1	Zeolite-group minerals in phonolite-hosted deposits of the Kaiserstuhl Volcanic Complex,
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24 Abstract

25	Subvolcanic phonolite intrusions of the Kaiserstuhl Volcanic Complex (Germany) show
26	variable degrees of alteration. Their secondary mineralogy has been characterized by
27	petrographic textural observations, bulk-rock powder X-ray diffraction, thermogravimetry,
28	differential thermal analysis, and electron probe microanalysis. The alteration assemblage is
29	dominated by various zeolites that occur in fissures, vugs and as replacement products of
30	primary phases within the phonolite matrix. Phonolites in the eastern Kaiserstuhl were
31	emplaced into a sedimentary sequence and are characterized by high zeolite contents
32	(Endhalden: 48 wt%, Fohberg: 45 wt%) with the temporal sequence \pm thomsonite-Ca –
33	±mesolite – gonnardite – natrolite – analcime. In the western Kaiserstuhl zeolite contents
34	are lower (Kirchberg: 26 wt% or less) and the crystallization sequence is \pm thomsonite-Ca –
35	gonnardite - natrolite - chabazite-Ca. Pseudomorphic replacement textures and barite
36	inclusions in secondary aggregates suggest that zeolites grew at the expense of a sulphate-
37	bearing sodalite-group mineral, i.e. haüyne. Fresh grains of sodalite-haüyne are only found
38	at Kirchberg, whereas the pervasive alteration at Fohberg and Endhalden transformed
39	feldspathoid minerals completely to zeolites.
40	Zeolites formed in a continuously cooling hydrothermal regime after emplacement and
41	solidification of phonolitic magmas. The common paragenetic sequence corresponds to a
42	decrease in the Ca/Na ratio, as well as an increase in the Si/Al ratio with time. The shift
43	from Ca-Na- to pure Na-zeolites is an expression of closed-system behavior in a water-rich
44	environment at Fohberg and Endhalden, which both intruded an Oligocene pre-volcanic
45	sedimentary unit. The late crystallization of K-bearing chabazite-Ca points to a
46	progressively more open hydrothermal system in the Kirchberg phonolite, which was
47	emplaced in a subaerial volcanic succession and was influenced by K-enriched fluid from

53	Natrolite, gonnardite, analcime, zeolite, alkaline rocks, phonolite, Kaiserstuhl
52	Keywords
51	
50	minerals -bearing rocks and whether a zeolite occurrence can be used as mineral deposit.
49	are important factors that control the degree of zeolitization of intrusive feldspathoid
48	leucite-bearing country rock. Therefore, the geological setting and nature of emplacement

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56	Rock alteration and the formation of secondary mineral assemblages are important
57	processes in the genesis of many types of mineral and ore deposits. In fact, most natural zeolite
58	deposits are the result of decomposition of various primary phases in the presence of aqueous
59	fluids. Differences between zeolite deposits exist regarding modal abundances and the
60	mineralogical complexity of the alteration assemblage, from near-monominerallic to highly
61	diverse, which reflects inherent differences in the reacting source rocks, in fluid accessibility and
62	composition, in thermal regime, and in geologic setting (e.g. de'Gennaro and Langella 1996;
63	Ibrahim and Hall 1996; Langella et al. 2013; Weisenberger et al. 2014; Cappelletti et al. 2015;
64	Atanasova et al. 2017).
65	Natural zeolites form a large group of tectosilicate minerals characterized by the common
66	feature of an open framework structure enclosing interconnected pores and channels. The three-
67	dimensional framework is built of SiO_4^{4-} and AlO_4^{5-} tetrahedrons in varying proportions but
68	maximum AlO_4^{5-} is limited to unity with SiO_4^{4-} according to Loewenstein's rule (Loewenstein
69	1954). As a consequence, the aluminosilicate framework contains excess electrons and the walls
70	of zeolitic pores and channels are negatively charged, which allows positively charged ions or
71	bipolar molecules to be fixed in this pore space. Due to the weak bonding strength, these ions and
72	molecules are easily exchanged and replaced by others. The most common extra-framework
73	species in natural zeolites are Na^+ , K^+ , Ca^{2+} and H_2O , but several other species, mainly alkali and
74	alkali earth metals and NH ⁴⁺ , are also known to be incorporated. Over 80 naturally occurring
75	zeolite species are defined by Coombs et al. (1997), and over 170 known framework types of
76	natural and synthetic zeolites are illustrated by Baerlocher et al. (2007).

77	Due to their structure-related physicochemical properties, natural zeolites are an important
78	group of industrial minerals. Technical applications are generally related to their ion-exchange
79	capacity, their reversible dehydration, their regular pore spacing, and their pozzolanic activity,
80	which leads to various applications, e.g water and wastewater treatment (Kalló 2001; Al Dwairi
81	et al. 2014; Ibrahim et al. 2016), heavy metal fixation (Napia et al. 2012), soil remediation
82	(Leggo and Ledésert 2001; Leggo et al. 2010), animal feed (Mercurio et al. 2016), agriculture
83	(Faccini et al. 2015), oeonology (Mercurio et al. 2010), the delivery of certain pharmaceuticals
84	(NSAIDs) by surface modified natural zeoites (e,g. Mercurio et al. 2018), the use of zeolite-rich
85	rocks in ancient roman structures (e.g, Jackson et al. 2017; Izzo et al. 2018), and many more.
86	A major application of natural zeolites is their use in the cement industry as pozzolanic
87	substitute for ordinary portland cement (OPC) (Mertens et al. 2009; Snellings et al. 2010a, 2012;
88	Özen et al. 2016). Natural pozzolans are silicates or alumina-silicates, e.g. zeolites, which are
89	able to react in an alkaline environment with Ca^{2+} commonly found in cement paste or $Ca(OH)_2$
90	in hydrous solution. The reaction products, intergrown hydrated calcium silicates and hydrated
91	calcium aluminates, are comparable to those formed from the hydration of pure OPC (Özen et al.
92	2016). The pozzolanic reaction is a surface-controlled process based on the hydrolysis of Si-O-Si
93	and Al-O-Si bonds (Snellings et al. 2012). Despite the crystallographic characteristics of the
94	zeolite, a large and not fully recognized number of physicochemical parameters affect their
95	reactivity, including extra-framework cation composition and specific surface of the zeolite
96	material (Mertens et al. 2009; Snellings et al. 2010b), and physicoschemical properties of the
97	solution (Snellings et al. 2012). Although not studied systematically yet on pure zeolite phases
98	with controlled conditions, it becomes evident that the pozzolanic reactivity is a general feature
99	of natural zeolites (Mertens et al. 2009; Özen et al. 2016).

100	Economic deposits of natural zeolites are commonly related to vitreous tuffs from which
101	they formed by decomposition and hydration of volcanic glass. Deposits of this kind are found
102	worldwide in regions of young explosive volcanism (e.g. Cochemé et al. 1996; de'Gennaro and
103	Langella 1996; Ibrahim and Hall 1996; Cappelletti et al. 2015; Özen et al. 2016), Furthermore,
104	there are also examples of zeolite occurrences in intrusive alkaline rocks (Tschernich 1992 and
105	references therein; Schilling et al. 2011; Weisenberger et al. 2014) and their metamorphosed
106	counterparts (Tschernich 1992 and references therein; Chakrabarty et al. 2016; Atanasova et al.
107	2017).
108	In the alkaline rock-carbonatite complex of the Kaiserstuhl in southwest Germany, several
109	phonolite intrusions occur which show variable degrees of zeolitization. Despite general
110	similarities in their primary magmatic composition, they exhibit differences in zeolite-dominated
111	alteration, both in quantity (i.e., in their grade) and in mineralogical characteristics, which leads
112	either to economic zeolite deposits, or to non-economic zeolite occurrences. By studying the
113	mineralogy and the compositional variations of zeolites in the Kaiserstuhl phonolites, and
114	relating the observations to the geologic setting of each occurrence, we define factors necessary
115	for the formation of economic zeolite deposits in the alkaline intrusive rocks of the Kaiserstuhl
116	Volcanic Complex, which can be adopted for similar occurrences elsewhere.
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118	THE KAISERSTUHL VOLCANIC COMPLEX
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120	The Miocene Kaiserstuhl Volcanic Complex (KVC) is located in the southern part of the
121	Upper Rhine Graben, SW Germany (Fig. 1), close to the city of Freiburg. The KVC belongs to
122	the Central European Volcanic Province (Wimmenauer 1974) characterized by generally SiO2-
123	deficient, alkaline intraplate volcanism, formed in the course of the Alpine continent-continent

