# Improvements of the Shaw membrane technique for measurement and control of $f_{\rm H_2}$ at high temperatures and pressures

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## ABSTRACT

The lifetimes of fayalite + magnetite + quartz and cobalt + cobalt oxide O buffers have been determined in sealed Au capsules at high temperatures (>700 °C) in Ar-pressurized vessels. At 750 °C and 4500 bars, lifetimes are <60 h and <155 h for 100 mg of fayalite and cobalt, respectively, in the starting buffer assemblage. For hydrothermal experiments longer than a few days under moderately reducing conditions, the Shaw membrane is the only working technique for measurement and control of  $f_{H_2}$  at high temperatures and pressures. Different membranes have been constructed and systematically tested under various conditions (e.g., different types of pressure vessel, temperatures, total pressures and gas mixtures), and the results are compared to calculated  $H_2$  mass transfers. For coldseal pressure vessels (CSPV) fitted with Pt membranes, the type of membrane response is identical to that described by Hewitt (1978) and well modeled by calculations (in both membrane and vessel). Osmotic equilibrium between membrane and vessel can be attained after about 2 d but cannot be maintained for longer than a few hours because of H<sub>2</sub> loss through the vessel walls. In contrast, for internally heated pressure vessels (IHPV) fitted with AgPd membranes, osmotic equilibrium is attained after about 2 h and maintained, in spite of some  $H_2$  loss through the vessel walls. The good agreement between observed and calculated  $f_{\rm H_2}$  supports the validity of the experimental data base for H<sub>2</sub> permeability in noble metals and steels.

We also present a new membrane design for use in an IHPV. With this design,  $H_2$  diffusion is limited to the reaction zone, as confirmed by use of the  $H_2$  sensors of Chou and Eugster (1976). Use of a Au cell together with this new membrane allows partial confinement of  $H_2$ , thus enabling accurate control and measurement of  $f_{H_2}$  in IHPV. In addition, this procedure limits potential hazards due to interactions of  $H_2$  with autoclave steels. This study also stresses the importance of measuring volumes of the vessel and membrane in determining the  $f_{H_2}$  regime. In practice, the use of low-permeability membranes such as Pt in CSPV should be avoided.

## INTRODUCTION

There are presently only two techniques available for controlling the  $f_{\rm H_2}$  and  $f_{\rm O_2}$  under hydrothermal *P*-*T* conditions: the double-capsule technique (Eugster, 1957, 1959) and the Shaw membrane (Shaw, 1963). Both of these methods are based on the permeability of H<sub>2</sub> in precious metals or alloys (typically Pt and AgPd), which are used as containers in the experiments. Because of its simplicity, the double-capsule technique has been widely adopted while the Shaw membrane is less popular, probably because of the need for more sophisticated apparatus.

We have tested these two techniques in an experimental program designed to establish the phase equilibrium relations of felsic peraluminous granitic rocks (Scaillet et al., 1991). The double-capsule technique was first employed and soon demonstrated to be unsuitable. For example,  $f_{\rm H}$ , values corresponding to fayalite + magnetite + quartz (FMQ) and cobalt + cobalt oxide (CCO) could not be maintained for long times at 750 °C and 4.5 kbar in an internally heated pressure vessel (IHPV) pressurized with Ar because of the very rapid exhaustion of favalite and cobalt, irrespective of the thickness of the Au capsule (Hamilton et al., 1964). For hydrothermal experiments longer than a few days under moderately reducing conditions, the Shaw membrane is the only working technique for measurement and control of  $f_{\rm H_2}$  at high temperatures and pressures. Unfortunately, there are few

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| TABLE 1. | Experimental an | d calculated | lifetime o | of QFM and | CCO | solid buffers in | IHPV | at around | 750 °C. | . 4500 bars |
|----------|-----------------|--------------|------------|------------|-----|------------------|------|-----------|---------|-------------|
|----------|-----------------|--------------|------------|------------|-----|------------------|------|-----------|---------|-------------|

| Buffer  | $Fe_2S$ (log $f_{o_2}^* = -$ | iO₄-Fe₃O₄-SiO₂ (<br>15.36 atm, <i>f</i> <sub>H₂</sub> ** | Co-CoO (CCO)<br>(log $f_{O_2}$ † = -16.26 atm,<br>$f_{H_2}^{**}$ = 82.2 bars) |       |  |  |
|---|------------------------------|--|---|-------|--|--|
| Experiment no.  | 1                            | 2  | 3   | 4     | 0 (600)<br>-16.26 atm,<br>32.2 bars)<br>5<br>95.2<br>20<br>0.8 |  |
| Mass of reduced assemblage                            |                              |  |   |       |  |  |
| in the starting product (mg)‡                         | 98.5                         | 49.5   | 100.3   | 108.9 | 95.2   |  |
| Experiment duration (h)                               | 157                          | 264  | 157   | 157   | 20   |  |
| Capsule thickness (mm)                                | 0.4                          | 0.4  | 0.8   | 0.4   | 0.8  |  |
| Experimental products                                 | Q, M                         | Q, M   | Q, M  | CO    | C, CO  |  |
| Maximum buffer lifetime, calculated (h)§              | 30.2                         | 15.2   | 57.5  | 95.0  | 155.3  |  |
| Mass of reduced assemblage oxidized, calculated (mg)§ | 512.3                        | 861.5  | 273.9   | 180   | 12.3   |  |

Note: Q = quartz; M = magnetite; C = cobalt; CO = CoO.

