

1 Word count: 1638

2 **A novel method for experiments in a one-atmosphere box furnace**

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REVISION 1

10 **Abstract**

11 We present a conceptually simple method to perform high-temperature experiments in a one-
12 atmosphere box furnace that has a negligible cost of materials. The experimental setup consists of
13 two commercially available materials and can be customized to sample or furnace size with few
14 limitations. Furthermore, the design allows an easy extraction of samples in one piece, making
15 them eligible for textural analysis.

16 The setup comprises a graphite capsule and a fireclay shell, the latter of which acts as a heat
17 resistant protective shield. Containers must be individually hand-crafted, but each can hold
18 multiple samples. The setup can be reliably used in temperature conditions below the heat
19 tolerance limit of the commercial fireclay, commonly ~1400 °C. Moreover, the graphite capsule
20 buffers the oxygen fugacity to strongly reducing conditions during the experiment. The main
21 advantage of our method lies in the utilization of easily accessible and low-cost materials that

22 provides a widely applicable experimental setup easily used at larger scales. The method was
23 developed during an experimental study of magmatic crystal-liquid suspensions and was reliable
24 for experiments lasting for up to 36 hours.

25

26 **Keywords**

27 High temperature; oxygen fugacity; sample capsule; graphite; textural analysis

28

29 **Introduction**

30 High-temperature experiments performed at one atmosphere and normal oxidizing environment
31 are commonly performed by using noble metal crucibles, suitable for such conditions without the
32 risk of sample damage or capsule failure (Edgar 1973). However, these materials can raise a
33 number of limitations for the desired setup, including the size of the container and its cost.
34 Moreover, removal of samples from such containers often presents a complication, forcing the
35 user to either damage the container or fragment the sample to extract all material. In a recent
36 experimental investigation, we focused on textural evolution of crystal-liquid suspension during
37 cumulate formation by crystal settling. In order to perform such study, it became necessary to
38 develop an easy and quickly repeatable method for high-temperature experiments that is capable
39 of withstanding temperatures of up to 1400 °C in ambient (oxidizing) atmosphere, and preserving
40 an intact sample for full-scale textural analysis (Fig. 1a). Thus, a setup has been constructed to
41 allow for the use of low-cost graphite capsules of variable size that have been modified to endure
42 the presence of oxygen without the risk of burnout and sample loss.

43

44 **Experimental setup**

45 The powdered starting material (i.e., haplobasaltic glass) placed within the experimental
46 container is separated from the surrounding oxidizing environment by two protective layers (Fig.
47 2a). The inner layer is composed of pure graphite and represents the capsule itself. In our case,
48 the graphite was cut into cubes of approximately 1.5 cm edge length, with an 8 mm deep hand-
49 drilled cavity covered by a thin (ca. 2 mm) graphite lid. Once the cavity is filled with starting
50 material and covered, a fireclay cement is prepared in a separate pot following the instructions
51 listed on packaging. The commercial fireclay we used (Uniflex manufacturer; Al₂O₃ 38-40 %,
52 SiO₂ 50-55 %, TiO₂ 1.8-2.8 %) required a 1:1 mixture of water and sodium silicate solution (aka
53 ‘water glass’), thoroughly mixed and added to the dry fireclay to create a paste-like substance.
54 First, the fireclay is carefully applied directly onto the graphite capsule to secure the lid in place
55 and cover the capsule surface until no graphite is exposed. Then, the layer of fireclay is enlarged
56 by placing the capsule into an appropriately sized form (at least 1 cm of free space around the
57 capsule in every direction) and filling in the surrounding space. For this purpose, we used small
58 silicone baking forms with dimensions of 5 x 3.5 cm (Fig. 2b). Once the form is filled with the
59 fireclay, the setup is complete and is left to dry at room temperature for at least 24 hours. The
60 experimental setup is intended as single use only. In order to extract the sample from the capsule
61 after quench, the fireclay shell is to be broken by hammer to expose the graphite. It may be
62 necessary to cut open the graphite cube if larger amounts of material were used, otherwise the
63 sample is easily removable by hand.

