SYNTHESIS AND STABILITY OF BISMUTOTANTALITE, STIBIOTANTALITE AND CHEMICALLY SIMILAR ABO₄ COMPOUNDS

R. S. Roth and J. L. Waring, National Bureau of Standards, Washington 25, D. C.

ABSTRACT

Bismutotantalite (BiTaO₄) and stibiotantalite (SbTaO₄) have been synthesized by appropriate heating of the mixed oxides in sealed Pt tubes. Bismuth trioxide and antimony trioxide have been mixed with niobium, tantalum and vanadium pentoxides and the resulting ABO₄ compounds are discussed with respect to structure type and stability of the various phases.

Dihlstrom (1938) has shown that the mineral stibiotantalite (SbTaO₄) has the same structure as antimony tetroxide (SbSbO₄). The mineral bismutotantalite (BiTaO₄) is also known to have the same or a similar structure type (Hurlbut, 1957). The mineral pucherite (BiVO₄) was also thought to be of similar structure (Ungemach, 1909), but it has been indicated by DeJong and DeLange (1936) and by Qurashi and Barnes (1952, 1953) that the structure of pucherite is considerably different from that described by Dihlstrom for stibiotantalite and Sb₂O₄.

Dihlstrom (1938) attempted to synthesize BiNbO₄, BiTaO₄ and BiVO₄ by sintering together the respective oxides. However he found that the x-ray powder patterns were very different from that of stibiotantalite. Aurivillius (1951) also prepared BiNbO₄ and BiTaO₄ by heating a mixture of the oxides in air and O₂ at 1100°–1200° C. but the samples were not isomorphous with stibiotantalite. Crystals picked from the melt of these compositions proved to be triclinic. Roth and Waring (1962) studied the phase equilibrium relations in the system Bi₂O₃—Nb₂O₅ and reported that BiNbO₄ transformed irreversibly (in laboratory time) from the orthorhombic bismutotantalite type structure to the triclinic form at about 1020°C. As a result of this study of BiNbO₄ it was thought advisable to attempt to synthesize the other compounds which might possibly have similar structure types, namely BiTaO₄, BiVO₄, SbNbO₄, SbTaO₄, and SbVO₄. The results of these experiments are described in this paper.

The experimental procedure for specimens involving Bi₂O₃ has been previously described (Roth and Waring, 1962). For specimens containing Sb₂O₃ the mixtures of oxides were dried in air at about 220° C. and then heated in sealed Pt tubes at higher temperatures so that oxidation of the antimony trioxide might be kept at a minimum.

 $BiNbO_4$: Synthesis of BiNbO₄ has been previously described (Roth and Waring 1962). Below about 1020° C. the material has the orthorhombic

stibiotantalite-type structure with a=4.980 Å, b=11.709 Å, c=5.675 Å. Specimens which have been heated above $\approx 1020^\circ$ C. are triclinic with $a=7.61_1$ Å, $b=5.53_6$ Å, $c=7.91_9$ Å, $\alpha=89.88^\circ$, $\beta=77.43^\circ$, $\gamma=87.15^\circ$. Indexed x-ray diffraction powder patterns of both forms were listed (Roth and Waring, 1962). The phase transition could not be reversed by heating as long as 184 hours at 1008° C.

 $BiTaO_4$: Specimens of $BiTaO_4$ were prepared in a manner analogous to that reported for $BiNbO_4$. The mixture was calcined at 700° C. for 3 hours. The orthorhombic bismutotantalite structure was obtained as a single phase by heating the calcined mixture in a sealed Pt tube at 846° C. for 62 hours and quenching to room temperature. A specimen similarly treated at 900° C. for 18 hours showed mostly bismutotantalite, but also had a trace of a high temperature form. Heating at 995° C. for 19 hours as well as 1149° C. for 65 hours both resulted in single phase specimens of the high temperature, triclinic form previously reported by Aurivillius (1951). The unit cell dimensions found for synthetic orthorhombic bismutotantalite are a=4.957 Å, $b=11.76_3$ Å, c=5.633 Å; for the triclinic form $a=7.65_2$ Å, $b=5.58_4$ Å, $c=7.77_2$ Å, $\alpha=89.92^\circ$, $\beta=77.12^\circ$, $\gamma=86.45^\circ$. Indexed x-ray diffraction powder patterns are given in Tables 1 and 2.