124	collision (Wedepohl et al. 1994; Wilson and Downes 1991). The KVC is the only larger
125	polygenetic volcanic edifice in the Upper Rhine Graben, but highly silica-undersaturated alkaline
126	dikes and diatremes are common in the graben and along its shoulders. These are represented by
127	the Black Forest, Vosges and Odins Forest crystalline complexes, and also in their overlying
128	Mesozoic to early Cenozoic sedimentary cover, which is locally preserved inside the graben and
129	along its margins. They are classified as olivine-melilitites and olivine-nephelinites and are
130	considered unfractionated products of low percentage partial mantle melts (Keller 2001), carrying
131	lherzolitic xenoliths (Keller et al. 1997).
132	The Kaiserstuhl can be subdivided into two different major geologic units (Figure 1). (1)
133	The eastern part consists of a sequence of Paleogene sediments (marls, sandstones and
134	limestones) in a north-south oriented prevolcanic horst structure. (2) The central-western part
135	consists of volcanic rocks, whereas the central part is formed by a subvolcanic intrusive complex
136	surrounded by effusive and explosive volcanics in the north, west and south. The Kaiserstuhl
137	most likely had the structure of a complex stratovolcano, or a volcanic field with eruptions from
138	various volcanic centers (Keller 2001).
139	Petrologically the rocks of the KVC form a series from primitive olivine nephelinites
140	towards slightly fractionated basanites, tephrites and finally phonolites, which were derived from
141	two different parental magmas (Braunger et al. 2018). Carbonatites and carbonate-melilite-
142	bearing silicate rocks ('bergalite') occur in close relationship to nephelinitic diatreme brecciae in
143	the subvolcanic center of the volcanic complex (Keller 2001).
144	Activity emerged with the eruption of olivine-nephelinites (19.0 ± 1.6 Ma, whole-rock K-
145	Ar age; Baranyi et al. 1976), the deposition of mainly tephritic pyroclastites and lavas (18.2 –
146	16.5 Ma) and the emplacement of various subvolcanic intrusions and dikes between 18.4 and

147 15.3 Ma (Wimmenauer 2003 and references therein). Volcanism ceased with the eruption of the

148	parasitic Limberg-Lützelberg complex at the northwestern margin of the KVC, where a
149	phonolitic tuff was deposited at 16.2 ± 0.2 Ma (Kraml et al. 2006) in a nephelinite-basanite-
150	tephrite-phonolite sequence.
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152	Phonolites in the KVC
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154	Phonolites form one of the major petrologic families in the KVC and are subordinate in
155	volume only to the rocks of the tephritic family, from which they are derived by fractionation
156	(Braunger et al. 2018). They occur as intrusive subvolcanic stocks and dikes, and as pyroclastic
157	products of explosive volcanic activity. Members of the phonolitic family are recognized by the
158	modal mineralogy: sodic pyroxene (aegirine-augite), alkali feldspar, titanian andradite
159	('melanite') and sodalite/haüyne. Phonolites from the eastern KVC (Fig. 1) form a distinct
160	subgroup characterized by the presence of wollastonite. These intrusions are apparently arranged
161	on a straight N-S striking line which parallels a major fault located about 1-1.5 km to the west.
162	Larger occurrences of phonolite are found in three different geologic settings in the Kaiserstuhl
163	volcanic edifice (Fig. 1): (1) as intrusions in the subvolcanic center, in close spatial relationship
164	to essexitic and carbonatitic intrusions; (2) as intrusions emplaced into the prevolcanic Oligocene
165	sediments of the eastern Kaiserstuhl (Fohberg, Endhalden); (3) as intrusion in subaerial, mainly
166	tephritic pyroclastites and lavas in the western KVC (Kirchberg).
167	Varieties of phonolite sensu lato occur as small-volume bodies in the KVC. They are
168	represented by dm- to m-thick dikes of tinguaite (feldspar-foid ratio $1:1 - 1:10$), and
169	haüynophyre (Wimmenauer 1962) and leucitophyre (Keller 1964; Spürgin et al. 2008), both with
170	a feldspar-foid ratio of <1:10.

171	The plutonic facies of the phonolitic family is represented by sodalite syenites (locally
172	more mafic 'ledmorite'), and foidolites ('tawite'). They are mineralogically related to phonolites,
173	but with a distinct coarse-grained texture. Occurrences are limited to xenoliths, especially in the
174	Kirchberg phonolite (Czygan 1977), and to the subvolcanic center of the KVC, where ledmorite
175	is recorded as major rock type in a drill core (Wimmenauer 1962, 2003).
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177	Zeolites in the KVC
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179	All silicic lithologies of the KVC were affected by subsequent alteration and zeolitization
180	to variable degrees. Zeolites occur as vesicle-fillings, in fracture assemblages or as fine-grained
181	groundmass replacing components. Processes responsible for alteration include hydrothermal
182	decomposition of primary igneous phases, particularly minerals of the feldspathoid group
183	(Weisenberger et al. 2014), and decay and hydration of volcanic glass either in a hydrothermal or
184	a hydrous low-temperature environment (Eggleton and Keller 1982; Weisenberger and Spürgin
185	2009). The following zeolite species are reported from the KVC by Weisenberger and Spürgin
186	(2009), Weisenberger et al. (2014) and Marzi and Spürgin (2017): Analcime, chabazite-Ca,
187	faujasite-Na, faujasite-Mg, gonnardite, merlinoite, mesolite, natrolite, offretite, phillipsite-K,
188	phillipsite-Ca, and thomsonite-Ca.
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190	ANALYTICAL METHODS
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192	Mineral compositions were determined by electron probe microanalysis (EPMA) at the
193	University of Oulu using a JEOL JXA-8200 electron microprobe. Operating conditions were 15
194	kV acceleration voltage and 15 nA beam current with counting times of 10 s. Zeolites were
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195	analyzed with a defocused beam (20 μm). Sodalite-haüyne was analyzed with a beam diameter of
196	5 or 10 μ m. Na and K were measured first, to minimize the effect of Na and K loss during
197	determination. Since zeolites lose water when heated, the rock samples and crystals were
198	mounted in epoxy resin to minimize loss of water. Natural and synthetic standards were used for
199	calibration. The charge balance of zeolite formulas is a reliable measure for the quality of the
200	analysis. It correlates with the extent of thermal decomposition of zeolites during microprobe
201	analysis. A useful test is based on the charge balance between the non-framework cations and the
202	amount of tetrahedral Al (Passaglia 1970). Analyses are considered acceptable if the sum $E\%$ =
203	$100 \times [A1-(Na+K)-2(Ca+Sr+Ba)]/[(Na+K)+2(Ca+Sr+Ba)]$ of the charge of the extra-framework
204	cations (Ca ²⁺ , Sr ²⁺ , Ba ²⁺ , Na ⁺ , and K ⁺) is within 7% of the framework charge.
205	Mineralogical compositions were determined on bulk-rock samples of each phonolite by
206	powder X-ray diffractometry (PXRD) using a Bruker D2 Phaser diffractometer. For this purpose,
207	rock samples of 2-4 kg were crushed, homogenized and representative subsamples of 50 g were
208	finely ground in a laboratory mill. Scans with Cu K α radiation were recorded in the range 5° $<2\theta$
209	< 70° with a step width of 0.016° and an integration time of 2s/step. Full-pattern Rietveld based
210	quantitative phase analyses (QPA) were performed with the Bruker TOPAS software applying a
211	fundamental parameters procedure (Cheary and Coelho 1992; Madsen and Scarlett 2008).
212	Instrumental contributions to the recorded patterns were initially refined on a sample of LaB ₆ . In
213	the first step of QPA of the phonolite samples, the unit cell parameters of each phase have been
214	refined to match the observed peak positions. In a second step, the crystallite size and strain
215	functions have been applied to model the peak shape. Further, atomic positions have been
216	allowed to refine in narrow limits, and in order to limit the number of independently refined
217	parameters, an overall isotropic thermal factor B _{eq} was refined for all atomic sites in all phases.