\* Calculated from Hewitt (1978), in Chou (1987).

\*\* Calculated using f<sub>H<sub>2</sub></sub> coefficients (Shaw and Wones, 1964), interpolated f<sub>H<sub>2</sub>O</sub> (Burnham et al., 1969) and interpolated H<sub>2</sub>O dissociation constants (Robie et al., 1978).

† Calculated from Chou (1978), in Chou (1987).

‡ Loaded with an amount of H2O sufficient for complete oxidation.

§ Calculated from Equation 1, permeability data for Au taken from Chou (1986),  $r_e = 2.9$  mm or 3.3 mm,  $r_i = 2.5$  mm, l = 30 mm,  $f_{H_2} = 29.4$  bars (FMQ) or 82.2 bars (CCO) and  $f_{H_2} = 1$  bar. See text and Figure 1 for additional details.

published works describing the practical use of such membranes. Hewitt (1978), Gunter et al. (1979), and Frantz et al. (1977) provided information on membrane construction and kinetics of equilibration for cold-seal pressure vessels (CSPV). Piwinskii et al. (1973) presented a design of an osmotic membrane for IHPV. In this paper, we present systematic tests of the use of Shaw membranes under various conditions (different types of pressure vessel, temperatures, total pressures and gas mixtures). Different types of Shaw membranes, including a new membrane for an IHPV whose design is described below, have been constructed and compared. We also show the results of our calculations of H<sub>2</sub> mass transfer that allow modeling of kinetics of membrane equilibration and comparison with the experimental data.

# LIFETIME OF FMQ AND CCO O BUFFERS AND RESTRICTION OF THE USE OF THE SOLID BUFFER METHOD

Experimental tests were performed to determine the lifetime of the FMQ (favalite + magnetite + quartz) and CCO (cobalt + cobalt oxide) buffers at around 750 °C and 4.5 kbar. These two buffer assemblages yield similar  $f_{O_2}$  values [log  $f_{O_2}$  (FMQ) - log  $f_{O_2}$  (CCO) = 0.67 at 1 bar and 700 °C] (buffer equations of Hewitt, 1978, for QFM; and Chou, 1978, for CCO, listed in Chou, 1987), yet their buffering capacities differ markedly (Chou, 1987). The experiments consisted of running the two solid buffers in sealed Au capsules of various thicknesses in a large volume IHPV pressurized with Ar. The ambient  $f_{\rm H_2}$  of this vessel has been experimentally bracketed between nickel + nickel oxide (NNO) and manganosite + hausmannite (MnO +  $Mn_3O_4$ ), in agreement with previous determinations for IHPV (Chou, 1978). Different masses of the reduced assemblages and different experiment durations were tested. The quantity of added H<sub>2</sub>O was in all cases sufficient for complete oxidation of the reduced assemblage. Fayalite was synthesized after Hewitt (1978). CoO was synthetized from Co in a 1-atm gas-mixing furnace at T = 1100 °C and log  $f_{0_2} = -8.45$ . The progressive exhaustion of the reduced assemblage in the experiments was determined by X-ray diffraction techniques (CCO and FMQ) and optical examination (quartz + magnetite overgrowths on fayalite). Results of these experiments are shown in Table 1. Total oxidation of the reduced assemblages (50-100 mg) was observed in all experiments longer than 6 d. This results from H<sub>2</sub> loss through the capsule walls caused by a gradient in  $f_{\rm H_2}$  between the capsule and the vessel. Under these experimental conditions in this apparatus, even increasing the Au capsule thickness up to 0.8 mm does not greatly reduce the  $H_2$  loss (Table 1). These experimental data were complemented by the calculation of the masses of fayalite and Co being oxidized under these conditions (see below, Fig. 1 and Table 1 for information on these calculations). The results show that, for masses of reduced assemblages in the range of 50-100 mg, buffer lifetimes are in the range 0.6-2.4 d for FMQ and 4-6.5 d for CCO. For experiments of several weeks at QFM or CCO in IHPV pressurized with Ar, hundreds of milligrams to several grams of the reduced assemblage appear to be required to counteract only the  $H_2$  loss (Table 1 and Fig. 1). This is a serious limitation to the use of the solid buffer technique at high temperature in gas (Ar,  $N_2$ ) pressure vessels. In addition, there are known to be specific problems with some buffers, such as QFM (steady-state  $f_{\rm H_2}$  levels lower than equilibrium values, Chou and Cygan, 1989; small buffering capacity, Chou, 1987), and this constitutes an additional restriction on the use of the solid buffer method.