 $SbNbO_4$: The specimens were calcined at 220° C. for 2 hours. When heated in sealed Pt tubes at 995° C. for 16 hours, 1000° C. for one hour or 1103° C. for four hours the specimens were single-phase orthorhombic, isostructural with the mineral stibiotantalite, a=4.929 Å, $b=11.79_7$ Å, c=5.559 Å (Table 1). Some decomposition of preformed SbNbO₄ was accomplished by heating at 1000° C. for one hour in air. When the calcined material was heated in air at 1000° C. for one hour it contained only an Sb₂O₄ solid solution plus a solid solution of the low temperature form of Nb₂O₅. No other material is known to stabilize the low temperature form of Nb₂O₅ to temperatures as high as 1000° C. When SbNbO₄ was heated to 1200° C. for one hour it melted and leaked out of the Pt tube, the antimony oxide all volatilized and left only H-Nb₂O₅.

 $SbTaO_4$: After calcining at 220° C. for 2 hours, single phase specimens of stibiotantalite structure were obtained by heating in sealed Pt tubes at 995° C. for 16 and 24 hours, 1000° C. for one hour and 1103° C. for one hour. After heating at 1199° C. for one hour there was a small amount of a second unidentified phase also present in the specimen. When the original mixture was heated for one hour at 1000° C. in air only Sb_2O_4 solid solution and Ta_2O_5 solid solution were present. However, the preformed $SbTaO_4$ decomposed very slowly at this temperature in air to

Table 1. X-Ray Diffraction Powder Patterns of Synthetic Bismutotantalite, Stibiotantalite and SbNbO₄ (CuK α radiation)

	BiTa Synthetic bis talite 900° (Q-sealed	smutotan- C.—18 hr;	SbTa Synthetic st lite 995° C Q-sealed	ibiotanta- C16 hr;	SbNb Stibiotanta structure 9 hr; Q-sealed	lite-type 95° C1
hkl	dÄ	Ί	dÅ	1	dÅ	I
020	5.88	3	5.90	30		
110	4.56	18	4.53	28	4,54	33
101	3.717	18	-	-	3.682	11
111	3.543	124	3.506	174	3.517	75
121	3.144	506	3,121	464	3.125	408
130	3.072	16	3.070	_ 23	3.072	23
H-2021	3.0101	81	_	-	==:	
040	2.938	178	2.950	160	2.947	116
002	2.814	68	2.766	30	2.779	40
012	2.738	64	2.692	99	2.704	35
131	2.698	52	2.687	102	2.688	22
022	2.540	58	2.506	28	2.513	22
200	2.477	104	2.456	62	2.464	34
112	2.398	4	2.363	4	2.372	5
141	2.306	23	_	-	2.303	13
$032 \\ 220$	2.287	27	2,265	37	2.271	12
122	2.261	11	2.232	9	2.240	11
211	2.227	11	2.205	12	2.122	17
150	_		-		2.129	3
221		_	2.098	5	2.105	5
132	2.076	7	2.056	7	2.061	7
042	2.034	72	2.019	25	2.023	39
151	1.989	29	1.987	40	1.987	15
231	1.963	15	1.9502	14	1.9552	19
060	1.960	8	1.968	5	1.965	4
240	1.895	124	1.888	79	1.891	49
202	1.861	52	1.837	13	1.843	15
212	1.837	63	1.815	66	1.822	28
052	1.805	29	1.797	28	1.799	14
222	1.774	44	1.754	16	1.760	14

¹ A trace of the high temperature form of BiTaO₄ is present in this material

² These peaks represent reversals in the order of hkl values of the various compounds.