218	Due to the holocrystalline nature of the phonolites, no amorphous phase content has been refined.
219	Results of QPA are listed in Table 2.
220	Thermogravimetry (TG) and differential thermal analysis (DTA) were performed at the
221	Institute for Technology of Nuclear and Other Mineral Raw Materials (ITNMS). Thermal
222	analysis was performed on a Netzsch STA 409 EP (Selb, Germany). Samples were put in ceramic
223	crucibles and heated $(20 - 1000^{\circ}C)$ in an air atmosphere with a heating rate of $10^{\circ}C/min^{-1}$.
224	Mineral stabilities were obtained using the program SUPCRT92 (Johnson et al. 1992),
225	employing the slop98 database and thermodynamic data from Helgeson et al. (1978) and Neuhoff
226	(2000). Reactions were calculated considering low quartz activity and aluminum conservation in
227	the solid phases.
228	
229	RESULTS
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231	Mineralogy and Petrology of Phonolite Localities
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233	The three largest phonolite stocks of the KVC, two of them located in the eastern (Fohberg,
234	Endhalden) and one in the western (Kirchberg) Kaiserstuhl (Fig. 1), have been investigated
235	during this study. Their petrographic characteristics are summarized in Table 1. Other known
236	occurrences of intrusive phonolites in the subvolcanic center of the KVC, as well as phonolitic
237	dikes and pyroclastites (Wimmenauer 1962, 2003) have not been considered due to their high
238	degree of weathering in surficial outcrops and their low economic potential regarding minerals of
239	the zeolite group.
240	

241	Fohberg Phonolite. The Fohberg phonolite, 600 x 450 m in aerial size, is the largest
242	phonolite body in the eastern Kaiserstuhl and probably, as outcrop conditions of phonolites in the
243	central KVC allow no correlation and reconstruction, also the largest one in the entire KVC. It
244	intruded a series of Oligocene sediments of the Pechelbronn Formation, mainly marl, limestone
245	and calcareous sandstone (Wimmenauer 2003), and is cut by a dike of porphyritic essexite.
246	The petrography of the Fohberg phonolite was investigated by Wimmenauer (1962), and
247	data on the primary and secondary mineralogy is found in Weisenberger et al. (2014). The rock
248	has a slightly porphyritic texture with phenocrysts (\leq 3 mm) of feldspathoid minerals, aegirine-
249	augite, wollastonite and andradite in a greenish-grey fine- to medium-grained matrix of sanidine,
250	aegirine-augite and feldspathoid minerals (Fig. 2a,b). Phenocrysts are in general euhedral;
251	however, garnet phenocrysts tend to be subhedral due to possible corrosion. Late magmatic
252	decomposition of mafic phases formed accessory titanite and götzenite, a F- and LREE-bearing
253	Ca-Ti silicate of the rosenbuschite group (Czygan 1973; Albrecht 1981; Weisenberger et al.
254	2014).
255	A prominent feature of Fohberg phonolite samples is the complete decomposition of
256	feldspathoid minerals, and the partial replacement of wollastonite. Secondary minerals, which
257	also form large portions of the matrix, include natrolite as sole Na-zeolite endmember,
258	gonnardite, minor thomsonite (both Ca-Na zeolite species), and calcite. Additionally, pectolite
259	and sepiolite occur in minor quantities as alteration products (Weisenberger et al. 2014).
260	On an outcrop scale, and in contrast to the Endhalden and Kirchberg phonolites, the
261	Fohberg phonolite hosts a network of numerous, mainly steep dipping fractures. These are
262	partially or totally filled with a secondary zeolite-dominated assemblage similar to the altered
263	rock matrix. A temporal succession from Ca-Na species (thomsonite, gonnardite) to pure Na-

264	zeolite (natrolite) is observed (Weisenberger et al. 2014), followed by later phases, e.g.
265	apophyllite, fluorite and calcite (for a full list see Marzi 1983).
266	The phonolite at Fohberg is mined by Hans G. Hauri KG Mineralstoffwerke, Bötzingen.
267	Several applications of the rock powder are directly related to its zeolite content and include the
268	use as pozzolan in the cement and concrete industry (Kassautzki 1983), and as cattle feed
269	additive.
270	
271	
272	Endhalden Phonolite. The Endhalden phonolite covers an area of approximately 450 x
273	250 m and is located about 1 km to the north of the Fohberg phonolite (Fig. 1). It is also in
274	contact to sediments of the Pechelbronn Formation (Wimmenauer 2003), but no physical
275	connection between the Endhalden and the Fohberg phonolite bodies is exposed or known, which
276	can indicate their co-genetic formation.
277	The shape and structural position of the Endhalden phonolite is not clarified yet. Shallow
278	vertical drill cores indicate that the Endhalden phonolite is emplaced on top of a clay-dominated
279	sedimentary unit. It may represent a shallow intrusive body like a sill, small laccolith, or
280	cryptodome, or a subaerial feature like an erosional remnant of a thick lava flow or extrusive
281	dome.
282	Petrographically the Endhalden phonolite closely resembles the Fohberg phonolite. It is
283	weakly porphyritic to various degrees, with a similar set of phenocrysts (feldspathoid minerals,
284	sanidine, aegirine-augite, wollastonite, andradite) within a medium- to fine-grained groundmass
285	of sanidine, aegirine-augite and feldspathoid minerals (Fig. 2c,d). K-feldspar and feldspathoid
286	minerals often show a poikilitic texture hosting very-fined-grained aegirine-augite inclusions.

287	As in the Fohberg phonolite, all primary igneous feldspathoid minerals are completely
288	replaced by zeolites and calcite. Wollastonite is always decomposed. In contrast to the Fohberg
289	alteration assemblage, analcime occurs as a second Na-endmemeber zeolite together with
290	natrolite, and minor mesolite is found as an additional Ca-Na species besides gonnardite and
291	thomsonite.
292	The Endhalden phonolite is unique as it exhibits only very limited hydrothermal fracturing,
293	but is rich in vesicles, up to 1.5 cm in size, which often contain euhedral zeolite fillings (analcime
294	and/or natrolite), particularly in the upper part of the phonolite body.
295	
296	Kirchberg Phonolite. With an extent of 430 x 200 m, the Kirchberg phonolite is the only
297	stock-like body intruding pyroclastites and lavas of the subaerial volcanic facies of the western
298	KVC. It is in intrusive contact to tephritic ash tuffs to tuff breccia, and to carbonatitic ash- to
299	lapilli tuffs. Rafts of country rock occur in the outermost 10-20 m of the phonolite stock. Along
300	the contact zone to subaerial country rock, the grey-brown colored phonolite grades into light
301	grey marginal facies.
302	The petrography of the Kirchberg phonolite was reported by Wimmenauer (1962). Despite
303	general similarities, it shows characteristic differences compared to the Fohberg and Endhalden
304	phonolites. The porphyritic texture is less developed, dominated by groundmass phases, resulting
305	in a fine- to medium-grained texture. Apart from the characteristic set of phases for phonolites in
306	the KVC (haüyne, sanidine, aegirine-augite, andradite), the Kirchberg phonolite contains
307	phenocrysts of euhedral to corroded plagioclase, which are often overgrown by K-feldspar. In
308	contrast to the Fohberg and Endhalden phonolites, the Kirchberg phonolite contains no
309	wollastonite, but fresh grains of haüyne and sodalite (Wimmenauer 1962; Spürgin et al. 2014),
310	pigmented by hematite, are common (Fig. 2e).

