## A new mineral from the Bellerberg, Eifel, Germany, intermediate between mullite and sillimanite

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## ABSTRACT

A mineral intermediate between sillimanite and mullite, tentatively designated as "sillimullite," was studied by electron microprobe analyses and single-crystal X-ray diffraction methods. The chemical compositions derived from the microprobe results and the crystal-structure refinement are Al<sub>7.84</sub>Fe<sub>0.18</sub>  $Ti_{0.03}Mg_{0.03}Si_{3.92}O_{19.96}$  and  $Al_{8.28}Fe_{0.20}Si_{3.52}O_{19.76}$  (Fe is Fe<sup>3+</sup>) corresponding to x-values of 0.02 and 0.12, respectively, in the solid-solution series  $Al_{8+4x}Si_{4-4x}O_{20-2x}$  assigning  $Fe^{3+}$ , Ti, and Mg to the Al site. The composition derived from microprobe analysis is very close to a stoichiometric sillimanite (with Fe<sup>3+</sup>, Ti, and Mg assigned to Al sites), while the composition derived from diffraction data is midway between sillimanite and Si-rich mullites. The discrepancy is assumed to be caused by the occurrence of amorphous nano-sized SiO<sub>2</sub> inclusions in the aluminosilicate phase not affecting the diffraction data but detected in the microprobe analysis. "Sillimullite" crystallizes in the orthorhombic space group *Pnam* with a = 7.5127(4), b = 7.6823(4), c = 5.785(3) Å, V = 333.88(4) Å<sup>3</sup>, Z = 1. It has a complete Si/Al ordering at tetrahedral sites like sillimanite but with neighboring double chains of  $SiO_4$  and AlO<sub>4</sub> tetrahedra being offset by  $\frac{1}{2}$  unit cell parallel to c relative to each other causing the change of the space-group setting from Pbnm (sillimanite) to Pnam. Difference Fourier calculations and refinements with anisotropic displacement parameters revealed the formation of oxygen vacancies and triclusters as known in the crystal structures of mullite. Final refinements converged at R1 = 5.9% for 1024 unique reflections with  $F_0 > 4\sigma(F_0)$ . Fe was found to reside predominantly in the octahedral site and with minor amounts in one of the T\* sites. Mg and Ti were not considered in the refinements. The crystal studied here is considered to represent a new mineral intermediate between sillimanite and mullite, named "sillimullite."

Keywords: Sillimullite, new mineral, crystal structure, electron microprobe, sillimanite, mullite