## PRACTICAL AND THEORETICAL USE OF SHAW MEMBRANES

## Membrane design and construction

The membranes used in the CSPV are based on the design of Hewitt (1978). These were made of Pt (thickness 0.2 mm, id 2.5 mm, length 40 mm) filled with rounded quartz grains (natural sand, grain size 0.5 mm).



Fig. 1. Calculations of the mass of fayalite oxidized (g) in FMQ buffer assemblages as a function of experiment duration (h) and temperature (600-900 °C) at 4500 bars for vessels pressurized with Ar. Fayalite (together with quartz and magnetite) is contained in a Au capsule 30 mm long with an inner diameter of 5 mm and a thickness of 0.4 mm. H<sub>2</sub> loss through the capsule walls is modeled by Equation 1 (Harvie et al., 1980). See Table 1 for details of the calculations. The lines drawn represent masses of fayalite oxidized to quartz and magnetite as a function of experiment duration and for different temperatures. Also plotted for illustration are the experimental conditions of experiments 1 and 2 (see Table 1). The experimental points are located below the 750 °C isotherm, which indicates that all fayalite of the buffer assemblage must have been oxidized. For conditions of experiment 2 (750 °C, 264 h, Table 1), a mass of fayalite of about 1 g in the buffer assemblage is needed to prevent total exhaustion by oxidation.

The membrane was brazed (Hewitt, 1978) on a Au-plated stainless-steel high-pressure capillary.

For the IHPV, a new membrane configuration was designed (Fig. 2). The membranes were made of either Pt or Ag<sub>40</sub>Pd<sub>60</sub>. These were in all cases filled with a solid rod of AlSiMag (od 5 mm). A stainless-steel high-pressure tube (od 5 mm, id 1.8 mm) filled with a hollow alumina tube (od 1.8 mm, id 0.2 mm) was placed inside a Au tube (od 6.6 mm, id 5 mm, length 100 mm) and Ag brazed at its bottom end. The membrane (od 5.4 mm, id 5 mm, length 40 mm) and filling rod were inserted at the top end of the Au tube and Au brazed (Fig. 2). With this design, the H<sub>2</sub> diffusing zone is limited to the hot spot where the temperature can be accurately determined (Roux and Lefèvre, 1992), and problems due to collapse of the high-pressure capillary at high P and T are eliminated.

For some experiments in IHPV, a confining cell welded at its top end was placed around the membrane (Fig. 2). In theory, this cell should reduce the volume of the H<sub>2</sub> reservoir and therefore the time of equilibration between the membrane and the vessel. This is a principle already employed by Frantz et al. (1977) in CSPV. However, in our case the tube was not soldered to the membrane (Frantz et al., 1977) but was left open to the cold part of the furnace (<100 °C, Fig. 2). This new configuration makes it possible to control  $f_{H_2}$  in IHPV without using H<sub>2</sub>-Ar mixtures as the initial pressurizing media, thus reducing potential problems caused by H<sub>2</sub> embrittlement



Fig. 2. Schematic diagram of the new membrane design used in this study for IHPV (not drawn to scale). For clarity, all the pieces of the assembly have been slightly spread (see details in text).

of autoclave steels (Seward and Kishima, 1987). Au was the metal chosen for the confining tube because of its low permeability to  $H_2$  (Chou, 1986). The efficacy of this Au confining tube has been tested and the results will be given later.

## **Experimental apparatus**

The osmotic equilibrium experiments were performed in two kinds of hydrothermal vessels: a cold-seal vessel (free volume =  $4 \text{ cm}^3$ ) made of René-41 alloy held horizontally and an internally heated pressure vessel (free vol $ume = 414 \text{ cm}^3$ ) made of an alloy similar to that used by Holloway (1971), held vertically. The CSPV was calibrated under pressure by using a sheathed dual chromelalumel thermocouple (Pichavant, 1987). Temperatures during the experiment were measured by an external unsheathed chromel-alumel thermocouple and were recorded continuously. The thermocouples were calibrated against the melting of NaCl at 1 bar, and the overall maximum error on temperature is ±10 °C. Temperatures in the IHPV were measured with three unsheathed and two sheathed chromel-alumel thermocouples calibrated against NaCl melting at 1 bar and 2 kbar. The furnace of the IHPV allows a hot-spot zone of 8 cm in length and 2.3 cm in diameter, with a thermal gradient less than 2 °C across (Roux and Lefèvre, 1992). The intrinsic  $f_{\rm H_2}$  of this IHPV is less than 1 bar (see below).

For all experiments the pressure medium was either pure Ar or  $H_2$ , or mixtures of these two gases. Total pressures were measured with transducers calibrated against Heise Bourdon tube gauges (error  $\pm 0.020$  kbar). H<sub>2</sub> pressures were measured with Protais tube gauges (uncertainty of about 0.1 bar). The total volume of the H<sub>2</sub> line (including the membrane) ranges between 11 and 17 cm<sup>3</sup>, depending on the gauge used.