311	Although the Kirchberg phonolite is also affected by zeolite-forming alteration (Fig. 2f),
312	the intensity is very heterogeneous and less pronounced than in the phonolites from the eastern
313	KVC. The secondary assemblage contains natrolite, thomsonite, gonnardite and chabazite-Ca,
314	and minor amounts of clay minerals. Additional secondary minerals, generally found in fractures,
315	are listed by Wimmenauer (1962) and include calcite, apophyllite, gypsum and others.
316	
317	Quantitative mineralogy
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319	The results of bulk-rock PXRD and QPA (Table 2) show the mineralogical composition of
320	the three phonolites. The Fohberg and Endhalden phonolites show the highest zeolite contents
321	with proportions $X_{Zeo} = Zeo/(Zeo+Fsp)$ in the range of 0.3-0.6. Gonnardite is the major zeolite
322	species in one sample (Fohberg_7) and accounts to approximately 10-20 percent of the total sodic
323	zeolite content (natrolite, gonnardite, analcime; $X_{Gon} = Gon/(Ntr+Gon+Anl) = 0.1-0.2)$ in the
324	other samples. Analcime is restricted to the Endhalden phonolite, where also the calcite content is
325	notably higher. Low total zeolite contents in combination with the presence of clay minerals in
326	sample Endhalden_5 are an expression of surficial weathering in the outcrop.
327	In contrast, the Kirchberg phonolite contains a higher amount of alkali feldspar and, in one
328	case (Kirchberg_4) also intermediate plagioclase as well as less clinopyroxene and no
329	wollastonite. Zeolite contents are highly variable. The mineralogy of sample Kirchberg_3
330	resembles those from Endhalden except a high gonnardite content which is reflected by X_{Gon} =
331	0.42, but in other samples only minor quantities of zeolites (gonnardite and chabazite) could be
332	identified. Sodalite-haüyne, which is known to occur at Kirchberg, was detected by PXRD in two
333	samples but could not readily be quantified. The content of sodalite-haüyne is believed to be
334	underestimated and should be in the order of more than ten percent, according to thin section

335	observations. Wimmenauer (1962) reports an average of 61 vol% feldspar and 28 vol% sodalite-
336	haüyne, including products of its decomposition.
337	
338	Zeolite chemistry and paragenesis
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340	Zeolite phases were identified and characterized using PXRD and EPMA, except mesolite
341	which was only detected by EPMA due to its rarity and very small grain size. The chemical
342	composition of zeolite species is presented in Table 3 and Figure 3. Considering the ternary
343	system Ca-Na-K the following succession is observed with decreasing Ca concentrations:
344	thomsonite-gonnardite-natrolite-analcime. Textural relationships in alteration assemblages
345	indicate that this chemical trend defines a common temporal succession. In addition, chabazite is
346	observed only in the Kirchberg phonolite, where it occurs as the latest generated zeolite.
347	Gonnardite. Gonnardite is generally less abundant than natrolite, but may reach similar
348	concentrations in some parts of the Fohberg phonolite. It is an early crystallizing secondary phase
349	of the rock matrix, and forms an early phase of fissure assemblages, where it nucleates at the
350	fissure walls and is overgrown by natrolite. Gonnardite compositions from Fohberg
351	(Weisenberger et al. 2014) and Endhalden form a continuous trend from Na-Al- ($T_{Si} = 0.55$)
352	towards Ca-Si-rich compositions ($T_{Si} = 0.59$), whereas Kirchberg gonnadite is chemically distinct
353	due to considerably higher Na concentrations at moderate T_{Si} (0.56). Gonnardite analyses from
354	the Fohberg and Endhalden localities yield Sr concentrations up to 0.39 atoms per formula unit
355	(apfu). It cannot be excluded that this elevated Sr concentration may result from submicroscopic
356	inclusions of another Sr-bearing phase (e.g. thomsonite).
357	Thomsonite-Ca. Thomsonite-Ca is occasionally present as early-formed secondary phase

in all three phonolites (Fig. 2f). It has the lowest Si/Al ratio ($T_{Si} = 0.52$) of all zeolites found in

359	the KVC (Weisenberger and Spürgin 2009), and at Fohberg and Endhalden, it is the most Ca-rich
360	zeolite species. Thomsonite-Ca from Endhalden is Sr-rich with a maximum content of 3.16 Sr
361	apfu (equal to 26 percent of extra-framework cations).
362	Mesolite. Mesolite is an infrequent Ca-Na-zeolite in the Fohberg and Endhalden
363	phonolites. Chemical analyses of the Endhalden mesolite are close to the ideal stochiometric
364	composition ($T_{Si} = 0.59$). Weisenberger et al. (2014) report thin, elongate mesolite inclusions of
365	approximately 1 x 50 μ m with a growth orientation along the c-axis in large natrolite grains from
366	the Fohberg phonolite.
367	Natrolite. Natrolite is present in all KVC phonolites, and it is the dominant zeolite species
368	in the Fohberg and the Endhalden phonolites. It forms cm-large, transparent euhedral needles in
369	fissures of Fohberg and Kirchberg, and smaller crystals in vugs of Endhalden. Furthermore,
370	natrolite is a major phase in the Fohberg groundmass, and to a lesser degree in the Endhalden
371	phonolite. It is preceded by gonnardite and thomsonite-Ca, and overgrown by analcime, calcite
372	and other minerals of the secondary assemblage (Marzi 1983), where present. Especially at the
373	Endhalden locality, natrolite may contain distinct amounts of Ca (up to 0.47 apfu) based on 80
374	framework oxygens), which is also a common feature seen in analyses from other occurrences
375	(Ibrahim 2004; Çiftçi et al. 2008; Kónya and Szakáll 2011). Concentrations of all other
376	exchangeable cations are negligible, and T_{Si} shows only limited variations with an average value
377	of 0.61
378	Analcime. Besides natrolite, analcime is the characteristic zeolite species in the Endhalden
379	phonolite. It is part of the rock matrix and also forms clear, euhedral crystals several mm in size
380	filling open vugs. Petrographic observations indicate that analcime always postdates natrolite,
381	and it may be overgrown by anhedral masses of calcite. Most analcime analyses show near-

382	endmember composition, in a few cases with minor incorporation of K-component. It is the most
383	Si-rich ($T_{Si} = 0.67$) zeolite species in the Endhalden phonolite.
384	Chabazite-Ca. Chabazite-Ca is sporadically found in the groundmass of the Kirchberg
385	phonolite (Table 2 and Fig. 2f). It shows a wide compositional range in $Si-R^{2+}-R^{+}$ space and is
386	the only zeolite species in KVC phonolites which incorporates a significant K component. It has
387	a highly variable Si/Al-ratio ($0.56 < T_{Si} < 0.72$) and is the most Si-rich zeolite at Kirchberg (Fig.
388	3).
389	Other secondary minerals. Calcite is found in variable proportions as a secondary
390	alteration product in all phonolites. In contrast to the Fohberg and Kirchberg phonolites, where
391	calcite appears as minor alteration phase, the Endhalden phonolite exhibits larger quantities of
392	calcite (Table 2). Chemical analyses reported by Weisenberger et al. (2014) from Fohberg
393	indicate pure calcium carbonate with only very little incorporation of Mn (0.02 apfu) and Fe
394	(0.01 apfu)
395	Minor quantities of clay minerals are found within the phonolite intrusions. During electron
396	probe microanalysis a platy mineral phase has been observed filling interstitial pores in the
397	Kirchberg phonolite. Silica and Al are the dominant cations with a Si/Al ratio of about 1 and
398	variable trace amounts of Fe, Mg and Ca. A subsequent X-ray diffraction analysis of the sample
399	indicated that the most likely phase is halloysite (Al ₂ Si ₂ O ₅ (OH) ₄). Sepiolite and pectolite have
400	been described by Weisenberger et al. (2014) in the Fohberg phonolite as minor alteration
401	products.
402	Various other secondary minerals, which generally postdate the zeolite assemblages of
403	fissures in the Fohberg and Kirchberg phonolites, are reported by Wimmenauer (1962) and Marzi
404	(1983).
405	