Table 1—(continued)

	BiTaO ₄ Synthetic bism talite 900° C Q-sealed Pt	utotan- 18 hr.;	SbTaC Synthetic still lite 995° C. Q-sealed P	oiotanta- -16 hr;	SbNb Stibiotantal structure 99 hr; Q-sealed	ite-type 5° C16
hkl	dÅ	Ι	dÅ	1	dÅ	1
103	1.756	70	1.7282	48)	1.735	85
161	1.734	150	1.735	90		
113		_	1.709	30	1.716	21
152	1.696	6	1.687	4	1,690	5
232)	1.681	57	1.664	52	1.669	27
123	1.001		1.001		1.664	10
	1.636	10	1.6222	11)	1.628	15
310		12	1.627	9	1.020	10
251 062	1.633 1.609	20	1,604	10	1.606	10
122	1 (02	0.0	1 501	20	1.587	12
133	1.603	28	1.581			18
242	1.572	53	1.559	15)	1.563	10
311		-	1.557	17∫		
260	500	1000	1.536	9		-
171	_	-	1.533	19	1.533	7
321	1.531	98	1.517	39	1.522	29
143	1.508	63	1.4910	31	1.496	17
213	1.4847	8	1.4638^{2}	7	: <u>=</u> =4	
080	1.4704	36	1.4767	18	1.475	11
331	==0		1.4586	17	1.463	5
252	1.4596	23	1.4505	19	1.454	9
072	1.4431	15	1.4411	16	1.441	9
312	1.4154	8	1.3992	7	1.404	6
153	1.4076	15	1.3946	15	1.398	8
004	1.10.0	10	1.3834	7		-
172	1.3855	3		_		-
233	2,10000	-	1,3814	6	1.386	3
024	1.3700	40)		1.353	10
350	1.3520	8	1.3473	22)	1.349	11
271	1.3498	17	1.5475	22	1,017	
262	1.3476	17] —			
332	1.3395	6	1.3264	4		
034	1.3256	3	1.30542	7		
351	1.3148	7	1.3076	9		
			50% (Sept. 1900) (9		
163	1.3080	6	1 2020	_		
082	1.3035	11	1.3029	6		
124	_	-	1.2992	5		
134	1.2802	4	2-4	_		
280	1.2648	36	1.2658	18		
272	1.2473	12	1.2431	11		

Table 1—(continued)

hkl	$d ilde{A}$	1	dÅ	1	hkl
303	1.2406	16	1.2362	6	191
400	1.2395	15	1.2276	16	400/361
281/313	1.2333	42	1.2247	15	303
191/361			1.2176	5	313
352	1,2192	5	1.2103	4	352
173/323	1.2141	12	1.2073	8	173
411	1.2042	8	1.1936	4	054/411
224	1.1993	40	1.1860	5	092
092/421	1.1855	6	1.1814	15	$0 \cdot 10 \cdot 0 / 224$
333	1.1829	9	1.1694	6	333
431	1.1565	6	1.1506	5	282
282	1.1538	20	1.1495	5	371
064	1.1438	30	1.1331	14	291
343	1.1429	33	1.1319	18	064
440	1.1423	27	1.1310	16	343
402	1.1345	6	1.1249	12	1.10.1
183	1.1275	22	1.1226	17	183/402
1 · 10 · 1	1.1218	28	1.1174	8	412
164/422	1.1140	5	1.0872	6	353
105	1.0989	18	1.0795	10	105/432
353	1.0975	9	1.0691	5	451
432	1.0899	8	1.0679	7	292
372/254	1.0865	5	1.0451	6	$\int 174/2 \cdot 10 \cdot 1$
0.10.2			0.00 (0		193
451	1.0764	4	1.0421	6	460
292	1.0700	6	1.0310	5	1.11.1
442	1.0585	8	1.0283	10	264
283/193	1.0485	6	1.0145	12	145
363			1.0073	5	423/391
264	1.0388	23			
413	1.0304	9			
461/145	1.0294	25			
452/215	1.0220	6			

SbTaO₄-Sb₂O₄ solid solution. The unit cell dimensions of synthetic orthorhombic stibiotantalite were found to be a=4.911 Å, $b=11.81_4$ Å, c=5.535 Å. The x-ray diffraction powder pattern is listed in Table 1.

