

## **Direct formation of the $\gamma$ -CaSO<sub>4</sub> phase in dehydration process of gypsum: In situ FTIR study**

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### **ABSTRACT**

The dehydration mechanism of natural single crystals of gypsum was investigated in the temperature range 300–430 K by in situ infrared (FTIR) spectroscopy. The thermal evolution of the second-order modes of H<sub>2</sub>O and SO<sub>4</sub> groups in gypsum, in the wavenumber range 4850–5450 cm<sup>-1</sup> and 2050–2300 cm<sup>-1</sup> respectively, were used to probe the dehydration and rehydration sequence. A total disappearance of the combination modes of H<sub>2</sub>O and the replacement of four SO<sub>4</sub><sup>2-</sup> bands (2245, 2200, 2133, and 2117 cm<sup>-1</sup>) observed at room temperature by three bands (2236, 2163, and 2131 cm<sup>-1</sup>) observed at 390 K indicates the direct formation of  $\gamma$ -CaSO<sub>4</sub> upon heating. Upon cooling water re-enters into the  $\gamma$ -CaSO<sub>4</sub> structure at around 363 K to form bassanite. This observation, that the dehydration of gypsum directly yields  $\gamma$ -CaSO<sub>4</sub> (anhydrite) without the intermediate formation of hemi-hydrate (bassanite), is further corroborated by the dehydration behavior of bassanite. The second-order SO<sub>4</sub> modes of bassanite observed around 2218, 2136, and 2096 cm<sup>-1</sup> were replaced with the bands of  $\gamma$ -CaSO<sub>4</sub> at about 378 K upon heating.