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Magnetic Contributions to Corundum-Eskolaite and Corundum-Hematite Phase Equilibria: a DFT Cluster Expansion Study

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Abstract

Magnetic contributions have the potential to significantly influence predicted phase stability within alloy and mineral mixing phase diagrams, yet have been historically challenging to incorporate due to a significant increase to phase space sampling. In this work, we employ a computational protocol that includes spin orientation as an additional configurational component within multi-component cluster expansions between magnetic and non-magnetic metal oxide alloys (calculated using density functional theory (DFT) and the generalized gradient approximation). This approach was used to determine the effect of magnetic contributions to corundum-eskolaite and corundum-hematite phase equilibria from first principles.

Two-component cluster expansions of the magnetic components of eskolaite and hematite were first performed showing the ability of this method to properly calculate their respective magnetic properties. Twocomponent cluster expansions were then performed for non-magnetic Al(III) and ferromagnetic Cr(III) and Fe(III), and phase diagrams were calculated for later comparison. Finally, a non-magnetic Al(III) and "up" and "down" magnetic configuration for anti-ferromagnetic Cr(III) and Fe(III) were performed. Magnetic contributions to the calculated phase diagram for the corundum-eskolaite system was shown to be inconsequential, but is absolutely vital for accurate determination of the corundum-hematite solvus.

Introduction

Corundum-eskolaite, α -(Al,Cr)₂O₃ and corundum-hematite, α -(Al,Fe)₂O₃ phase equilibria have been exten-25 sively researched in experimental studies (Jacob (1978); Sitte (1985); Chatterjee et al. (1982); Atlas & Sumida 26 (1958); Turnock & Eugster (1962); Feenstra et al. (2005)), but little work has been done to describe these 27 solid-solutions from first principle calculations. (Pinney et al. (2009); Chatterjee et al. (2016); Eremin et al. 28 (2008)) This is perhaps due to additional complexity introduced by magnetic degrees of freedom present in 29 both the Cr(III) and Fe(III) cations and the difficulty required to accurately calculate these contributions. More 30 accurate modeling of these magnetic properties and their influence on phase equilibria would allow for better 31 understanding of the underlying phenomena governing these systems and make predictive finite temperature 32 structures more accessible for further study. 33

Corundum, hematite, and eskolaite are isostructural R-3c space group minerals that are important compounds in the production of many industrial materials. Additionally, hematite and eskolaite both exhibit unique magnetic properties making them of high interest for a multitude of spintronics applications.(Pattanayak et al. (2021); Khan et al. (2015); Borisov et al. (2005); He et al. (2010)) Alloy composition is often a guiding factor in material design of these systems, and accurate simulations of alloy compositions are highly desirable.

Prior computational work for both systems has been confined to ab initio energy calculations of dilute limit substitutions(Chatterjee et al. (2016)) and pair configurations(Pinney et al. (2009)) within moderately sized supercells or from classical molecular dynamics free energy calculations yielding associated phase equilibria diagrams.(Eremin et al. (2008)) While the MD simulations provide complete solvus line calculations, they rely on interaction potentials using fitted parameters to better model thermodynamics. Presently, to the authors' knowledge, there are currently no complete first-principle solvus line calculations for these systems.

Accurate determination of phase equilibria in alloys is typically performed through Cluster Expansion 45 (CE) calculations(Sanchez et al. (1984)), where ensemble average free energies can be determined rapidly and 46 used to create phase diagrams. This method normally examines atomic configurations only, e.g. A B site con-47 figurations in binary alloys, but can be extended to capture magnetic effects as well. This is achieved through 48 a multi-component cluster expansion, (Van De Walle (2009)) where "up" and "down" magnetic moments at 49 each spin polarized cation site is included as an additional configurational component. This approach may be 50 essential for the eskolaite and hematite systems since they are both anti-ferromagnetic at low temperatures and 51 capturing these low energy states are essential for determining mixing energies. 52

This approach, however, can result in missing intermediate energy microstates, lowering the magnetic entropy. As a result, while this approach improves phase diagram calculations through the inclusion favorable anti-ferromagnetic pair interactions, it overestimates the stability of these phases resulting in greatly increased

