)	for B // a	
								24.9 (1)		
				Т	i ³⁺ (II)					
			Ele	ectron-irrad	iated sam	ple - 15 K				
	g-tensor						^{47,49} Ti hf (MHz) for B // a			
	g _{xx}	\mathbf{g}_{yy}	g _{zz}					83.1 (1)		
	1.782 (3)	1.873 (4)	1.951 (2)							
Θ	32 (1)	58 (1)	91 (1)							
Φ	348 (1)	167 (1)	77 (1)							











Figure 6