64

65 **Operation and its limitations**

66 The container is to be used as any standard sample-capsule and is reliable within the temperature
67 and duration constrains of the fireclay. The maximum run temperature is specific to the type of

68 fireclay used and should adhere to the manufacture recommendation. For most commercial
69 fireclays, the limit is approximately 1400 °C. Our setup has been employed regularly at
70 conditions of between 1200 to 1390 °C, and exceptionally up at 1500 °C during testing. During
71 experimental runs below 1400 °C, the setup proved stable for durations up to 36 hours. Longer
72 experiments had a significantly lower success rate, with approximately 50 % of cases resulting in
73 graphite burnout. Similar issue occurred at higher temperatures, where the reliable timeframe for
74 the setup was proportionally shorter due to stressing of the fireclay beyond its limits. There are no
75 requirements for specific quench method, the capsule is suitable for both submerging in water
76 and cooling at room temperature as neither of these methods have been observed to damage the
77 container in any way.

78 In a series of experiments performed with ~60 vol. % of olivine seed crystals, we noticed a
79 presence of large air bubbles jammed within the olivine crystal framework. Volumetric amount
80 of trapped bubbles is comparable to the amount of air present initially in the starting material
81 powder (ca. 50 vol. %). This indicates that thermal expansion of the air during heating of the
82 assembly is roughly compensated by the overpressure built up within the sample cavity.
83 Providing no air escaped the sample, this observation limits the internal overpressure to less than
84 ~5 bars (at 1400 °C) and indicates that our setup ensures ambient to near-ambient experimental
85 pressures.

86 The employment of graphite capsule buffers oxygen fugacity of the experiments to reducing
87 conditions on the CCO buffer (carbon oxide-carbon dioxide buffer, Holloway et al. 1992). This
88 corresponds to $\log f_{\text{O}_2}$ values lower than -10.5 to -8.7 for temperature range of 1200 °C to 1400
89 °C at 1 bar; according to Jakobsson and Oskarsson (1994). In the series of experiments performed
90 with seeds of natural olivine (~Fo₉₀) as well as a natural basalt powder, we observed that some
91 iron was exsolved out of olivine crystals or of basaltic glass in form of small (order of

92 micrometers) spherical inclusions within the time span of 20 hours (Fig. 1b). The iron reduction
93 caused a shift in the olivine composition to $\sim\text{Fo}_{94}$, suggesting $f\text{O}_2$ values laying on or below the
94 IW buffer (iron-wüstite buffer, Médard et al. 2008) with corresponding $\log f\text{O}_2$ ranging from -
95 11.95 to -9.72 (between 1200 °C to 1400 °C; Hirschmann 2021). The very reducing environment
96 created by our set up offers the possibility to perform experimental studies, such as those
97 involving the metal/silicate partitioning (e.g., Kilburn and Wood 1997), without the need for a
98 gas mixing furnace and thus avoiding the use of hazardous gases (CO, CO₂).

99

100

101 **Implications**

102 Although very simple, the new methodology for high-temperature experiments performed in an
103 ambient (oxidizing) atmosphere presents a unique way to undertake experimental research with a
104 need for a larger volume of material. The method allows full preservation of samples after
105 quenching with no need to expend noble metal crucibles. The convenient attributes of this
106 method could be beneficial for studies of igneous textures and kinetics, which require analysis of
107 numerous samples in full volume. Moreover, the method allows preparation of synthetic starting
108 materials in larger quantities, in case noble metal crucibles are unavailable or reducing
109 environment is needed.

110

111 **Acknowledgements**

112 This research was supported by the Charles University Research Center (UNCE/SCI/006, to VŠ),
113 the Grant Agency of Czech Republic (GAČR, grant number 23-04734S to AF) and by the
114 Ministry of Education, Youth and Sports of the Czech Republic (PROGRES Q45). We would

115 like to thank Ekaterina Kiseeva for careful editorial handling, and to Austin M. Gion and
116 anonymous reviewer for thoughtful comments that helped to improve the quality of the
117 manuscript.

118

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133 graphite capsules. *American Mineralogist*, 93, 1838–1844.