## Calculations

Theoretical mass transfer of  $H_2$  (grams of  $H_2$ ,  $M_{H_2}$ ) through the membrane or capsule was calculated from the equation of Harvie et al. (1980):

$$\frac{\mathrm{d}M_{\mathrm{H}_2}}{\mathrm{d}t} = \frac{2\pi kl}{\ln\left(\frac{r_{\mathrm{e}}}{r_{\mathrm{i}}}\right)} \left(\sqrt{f_{\mathrm{H}_2}} - \sqrt{f_{\mathrm{H}_2}^{\mathrm{e}}}\right) \tag{1}$$

where k is the permeability constant of  $H_2$ , l is the length of the membrane or capsule,  $r_e$  and  $r_i$  are the external and internal radii of the membrane or capsule, and  $f_{H_2}^i$  and  $f_{H_2}^e$  the internal (membrane or capsule) and external (vessel)  $f_{H_2}$ . The value of k is taken from Chou (1986) for Au and Pt and from Gunter et al. (1987) for AgPd alloys, steels, and vessel alloys. The volumes of the different  $H_2$ reservoirs ( $H_2$  line, capsule, vessel) are given above.

Two types of calculations have been carried out. First, the above equation was employed to calculate the mass of fayalite exhausted by oxidation in FMQ assemblages (see above, Fig. 1 and Table 1). In this case,  $f_{H_2}$  is that fixed by the FMQ and CCO buffer and  $f_{H_2}$  is assumed to be 1 bar. Because of the negligible volume of the capsule compared to the IHPV,  $f_{H_2} - f_{H_2}^e$  is constant in these calculations. For a given duration (dt, Fig. 1), the equation gives the mass of H<sub>2</sub> transferred from the capsule, which is then converted to a mass of fayalite (Fig. 1) according to the reaction

$$\frac{3}{2}$$
 Fe<sub>2</sub>SiO<sub>4</sub> + H<sub>2</sub>O = Fe<sub>3</sub>O<sub>4</sub> +  $\frac{3}{2}$  SiO<sub>2</sub> + H<sub>2</sub>.

Second, the evolution with time of H<sub>2</sub> pressures in both the membrane and vessel was calculated in order to allow comparison with experimental data. In this case,  $f_{H_2}^i - f_{H_2}^e$  is no longer constant, and the calculations must follow an iterative procedure. For a given  $f_{H_2}^i$  and  $f_{H_2}^e$  couple, corresponding to  $M_{H_2}^i$  and  $M_{H_2}^e$ , respectively, the amount of H<sub>2</sub> transferred through the membrane during dt is calculated. This generates new  $M_{H_2}^i$  and  $M_{H_2}^e$  values, which are used to calculate a new set of  $f_{H_2}^i$  and  $f_{H_2}^e$ . The main assumptions made in these calculations are the following:

1. Values of  $f_{\rm H_2}$  are calculated from  $M_{\rm H_2}$  assuming ideal mixing of perfect gases (Ar and H<sub>2</sub>).

2. The intrinsic  $f_{\rm H_2}$  of the vessels is assumed to be zero (i.e.,  $f_{\rm H_2}^{\rm e} = 0$ ). Although this is not exactly true for our IHPVs (see above), this is a convenient approximation that does not significantly affect the final result.

3. The free volume of the vessel (external  $H_2$  reservoir) is assumed to be at a uniform temperature determined by the experimental conditions.

4. Results for the CSPV take into account the loss of  $H_2$  through the vessel walls, which is calculated in the same manner as for the membrane. In contrast, calculations for the IHPV assume no loss of  $H_2$  in the vessel walls.

5. For metal membranes having high permeabilities such as Ag<sub>40</sub>Pd<sub>60</sub>, the integration parameter (dt) is a function of the magnitude of the difference between  $f_{H_2}^i$  and  $f_{H_2}^e$ .

## **Experimental procedure and results**

Three experimental procedures were studied at 600 °C and various total pressures ( $P_{tot} = 100-4500$  bars) in a CSPV fitted with Pt membranes. In procedure 1, the CSPV was loaded at room temperature with a known pressure of pure  $H_2$  (53 bars). The temperature was brought to the desired value, and both the vessel pressure (in this case  $P_{tot} = P_{H_2}$ ) and membrane pressure were recorded. A typical response of the system under these conditions is shown in Figure 3. The membrane pressure (starting from an initially applied pressure of 6 bars) first rises because of  $H_2$  diffusion from the vessel, then reaches a maximum of about 8.6 bars after 52 h, and then slowly decreases at a rate of about 10<sup>-2</sup> bars/h (Fig. 3B). In contrast, the vessel pressure, after an initial rapid rise on heating (up to around 100 bars), decreases rapidly and continuously (Fig. 3A). Equilibrium between vessel and membrane H<sub>2</sub> pressures is attained after 52 h and corresponds to the maximum pressure recorded by the membrane. For longer durations, the vessel pressure continues to drop because of H<sub>2</sub> loss through the walls (Fig. 3A). Because the volume of the vessel is smaller than that of the membrane, the decrease of H<sub>2</sub> pressure is more pronounced in the vessel than in the membrane (Fig. 3A). Figure 3B shows observed and calculated  $P_{\rm H_2}$  in the membrane for different values of log k for the vessel. A satisfactory fit between observed and calculated membrane  $P_{\rm H_2}$  is obtained for  $\log k = -9.8 \mod H_2/\operatorname{cm} \cdot s \cdot \operatorname{bar}^{1/2}$  which compares well with that given by Gunter et al. (1987) for Nichrom (log  $k = -9.76 \text{ H}_2/\text{cm}\cdot\text{s}\cdot\text{bar}^{1/2}$ ). Therefore, a value of log k = $-9.8 \text{ H}_2/\text{cm}\cdot\text{s}\cdot\text{bar}^{\frac{1}{2}}$  is retained for further calculations in CSPV.