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magnetic disordering temperatures. These missing states can be included through methods in which magnetic 56 moments are treated with constant magnitude and variable direction during Monte Carlo finite temperature cal-57 culations allowing for estimation of Heisenberg-like spin-spin interaction energies. (Lavrentiev et al. (2010); 58 Garrity (2019)), but this is not readily available in current cluster expansion computational packages. Addi-59 tionally, due to this, finer features of the phase diagram due to interaction between magnetic and chemical 60 ordering(Burton (1991)) would not be accurately modeled in these calculations. 61

It is important to note that CE requires a series of ab initio calculations of the alloy configurations in order 62 to obtain interaction energies. Thus they are somewhat limited in that more computationally expensive hybrid 63 functionals are impractical to implement. For transition metal oxides and magnetic systems, use of other 64 functionals, e.g. GGA's, often require careful implementation of Hubbard U parameters to correctly describe 65 magnetic interactions. (Shi et al. (2009); Rollmann et al. (2004)) However tuning this parameter does provide 66 a means in which to lower magnetic pairing energies, thereby artificially matching the expected magnetic 67 disordering properties. This will also affect atomic interactions as well though, so the effect of tuning this 68 parameter on the resulting phase diagrams typically needs to be examined. 69

Toward this end, we implement this multi-component cluster expansion by examining the mixing prop-70 erties of corundum-eskolaite and corundum-hematite. As we demonstrate, the relative impact of including 71 the magnetic contributions to the corundum-eskolaite and corundum-hematite alloy to the calculated phase 72 diagrams may be significant. The computational protocol is outlined in the Theory and Methodology sec-73 tion and is first verified by determination of the known lattice and magnetic properties of the pure systems 74 of hematite and eskolaite. To formulate a basis for comparison, corundum-hematite and corundum-eskolaite 75 phase diagrams were first calculated assuming a ferromagnetic orientations only. These systems were then re-76 calculated now including the additional magnetic degrees of freedom and the resulting shifts in the calculated 77 phase diagrams are presented. While a more complete picture of the calculated phase diagram would also 78 include vibrational contributions, inclusion of these effects and their possible interactions with the magnetic 79 contributions is beyond the scope of this work. 80

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Theory and Methodology

The corundum-eskolaite and corundum-hematite systems represent an alloy mixture of a non-magnetic (NM) 82 Al and magnetic (M) Cr or Fe metal ion. Treatment of the magnetic contributions as a configurational state 83 of either an "up" or "down" collinear magnetic moment results in a ternary phase diagram comprised of NM, 84 $M\uparrow$, and $M\downarrow$ components as represented in Fig 1. 85

Solid solution phase diagrams can be calculated given that the energy of any random alloy configuration is 86 known. This is achieved through the thermodynamic integration of the semi-grand-canonical ensemble of 87 alloy configurations with respect to temperature and chemical potential.(van de Walle & Asta (2002)) In order 88 to simulate an ensemble of configurations requires rapid estimation of any given alloy configuration energy. 89 This can be achieved through multi-component cluster expansions in the form of Eq. 1, where E is the energy 90 of some configuration σ , α is a cluster, m_{α} are multiplicities of clusters with equivalent symmetry, and J_{α} 91 is the Effective Cluster Interaction (ECI) energy. The terms inside the angle brackets represent the cluster 92 correlation functions, which are averaged over all clusters symmetry equivalent to α . Details of this equation 93 are given more completely in other work.(Van De Walle (2009)) 94

$$E(\sigma) = \sum_{\alpha} m_{\alpha} J_{\alpha} \langle \prod_{i} \gamma_{\alpha_{i},M_{i}}(\sigma_{i}) \rangle_{\alpha}$$
(1)

The primary task in a cluster expansion calculation is to truncate the complete cluster expansion basis to some 95 finite sum that is predictive of new configurations. This is achieved by fitting the Effective Cluster Interac-96 tion term, J_{α} , to a series of energies of different configurations calculated by ab initio methods. New alloy 97 configurations can now be rapidly calculated and used for statistical sampling and generation of alloy phase 98 diagrams. In this study, cluster expansion calculations are separated into three configurational categories; 99 purely magnetic, atomic, and atomic plus magnetic. For each category, cluster expansions were performed. In 100 Sec. Properties of Eskolaite and Hematite, we first examine the individual magnetic properties of eskolaite 101 and hematite using CE. The magnetism of eskolaite and hematite are well known, and the initial goal is to 102 ensure that cluster expansion methods will accurately capture their magnetic properties validating further use 103 within multi-component systems. These were performed using $M\uparrow$ and $M\downarrow$ lattice site configurations. The 104 purely magnetic configurations were also calculated over a series of DFT+U values. Adjusting this parameter 105 will affect the strength of magnetic interactions as well as the cohesive energy of the crystal. Both of these ef-106 fects will ultimately influence the final calculation of alloy phase diagrams, and would ideally be set to values 107 satisfying accuracy in both instances. 108

