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2	Synthesis of Pigeonites for Spectroscopic Studies							
3	Donald H. Lindsley ¹ *, Hanna Nekvasil ¹ , and Timothy D. Glotch ¹							
4	¹ Department of Geosciences, ESS Building, 100 Nicholls Road, Stony Brook University							
5	11794-2100							
6	*Email: donald.lindsley@stonybrook.edu , hanna.nekvasil@stonybrook.edu ,							
7	timothy.glotch@stonybrook.edu							
8	ABSTRACT							
9	Pigeonite ($P2_1/c$ clinopyroxene) crystallizes in a variety of terrestrial and extraterrestrial							
10	rocks. However, because it breaks down ("inverts") in slowly cooled rocks, bulk natural samples							
11	of pigeonite from coarse-grained rocks are not available. We have synthesized eight samples of							
12	pigeonite with compositions of Wo_8 and Wo_{10} (where $Wo \pmod{\%} = 100Ca/(Ca + Mg + Fe^{2+})$) and							
13	X ranging from 20 to 60 (where $X = 100Fe^{2+}/(Mg + Fe^{2+})$). These samples are suitable for							
14	spectroscopic and other studies that require bulk samples. Because of relatively fine grain size							
15	(mainly 5-50 μ m) and slight grain-to-grain variation in composition, they are generally not suitable							
16	for studies requiring individual crystals. We will make samples available for appropriate							
17	investigations, especially if the techniques used are non-destructive and the samples can be							
18	returned after use.							
19								
20	INTRODUCTION							
21								
22	Pigeonite (i.e., clinopyroxene containing approximately 10% Wo (where the amount of							
23	Wo (atomic %) = $100Ca/(Ca + Mg + Fe^{2+})$) is reported from terrestrial, lunar, and planetary							

24 samples (e.g., Basaltic Volcanism Study Project, 1981, p. 65, 184, 224). It forms in a variety of 25 igneous and high-temperature metamorphic rocks, but survives as a discrete phase almost 26 exclusively in rapidly cooled, fine-grained lavas. This is because pigeonite has a minimum thermal 27 stability temperature below which, upon slow cooling, it breaks down ("inverts") to an intergrowth 28 of augite lamellae in an orthopyroxene host - the so-called "inverted pigeonite" texture. Since 29 pigeonite does not survive as a discrete phase in plutonic rocks and it is tedious to separate 30 pigeonite grains from the fine-grained lavas in which they do survive, we lack natural pigeonite for 31 measurements that require bulk samples. To remedy this, we have synthesized eight samples of 32 pigeonite to serve as standards for spectroscopic and other studies.

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34 Synthesis of pigeonite is complicated by several characteristics of phase equilibria in the 35 pyroxene quadrilateral. Pigeonite synthesis must take place within its stability field, that is, above 36 the temperature of its minimum thermal stability (e.g., Fig. 6 of Davidson and Lindsley, 1985) but 37 below the solidus temperature in the pure Ca₂Si₂O₆-Mg₂Si₂O₆-Fe₂Si₂O₆ system (Fig. 4b of Huebner and Turnock, 1980; our Fig. 1). Thus, for a given X (X = $100Fe^{2+}/(Fe^{2+} + Mg)$ molar), 38 39 there is a relatively narrow temperature window for successful synthesis. Furthermore, as both the 40 minimum pigeonite stability and solidus temperatures decrease with increasing X, this window 41 shifts with composition. Much early work concentrated on making pigeonite in the Fe-free 42 (Kushiro, 1969; Yang, 1973; Schweitzer, 1982; Tribaudino et al. 2002) and Mg-free (Lindsley, 43 1981) joins. Turnock et al. (1973) reported synthesis of pigeonite at a wide variety of X, and listed 44 several techniques for synthesis. They used their Method 1 (controlled-gas, quench furnace, one 45 atmosphere) to make pigeonites with X ranging from 20 to 60, and their Method 5 (hydrothermal 46 synthesis at 2 GPa) for pigeonite with X = 75 (because pigeonite of that composition lies in the

