## CHEMISTRY AND MINERALOGY OF EARTH'S MANTLE Ca-Al-silicate inclusions in natural moissanite (SiC)

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## ABSTRACT

Hundred-micrometer-sized calcium-aluminum-silicates (CAS) inclusions occur in moissanite-4H, moissanite-15R, and moissanite-6H from Turkey. These inclusions commonly consist of tabular exsolution lamellae of two different minerals. By combined electron microprobe and Raman spectroscopy analysis, at least eight different, essentially Mg- and Fe-free Ca-Al-silicate or Al-silicate phases have been discerned. The most common phase is dmisteinbergite, a hexagonal modification of  $CaAl_2Si_2O_8$ , occurring in association with lamellae of  $Ca_x(Al,Si)_{1-x}O_3$  or  $Ca_{1-x}(Al,Si)_{2+x}O_5$  compositions. All three phases contain significant amounts of BaO (up to 2 mol% of celsiane component in dmisteinbergite), SrO, SO<sub>3</sub>, and light rare earth elements (LREE). In particular,  $Ca_{1-x}(Al,Si)_{2+x}O_5$  contains up to 2.1 wt% of LREE, 3.9 wt% of F, and significant traces of Cl, while it is also associated to osbornite (TiN). Pure ghelenite,  $Ca_2Al_2SiO_7$ , and three additional compositions, namely  $CaAl_{4-x}Si_xO_7$ ,  $Ca_{1-x}(Al,Si)_{3+x}O_6$ , and  $Ca_{3-x}(Al,Si)_{6+x}O_{14}$  have been found, either occurring as single grains or forming exsolution lamellae. They also contain significant amounts of BaO, SrO, SO<sub>3</sub>, and LREE. One last intriguing phase is composed in average of 65.9 wt% SiO<sub>2</sub>, 17.4% Al<sub>2</sub>O<sub>3</sub>, 3.0% alkalis, 6.0% BaO, 2.0% CaO+MgO, 0.9% ZrO<sub>2</sub>, and up to 0.5% LREE. Dmisteinbergite and ghelenite show Raman peaks in very good agreement with literature data,  $Ca_x(Al,Si)_{1-x}O_3$  shows main Raman modes at 416 and 1009 cm<sup>-1</sup>,  $Ca_{1-x}(Al,Si)_{3+x}O_6$ at 531 and 1579 cm<sup>-1</sup> while Ca<sub>3-x</sub>(Al,Si)<sub>6+x</sub>O<sub>14</sub> has a strong peak at 553 cm<sup>-1</sup>. CaAl<sub>4-x</sub>Si<sub>x</sub>O<sub>7</sub> shows a weak Raman pattern, while  $Ca_{1-x}(Al,Si)_{2+x}O_5$  has no detectable Raman modes. Since the association moissanite-CAS is thermodynamically not stable at ambient pressure and moissanite crystals hosting the CAS phases have  $\delta^{13}$ C values typical of deep-mantle origin, we interpret the CAS inclusions as partially retrogressed HP minerals. Striking analogies exist between observed CAS compositions and experimentally obtained HP-HT mineralogy. For instance, Ca<sub>x</sub>(Al,Si)<sub>1-x</sub>O<sub>3</sub> contains up to 25 mol% of Al<sub>2</sub>O<sub>3</sub>, which is considered as the upper limit of alumina solubility in Ca-perovskite. The study confirms that CAS phases are an important mantle depository for large ion lithophile elements (LILE) and LREE.

Keywords: Moissanite, dmisteinbergite, gehlenite, unknown CAS mineral, Raman spectra, mineral composition