In Sec. Configurational Phase Boundary of Corundum-Eskolaite and Corundum-Hematite, cluster expansions are performed using NM and M[↑] lattice site configurations only, and binary phase diagrams were calculated. Both eskolaite and hematite are normally anti-ferromagnetic, but this methodology restricts the magnetic species to higher energy ferromagnetic states only. This provides a simplified first approximation with which to first compare to experimental data, and to examine how introducing magnetic degrees of freedom

affects the resulting phase diagram calculations.

In Sec. Configurational and Magnetic Contributions to Phase Boundary of Corundum-Eskolaite 115 and Corundum-Hematite, the configurational plus magnetic system is determined by the construction of a 116 4-component cluster expansion. For example, the corundum-eskolaite system consists of a series of labeled 117 chemical components Cr1, Cr2, Al3, Al4. Here the Cr1 is a M↑ component and the Cr2 is a M↓ component. 118 The aluminum components lack a magnetic moment, but are separated into two identical cluster expansion 119 components in order to yield the correct compositional high temperature statistics. For example, at the high 120 temperature limit for equiatomic composition, there should be an equal number of Cr and Al atoms. Without 121 including a second, but identical, aluminum component, the high temperature limit would give an equal prob-122 ability of occupying a lattice site by either a Cr1, Cr2, or a single Al, leading to over representation of Cr. This 123 ultimately leads to a quaternary, instead of the ternary phase diagram picture in Fig. 1, but can be projected 124 into a final binary phase diagram between the total Cr and Al components. 125

This approach allows for the correction of the ground state energy of an anti-ferromagnetic system, which is improperly modeled as ferromagnetic in the binary configurational system. It also allows for the inclusion of the magnetic disordering transition in the free energy landscape, which may shift the purely configurational phase boundary in unpredictable ways. The disordering temperature, can represented by Eq. 2, and demonstrates that it can be shifted up or down depending on the strength of the change in magnetic energy or entropy upon going from an ordered phase a, to a disordered phase b.

$$T^{a \to b}_{config+mag} = \frac{\Delta U^{a \to b}_{config} + \Delta U^{a \to b}_{mag}}{\Delta S^{a \to b}_{config} + \Delta S^{a \to b}_{mag}}$$
(2)

The major drawback of this method is the inclusion of only the two magnetic states, which artificially heightens the magnetic disordering temperature. However, the magnitude of the difference between configurational plus magnetic system vs. just the binary configurational system would at least be informative of the possible importance of this effect.

136 Computational Details

¹³⁷ The crystal structure used is isomorphic between corundum, eskolaite, and hematite and is described using the ¹³⁸ rhombohedral primitive unit cell of space group R-3c. Electronic structure calculations were performed using ¹³⁹ the Vienna ab-initio simulation package (VASP)(Kresse & Furthmüller (1996)) within the framework of plane-¹⁴⁰ wave density functional theory in periodic boundary conditions. Projector Augmented Wave (PAW)(Kresse ¹⁴¹ & Joubert (1999)) methods were employed to represent the core electron energies using VASP POTCAR v5.4

PAWs. Due to the large number of calculations required for determination of ECIs, the exchange correlation
is represented by the computationally inexpensive generalized gradient approximation (GGA+U) using the
Perdew, Burke, and Ernzerhof (PBE)(Perdew et al. (1996)) variant.

¹⁴⁵ DFT+U was added using the VASP implementation of the Dudarev method(Dudarev et al. (1998)). The ¹⁴⁶ Hubbard J value was kept constant at 0 eV, and the Hubbard U value was adjusted relative to J. A value of U ¹⁴⁷ equal to 0 eV represents the absence of the DFT+U correction. U-J Hubbard correction values of J = 0 and ¹⁴⁸ of U = 0 through 5 eV were used to compare lattice properties of the eskolaite and hematite systems. From ¹⁴⁹ these, it was found that a U = 0 eV value for eskolaite and U = 2 eV value for hematite best described overall ¹⁵⁰ properties which are detailed further in the results section.