406 **Thermal behavior**

407

408	The thermal behavior of bulk-rock samples was determined by TG-DTA, the results are
409	shown in Figure 4. Samples from Endhalden and Fohberg show pronounced weight loss steps in
410	the temperature intervals of 300-380°C and ca. 700-800°C, which correspond to the single-step
411	dehydration of natrolite and the calcination of calcite, respectively (van Reeuwijk 1972; Deer et
412	al. 2004; Rodriguez-Navarro et al. 2009). Although natrolite is the thermally most active
413	mineralogical phase, contributions of other phases, like other minor zeolite species and clay
414	minerals, cannot be excluded. The reactions of natrolite and calcite are reflected by strong
415	endothermal peaks in DTA plots (Fig. 4). Furthermore, a steady weight loss in the region below
416	300°C, and additional minor endothermal signals slightly below 100°C, at 200-250°C and at 460-
417	480°C, is evident in sample Fohberg_7. These are related to the multistep dehydration and final
418	structure collapse of abundant gonnardite in this sample (van Reeuwijk 1972). The effect of
419	analcime dehydration, which contributes to a general weight loss in the region from 250°C to
420	450°C (Harada and Nagashima 1972), remains largely unresolved in the Endhalden samples. It is
421	only evident by a very minute endothermal signal at 300°C, on the low-temperature flank of the
422	large natrolite peak.
423	The Kirchberg phonolite shows the largest variations with individual patterns for each
424	sample. Sample Kirchberg_3 is dominated by natrolite dehydration and shows no further
425	reactions except a steady weight loss below 300°C, whereas the reaction curves of samples
426	Kirchberg_4 and Kirchberg_5 are combined patterns of zeolite dehydration, clay dehydration and
427	calcination of calcite in variable proportions.
428	

429

DISCUSSION

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430

431 **Zeolite precursor phase**

433	All phonolites investigated in this study are holocrystalline subvolcanic intrusive rocks. No
434	evidence is found for the presence, or the former presence, of volcanic glass, which is an
435	important zeolite precursor phase in many zeolite deposits elsewhere formed from vitreous
436	volcanic tuffs. However, the presence of feldspathoid minerals as members of the pyrogenic
437	assemblages is evident in all three phonolites. They occur as dominant phenocryst phases,
438	ranging in diameter between 0.1 and 1 mm (Fig. 2a,e), and as a fine-grained matrix phase.
439	Pseudomorphic aggregates of replaced feldspathoids in all three phonolites commonly show a
440	dark or orange rim, which may be caused by submicroscopic inclusion of Fe-phases.
441	Unaltered phenocrysts of feldspathoids are only found in the Kirchberg phonolite. The
442	chemical composition is shown in Table 4 and Figure 5. Sodalite-group mineral classification
443	based on the Ca-Na-K system indicates that this feldspathoid mineral is haüyne. Classification by
444	volatiles implies that the SO ₃ concentrations are underestimated by electron probe microanalysis,
445	which may also explain the low totals (Table 4). However, the Kirchberg phonolite shows a
446	heterogeneous alteration and haüyne may be replaced by secondary minerals like zeolites
447	(chabazite, gonnardite, natrolite, and thomsonite) and calcite.
448	Phenocrysts and matrix feldspathoid minerals in the Fohberg and Endhalden phonolites are
449	totally altered to aggregates of fibrous spherulitic zeolites (including analcime, natrolite,
450	thomsonite, and gonnardite), calcite and barite, leaving pseudomorphs with characteristic
451	hexagonal and rhombic dodecahedral shape and few rectangular cross-sections (Fig. 2a). The
452	common association of barite grains with these pseudomorphic aggregates (Fig. 2b), in
453	combination with the geometry of the aggregates, points to an S/SO ₄ -bearing sodalite group

454	mineral as precursor phase, e.g. haüyne or nosean. The following reaction shows the breakdown
455	of a hypothetical barium component in haüyne to natrolite and barite:
456	
457	$Na_{6}Ba_{2}Al_{6}Si_{6}O_{24}(SO_{4})_{2} (Hyn) + SiO_{2,aq} + 6H_{2}O \rightarrow 3Na_{2}Al_{2}Si_{3}O_{10} \cdot 2H_{2}O (Ntr) + 2BaSO_{4}O_{2}O_{2}O_{2}O_{2}O_{2}O_{2}O_{2}O_{2$
458	(Brt)
459	
460	However, no unaltered relics of feldspathoid minerals have been identified in the Fohberg
461	(Weisenberger et al. 2014) and Endhalden phonolites so far. Highly Ba-enriched beforsite (Keller
462	2001), which is found as late-stage centimeter-sized veins within the carbonatite complex of the
463	central KVC (Fig. 1), may also account as a source of Ba. However, it occurs in a spatially and
464	geologically different context and is volumetrically insignificant, therefore it is assumed that Ba
465	is locally derived and precipitated as barite in the phonolite alteration assemblages.
466	
467	Hydrothermal alteration
468	
469	Degree of alteration. As described by Weisenberger et al. (2014) for the Fohberg
470	phonolite, the conversion of an essentially anhydrous primary mineralogy to a zeolite-dominated
471	and therefore water-rich assemblage and the syn- to post-deformation mineralization and healing
472	of brittle fractures is likely a scenario of hydrothermal overprinting of the Fohberg phonolite
473	body during post-magmatic cooling and late stage circulation of meteoric fluids. Although
474	fracturing and fracture mineralization within the Endhalden and Kichberg phonolites are limited,
475	a similar scenario of sub-solidus alteration during post-magmatic cooling and late stage
476	circulation of meteoric fluids is applicable.

In general, the secondary mineralogy is very similar in all three phonolites, showing the
same general trend from early formed Ca-Na zeolites towards Na-dominated zeolites during
subsequent alteration. Nevertheless, alteration shows differences that are rather controlled by
fluid-rock interaction and the physicochemical properties of the fluid than by the primary
chemical and mineralogical composition of the host rock.
Sub-solidus alteration is marked by the breakdown of haüyne as the dominant feldspathoid
mineral. In addition, partial wollastonite breakdown occurs in the Fohberg (Weisenberger et al.
2014) and Endhalden phonolites, as wollastonite is only present there. Plagioclase, which only
occurs in the Kirchberg phonolite, shows no sign of alteration and gives evidence for the limited
overall alteration of the Kirchberg phonolite. The hydrothermal alteration within the two eastern
phonolites (Fohberg and Endhalden) is pervasive, secondary minerals replace all primary
feldspathoid minerals. The intensity of wollastonite breakdown in the Fohberg phonolite is very
heterogeneous from fresh grains towards fully decomposed ones, in contrast to the Endhalden
phonolite where wollastonite is completely replaced. The degree of alteration within the
Kirchberg phonolite differs significantly as it still contains primary haüyne, with only limited
zeolite- and clay-forming alteration. The change in degree of alteration between the Kirchberg
phonolite and the two phonolites within the eastern part of the KVC is directly related to
differences in the country rocks in which the phonolites have been intruded (Fig. 6). The
Kirchberg phonolite is emplaced into a pile of volcanic rocks, whereas the two eastern phonolites
are situated within a prevolcanic sedimentary sequence of lime- and mudstones (Wimmenauer
2003). A stable isotope study of secondary calcite from the Fohberg phonolite (Weisenberger et
al. 2014) suggests that fluids were derived from the surrounding sedimentary succession. In
contrast, ⁸⁷ Sr/ ⁸⁶ Sr-isotope studies (Wimmenauer 2010; Weisenberger et al. 2014) suggest that Ca,
as major constituent in secondary minerals of the phonolites, is locally derived from the

501	magmatic parent rock. This indicates that the lime- and mudstones have been dehydrated during
502	the emplacement of the phonolites, and aquifers in these lithologies have been tapped and drained
503	into the cooling phonolite intrusions. This is supported by the contact metamorphic overprint of
504	the underling mudstone of the Endhalden phonolite, in which a dehydration front is developed
505	(Spürgin et al. 2014). The Kirchberg phonolite, in contrast, intruded a sequence of subaerial lavas
506	and pyroclastites. Although the volcanic pile shows evidence of alteration due to the
507	emplacement of the Kirchberg phonolite, the thermal alteration of nearly anhydrous volcanic
508	rocks does not have the potential to deliver volatiles that could cause a pervasive alteration of the
509	Kirchberg phonolite.
510	It is noted by previous studies on phonolite tuff deposits that fluid accessibility controls the
511	alteration of volcanic products and the formation of zeolites (e.g. de'Gennaro et al. 2000;
512	Bernhard and Barth-Wirsching 2002). However, within some pyroclastic deposits the formation
513	of zeolites is related to groundwater flow (de'Gennaro et al. 2000; Hay and Sheppard 2001;
514	Bernhard and Barth-Wirsching 2002). In contrast, the alteration within intrusions is more related
515	to the presence and the accessibility of fluids, and open system behavior during sub-solidus
516	cooling and deviation from auto-metasomatic conditions. Thereby, for the two eastern phonolites
517	the thermal regimes are assumed to represent near auto-metasomatic conditions, with externally
518	derived fluids from the surrounding sediments infiltrating into the sub-solidus cooling intrusions,
519	as it was postulated for the Fohberg phonolite by Weisenberger et al. (2014). In contrast, the
520	Kirchberg phonolite indicates open system behavior, as a result of a thermal and maybe a
521	chemical gradient within the hydrothermal system. The open system behavior of the Kirchberg
522	phonolite is further supported by the very limited amount of natrolite, indicating only a limited
523	fluid change during hydrothermal evolution, most likely caused due to local disequilibrium, even
524	though a Na depletion is observed within the Ca-Na zeolites. Furthermore, all analyzed samples