Table 2, X-Ray Diffraction Powder Patterns of Some ABO, Compounds (CuK, Radiation)

High '	Temperatu hr;	BiTaO ₄ rature Triclinic Forn hr; Q-sealed Pt tube	O4 inic Fo Pt tul	BiTaO ₄ High Temperature Triclinic Form 1149° C-65 hr; Q-sealed Pt tube	-65	Rutile High t 800	SbVO ₃ Rutile type structure+ High temperature form 800° C-16 hr; Q- sealed Pt tube	wre+ form 2-	Zircon-typ washec	BiVO ₄ Zircon-type structure ppt, washed and dried at 110° C.	ppt,	BiVO ₄ Fergusonite-type structure 895° C16 hr; Q-sealed Pt tube	ergusonite-type structu 895° C16 hr; Q-sealed Pt tube	cture
hkl	q	н	hkl	₽«¥	н	PKI	P o €	н	hkl	đ	H	hkl	₽∘₹	Н
6	7 13	12		1 867	37	a	4 45	4	101	4.82	62	020	5.82	6
101	CE . 9	4		1 862	50	110	3.245	180	200	3.641	40	110	4.73	67
011	12.4			1.844	26	п	2.908	ιΩ	211	2.908	40	011	4.65	80
003	3.787	41		1.834	14	ø	2.869	12	112	2.735	80	130	3.110	73
200	3.723	30		1.802	26	ದೆ	2.629	S	220	2.576	36	031/121	3.089	260
210	3.191	86		1.776	28	101	2.555	112	202	2.419	ιΩ	$12\overline{1}$	3.074	240
012	3.155	100		1.746	32	æ	2.414	ιΩ	301	2.274	38	040	2.921	112
T12	3.123	48		1.734	22	200	2.297	33	103	2.062	19	200	2.593	48
012	3.111	104		1.722	10	111	2.233	17	321	1.929	26	000	2.542	53
201	3.079	72		1.706	50	210	2.055	9	312	1.875	82	220	2.370	9
202/210		139		1.698	10	a	1.858	9	400	1.823	28	141	2.279	25
020		84		1.680	32	đ	1.812	9	213	1.796	14	141/211	2.275	31
2 <u>T</u> 1	2.765	11		1.675	26	e	1.780	ĸ	411	1.705	12	$21\overline{1}$	2.261	45
172	2.761	6		1.659	28	211	1.710	94	420	1.631	22	112	2.246	38
212	2.696	33		1.653	31	ď	1.676	Ŋ	004	1.611	11	$11\overline{2}$	2.236	17
212	2.610	32		1.643	23	220	1.626	33	332	1.517	18	150	2.130	22
121	2.567	7		1.623	42	005	1.539	12	204	1:4752	19	051	2.123	51
120	2.556	00		1.615	19	310	1.4537	20	501/431	1.4227	10	231	1.992	22
121	2.494	9		1.611	17	112	1,3911	18	224	1.3674	16	$23\overline{1}$	11984	14
121	2.464	4		1.595	33	301	1.3720	25	512	1.3073	17	132	1.975	24
202	2.400	89		1.578	12	202	1.2792	6	009	1.2160	w	132	1.966	34
113	2.332	23		1.564	6	321	1.1782	14	404	1.2081	10	090	1.948	15
220	2.303	19		1.556	12	400	1.4931	7				240	1.940	79
				1	ι	000	11175	_				042	1 018	200

 $\mbox{\ensuremath{a}}$ These peaks apparently belong to a high temperature polymorph of SbVO,.