In procedure 2, the vessel was loaded at room temperature with ~850 bars of Ar and the membrane was loaded with 3.85 bars of H<sub>2</sub>. The vessel was then brought to 600 °C corresponding to 1000 bars of Ar. Figure 4A shows the membrane response, which is characterized by a continuous drop of H<sub>2</sub> pressure. In contrast to the previous case, the rate of decreasing H<sub>2</sub> pressures changes with time, from an initially high value of  $10^{-1}$  bars/h down to  $10^{-3}$  bars/h after 100 h. This results from the coupled effects of (1) faster H<sub>2</sub> permeabilities in Pt than in vessel alloy (Gunter et al., 1987) and (2) the greater volume of the H<sub>2</sub> line (membrane) compared with that of the vessel. Predicted H<sub>2</sub> pressures agree with observed pressures within less than 0.5 bars (Fig. 4A).

In the last procedure, 3, the CSPV was loaded at room temperature with  $H_2$  (45 bars), Ar was added to a total



Fig. 3.  $P_{H_2}$  vs. experiment duration for a CSPV equipped with a Pt membrane and using pure  $H_2$  as pressure medium. (A) Evolution of  $P_{H_2}$  in the two  $H_2$  reservoirs (membrane and vessel). (B) Same experiment showing comparison between observed (open squares) and calculated membrane  $P_{H_2}$  (lines) for different values of log k for the vessel alloy. Note the difference in vertical scale between A and B.

pressure of 2260 bars, and then the temperature was brought to the desired value. The response of the membrane at a total pressure of  $P_{Ar} + P_{H_2} = 4000$  bars at 600 °C (Fig. 4B) is similar to that observed with pure H<sub>2</sub> (Fig. 3B), although the maximum  $H_2$  pressure (7.4 bars), is here reached after about 28 h. The maximum in  $P_{\rm H_2}$  is followed by a continuous decrease of the H<sub>2</sub> pressure at the same rate as with pure  $H_2$  (10<sup>-2</sup> bars/h). Calculations yield  $H_2$  pressures in good agreement with the observed values for durations of less than 20 h. From then on, the predicted H<sub>2</sub> pressures are consistently higher than the measured pressures by about 0.8 bars, and the maximum predicted H<sub>2</sub> pressure occurs at  $\sim$  50 h (Fig. 4B). Although the cause of this discrepancy is not totally clear, it is possible that some of our assumptions (perfect gas behavior of  $H_2$  and the temperature distribution within the vessel) are not entirely valid at high pressures for Ar-H<sub>2</sub> mixtures. Furthermore, high pressures may affect the mechanisms of diffusion of H<sub>2</sub> in both autoclave steels and metal membranes (Gunter et al., 1987; Chou and Cygan, 1989). Nevertheless, our calculations performed in the 100-4500 bar range use permeability constants (log k) that have been determined at  $\leq 1$  bar for Nichrom (Gunter et al., 1987) and at 2 kbar for noble metal membranes (Chou, 1986) only. In addition, the mechanisms of diffusion of  $H_2$  in noble metals, hence permeability constants, may



Fig. 4. Observed and predicted  $P_{\rm H_2}$  in Pt membrane vs. experiment duration for a CSPV. (A) Vessel loaded with Ar (see text). (B) Vessel loaded with a mixture of Ar and H<sub>2</sub> (see text). Same symbols as in Figure 3.

also depend on the pressure medium (Chou and Cygan, 1990).

Experiments in IHPV were performed at 4000 bars in the 700–750 °C range, with Pt and  $Ag_{40}Pd_{60}$  membranes. Two experimental procedures were tested, differing in the method of introducing H<sub>2</sub>. Procedure 1, similar to procedure 3 described above for the CSPV, consisted of loading the vessel with a mixture of Ar and H<sub>2</sub> so that  $f_{H_2}$ were about 5 times higher than in CSPV. The results of membrane response for  $Ag_{40}Pd_{60}$  (Fig. 5) show no major difference with data acquired in CSPV (Figs. 3B, 4B). However, H<sub>2</sub> pressures rise faster in AgPd than in Pt



Fig. 5. Observed and predicted  $P_{\rm H_2}$  membrane vs. experiment duration for an IHPV equipped with an Ag<sub>40</sub>Pd<sub>60</sub> membrane. Vessel loaded with a mixture of Ar and H<sub>2</sub> (see text). Same symbols as in Figure 3. Note the significant difference between observed and calculated  $P_{\rm H_2}$  values.