The plane wave basis energy cutoff for all structures was converged to energy differences of less than 1 151 meV per 50 eV increase. For all systems, the maximum required energy cutoff, 900 eV, was used across all 152 systems to ensure accurate energy comparisons. To avoid Pulay stress error, (Francis & Payne (1990)) the 153 energy cutoff was increased by 30% for all geometry optimizations. A static calculation at the original cutoff 154 was then performed to obtain the total energy. Brillouin zone sampling was performed with gamma-centered 155 k-points using the Monkhorst-Pack scheme(Pack & Monkhorst (1977)) and again converged to energy differ-156 ences within 1 meV for all unit cell crystal structures with a k-point mesh of $4 \times 4 \times 4$. All supercell structures 157 were sampled inversely proportional to their size in each cell dimension. Electronic minimization energy 158 cutoffs were set to 1×10^{-5} eV. Atom positions, cell shape, and cell size were all allowed to change during 159 geometry minimization. Geometry was minimized with respect to cell stress and was set to a cutoff value of 160 -1×10^{-4} eV in VASP. 161

¹⁶² Configurations used to calculate cluster expansions were generated until cross-validation scores of less ¹⁶³ than 0.25 eV or a minimum of 25 configurations were calculated.

¹⁶⁴ Magnetic disordering temperatures were determined from identifying peaks in energy variance vs. temper-¹⁶⁵ ature plots using the Alloy Theoretical Automated Toolkit (ATAT) Monte Carlo implementation 'emc2'.(van de ¹⁶⁶ Walle & Asta (2002)) All simulations were performed with an enclosed radius of 40 Å, resulting in system ¹⁶⁷ sizes of \approx 37000 metal ions. Systems were initiated in random configurations, and stepped down in tempera-¹⁶⁸ ture steps of 1 K.

Phase boundary tracing was performed using the ATAT Monte Carlo implementation 'phb'.(van de Walle & Asta (2002)) All systems were again performed with a enclosed radius of 40 Å. Phase boundaries were traced between stable phases identified from cluster expansions at temperature increments of 10K.

The quaternary solid-solution phase boundary cannot be determined through the phase boundary tracer, as this method is implemented for binary systems only. Instead, the system was scanned over regions of chemical

potentials and temperatures, beginning from the high temperature disordered state for a given potential. The ATAT multi-component Monte Carlo implementation 'memc2'(van de Walle & Asta (2002)) was used to perform the determination of the composition as a function of decreasing temperature at a constant chemical potential. Again, an enclosed radius of 40 Å was used, and temperature steps of 10K. Phase boundaries were identified through "memc2" phase boundary detection algorithms.

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Results and Discussion

180 Properties of Eskolaite and Hematite

Both eskolaite and hematite are experimentally known to be high spin and anti-ferromagnetic at low temperatures.(Foner (1963); Searle & Dean (1970)) Hematite is known to have a Morin transition(Morin (1950)) at 250 K, where canting of the magnetic moments causes a net ferromagnetic moment. However, the magnetic moments overall retain their AF alternation within the 4 cation primitive cell, and remain orientated along the easy axis until disordering at hematite's Nèel temperature at 953 K.

To confirm the correct ground state magneto-crystalline configurations can be accurately captured by cluster expansion methods, a series of cluster expansions were performed for both systems for a range of U values. The properties of the lowest energy magnetic configurations from these Cluster Expansions were then examined and tabulated for the different values of U.

The eskolaite system magnetic structure is well behaved throughout all U values and maintains the initial 190 magnetic configuration after geometry relaxation for all tested structures. The resulting cross-validation scores 191 are all < 0.005 eV, well below the recommended value of 0.25 eV,(van de Walle (2019)) ensuring good 192 predicted energies of new configurations. The cross-validation scores and figures of the predicted energies vs. 193 calculated energies can be found in the Supplementary Information for all systems. In contrast, the hematite 194 magnetic structure is highly sensitive to the U parameter. As noted in prior computational work, (Rollmann 195 et al. (2004)) the U parameter for hematite greatly affects the cell volume, causing changes in the balance 196 between the Crystal Field Energy (CFE) and the pairing energy. With no correction, the lattice volume is 197 highly reduced, raising the CFE, making the low spin configuration more favorable. For U = 0 eV this system 198 is highly unstable upon application of a Cluster Expansion, and often does not retain its magnetic structure 199 upon geometry relaxation. While a CE fit was ultimately achieved for U = 0 eV, the overall CV score was poor. 200 For U = 1 eV, not enough stable configurations could be made to produce a valid cluster expansion. Starting 201 at U equal to 2 eV however, the high spin configuration is adopted, and magnetic configurations become 202 much more stable. Cluster Expansions for systems with $U \ge 2 \text{ eV}$ retain their magnetic configurations upon 203

 $_{204}$ geometry relaxations and result in low cross-validation scores, < 0.005 eV, in line with those from the eskolaite

205 systems.