Table 2, X-Ray Diffraction Powder Patterns of Some ABO4 Compounds (CuK Radiation)

		$BiTaO_4$	1O4			3	$SbVO_4$			BiVO4			BiVO4	
High	High Temperature Triclinic Form 1149° C-65 hr; Q-sealed Pt tube	rature Triclinic Forn hr; Q-sealed Pt tube	linic Fc 1 Pt tu	orm 1149°be	C-65	Ruti High 80	Rutile type structure+ High temperature form 800° C-16 hr; Q- sealed Pt tube	ture+ e form Q- be	Zircon-ty washe	Zircon-type structure ppt, washed and dried at 110° C.	e ppt, at	Fergusonit 895° C1	Fergusonite-type structure 895° C16 hr; Q-sealed Pt tube	aled
hkl	ď	н	PIKI	Ą	Н	bkI	đ	н	hkl	d A	H	bkl	₽°₽	
	2.230	7		1.529	4	330	1.0838	9				202	1 822	1
	2.217	12		1.513	7	312	1.0568	∞				202	1.810	38
	2.167	30		1.506	18	411	1.0487	11				161	1.718	6
	2.129	19		1,496	9	420	1.0283	7				161	1.715	00
	2.117	22		1.482	6							310	1.708	10
	2.089	32		1.472	9							013	1.678	1
	2.030	10		1.463	30							251	1.645	12
	2.010	17		1.445	10							251	1.642	<u>-</u>
	1.944	3 2		1.454	12							152	1.637	00
	1.910	- 0		1.420	0							152	1.632	7
	1.912	17		1:405	0							170	1.590	20
	1.890	6		1.394	12							071	1.586	Ť
												330/321	1.580	4
												321	1.574	3
												260	1.558	2
												123	1.556	3
												033	1.554	7
												123	1.551	49
												062/242	1.549	Ñ
												$24\bar{2}$	1.539	3

SbVO₄: The mixture was calcined at 220° C. for 2 hours and a small portion was quenched in a sealed Pt tube after 16 hours at 700° C. The specimen showed an x-ray diffraction powder pattern which could be indexed on the basis of a rutile type structure (Table 2). The unit cell dimensions of this phase were found to be a = 4.598 Å, c = 3.078 Å as compared with the values given by Vernon and Milligan (1951) of a = 4.58 Å, c = 3.06 Å. Specimens which were heated at 700° C. or higher, when cooled to room temperature without quenching, all showed only the rutile type phase. However, when the specimens were quenched from a temperature bebetween 800° C, and the melting point (about 865° C.) the rutile phase appeared, together with a second phase which can only be interpreted as the remnants of a high temperature polymorph. All attempts to "quench in" the high temperature form were unsuccessful. When guenched from above 865° C. the specimen contained only glass. High temperature x-ray diffraction patterns revealed no change in the rutile structure at 750° C. after 24 hours; however, at about 825° C. the new phase began to form at the expense of the rutile type structure. However, at this temperature volatility was excessive and the specimen completely volatilized before a complete x-ray pattern could be obtained. The d-values of the x-ray diffraction peaks identified as belonging to the high temperature phase are also given in Table 2; however, the structure type is unknown.

It is worth noting that (together with all the peaks in the rutile pattern) the small peaks at 4.45 Å and 2.629 Å can be indexed respectively, as (101) and (211) of a zircon structure type with a=6.503 Å, c=6.157 Å. However, the high temperature x-ray patterns indicate that these peaks actually belong to the high temperature phase rather than to the low temperature form.