Fig. 6. Effect of air trapped in the H<sub>2</sub> line for an IHPV equipped with an Ag<sub>40</sub>Pd<sub>60</sub> membrane. Vessel loaded with pure Ar (see text). The lines of decreasing  $P_{\rm H_2}$  membrane vs. experiment duration indicates diffusive transfer of H<sub>2</sub> from the membrane toward the vessel. Note the fast drop of  $P_{\rm H_2}$  membrane when the H<sub>2</sub> line has been previously air evacuated.

membranes (compare Fig. 5 with Figs. 3B and 4B), and the maximum H<sub>2</sub> pressure (from an initial H<sub>2</sub> pressure of 9 bars) is attained more rapidly in the AgPd membrane (45 bars, 25 h; Fig. 5). As in the CSPV experiment, the membrane H<sub>2</sub> pressure then decreases continuously at the constant rate of  $3 \cdot 10^{-2}$  bars/h (Fig. 5). Calculated membrane responses (Fig. 5), however, show more substantial disagreement with experimental data. This indicates more difficulty in predicting the H<sub>2</sub> behavior in IHPV than in CSPV. Our assumptions of uniform temperature of the vessel free volume and of no H<sub>2</sub> loss through the vessel walls are likely to be in error for IHPV. The observed decrease in H<sub>2</sub> pressures (Fig. 5) is considered a positive indication of H<sub>2</sub> diffusing into the vessel walls.

In procedure 2, only Ar was pumped into the vessel. The H<sub>2</sub> line and the AgPd membrane were pressurized to a known value of  $P_{\rm H_2}$  (always 50 bars), and the transfer of H<sub>2</sub> from the membrane into the vessel was studied. We observed that the kinetics of H<sub>2</sub> transfer was significantly dependent on the presence or absence of trapped air in the  $H_2$  line (Fig. 6). With a previously air-evacuated  $H_2$  line, a relatively fast  $H_2$  transfer from the membrane toward the vessel is apparent from the rapid decrease of the membrane  $P_{\rm H_2}$  with time, starting from the initially applied value of 50 bar  $P_{\rm H_2}$  (Fig. 6). Such a transfer is slowed substantially when air is present (Fig. 6), suggesting a poor mixing among gases in the H<sub>2</sub> line and some type of plugging effect of air. In all experiments described below, the H<sub>2</sub> line was therefore systematically air evacuated for at least 15 min prior to introducing  $H_2$ .

Figure 7 shows the effect of using a Au confining cell (Fig. 2). Without the cell, the initially rapid decrease of the membrane  $P_{\rm H_2}$  (Figs. 6, 7) progressively flattens (Fig. 7) and reaches about 10 bars for 40 h. For longer durations (not shown on Fig. 7),  $P_{\rm H_2}$  falls below 1 bar, thus approaching the intrinsic  $f_{\rm H_2}$  of the vessel (see above). In comparison, the presence of the confining cell causes an important damping effect on the transfer of H<sub>2</sub> toward the vessel, maintaining  $P_{\rm H_2}$  values close to 50 bars for



Fig. 7. Effect of the Au confining cell on the rate of  $H_2$  transfer from the membrane into the IHPV. Same conditions as in Figure 6 and  $H_2$  line evacuated. Note the important slowing of the  $H_2$  transfer from the membrane into the vessel with the confining cell present.

significant durations. The calculated membrane response is essentially flat after an initial stage of rapidly decreasing  $P_{\rm H_2}$ , corresponding to the infilling of the cell free volume (3 cm<sup>3</sup>) by H<sub>2</sub> (Fig. 7). Unfortunately, our calculations do not exactly reproduce the experimental data, since total pressures must equilibrate between the inside and the outside of the cell. Thus some loss of H<sub>2</sub> at the bottom end of the cell is probably unavoidable with the rather loose closure system adopted here for the cell (Fig. 2). In spite of this shortcoming, the data obtained (Fig. 7) show that this experimental configuration is useful for practical purposes.

An independent check for the  $P_{\rm H_2}$  values read by the membrane was obtained by using the H<sub>2</sub> sensor technique (Chou and Eugster, 1976; Chou, 1987). This test was carried out in IHPV and with the same experimental configuration as above (i.e., Au confining cell present, Fig. 2). The results are presented in Table 2. Good agreement is obtained among the membrane and the two sensors placed inside the confining cell (35 and an average of 41 bars, respectively) indicating that the membrane indeed records the  $P_{\rm H_2}$  prevailing inside the cell. However, it is worth noting that the sensors give no information on the evolution of  $P_{\rm H_2}$  with time; only the final  $P_{\rm H_2}$  value is measured (compare Fig. 7 and Table 2). These data also support the previous experimental tests of Frantz et al. (1977) concerning the reliability of the  $H_2$  sensor technique. Conversely, the sensors placed outside the cell yield  $P_{\rm H_2}$  values (average of 7 bars) that are much lower than those of the other sensors. This is a value substantially higher than the intrinsic  $P_{\rm H_2}$  of the vessel (<1 bar), demonstrating that our experimental configuration does not totally prevent H<sub>2</sub> loss from inside the confining cell (see above).