525	from the Kirchberg phonolite yield different alteration assemblages. During experimental studies
526	Barth-Wirsching and Höller (1989) noted that the effect of solution chemistry and reaction time
527	is greater in open systems, whereas the influence of the starting material may entirely be
528	eliminated by material transport possible in an open system. This can explain the variability in
529	alteration of the Kirchberg samples. In contrast, the two eastern phonolite intrusions exhibit large
530	quantities of both Ca-Na and Na zeolites in a temporal succession; these species are present
531	throughout all samples with only minor variations, indicating a closed system behavior (Hay and
532	Sheppard 2001).
533	
534	Fluid evolution. Fluid evolution can be illustrated in the systems Al ₂ O ₃ –SiO ₂ –CaO–Na ₂ O–
535	H ₂ O (Fig. 7) and Al ₂ O ₃ -SiO ₂ -Na ₂ O-H ₂ O (Fig. 8) and in terms of mineral stability as function of
536	aqueous species (Ca ²⁺ , Na ⁺ , SiO _{2,aq} , H ₂ O) at low temperature and pressure.
537	Figure 7 illustrates the change in fluid composition during the hydrothermal replacement as
538	a function of aqueous cation (Ca^{2+} , Na^{+}) to hydrogen ion activity ratios at temperatures of 50 and
539	100°C, and pressure of 10 MPa. The overall topology of stability fields does not change with
540	small variations of pressure; therefore, the uncertainty of the emplacement depth can be ignored.
541	Due to a lack of reliable thermodynamic data for gonnardite, mesolite appears instead as
542	intermediate Ca-Na zeolite (Rogers et al. 2006). The chemical evolution of fluids during zeolite
543	formation can be expressed by the observed sequence marked by Ca-Na zeolite species and
544	natrolite (Fig. 7). At higher SiO ₂ activity analcime appears instead of natrolite.
545	Similar sequences are observed in basaltic lavas in the Disko-Nuussuaq region, West
546	Greenland (Neuhoff et al. 2006; Rogers et al. 2006) and in the Kahrizak area, Iran (Kousehlar et
547	al. 2012), and are interpreted to have formed in a chemically distinct alteration style that reflects
548	the less Ca and Si-rich primary compositions of these lavas in contrast to provinces with more

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549	evolved basaltic rocks, like in Iceland (Neuhoff et al. 1999; Weisenberger and Selbekk 2009) or
550	East Greenland (Neuhoff et al. 2006).
551	The alteration mineralogy within the three phonolite bodies shows a general compositional
552	shift from clay minerals (halloysite) to Ca-Na zeolite species (gonnardite, thomsonite, mesolite)
553	and further to the Na endmembers natrolite and analcime. Ca-Na zeolites, in particular
554	thomsonite and gonnardite can locally incorporate higher Sr concentrations (Table 2). However,
555	no systematic Sr distribution is observed and the incorporation of Sr may be caused by local Sr
556	inhomogeneities either within the primary phases or within fluids. The paragenetic sequence
557	corresponds to a decrease in the Ca/Na ratio, as well as an increase in the Si/Al ratio with time
558	(Fig. 3). Nevertheless, a single phonolite body does not cover the entire mineral sequence. The
559	general sequence is characterized by the appearance of thomsonite and gonnardite and followed
560	by natrolite. Fluid-rock interaction results into the evolution of Ca-Na zeolites with a general
561	shift to Na-dominated zeolites. However, textural relations (Fig. 2) suggest that the sequence is
562	developed in an open system environment where the chemical gradient is developed by a change
563	in the fluid fronts.
564	The Kirchberg sequence is characterized by the stability of clay and chabazite. The crystal
565	chemistry of chabazite (Fig. 3) is unique as it is the only zeolite species found in this study that is
566	able to accommodate a significant amount of potassium. The occurrence of late potassium
567	bearing chabazite, which postdates the Ca-Na zeolite succession, suggests the infiltration of
568	meteoric water with high calcium and potassium concentration whose composition became a
569	significant component in total fluid composition at a certain time. This water originated in and
570	was in equilibrium with the leucite-tephritic country rock, where leucite served as a source for
571	potassium. A potassium source in the phonolite itself can be excluded due to the fresh appearance

572 of K-bearing phases, i.e. feldspars.

573	The Fohberg and Endhalden phonolites are both characterized by the occurrence of large
574	quantities of Ca-Na and Na species, showing the general trend from Ca-Na to Na-endmember
575	zeolite species. Although, the bulk rock composition and primary mineral chemistry of the
576	Fohberg and Endhalden phonolites are nearly identical (Spürgin et al. 2014, Fig. 2), the alteration
577	mineralogy yields significant differences by the appearance of analcime in the Endhalden
578	phonolite. This indicates that the hydrothermal systems evolved under different conditions during
579	their final stages. Nevertheless, both hydrothermal systems are characterized by a general closed
580	system behavior, whereas the change in mineralogy reflects continuing fluid-rock interaction
581	(Fig. 8) characterized by Ca-depletion and Na-enrichment, as well as an increase in Si/Al of the
582	zeolite species with time (Fig. 3).
583	Figure 8 illustrates the change in fluid composition during hydrothermal replacement as
584	function of aqueous silica activity and H ₂ O, respectively, and allows an estimation at fixed
585	pressure and temperature. The calculated quartz saturation plots at higher silica activities than the
586	observed phase equilibrium that buffers the activities of water and silica. This is in agreement
587	with the absence of quartz in the alteration assemblages. At a sub-solidus temperature of 250°C,
588	nepheline and albite buffer log $aSiO_{2,aq}$ to equilibrium values of -4 to -3 and at $aH_2O = 0.5$,
589	analcime is the only stable zeolite species. With decreasing temperatures to 150°C, natrolite
590	becomes stable at the expense of nepheline at the lower log $aSiO_{2,aq}$ limit of the analcime stability
591	field. At low-temperature conditions (50°C), natrolite is the dominant zeolite species, whereas the
592	aH ₂ O limit for natrolite stability decreases (Fig. 8). However, the textural relation indicates
593	unambiguously that analcime is formed after natrolite. This indicates that the change from
594	natrolite to analcime is either caused by an increase in temperature, or by an increase in SiO_2
595	activity (Fig. 8). An increase in temperature is rather implausible in the observed geological
596	context. Alternatively, an increase of SiO ₂ activity is achieved by the total breakdown of

wollastonite, in contrast to the Fohberg phonolite, releasing SiO_2 to the fluid phase and Ca is
trapped in calcite. However, the appearance of analcime is not pervasive and therefore the
increase in SiO ₂ activity seems to be more a local affect.
The cooling sequence natrolite-analcime is also known from other alkaline complexes, e.g.
Mont St. Hilaire, Canada (Schilling et al. 2011) or Norra Kärr, Sweden (Atanasova et al. 2017),
whereas in the Sushina Hill syenite, India (Chakrabarty et al. 2016), analcime formed at higher
temperatures than associated natrolite.
IMPLICATIONS
Minerals of the zeolite group form the major secondary replacement products in
holocrystalline, subvolcanic phonolites of the KVC. Zeolites are formed by the strongly selective
decay of primary feldspathoid minerals, that is evident from pseudomorphic replacement textures
and that is also known from other sites, e.g. from Tamazeght, Morocco, where gonnardite grows
at the expense of nepheline, sodalite and cancrinite due to late-stage reaction with meteoric
waters (Salvi et al. 2000; Schilling et al. 2009), from Mont St. Hilaire, Canada, where natrolite
and analcime grow along cracks and progressively replace sodalite (Schilling et al. 2011), and
from the Sushina Hill Complex, India, where nepheline, sodalite (and albite) decompose to
natrolite and analcime (Chakrabarty et al. 2016).
Several controlling factors are needed to 'zeolitize' such rocks, which include favorable
protolith mineralogy (e.g. feldspathoid minerals), the presence of a hydrothermal fluid with a
promoting chemical composition (e.g. elevated pH), fluid accessibility to the rock (e.g. porosity,

