## Crystal structure of synthetic Al<sub>4</sub>B<sub>2</sub>O<sub>9</sub>: A member of the mullite family closely related to boralsilite

## REINHARD X. FISCHER,<sup>1,\*</sup> VOLKER KAHLENBERG,<sup>2</sup> DIETMAR VOLL,<sup>3</sup> KENNETH J.D. MACKENZIE,<sup>4</sup> MARK E. SMITH,<sup>5</sup> BERNHARD SCHNETGER,<sup>6</sup> HANS-JÜRGEN BRUMSACK,<sup>6</sup> AND HARTMUT SCHNEIDER<sup>1</sup>

<sup>1</sup>Fachbereich Geowissenschaften, Universität Bremen, Klagenfurter Strasse, D-28359 Bremen, Germany
<sup>2</sup>Institut für Mineralogie and Petrographie, Universität Innsbruck, Innrain 52, A-6020 Innsbruck, Austria
<sup>3</sup>Institut für Mineralogie und Kristallographie, Universität Wien—Geozentrum, Althanstrasse 14, A-1090 Wien, Austria
<sup>4</sup> School of Chemical and Physical Sciences, Victoria University of Wellington, P.O. Box 600, Wellington, New Zealand
<sup>5</sup>Department of Physics, University of Warwick, Coventry, CV4 7AL, U.K.

<sup>6</sup>Institut für Chemie und Biologie des Meeres (ICBM), Universität Oldenburg, Carl von Ossietzky Strasse, D-26111 Oldenburg, Germany

## ABSTRACT

The crystal structure of Al<sub>4</sub>B<sub>2</sub>O<sub>9</sub>, synthesized from Al(NO)<sub>3</sub>·9H<sub>2</sub>O and B(OH)<sub>3</sub> via a sol-gel process, is studied and characterized by Rietveld refinements and grid search analyses combined with <sup>11</sup>B and <sup>27</sup>Al MAS NMR spectroscopy. The aluminum borate with a unit-cell composition of Al<sub>32</sub>B<sub>16</sub>O<sub>72</sub> is closely related to the boralsilite (Al<sub>32</sub>B<sub>12</sub>Si<sub>4</sub>O<sub>74</sub>) structure with Si replaced by B and to mullite (Al<sub>4+2x</sub>Si<sub>2-2x</sub>O<sub>10-x</sub>). It crystallizes in the monoclinic space group *C*2/*m*, *a* = 14.8056(7) Å, *b* = 5.5413(2) Å, *c* = 15.0531(6) Å,  $\beta$  = 90.913(2)°, *Z* = 8 for Al<sub>4</sub>B<sub>2</sub>O<sub>9</sub>. The main structural units are isolated chains of edge-sharing AlO<sub>6</sub>-octahedra running parallel to **b** that is a characteristic feature of the mullite-type crystal structures. The octahedral chains are crosslinked by AlO<sub>4</sub>, AlO<sub>5</sub>, BO<sub>3</sub>, and BO<sub>4</sub> groups with two B atoms and one O atom (O5') disordered on interstitial positions. <sup>27</sup>Al and <sup>11</sup>B NMR studies confirm the presence of sixfold (octahedral), fivefold, and fourfold (tetrahedral) coordinated Al (sixfold:[fourfold + fivefold] = ~50%:50%) and of threefold and fourfold coordinated B (~80%:20%).

**Keywords:** Aluminum borate, boron aluminate, Al<sub>4</sub>B<sub>2</sub>O<sub>9</sub>, boralsilite, crystal structure, Rietveld refinement, MAS NMR spectroscopy