For both the eskolaite and hematite systems, the major contributions to the total energy are given by 206 identical sets of pair cluster ECIs as illustrated in Fig. 2. The multiplicity and distances of these pairs on the 207 initial lattice geometry are given in Table 1. The ECI pair energies were plotted in the top figures of Fig. 3 208 as function of U and indicate decreasing interaction strengths with increasing U. The strongest interactions 209 are positive, indicating energetic favorability of anti-ferromagnetism for both systems. As the interaction 210 strengths are decreasing with U, it may be predicted that this parameter will ultimately affect the magnetic 211 interaction strengths of these metals within a mixture of aluminum. This effect can be seen by examining 212 the shifts in the predicted magnetic disordering temperature of these systems across U. As U increases, the 213 calculated magnetic disordering temperature decreases. This may provide a method to "tune" U to give the 214 correct disordering temperature. 215

For eskolaite the two primary interactions are from ECI1 and ECI2 (Figure 2). These correspond to a direct exchange interaction between t_{2g} orbitals of the shorter metal-metal bonds across edge sharing octahedra. For hematite, the two primary interactions are instead ECI3 and ECI4. These correspond to a superexchange interaction between e_q orbitals of the metal ions across the p orbitals of oxygens across corner sharing octahedra.

The bottom figures of Fig. 3 show the magnetic interaction parameters J corresponding to each ECI. Details of this conversion are found in the SI. Note that while for this case, ECI's were able to be converted to J parameters, this is only possible for 2-component cluster expansions with a maximum of 2-body clusters, and uniform spin values at each magnetic atom site. While useful for comparison to experimental data, and determination of good U parameters, better energetic predictions of magnetic configurations may rely on inclusion of n-body clusters. ECI's derived from the full multi-component, n-body cluster expansion would be more accurate in final construction of phase diagrams.

These parameters were compared to experimental values derived from neutron scattering dataSamuelsen 227 et al. (1970); Samuelsen & Shirane (1970) and those from other computational workShi et al. (2009); Nabi 228 et al. (2010) that fit these parameters to sets of calculated magnetic configuration energies. Data for these 229 figures are listed in Table 2. As ECIs and experimental J values were ordered by increasing distance, the 230 labeling is equivalent. The experimental data has been scaled by a factor of two to account for the fitted 231 Heisenberg Hamiltonian used in these models not including a common leading 1/2 term. For eskoalite, the U 232 = 1 eV gave reasonable agreement with experiment, though it shows more significant contributions from the 233 J3 and J4. For hematite, the U = 5 eV matches very closely with experiment, though identifies J1 as being 234 negative. The computational models are not directly comparable, but should give reasonably similar results. 235

For comparison, two prior works were cited using values generated from Hubbard parameters similar to those used in this study. The eskolaite prior computational work was fit to a cluster expansion of 12 configurations only, and the reported ECI values were converted to J values here showing good agreement. The hematite study was fit directly to the Heisenberg Hamiltonian, and its values are reported here without conversion. Note that in this study, J3 was reported as two degenerate sets of J values, J3 and J4, thereby shifting the higher J parameters up in index by one. They have been renumbered here to match the order from the experimental data, and the resulting comparison shows good agreement with these calculations.