BiVO₄: Due to the low melting point of V₂O₅, the specimen of Bi₂O₃: V₂O₅ was only calcined at 220° C. After being heated at 500° C, for 16 hours and 600° C, for $1\frac{1}{2}$ hours, the patterns showed only partial reaction; however, specimens heated at 700° C, for 16 hours, 800° C, for one hour and 900° C, for one hour all showed only a single phase. This phase did not have the same structure as the mineral pucherite (De Jong and De Lange, 1936; Qurashi and Barnes, 1952, 1953). Instead, a monoclinic form, isostructural with fergusonite (Ferguson, 1957), or a monoclinic distortion of the scheelite structure type, was identified in the x-ray diffraction patterns (see Table 2). The unit cell dimensions were found to be a = 5.186 Å, $b = 11.69_2$ Å, c = 5.084 Å, $\beta = 89.61$ °. A specimen quenched from 1000° C, was completely melted but showed only the fergusonite structure type. Differential thermal analysis showed no sign of a phase transition and indicated the melting point to be about 940° C.

A specimen of $\mathrm{BiVO_4}$ was precipitated from solution of $\mathrm{Na_3VO_4}$ and

Bi(NO₃)₃ (Swanson *et al.*, 1962) and proved to have a tetragonal zircon type structure. Table 2 lists the x-ray diffraction powder pattern observed in this study which was indexed on the basis of a=7.290 Å, c=6.444 Å. This zircon type structure transformed irreversibly to the fergusonite type between about $400^{\circ}-500^{\circ}$ C. When the precipitate was made in boiling water it contained mostly the fergusonite type structure with only a small amount of zircon type. The (x-ray) density of the zircon type is about 6.25 g/cm³ and that of the fergusonite type is 6.98 g/cm³ The density of a natural specimen of pucherite was calculated as 6.63 g/cm³ from the unit cell dimensions. As this is intermediate between the two synthetic forms it was thought possible that pucherite might represent a low temperature, intermediate pressure form. However, the unreacted mixture of oxides heated at $\approx 450^{\circ}$ C. and 30,000 lbs/in² for eight days as well as the zircon type material heated at 250° C. and 10,000 lbs/in² for one week both yielded only the fergusonite type structure.

A natural specimen of pucherite, from the original locality of Pucher Mine, Schneeberg, Saxony, was obtained from Dr. G. Switzer of the Smithsonian Museum, Washington, D. C. When heated at 500° C. for 64 hours in a sealed Pt tube the pucherite structure was completely destroyed and the pattern showed mostly the monoclinic fergusonite type plus a few small unidentified peaks. It should also be noted that the only synthetic compound known to form a pucherite type structure is $CrUO_4$ (Felton et al., 1962), and that the state of oxidation of this phase may not be completely known (Smith et al., 1961). It is suggested that that perhaps pucherite is not a stable phase in the system $Bi_2O_3 - V_2O_5$, but is stabilized in nature either by the presence of slightly reducing conditions, minor amounts of impurities or a combination of these and other factors commonly occurring in nature.

REFERENCES

AURIVILLIUS, B. (1951) Arkiv Kemi, 3, 153-161.

DeJong, W. F. and J. J. DeLange, (1936) Am. Mineral. 21, 809.

DIHLSTROM, K. (1938) Zeit. anorg. allgem. Chem. 239, 57-64.

Felton, E. J., E. F. Juenke and S. F. Bartram (1962) Bull. Am. Ceram. Soc., 41, 297.

FERGUSON, R. B. (1957) Canad. Mineral. 6, 72-77.

HURLBUT, C. S., JR. (1957) Am. Mineral. 42, 178-183.

QURASHI, M. M. AND W. H. BARNES (1952) Am. Mineral. 37, 423-426.

—— (1953) Am. Mineral. 38, 409-500.

ROTH, R. S. AND J. L. WARING (1962) Jour. Research NBS, 66A, 451-463.

SMITH, D. K., C. F. CLINE AND D. E. SANDS (1961) Nature, 192, 861-862.

SWANSON, H. E., M. C. MORRIS, J. H. DEGROOT AND E. H. EVANS (1962) NBS Report 7592, 2-4.

UNGEMACH, H. (1909) Bull. Soc. Mineral. Franc 32, 92.

VERNON, L. W. AND W. O. MILLIGAN (1951) Texas Jour. Sci. 1, 82-85.

Manuscript received, May 13, 1963; accepted for publication, July 2, 1963.