1	Revision 1				
2	Edscottite, Fe_5C_2 , a new iron carbide mineral from the Ni-rich				
3	Wedderburn IAB iron meteorite				
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13	ABSTRACT				
14	Edscottite (IMA 2018-086a), Fe ₅ C ₂ , is a new iron carbide mineral that occurs with low-Ni iron				
15	(kamacite), taenite, nickelphosphide (Ni-rich schreibersite), and minor cohenite in the				
16	Wedderburn iron meteorite, a Ni-rich member of the group IAB complex. The mean chemical				
17	composition of edscottite determined by electron probe microanalysis, is (wt%) Fe 87.01, Ni				
18	4.37, Co 0.82, C 7.90, total 100.10, yielding an empirical formula of (Fe _{4.73} Ni _{0.23} Co _{0.04})C _{2.00} . The				
19	end-member formula is Fe ₅ C ₂ . Electron back-scatter diffraction shows that edscottite has the				
20	$C2/c$ Pd ₅ B ₂ -type structure of the synthetic phase called Hägg-carbide, χ -Fe ₅ C ₂ , which has $a =$				
21	11.57 Å, $b = 4.57$ Å, $c = 5.06$ Å, $\beta = 97.7^{\circ}$, $V = 265.1$ Å ³ , and $Z = 4$. The calculated density using				
22	the measured composition is 7.62 g/cm ³ . Like the other two carbides found in iron meteorites,				
23	cohenite (Fe ₃ C) and haxonite (Fe ₂₃ C ₆), edscottite forms in kamacite, but unlike these two				
24	carbides it forms laths, possibly due to very rapid growth after supersaturation of carbon.				
25	Haxonite (which typically forms in carbide-bearing, Ni-rich members of the IAB complex) has				
26	not been observed in Wedderburn. Formation of edscottite rather than haxonite may have				
27	resulted from a lower C concentration in Wedderburn and hence a lower growth temperature.				
28	The new mineral is named in honor of Edward (Ed) R. D. Scott, pioneering cosmochemist at the				
29 30	University of Hawai'I at Manoa, for his seminal contributions to research on meteorites.				
31	Keywords : edscottite, Fe_5C_2 , new mineral, iron carbide, Wedderburn iron meteorite.				

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INTRODUCTION

35 The Wedderburn iron meteorite, found as a single 210-g mass in Victoria, Australia 36 in 1951 (Buchwald, 1975), is a Ni-rich ataxite belonging to subgroup sLH of the IAB 37 complex (Low-Au, High-Ni subgroup; Wasson and Kallemeyn, 2002). It was initially 38 classified as group IIID (Buchwald 1975). During a mineralogical re-investigation of a 39 polished thick section of Wedderburn, we identified a new iron-carbide mineral, Fe₅C₂ with 40 the C2/c Pd₅B₂-type structure, which we named "edscottite" (Fig. 1). To characterize its 41 chemical composition, structure, and associated phases, we used high-resolution scanning 42 electron microscopy (SEM), electron back-scatter diffraction (EBSD), and electron probe 43 microanalysis (EPMA). This phase was identified chemically as Fe_5C_2 by Scott and Agrell 44 (1971) and described simply as a carbide by Buchwald (1975). Although synthetic Fe_5C_2 is 45 well known (e.g., Hägg 1934; Jack and Wild 1966; Retief 1999; Leineweber et al. 2012), the discovery by Scott and Agrell (1971) prompted us to characterize Fe_5C_2 in Wedderburn as 46 47 the first natural occurrence of this new carbide mineral.

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MINERAL NAME AND TYPE MATERIAL

The new mineral and its name have been approved by the Commission on New Minerals, Nomenclature and Classification of the International Mineralogical Association (IMA 2018-086a) (Ma and Rubin 2019). The mineral name is in honor of Edward (Ed) R. D. Scott (born in 1947), esteemed cosmochemist at the University of Hawai'I at Manoa, USA, for his multifaceted contributions to research on meteorites. He discovered haxonite, (Fe,Ni)₂₃C₆ (Scott 1971), as well as this new iron carbide in Wedderburn. The new carbide phase was described as forming plates a few micrometers thick within kamacite (Scott and Agrell 1971; Scott 1972). The type specimen of edscottite is in Wedderburn polished thick
section UCLA 143, housed in the Meteorite Collection of the Department of Earth,
Planetary, and Space Sciences, University of California, Los Angeles, California 900951567, USA.