#### **DISCUSSION AND CONCLUSIONS**

Several improvements of the Shaw membrane technique have been presented in this paper, mainly for use in IHPV, and these are discussed in detail below. First, a new membrane design has been proposed and success-

|                              | 1101.4  |                  |                              |                          |       |
|------------------------------|---------|------------------|------------------------------|--------------------------|-------|
|                              | (mol/L) | mCl⁻<br>(mol/kg) | Р <sub>н2</sub> **<br>(bars) | $\log f_{o_2}^{\dagger}$ | ∆FMQ‡ |
| Membrane                     |         |                  |                              |                          |       |
| (inside the confining cell)  | —       |                  | 35§                          | -17.03                   | -0.38 |
| Sensor A                     |         |                  |                              |                          |       |
| (inside the confining cell)  | 0.847   | 0.862            | 40.7                         | -17.17                   | -0.52 |
| Sensor B                     |         |                  |                              |                          |       |
| (inside the confining cell)  | 0.852   | 0.867            | 41.2                         | -17.18                   | -0.53 |
| Sensor A                     |         |                  |                              |                          |       |
| (outside the confining cell) | 0.343   | 0.346            | 6.6                          | -15.58                   | +1.07 |
| Sensor B                     |         |                  |                              |                          |       |
| (outside the confining cell) | 0.363   | 0.366            | 7.3                          | -15.66                   | +0.99 |

TABLE 2. Comparison of the Shaw membrane and H<sub>2</sub> sensor technique (Chou, 1987) at 700 °C and 4000 bars

Note: Sensor A, starting composition Ag-AgCl-H<sub>2</sub>O; sensor B, starting composition Ag-AgCl-3M HCl. Experimental configuration as in Figure 2. \* Spectrophotometric method (Vernet et al., 1987). MCl<sup>-</sup> data for internal sensors averaged from two duplicate values.

\*\* A reference experiment at 4 kbar and 700 °C taken from Chou (1978) in Chou (1987). PH2 calculated from Equation 3.33 of Chou (1987). † Calculated for pure H2O, see Table 1.

 $\pm \Delta FMQ = \log f_{o_2}$  (column 4) - log  $f_{o_2}$  (FMQ), FMQ taken from Hewitt (1978) in Chou (1987).

 $P_{H_2}$  read at the end of the experiment.

fully tested under various conditions. The main advantage of the new membrane design shown in Figure 2 is that the H<sub>2</sub> diffusing zone is restricted to the isothermal part of the furnace. Therefore, the  $f_{\rm H_2}$  recorded by the membrane is that prevailing at the temperature of the reaction chamber. This last point is demonstrated conclusively by the good agreement noted among the  $P_{\rm H_2}$ values of the membrane and the sensors placed inside the reaction chamber. This is an important advantage in experimental design when compared with the average  $P_{\rm H_2}$ , which would result in long membranes crossing large temperature gradients, as usually employed in IHPV (Webster, personal communication, 1989). Although this new type of membrane consumes a significant percentage of our pressure vessel volume, high performance furnaces can be designed that allow an isothermal zone of about 150 cm3 (Roux and Lefèvre, 1992) to accommodate samples, Shaw membrane, and thermocouples. Another advantage of the new membrane, compared with other designs (Hewitt, 1978), is that the problem of collapse of the high-pressure capillary is prevented. We found that collapse of the stainless-steel high-pressure capillary is a systematic problem with membranes made following Hewitt (1978) at high T and P (T > 700 °C and P > 4kbar), leading to erroneous  $P_{\rm H_2}$  values, especially when  $H_2$  transfer occurs from the membrane toward the vessel. Finally, it is worth noting that manufacturing this new type of membrane requires basically the same materials and level of technical ability as the original design does (Shaw, 1963; Piwinskii et al., 1973; Hewitt, 1978; Webster, personal communication, 1989). The new membrane design has been satisfactorily used for up to 45 d at up to 900 °C, total pressure of up to 4.5 kbar, and H<sub>2</sub> pressure of up to 60 bars.

Second, the use of a Au confining cell makes it possible to partially confine H<sub>2</sub> in IHPV by restricting the volume of H<sub>2</sub> diffusion, thus reducing the time of equilibration between vessel and membrane. In addition to allowing the measurement of  $P_{H_2}$ , this design opens the new possibility of controlling  $P_{H_2}$  by the Shaw membrane in IHPV