For all values of U for eskolaite, and for U > 2 for hematite, the same lowest energy AFM magnetic 243 configurations were found, and are pictured in Fig. 4. These lowest energy magneto-crystalline structures 244 were found to be of the same size as the primitive cell, with no symmetry breaking magnetic interactions. The 245 magnetic ordering difference between each system is a result of the primarily direct exchange interactions of 246 eskolaite and the primarily superexchange interactions of hematite resulting in + - + - and + + - - configurations 247 respectively. These results are in line with prior computational work identifying these as the lowest energy 248 primitive cell configurations. (Shi et al. (2009); Rollmann et al. (2004)) Additionally, based on the size of the 249 energy gaps between the FM and AFM configurations, we predict that magnetic contributions will have more 250 significant effect on the corundum:hematite phase diagram. 251

The crystal properties of these systems as well as the aluminum corundum system were tabulated for the lowest energy configurations for different values of U in Table 3. The most notable result is that for both systems, an increasing U parameter results in moving further from the experimental cohesive energy value. For eskolaite, this presents little issue, as all calculated parameters trend towards the experimental value with decreasing U and are close to these values with DFT+U correction. But this does present an issue for hematite, as the magnetic properties are only properly captured at $U \ge 2$.

²⁵⁸ Configurational Phase Boundary of Corundum-Eskolaite and Corundum-Hematite

In the simplest approximation of a metal-metal solid oxide solution, the magnetic metal is approximated with 259 zero magnetic degrees of freedom, and is fixed to a single orientation. This requires a new set of Cluster 260 Expansions to be performed for the $xM1_2(1-x)M2_2O_3$ systems. For eskolaite, the two metal components 261 are Al and Cr, and for hematite, Al and Fe. In these binary systems, the phase diagram can be determined 262 through matching of the chemical potentials for each ground state using the Monte Carlo "phb" method from 263 ATAT. The resulting phase diagram, shown in Fig. 5, for the corundum eskolaite system well approximates 264 the experimental phase diagram, but the boundary becomes more reduced in temperature with increasing U. 265 Notably, there is an initial large reduction in the phase boundary, with the shift seeming to converge with 266

increasing U. It should also be commented that the disconnected portions of the calculated phase boundary are
 due to the increasingly smaller temperature steps required to sample this region, and are not due to an absence
 of a phase boundary.

The phase diagram for the corundum hematite system is only slightly more complex than the eskolaite 270 mixture with inclusion of an additional ground state identified from DFT calculations of configurations used 27 to create the cluster expansion. It should first be noted that experimental phase diagrams have not reported 272 the existence of this state, but also have never reported a closed solvus in the literature that the authors are 273 aware of. The result of these calculations is the prediction of a new stable phase composed of equal amounts 274 Fe(III) and Al(III), pictured in the phase diagram in Fig. 5, and having ferromagnetic ordering. This prediction 275 is based off *ab-initio* calculations of ground state configurations only, and do not include zero point energy 276 vibrational contributions. 27

The higher values of U follow a similar pattern to those in the Al:Cr system, where increasing U leads to decreased gaps in the mixing energy, and a lowered phase boundary, though the shift is less drastic. The intermediate stable $Al_2Fe_2O_6$ phase is identified as a ground state for all values of U. Overall the calculated phase boundary is much further from the experimental values when only accounting for the configurational energies and is likely due to the missing magnetic contributions. Additionally, as increasing U decreases the cohesive energy of hematite, starting at U = 2 eV may be leading to lower phase boundary temperatures.

²⁸⁴ Configurational and Magnetic Contributions to Phase Boundary of Corundum-Eskolaite ²⁸⁵ and Corundum-Hematite

To determine the magnetic contributions to the phase boundary, each system was modeled using a 4-component cluster expansion in order to include configurational and magnetic terms simultaneously. For the corundum:eskolaite system, this consisted of a series of labeled chemical components Cr1,Cr2,Al3,Al4. Here the Cr1 is a chromium(III) with an 'up' magnetic moment, and the Cr2 is a 'down' magnetic moment. The aluminum components lack a magnetic moment, but are separated into two identical Cluster Expansion components in order to yield the correct compositional high temperature statistics.

The phase diagrams generated from this are quaternary, but can be simplified by combining the aluminum components and the magnetic components to form a binary phase diagram. This will mean that the magnetization axis is "hidden". While it is possible to map out the magnetic phase diagram in conjunction with the atomic configuration diagram, the focus of this work is on shifts to the latter upon the inclusion of magnetism. The following diagrams represent the anti-ferromagnetic and disordered region of the magnetization axis, i.e. equal parts up and down magnetic moments.