134

135 **Figure captions**

136 **Figure 1.** a) An exemplary sample containing olivine suspension in haplobasaltic melt, produced
137 by using the presented setup. The dark frame surrounding the sample is epoxy. Full-scale, back-

138 scattered electron image was acquired for the purpose of textural analysis. b) A closeup of the
139 back-scattered electron image of pure iron spheres exsolved out of natural olivine crystals.
140 Images obtained by using an electron-probe microanalyzer (15 kV accelerating voltage was
141 employed).

142

143 **Figure 2.** a) Cross-section through the enclosed setup. A - fireclay protective layer, B - graphite
144 lid, C - graphite capsule, D – experimental charge, E - silicone baking form (removed prior to
145 use). b) Photograph of two containers placed inside silicone baking forms. The diameter of
146 silicone forms is 50 mm.

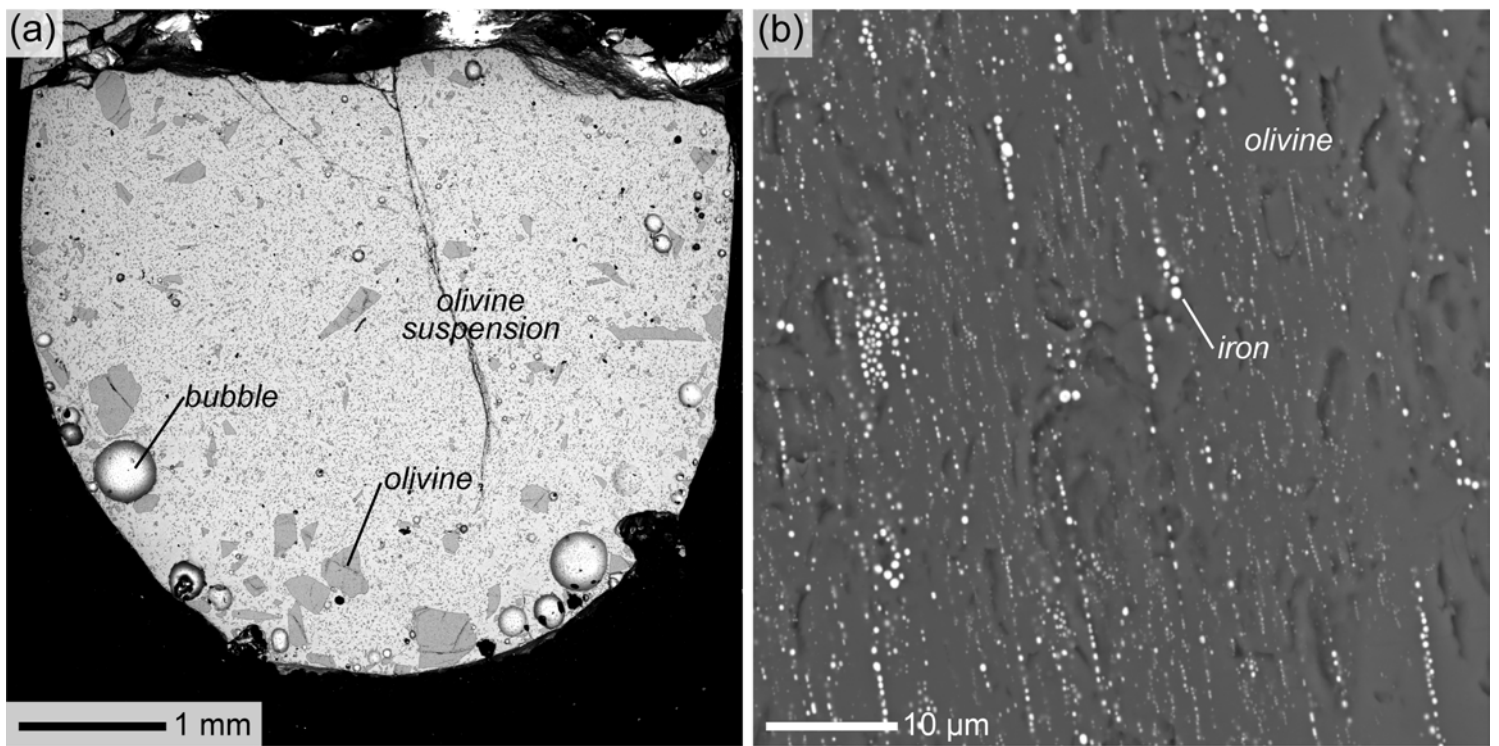


Figure 1

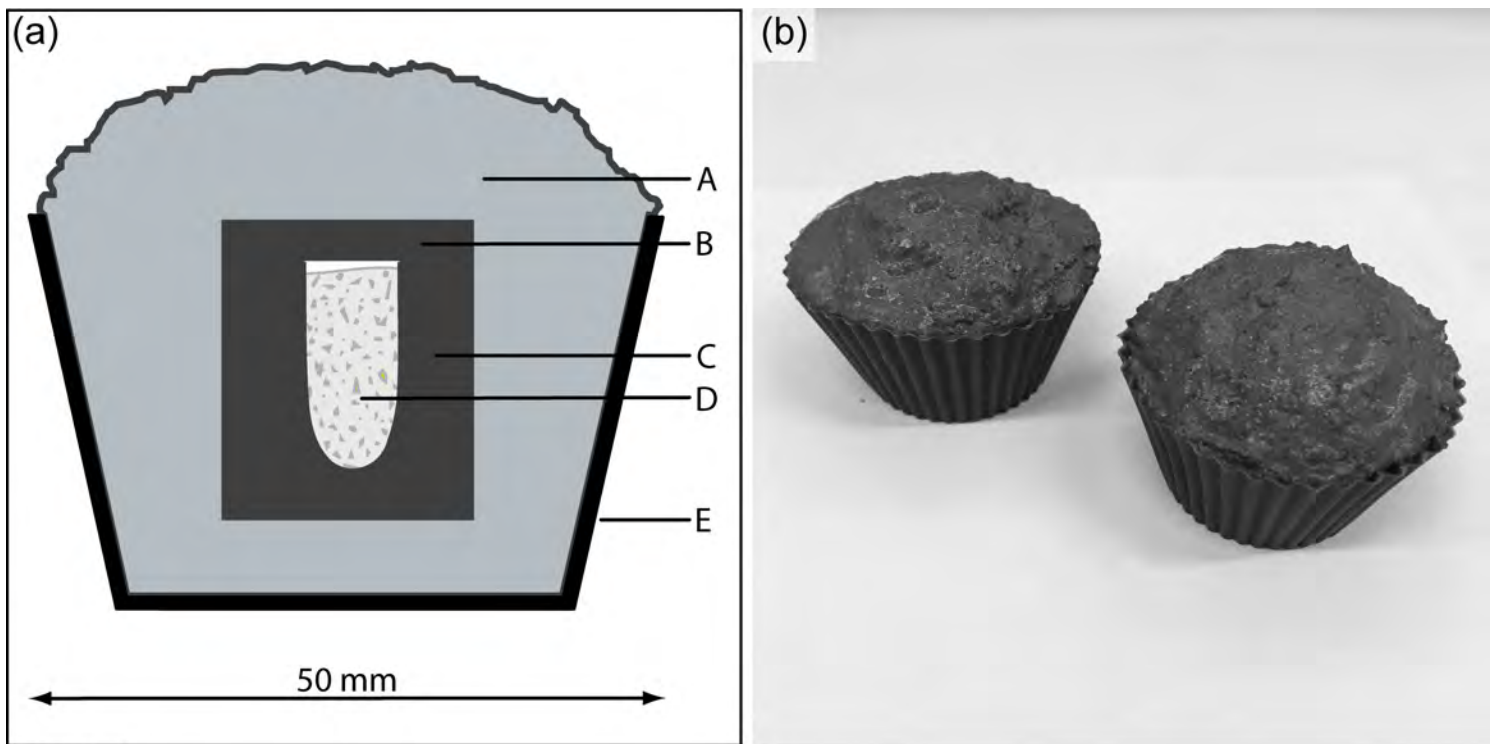


Figure 2