(i.e., without initially loading the vessel with H<sub>2</sub>). Practically, this possibility is limited to the combined use of a confining cell made of Au and of membranes made of metals having high H<sub>2</sub> permeabilities, such as AgPd alloys (see Chou, 1987; Gunter et al., 1987). For use in experiments of long duration, periodic replenishment of the  $H_2$  line [in a way similar to that pioneered by Hewitt (1977, 1978) for CSPV] is probably needed to maintain a constant  $P_{\rm H_2}$  inside the cell, although this has not been tested in the present study. It is worth noting that use of this experimental configuration requires the vessel to be operated vertically. Because of the density contrast between H<sub>2</sub> and Ar molecules, horizontal stratification of  $H_2$  and Ar is probably established inside the Au confining cell (and also in all vessels working vertically with H<sub>2</sub>-Ar mixtures; Joyce, personal communication, 1989). The magnitude of this effect has not yet been precisely determined (for example with H<sub>2</sub> sensors), but may be important in preventing major loss of H<sub>2</sub> at the bottom of the cell. This phenomenon may be responsible for the difference in  $P_{\rm H_2}$  (6 bars, Table 2) between the membrane and the sensors placed inside the confining cell (the high values given by the sensors are in agreement with their position above the membrane, Fig. 2). Alternatively, these sensors may record  $P_{H_2}$  values of an earlier osmotic equilibrium state than the membrane, because of the lower permeability constant of Pt compared with AgPd (Gunter et al., 1987). Finally, another important advantage of using the confining cell is to limit the amount of H<sub>2</sub> in direct contact with the autoclave materials, thereby reducing problems due to interaction of H<sub>2</sub> with steels of the autoclave (Seward and Kishima, 1987).

An important conclusion from this paper is the systematic use of calculations to model mass transfers of  $H_2$  and to predict the evolution of  $P_{H_2}$  in Shaw membranes and vessels. The general success of our calculations strongly supports the validity of the experimental data base for  $H_2$  permeabilities in both noble metals and steels (Chou, 1986, 1987; Gunter et al., 1987). For CSPV, the difference between calculated and observed  $P_{H_2}$  seems to in-



Fig. 8. Value of  $(P_{H_2} \text{ membrane} - P_{H_2} \text{ vessel})$  vs. experiment duration illustrating practical problems when using low volume vessels (CSPV) in combination with low permeability membranes (Pt). Experimental conditions for the CSPV as in Figure 3A and text. Note that the H<sub>2</sub> pressures read by the membrane are generally different from those prevailing inside the vessel. In contrast, for an IHPV equipped with an AgPd membrane (experimental conditions as in Fig. 5 and text), osmotic equilibrium is rapidly attained and maintained.

crease with both total pressure and dilution of  $H_2$  by other gases but remains within reasonable values (±1 bar, Fig. 4B, corresponding to ±0.12 log  $f_{O_2}$ ). On the other hand, more difficulties were encountered when modeling membrane responses in IHPV, mainly because the temperature in the free volume of the vessel is less homogeneous than in CSPV and also because of  $H_2$  loss through the vessel walls. Nevertheless, the calculated  $P_{H_2}$  (Fig. 5) are kept in the range of ±8 bars around the measured value, which, for these experimental conditions, corresponds to an error of ±0.18 log  $f_{O_2}$ .

Finally, it must be stressed that the volumes of the different H<sub>2</sub> reservoirs (vessel free volume and H<sub>2</sub> line) are critical in determining membrane responses and their practical use. Although hardly mentioned in the literature, this point merits further discussion. In most systems, typical membranes and H<sub>2</sub> line volumes are in the 10 cm<sup>3</sup> range, unless transducers are employed (Gunter et al., 1979). On the contrary, vessel free volumes may change by several orders of magnitude from about 1 cm<sup>3</sup> (CSPV) to more than 1000 cm3 for some IHPV. As a consequence, the buffering H<sub>2</sub> reservoir may be alternatively the vessel (in the case of IHPV without a confining cell) or the H<sub>2</sub> line (in the case of low volume vessels such as CSPV). This has no practical influence as long as membranes having high permeabilities (typically AgPd) are used, because the osmotic equilibrium between the two reservoirs is rapidly attained (2 h) and maintained, as in the case of an IHPV equipped with an Ag<sub>40</sub>Pd<sub>60</sub> membrane (Fig. 8). In contrast, when low permeability membranes (typically Pt) are employed with low-volume vessels, the H<sub>2</sub> pressures read by the membrane are generally different from those prevailing inside the vessel (CSPV with a Pt membrane, Fig. 8). Constraints imposed by the slow kinetics of H<sub>2</sub> equilibration through the membrane

lead to an initial stage characterized by much lower  $P_{\rm H_2}$ in the membrane than in the vessel (Fig. 8). The time required for attaining osmotic equilibrium is not negligible but is in the same range as the duration of short experiments (2 d, this work, and Hewitt, 1978). Furthermore, equilibrium is not maintained longer than a few hours, and the membrane then reads  $P_{\rm H_2}$  higher than inside the vessel, mainly because of the persistent loss of H<sub>2</sub> through the vessel walls (Figs. 3, 8). Differences of a few bars of  $P_{\rm H_2}$  may correspond to significant changes in the  $f_{O_2}$  conditions, especially at conditions more oxidizing than NNO buffer. For example, at log  $f_{0_2} = NNO +$ 1, 600 °C and 1000 bars (which are conditions closely approached in Fig. 4A), an uncertainty of  $\pm 1$  bar in  $P_{\rm H_2}$ would correspond to an error of  $\pm 0.4$  in log  $f_{0_2}$ . Thus, the use of Shaw membranes under these particular conditions (i.e., low-volume vessel and Pt membrane) requires special experimental procedures and care (Hewitt, 1978).

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