Within the corundum-eskolaite system, Fig. 6, it can be seen that there is very little change in the phase dia-298 gram in the aluminum rich region. On the chromium rich side, for U = 0 eV, there is a noticeable shift upwards 299 in the phase boundary, and slight shifts downwards at U > 0. This is likely due to the presences of the artifi-300 cially high magnetic disordering temperature occurring right at the region for the expected corundum: eskolaite 301 phase transition. Overall however, there is very little difference upon inclusion of magnetic degrees of freedom 302 into this system, and a ferromagnetic treatment of chromium ions gives good agreement with experiment. This 303 might be predicted as the magnetic disordering temperature of eskolaite is 309K, intersecting the miscibility 304 gap with corundum at a comparatively low temperature. 305

For the corundum:hematite system, the $Fe_2Al_2O_6$ was again determined to be a ground state for all values 306 of U. As it is ferromagnetic, it was omitted from the final binary phase diagram. The inclusion of the magnetic 307 terms for this system resulted in a drastic shift to the phase diagram. For U = 2 eV, the miscibility gap has 308 greatly increased, and the phase boundaries are very well aligned with the experimental data. For increasing 309 U the phase boundary decreases, but even at it's lowest value at U = 5 eV, it is still closer to experiment than 310 the purely configurational calculated phase boundary. For all values of U, the calculated magnetic disordering 311 temperature is well above the boundary for the calculated miscibility gap between Al and Fe. As the magnetic 312 disordering temperature for hematite occurs at 905K, it should normally intersect the miscibility gap with 313 corundum. The presented model therefore does not represent the physical system completely, but is clearly 314 able to capture more accurate mixing properties. 315

³¹⁶ Ultimately, the magnetic interactions for some systems are strong enough to require consideration when ³¹⁷ constructing phase diagrams, though it may not be clear from the outset how significant the changes to critical ³¹⁸ disordering temperatures may be.

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Implications

Magnetic contributions may have a significant impact on material phase boundaries, but present an exceptional challenge to incorporate accurately into an already immense configurational space. By inclusion of an Isinglike model of magnetism into the configurational portion of a multi-component cluster expansion, it is at least possible to simultaneously capture this simplified magnetic model in conjunction with atomic configurations. Future work would benefit from inclusion of Heisenberg-like interactions as part of the Monte Carlo finite temperature calculations which allow for rotation of magnetic moments in addition to swapping of atomic sites.

³²⁷ While for the corundum-eskolaite system, where it may be expected that the weaker magnetic pair interac-

tions would result in little noticeable effect and negligible changes to phase diagram calculation were present,

³²⁹ for corundum-hematite, inclusion of magnetic degrees of freedom is absolutely essential for reproducing ex-

³³⁰ perimental results. These results show the necessity of incorporating magnetism into phase equilibria for

- ³³¹ systems in which strong magnetic pair interactions are present.
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Tables

Table 1: Effective cluster interaction (ECI) distances with respect to cluster expansion parent lattice dimensions.

| ECI | multiplicity | distance (Å) |
|-----|--------------|--------------|
| 1 | 2 | 2.65 |
| 2 | 6 | 2.78 |
| 3 | 6 | 3.50 |
| 4 | 12 | 3.84 |
| 5 | 2 | 4.76 |

Table 2: Calculated magnetic exchange energies (J) as compared to experiment and prior computational work.

| J (K) | 1 | 2 | 3 | 4 | 5 | | | |
|---|--------|-------|-------|-------|--------|--|--|--|
| Cr_2O_3 | | | | | | | | |
| U = 0 eV | -202 | -167 | 21.9 | 35.6 | -12.8 | | | |
| U = 1 eV | -125 | -103 | 31.8 | 40.0 | 2.73 | | | |
| U = 2 eV | -68.1 | -66.8 | 30.5 | 40.0 | -11.4 | | | |
| U = 3 eV | -53.0 | -48.6 | 35.1 | 38.9 | -0.885 | | | |
| Exp. ^a | -174.6 | -75.6 | 1.4 | 0.4 | -4.4 | | | |
| Comp. ^b | -147 | -107 | 7.80 | 14.6 | -23.0 | | | |
| Fe_2O_3 | | | | | | | | |
| U = 2 eV | 0.127 | -22.2 | -162 | -94.7 | -41.9 | | | |
| U = 3 eV | -13.2 | -22.0 | -127 | -80.6 | 6.47 | | | |
| U = 4 eV | -4.27 | -6.76 | -88.6 | -67.6 | -4.38 | | | |
| U = 5 eV | -9.65 | -3.02 | -71.1 | -57.8 | -3.69 | | | |
| Exp. ^c | 12 | 3.2 | -59.4 | -46.4 | -2. | | | |
| $\operatorname{Comp.}^d$ | -15.9 | -6.3 | -72.1 | -50.1 | -9. | | | |
| ^{<i>a</i>} Samuelsen et al. (1970) | | | | | | | | |