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APPEARANCE AND OCCURRENCE

Edscottite occurs as subhedral, lath-shaped or platy single crystals, $\sim 0.8 \ \mu m \times 15 \ \mu m$ to 1.2 $\mu m \times 40 \ \mu m$ and 4.0 $\mu m \times 18 \ \mu m$ in size, which is the holotype material in thick section UCLA 143 (Fig. 1). The new carbide is commonly associated with small amounts of cohenite and forms in low-Ni iron (known as "kamacite" in the meteorite literature) surrounding grains of nickelphosphide (Ni-rich schreibersite) in a matrix of fine-grained iron (plessite). The mineral appears white microscopically in reflected light. Luster, streak, hardness, tenacity, cleavage, fracture, density, and optical properties were not determined because of the small grain size.

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CHEMICAL COMPOSITION

69 Backscattered electron (BSE) images were obtained at Caltech using a ZEISS 1550VP 70 field emission SEM and a JEOL 8200 electron microprobe with solid-state BSE detectors. Six 71 quantitative WDS elemental microanalyses of type edscottite were carried out using the JEOL 72 8200 electron microprobe operated at 12 kV (for smaller interaction volume) and 10 nA in 73 focused beam mode. The focused electron beam is ~120 nm in diameter. The interaction volume 74 for X-ray generation in edscottite is ~600 nm in diameter, estimated using the Casino Monte 75 Carlo simulation of electron trajectory. Both the Wedderburn section and the probe standards 76 were uncoated for the probe analyses, following the method of Scott (1972). There is no 77 charging issue. Carbon was measured using Canyon Diablo cohenite (Fe_{2.96}Ni_{0.04}C) as a

78	standard. Analyses were processed with the CITZAF correction procedure (Armstrong 1995)
79	using the Probe for EPMA program from Probe Software, Inc. Possible interferences on peak
80	position and background position were checked and corrected for all measured elements based
81	on WDS scans. On-peak interference of $CoK\alpha$ by Fe was corrected using the Probe for EPMA.
82	Analysis of a pure Fe metal standard as an unknown did not show any Co. Analytical results are
83	given in Table 1. Elemental P was also analyzed but was below the detection limit of 0.02 wt%
84	at 99% confidence. WDS scans did not reveal other elements.
85	The empirical formula of type edscottite (based on 7 atoms pfu) is (Fe _{4.73} Ni _{0.23} Co _{0.04})C _{2.00} .
86	The end-member formula is Fe_5C_2 , which is equivalent to a composition of (in wt%): Fe 92.08,
87	C 7.92.
88	Associated cohenite has an empirical formula (based on 4 atoms pfu) of
89	(Fe _{2.82} Ni _{0.13} Co _{0.03})C _{1.03} . Low-Ni iron (kamacite) has a composition of Fe _{0.93} Ni _{0.06} Co _{0.01} . Taenite
90	has a composition of Fe _{0.67} Ni _{0.32} Co _{0.01} . Nickelphosphide (Ni-rich schreibersite) has an empirical
91	formula (based on 4 atoms pfu) of (Ni _{1.63} Fe _{1.37} Co _{0.01})P _{0.99} . The fine-grained iron-meteorite matrix
92	has an average composition of $Fe_{0.77}Ni_{0.22}Co_{0.01}$.
93	CRYSTALLOGRAPHY
94	Single-crystal electron backscatter diffraction (EBSD) analyses were performed using an
95	HKL EBSD system on a ZEISS 1550VP Field-Emission SEM, operated at 20 kV and 6 nA in

96 focused-beam mode with a 70° tilted stage and in a variable pressure mode (25 Pa). The focused 97 electron beam is several nanometers in diameter. The spatial resolution for diffracted 98 backscattered electrons is ~30 nm in size. The EBSD system was calibrated using a single-99 crystal silicon standard. The structure was determined and cell constants were obtained by

