

**LETTER**

**Effects of irradiation damage on the back-scattering of electrons: Silicon-implanted silicon**

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**ABSTRACT**

Radiation damage in a (initially crystalline) silicon wafer was generated by microbeam ion implantation with 600 keV Si<sup>+</sup> ions (fluence  $5 \times 10^{14}$  ions/cm<sup>2</sup>). To produce micro-areas with different degrees of damage, 14 implantations at different temperatures (between 23 and 225 °C) were done. The structural state of irradiated areas was characterized using Raman spectroscopy and electron back-scatter diffraction. All irradiated areas showed strong structural damage in surficial regions (estimated depth <1 μm), and at implant substrate temperatures of below 130 °C, the treatment caused complete amorphization. Back-scattered electron (BSE) image intensities correlate with the degree of irradiation damage; all irradiated areas were higher in BSE than the surrounding host. Because there were no variations in the chemical composition and, with that, no  $\bar{Z}$  contrast in our sample, this observation again supports the hypothesis that structural radiation damage may strongly affect BSE images of solids.

**Keywords:** Back-scattered electron images, Raman spectroscopy, electron back-scatter diffraction, radiation damage, silicon