^{*b*} Shi et al. (2009) LDSA+U U-J = 2.42 eV

^c Samuelsen & Shirane (1970)

^d Nabi et al. (2010) GGA+U U-J = 5 eV

Table 3: Lattice properties of corundum, eskolaite, and hematite. Properties of magnetic structures were derived from their ground-state AFM magneto-crystalline configurations

| | а | α | V | mag. mom. | CohE | Δ E FM/AFM | Nèel/Curie |
|------------|--------------------------|--------------------------|-------------|------------------|---------------|-------------------|------------------|
| | (Å) | (deg) | $(Å^3)$ | (μ_B) | (kJ/mol/f.u.) | (meV) | (K) |
| Al_2O_3 | | | | | | | |
| $Exp.^{a}$ | 5.12 | 55.28 | 84.5 | | | | |
| | 5.18 | 55.30 | 87.6 | | | | |
| Cr_2O_3 | | | | | | | |
| Exp. | 5.35^{b} | 55.0^{b} | 95.7^{b} | $2.48^c, 2.76^d$ | 2679^{e} | | 309^{f} |
| U = 0 eV | 5.42 | 54.2 | 97.3 | 2.69 | 2582 | 106 | 1090 |
| U = 1 eV | 5.36 | 56.3 | 99.8 | 2.81 | 2505 | 56.1 | 790 |
| U = 2 eV | 5.39 | 56.2 | 100.8 | 2.88 | 2433 | 32.1 | 600 |
| U = 3 eV | 5.41 | 56.1 | 101.9 | 2.94 | 2365 | 15.0 | 410 |
| Fe_2O_3 | | | | | | | |
| Exp. | 5.43 ^{<i>a</i>} | 55.3 ^{<i>a</i>} | 100.8^{a} | | 2403^{e} | | 953 ^g |
| U = 0 eV | 5.42 | 54.3 | 97.56 | 0.98 | 2427 | | |
| U = 2 eV | 5.47 | 55.0 | 102.5 | 3.95 | 2359 | 397 | 3130 |
| U = 3 eV | 5.48 | 55.0 | 102.9 | 4.06 | 2312 | 323 | 2520 |
| U = 4 eV | 5.47 | 55.1 | 102.9 | 4.14 | | 265 | 2230 |
| U = 5 eV | 5.47 | 55.1 | 102.7 | 4.43 | | 219 | 1822 |

^a Pauling & Hendricks (1925)

^b Zachariasen (1928)

^c Brown et al. (2002)

^{*d*} Corliss et al. (1965)

^e Glasser & Sheppard (2016)

^f Brockhouse (1953)

^g De Boer & Dekkers (1998)



Figure 1: Ternary phase diagram of atomic and magnetic configurational components.

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Figure 2: Effective cluster interactions of eskolaite and hematite.

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Figure 3: Top: Variation in the magnitude of effective cluster interaction (ECI) values of eskolaite and hematite calculated over a range of GGA+U values. The ECI values here correspond with those shown in Figure 2. Bottom: ECI's have been converted to magnetic exchange terms J for comparison to experimental estimates and values obtained from prior computational work.

- ^{*a*} Samuelsen et al. (1970)
- ^b Shi et al. (2009) LDSA+U U-J = 2.42 eV
- ^c Samuelsen & Shirane (1970)
- d Nabi et al. (2010) GGA+U U-J = 5 eV



Figure 4: Magneto-crystalline structures computed for eskolaite and hematite. The lighter and darker color polyhedra represent the opposing directions of the magnetic moments.



Figure 5: Calculated phase boundary of (Top) Al_2O_3 and ferromagnetic Cr_2O_3 and (Bottom) Al_2O_3 and ferromagnetic Fe_2O_3 across values of U vs. the experimental curve. (Chatterjee et al. (1982)) Ground state structures are pictured at the top of each plot.



Figure 6: Calculated phase boundary of (top) Al_2O_3 and anti-ferromagnetic Cr_2O_3 and (bottom) Al_2O_3 and anti-ferromagnetic Fe_2O_3 across values of U vs. the experimental curve. Ground state structures are pictured at the top of each plot.

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