100 matching the experimental EBSD patterns with the known structures of Fe-C phases, including 101 Fe₃C, Fe₅C₂, Fe₄C, Fe₂C, Fe₇C₃, (Fe₁Ni)₂₃C₆ and Fe_{0.96}C_{0.06}. 102 The EBSD patterns are indexed only by the C2/c Pd₅B₂-type structure and are best fit by the synthetic γ -Fe₅C₂ structure of Leineweber et al. (2012) (Fig. 2), in which a = 11.57 Å, b =103 4.57 Å, c = 5.06 Å, $\beta = 97.7^{\circ}$, V = 265.1 Å³, and Z = 4. The mean angular deviation of the 104 patterns is 0.45° - 0.48°. The calculated density based on the empirical formula is 7.62 g/cm³. 105 106 Calculated X-ray powder diffraction data are given in Table S1. 107 Minor cohenite (Fe_{2.82}Ni_{0.13}Co_{0.03}C) occurs on the rim and in the interior of edscottite 108 laths, as revealed by EBSD mapping (Fig. 3). Many of the cohenite grains within the edscottite 109 laths are as small as ~ 150 nm. 110 DISCUSSION 111 Formation of edscottite 112 Edscottite is a new iron-carbide, Fe_5C_2 , joining cohenite (Fe₃C) and haxonite 113 $((Fe,Ni)_{23}C_6)$ as a naturally occurring, approved mineral. This phase precipitates in steels where 114 it is called Hägg-carbide (Fang et al. 2010). Its atomic C/Fe ratio (0.40) is appreciably higher 115 than those of cohenite (0.33) or haxonite (0.26). All three phases are among the iron carbides 116 (natural and synthetic) with the lowest enthalpies of formation (ΔH_{f}) (Fang et al. 2010). 117 Edscottite has not only been identified in the Wedderburn iron meteorite, one of the most Ni-rich irons known (23.4 wt% Ni; Wasson and Kallemeyn 2002), but also in the Semarkona 118 119 unequilibrated LL3.0 ordinary chondrite under TEM (Keller 1998). Like cohenite and haxonite, 120 edscottite forms metastably in kamacite, but it differs from cohenite and haxonite in that it occurs 121 as laths, possibly due to very rapid growth after nucleating at the boundaries of kamacite grains.

122 The edscottite lath in Fig. 1c appears to have nucleated at a kamacite-taenite grain boundary.

123 Because the lath crosses the boundary of adjacent kamacite grains, it must have nucleated before

124 the boundary between the two kamacite grains formed.

125 Wedderburn is a slowly cooled iron meteorite, like other members of its compositional 126 subgroup. These other irons typically contain haxonite with minor cohenite but lack edscottite 127 (Scott 1972; Buchwald, 1975; Goldstein et al. 2017). In contrast, Wedderburn contains 128 edscottite with minor cohenite but lacks haxonite. Two carbide-containing members of the IAB 129 complex, Freda (sLH subgroup) and San Cristobal, resemble Wedderburn in having high bulk Ni 130 (23 - 25 wt%) and Co (0.6 wt%) (Wasson and Kallemeyn 2002). All three are slowly cooled, 131 Ni-rich ataxites with broadly similar metallographic structures and contain kamacite and taenite 132 grains with similar Ni and Co concentrations. However, the carbide mineralogy in these three 133 irons is not the same: Freda has approximately equal amounts of haxonite and cohenite, San 134 Cristobal contains appreciably more haxonite than cohenite, while Wedderburn contains 135 edscottite with minor cohenite. Buchwald (1975) noted that Freda and San Cristobal, unlike 136 Wedderburn, contain graphite, which formed before the carbides. The laths of edscottite (15 - 40 137 μm long) in Wedderburn are smaller than carbides in Freda (haxonite up to 100 μm long) or San 138 Cristobal (cohenite up to 50 µm wide) (Buchwald 1975). The small size of the carbides in 139 Wedderburn and the apparent lack of graphite point to lower bulk carbon in Wedderburn. As 140 explained below, this difference and the lath shape of edscottite suggest that the unusual carbide 141 assemblage in Wedderburn may reflect carbide growth at lower temperatures than in Freda and 142 San Cristobal.

The bulk Ni content of a slowly cooled iron meteorite determines when the Fe-Ni system is saturated with C. Wedderburn, with its very high Ni content, does not reach the solvus on the Fe-Ni phase diagram (e.g., Reuter et al. 1989) and become saturated with C until cooling to a relatively low temperature. The nature of the carbide that nucleates and grows also depends on bulk P because kamacite grains nucleate on schreibersite. Wedderburn appears to contain appreciably more bulk P than Freda or San Cristobal (Buchwald 1975).