621	geological setting is an important feature and may explain if an alkaline intrusive rock remains
622	unaltered, or becomes partially or fully zeolitized. Weisenberger et al. (2014) have shown that
623	fluid supply from the surrounding sedimentary rock sequence is an important factor for the
624	intense and pervasive zeolite formation in the Fohberg phonolite. It is presumed that a local
625	hydrothermal system was established, driven by the residual heat of the cooling intrusion, and
626	mineral decomposition led to in situ or local replacement by zeolites, both in the rock matrix and
627	in fissures. The same genetic model is applicable to the Endhalden phonolite, which is emplaced
628	in the same geologic setting of the eastern KVC. The major difference between these two and the
629	Kirchberg phonolite in the western KVC is found in the nature of the country rock. It is a water-
630	bearing sedimentary sequence in the eastern localities, probably below the paleo-groundwater
631	table, and a subaerial pyroclastic unit in the western locality (Kirchberg), which was probably
632	relatively dry due to its high porosity and the higher topographic position in the volcanic edifice
633	(Fig 8).

634 In a general view, two temporal scenarios are capable of leading to the zeolitization of such 635 intrusive rocks: I) Zeolite formation in a continuously cooling regime, i.e. in the postmagmatic 636 subsolidus stage after rock emplacement, which is characterized by the development of a 637 hydrothermal system. II) Zeolite formation temporally unrelated to rock intrusion due to re-638 heating and re-emerging fluid activity, e.g. mineral formation in the waning stage of postdating 639 regional metamorphism of an alkaline intrusive rock. Examples include Norra Kärr, Sweden 640 (Atanasova et al. 2017), and Sushina Hill, India (Chakrabarty et al. 2016). Scenario I is the likely 641 scenario for zeolitization of all KVC phonolites, which show no evidence of re-heating and 642 reactivation of hydrothermal activity.

It is a noteworthy observation that these low-temperature secondary replacement reactionsare capable of generating zeolite deposits of economic interest. In the example shown in this

645	study, grades (total amount of zeolites, Table 2) of approximately 45 percent are achieved by
646	total decomposition of igneous minerals mentioned above. Although not of such high grade as
647	deposits formed by the crystallization of glass shards in uniform vitreous pyroclastic rocks,
648	zeolite deposits in subvolcanic to plutonic SiO ₂ -deficient alkaline rocks are nevertheless suitable
649	for a number of technical applications and should be considered as potentially valuable
650	lithologies.
651	Despite their use as cation exchangers, natural zeolites show various other technical
652	applications. One application is the production of blended cements, where zeolites serve as
653	supplementary cementitious material (SCM) due to their pozzolanic reactivity (Snellings et al.
654	2012). The use of SCM becomes increasingly important as it reduces the need of ordinary
655	Portland cement (OPC), and blended cements with a lower clinker ratio and higher SCM contents
656	are commonly produced worldwide, instead of OPC. Therefore, because SCM have the potential
657	to substitute a certain amount of OPC, they account for a significant reduction of the CO_2 release
658	during cement production, which is the third-largest source of anthropogenic CO ₂ emissions
659	(Andrew 2018).
660	Previous studies have shown that the pozzolanic reactivity of a rock used as SCM is
661	dependent on a variety of controlling factors, including the specific mineralogical phase
662	assemblage of the rock, the grain sizes of the reactive phases as well as their behavior during
663	industrial processing, e.g. grinding and thermal treatment. The combination of these factors
664	complicates the comparison of different occurrences and the prediction of the reactivity (Mertens
665	et al. 2009; Snellings et al. 2010a,b; Özen et al. 2016). It is evident that each KVC phonolite, but
666	also each occurrence worldwide, has to be evaluated independently for its potential use as SCM,
667	if the general mineralogical characteristics are promising.

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670	
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890	

Revision 1

891	FIGURE 1. a) Geological map of the Kaiserstuhl Volcanic Complex (KVC), showing the
892	investigated subvolcanic phonolite intrusions, b) Map of Germany with location of the KVC.
893	
894	FIGURE 2. Representative thin section microphotographs and BSE images of phonolites
895	from the KVC, a,b) Wollastonite bearing, slightly porphyritic phonolite from Fohberg. The
896	phonolite shows pseudomorphic replacement of feldspathoid minerals by various zeolites. Barite
897	is present as small inclusions in zeolite aggregates, c,d) Endhalden phonolite with similar igneous
898	textures as Fohberg phonolite. In addition, analcime is present as secondary mineral, e,f)
899	Kirchberg phonolite showing primary fresh feldspathoid minerals, as well as an example of a
900	zeolite alteration sequence. Mineral abbreviations: Adr andradite, Agt aegirine-augite, Anl
901	analcime, Brt barite, Cal calcite, Cbz chabazite, Gon gonnardite, Hyn haüyne, Kfs alkali feldspar,
902	Pl plagioclase, Thm thomsonite, Wo wollastonite.
903	
904	FIGURE 3. Chemical characterization of zeolites from phonolites of the KVC, showing
905	variations in extra-framework cations and $T_{Si} = Si/Al$ variations in the Si-R ²⁺ -R ⁺ plot. The dashed
906	areas represent compositional variation for particular zeolite species (adapted from Deer et al.
907	2004).
908	
909	FIGURE 4. Thermal behavior of phonolites a) Endhalden, b) Fohberg, c) Kirchberg. Major
910	weight loss in a) and endothermal peaks in b) correspond to H_2O loss of zeolites and CO_2 loss of
911	calcite.
912	
913	FIGURE 5. Chemical composition and classification of sodalite-group minerals from the
914	Kirchberg phonolite.

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916	FIGURE 6. Geological sketch section showing the setting of phonolites in the western (left)
917	and eastern (right) Kaiserstuhl Dashed line represents the present erosional level Triangular
<i><i>J</i>17</i>	and eastern (right) Ruberstani. Dashed fine represents the present crossonal reven. Thangatal
918	diagrams show the temporal succession of zeolite formation (for full labeling see Fig. 3). The
919	Kirchberg phonolite is a shallow intrusion into relatively dry subaerial lavas and pyroclastites.
920	After an initial closed-system evolution (1) limited influx of K-rich water from leucite-tephritic
921	country rock led to formation of chabazite (2). The Fohberg and Endhalden phonolites were
922	emplaced into a pre-volcanic sedimentary sequence and experienced influx of formation water
923	during cooling, which established a hydrothermal system and continuous, pervasive closed-
924	system zeolite formation (3).
925	
926	FIGURE 7. Calculated mineral stability diagram between 50 and 100 °C at a constant
927	pressure of 10 MPa as a function of cation activity ratios in the Al ₂ O ₃ -Na ₂ O- CaO-SiO ₂ -H ₂ O
928	system. The diagram assumes aluminum balance and quartz undersaturation ($a(Qz) = 0.95$) and
929	$a(H_2O) = 1$. Mineral abbreviations: Cbz chabazite, Grs grossular, Kln kaolinite, Mes mesolite,
930	Ntr natrolite, Thm thomsonite, Wo wollastonite.
931	
932	FIGURE 8. Quantitative aSiO ₂ -aH ₂ O diagrams for selected Na-Al silicates at constant
933	pressure (10 MPa) within the temperature range from 50 to 250 °C. Dashed lines represent the
934	lower limits of quartz saturation at 50°C. Mineral abbreviations: Ab albite, Anl analcime, Ne
935	nepheline, Ntr natrolite, Qz quartz.
936	
937	



Figure: 1, width: 1 columns (3 inches)



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Figure: 6, width: 2 columns (6.5 inches)



Figure: 7, width: 1 column (3 inches)



Figure: 8, width: 1 column (3 inches)

TABLE 1. General petrographic characteristics of intrusive phonolite stocks in the KVC

1

Phonolite	Locality	Major primary minerals ^a	Secondary mineral assemblages ^a	Alteration style	Remarks
Endhalden	Bötzingen	Sa, (<i>FM</i> ?), Aeg, Adr, (Wo)	Ntr, Anl, Gon, Cal, ±Thm, ±Mes, ±Clay minerals	vesicles, rock matrix	homogeneous secondary mineralization throughout phonolite body
Fohberg	Bötzingen	(<i>FM</i> ?), Sa, Aeg, Wo/(Wo), Adr, \pm Ttn	Ntr, Gon, Cal, ±Thm, ±Mes	fissures, rock matrix	homogeneous secondary mineralization throughout phonolite body
Kirchberg	Niederrotweil	Sa, Pl, Hyn/(Hyn), Aeg, Adr, Mag, ±Ttn	Cal, Cbz, Clay minerals	fissures (partially),	various assemblages;
			Thm, Gon Ntr, Gon, Thm Cal, Cbz, Clay minerals Cbz, Clay minerals	rock matrix (partially)	heterogeneous secondary mineralization throughout phonolite body
			Clay minerals		

^a Mineral abbreviations after Whitney and Evans (2010), except Gon = gonnardite; FM? = unidentified feldspathoid mineral (most likely a member of the sodalite group, see text). As refers to asgirine-augite solid solution. Mineral abundances are noted on a qualitative basis. Mineral names in brackets: primary mineral decomposed and only recognized due to shape of pseudomorphic aggregates.

	Endhalden_1	Endhalden_3	Endhalden_5 ^d	Endhalden_8	Fohberg_7	Fohberg_8	Kirchberg_3	Kirchberg_4	Kirchberg_5
Natrolite	26	2	1	37	20	40	15	-	-
Gonnardite	5	4	3	4	25	3	11	D ^c	-
Thomsonite	-	-	-	D	-	-	D	-	-
Analcime	6	17	14	7	-	-	-	-	-
Chabazite	-	-	-	-	-	-	-	1	1
Sanidine ^a	43	49	47	33	42	37	69	82	82
Plagioclase	-	-	-	-	-	-	-	4	D
Sodalite-Haüyne	-	-	-	-	-	-	-	D	D
Wollastonite	-	-	-	-	-	5	-	-	-
Aegirine-Augite	9	14	13	9	11	11	4	6	7
Andradite	2	1	2	2	1	1	1	2	6
Calcite	9	13	14	9	1	4	1	5	4
Clays	-	-	6	-	-	-	-	D	D
Zeolites (Ntr+Gon+Anl+Cbz) ^b	37	23	18	48	45	43	26	1	1
$\dot{\mathbf{X}}_{\text{Gon}} = $ Gon/(Ntr+Gon+Anl) ^b	0.14	0.17	0.17	0.08	0.56	0.07	0.42	-	-
$X_{Zeo} = Zeo/(Zeo+Fsp)^{b}$	0.46	0.32	0.28	0.59	0.52	0.54	0.27	0.01	0.01

TABLE 2. Results of X-ray diffraction (XRD) and quantitative phase analyses (QPA) of phonolites in wt%

^a Best fit was achieved using a monoclinic sanidine structure model. However, the presence of minor amounts of alkali feldspar with a slightly deviating structure cannot be excluded.

^b Mineral abbreviations after Whitney and Evans (2010), except Gon = gonnardite.
 ^c D = detected and identified by powder XRD but not quantified by Rietveld QPA.
 ^d Affected by surficial weathering

Location	Fohberg	Endhalden	Kirchberg	Endhalden	Fohberg	Endhalden	Kirchberg	Endhalden	Kirchberg	Kirchberg
Mineral	Natrolite	Natrolite	Natrolite	Analcime	Gonnardite	Gonnardite	Gonnardite	Thomsonite	Thomsonite	Chabazite
Analysis no	2-47	1-237	3-34	5-254	NBK-20	1-191	2-18	1-247	2-15	1-7
SiO ₂	46.46	46.27	48.54	55.19	42.52	44.67	43.09	35.67	37.67	46.42
Al_2O_3	27.20	26.02	26.10	22.35	27.54	26.52	28.87	29.13	29.65	25.36
CaO	1.14	0.58	0.22	0.00	6.97	8.68	7.16	7.70	13.15	10.87
SrO	0.08	0.00	0.11	0.00	1.16	0.82	0.00	9.54	0.10	1.06
BaO							0.04		0.00	0.05
Na ₂ O	15.00	15.06	15.48	13.31	8.10	5.98	9.36	3.70	3.62	0.94
K_2O	0.07	0.04	0.00	0.01	0.04	0.03	0.02	0.00	0.01	2.22
Total ^a	89.95	87.97	90.45	90.86	86.32	86.69	88.55	85.74	84.20	86.91
0	80	80	80	96	80	80	80	80	80	24
Si	23.69	24.07	24.50	32.54	22.72	23.54	22.38	20.35	20.72	7.32
Al	16.35	15.95	15.71	15.54	17.34	16.47	17.68	19.59	19.22	4.71
Ca	0.62	0.32	0.12	0.00	3.99	4.90	3.99	4.71	7.75	1.83
Sr	0.02	0.00	0.03	0.00	0.36	0.25	0.00	3.16	0.03	0.10
Ba	0.00	0.00	0.00	0.00	0.00	0.00	0.01	0.00	0.00	0.00
Na	14.83	15.19	15.15	15.21	8.39	6.07	9.43	4.09	3.87	0.29
K	0.04	0.03	0.00	0.01	0.03	0.02	0.02	0.00	0.01	0.45
E% ^b	1.13	0.59	0.50	2.06	1.34	0.29	1.40	-1.14	-1.11	2.40
Si/(Si+Al)	0.59	0.60	0.61	0.68	0.57	0.59	0.56	0.51	0.52	0.61

TABLE 3. Representative zeolite compositions of phonolites in the KVC in wt% and formula calculations

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^a Analyses yield traces of Fe, Mg, Mn, Ti. ^b $E\% = (100 \times [Al - (Na + K) - 2(Ca + Sr + Ba)]/[(Na + K) + 2(Ca + Sr + Ba)]$

Analysis no.	4-60	4-59	4-58	4-57	4-26
SiO ₂	36.23	35.23	35.54	35.61	34.11
TiO ₂	0.00	0.00	0.02	0.00	0.00
Al_2O_3	28.78	27.71	28.14	28.08	27.39
Fe ₂ O ₃	0.36	0.76	0.43	0.62	0.37
CaO	5.01	6.25	6.48	6.52	6.55
Na ₂ O	19.47	17.08	16.69	16.85	18.31
K_2O	0.49	0.88	0.94	1.00	1.00
SrO	0.00	0.05	0.00	0.03	0.00
SO_3	4.99	6.96	6.60	6.60	7.19
F	0.00	0.00	0.00	0.00	0.00
Cl	3.03	1.85	1.58	1.55	1.42
-O=Cl	0.68	0.42	0.36	0.35	0.32
Total ^a	97.70	96.35	96.10	96.51	96.04
	Numbers of i	ons on the basi	s of 21 (O) asso	ociated with 3A	$Al_2O_3 \bullet 6SiO_2$
Si	6.20	6.23	6.21	6.22	6.16
Al	5.80	5.77	5.79	5.78	5.84
∑T	12.00	12.00	12.00	12.00	12.00
Ti	0.00	0.00	0.00	0.00	0.00
Fe ³⁺	0.02	0.05	0.03	0.04	0.03
Ca	0.92	1.18	1.21	1.22	1.27
Na	6.46	5.85	5.65	5.71	6.42
K	0.11	0.20	0.21	0.22	0.23
Sr	0.00	0.00	0.00	0.00	0.00
$\sum X$	7.51	7.29	7.11	7.19	7.94
F	0.00	0.00	0.00	0.00	0.00
SO_4	0.77	1.11	1.04	1.04	1.17
Cl	0.88	0.55	0.47	0.46	0.44
ΣZ	1.65	1.66	1.51	1.50	1.61

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TABLE 4. Representative haüyne compositions from the Kirchberg phonolite wt% and formula calculations

^a Total includes traces of Mg, Mn, Zr.