Nickel concentrations in edscottite and haxonite are similar (3.5 - 5 wt.%) but Co 149 150 concentrations in haxonite, 0.05-0.4 wt.%, are much lower than in edscottite, which contains 151 ~ 0.8 wt% Co (Table 1; Scott and Agrell 1971), close to that in kamacite (0.8-1.0 wt.%). It is 152 possible that the lower inferred formation temperature of edscottite favored its growth over that 153 of haxonite; this is because Co diffusion into surrounding kamacite around carbide grains would 154 have been more sluggish at lower temperatures, favoring the more-Co-rich carbide phase. [The 155 diffusion rates for C are many orders of magnitude faster than for Ni and Co (e.g., Goldstein et 156 al. 2017).] This is consistent with the high concentrations of Co (several wt%) in kamacite that 157 is immediately adjacent to haxonite grains in the IAB irons Edmonton (Kentucky) and Freda 158 (E.R.D. Scott, pers. commun., 2019).

159 Small cohenite grains at the rim and in the interior of edscottite laths (Fig. 3) likely 160 nucleated at the edges of the growing laths in Wedderburn. Edscottite may have reacted with 161 reduced iron from the surrounding kamacite to produce cohenite.

Because shock metamorphism in iron meteorites tends to transform Fe-carbides (which are metastable) into graphite (e.g., as in IIIE irons; Breen et al. 2016), it seems unlikely that

164 shock played any role in the formation of edscottite. In addition, Wedderburn is an unshocked

165 iron (Buchwald 1975) and graphite was not observed in the section.

166 Other occurrences of Fe carbide

167 Iron carbides have also been observed in other meteorites: e.g., ureilites (Goodrich et al. 168 2013, 2014), type-3 ordinary chondrites (Taylor et al., 1981; Krot et al., 1997; Keller, 1998) and CO3 chondrites (Scott and Jones, 1990; Simon et al., 2019). There are several terrestrial 169 occurrences of iron carbides. Kaminsky and Wirth (2011) reported cohenite, haxonite and Fe₂C 170 171 ("chalypite") in Brazilian diamonds derived from the lower mantle. Goodrich and Bird (1985) 172 described cohenite in native iron masses derived from a C-bearing mafic silicate melt in Disko 173 Island, West Greenland. Although edscottite has not been previously observed, computational 174 studies of Earth's inner core show that the most stable iron carbides are Fe_3C , Fe_7C_3 and Fe_2C ; 175 edscottite (along with Fe_4C) is close to stability at these high pressures (~350 GPa; Weerasinghe 176 et al. 2011) and might be present.

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IMPLICATIONS

Wedderburn is a slowly cooled, Ni-rich iron meteorite that appears to have reached C supersaturation at a lower temperature than other irons due in part to a lower bulk C concentration. These conditions facilitated the rapid growth of edscottite laths within low-Ni iron (kamacite). Iron carbides (cohenite and haxonite) in other iron meteorites do not form laths and appear to have grown more slowly and at somewhat higher temperatures. Edscottite may be restricted to slowly cooled Ni-rich iron meteorites like Wedderburn.

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Constituent	wt%	Range	SD	Probe Standard
Fe	87.01	85.90-88.14	0.87	Fe metal
Ni	4.37	3.46-5.02	0.65	Ni metal
Со	0.82	0.80-0.84	0.02	Co metal
С	7.90	7.61-8.21	0.25	cohenite
Total	100.10			

255 **Table 1**. Average elemental composition of six point EPMA analyses for type edscottite.

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Figure 1. SEM BSE images showing edscottite with taenite, low-Ni iron and nickelphosphide, in
the polished Wedderburn section UCLA 143. (a) Overview. (b), (c) and (d) Enlarged BSE
images of rectangular regions outlined in panel a.

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Figure 2. (a) EBSD pattern of one edscottite crystal in Fig. 1, and (b) the pattern indexed with the C2/c Fe₅C₂ structure.



281 Figure 3. EBSD mapping. (a) The area corresponds roughly to Fig. 1a. Two rectangles in its phase map outline regions in (b) and (c). (b) A region corresponding roughly to Fig. 1d and (c) 282 283 another region showing cohenite along with edscottite. Top raw: inverse pole figure (IPF) Z 284 orientation maps; bottom raw: phase maps.