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47	"Forbidden Zone" and is not stable at one bar, e.g., Lindsley, 1983). Neither method, however, is						
48	well suited for making gram-quantities of pigeonite, so we used a modification of their Method 2:						
49	synthesis in sealed, evacuated silica-glass tubes, to allow us to process 1 to 3 grams of material in						
50	each tube. We aimed to make ~ 5 grams of each composition, with Wo values of 8 and 10, and X						
51	ranging from 20 (few natural pigeonites are more magnesian than this) to 60 (near the edge of the						
52	"Forbidden Zone" and thus near the limit for synthesis at low pressure).						
53							
54	SYNTHESIS DETAILS						
55	Starting materials.						
56	All initial mixes were made from stoichiometric quantities of dried CaSiO ₃ , MgO, SiO ₂						
57	(quartz), Fe ₂ O ₃ , and Fe ^o sponge. We used hematite and iron sponge as the source of FeO because						
58	stoichiometric FeO is not stable. We measured the amount of oxygen in the Fe° sponge (see p. 52						
59	of Turnock et al., 1973; also Supplementary Materials) and adjusted the amount of hematite used						
60	accordingly to yield the desired bulk FeO composition. All components except the Fe° sponge						
61	were ground together under ethanol for several hours in an automatic agate mortar; to minimize						
62	oxidation, the sponge was added only for the last 30-40 minutes of grinding.						
63	Previous experience had shown that placing the original starting mix directly into the						
64	pigeonite stability field yields pigeonite riddled with inclusions of intermediate phases (augite,						
65	olivine, and silica); and because those intermediate phases were "armored" within pigeonite,						
66	reaction among them became extremely slow. We avoided most of that difficulty by						
67	"pre-reacting" the starting materials at 900-920 °C, a temperature range below the minimum						
68	stability of pigeonite (details in Supplementary materials). The pre-reacted starting material for the						
69	pigeonite synthesis consisted of crystalline augite, olivine, and quartz.						

70 Final synthesis.

71 Pre-reacted materials were packed into iron capsules machined to 2 to 4 cm in length with 72 snugly fitting lids from medium-purity (99.6 to 99.95%) 1/4 inch (6.35 mm) OD rod. The loaded 73 capsules were placed in 7 mm ID silica-glass tubes, dried under vacuum at 800° C for 10 minutes 74 using an iron "oxygen getter" (Fe^{\circ} sponge) placed in the tubes at ~600 °C to prevent oxidation, and 75 the tubes were then sealed under vacuum. We used two heating approaches for the synthesis. The 76 first involved holding the sample at a fixed temperature below the solidus for direct synthesis in 77 the solid state. The second approach involved partially melting the sample at $\sim 25-50$ °C above the 78 solidus temperature, then cooling it slowly to below the solidus temperature, and finally holding 79 the sample at that lower temperature, with the goal of using the presence of melt to speed up 80 reaction and to grow larger crystals. Unfortunately, most samples treated using this second 81 approach were strongly zoned, with low-Ca, high-Mg cores mantled by rims close to the target 82 composition. Only one sample treated in this way (Wo₁₀ X=60 T) was sufficiently homogeneous 83 to be acceptable (Fig. 2). (Samples are named by the target composition plus a letter (A, B, etc.) 84 designating the sequence of that sample in the synthesis attempts for that composition.) 85 All but one sample ($Wo_8 X=40 E$) underwent more than one stage of "final" synthesis: the 86 products of previous attempts were re-heated (usually with intermediate grinding) to produce more 87 nearly homogeneous materials. Details are in Table S1, Supplementary materials. Especially for 88 more magnesian compositions that required higher temperatures, run durations were 89 nerve-wracking compromises between the desire to maximize reaction time and the knowledge 90 that the enclosing silica-glass tubes would eventually fail because of softening and/or 91 devitrification. Because of the recycling and associated losses of material (when the silica-glass 92 tubes failed and samples within them became oxidized), the samples reported here fall short of the

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93 5-gram target by varying amounts.

94

95 Characterization of materials

We characterized the synthesis products optically (both under a binocular microscope, and immersed in refractive-index oil under a petrographic microscope), with powder X-ray diffraction; and by electron microprobe. Optical examination showed mainly pigeonite; small amounts of a silica phase; rare olivine inclusions (where noted in Table 1); and residual quenched melt (one sample). Because syntheses were performed in iron capsules, *all samples contain iron metal* (<0.1 to 0.9 wt% Fe°), as inclusions and/or discrete grains.

102 **X-ray diffraction.** We used Stony Brook's Rigaku Miniflex system with Cu radiation, 103 scanning from 18 to 128° 20 for our powder XRD analyses. Diffraction data were processed with 104 Match! 3 (Putz, 2016) to identify phases, compute their proportions, and to refine the pigeonite 105 cell parameters (Table 1). Pigeonite dominated in the assemblage produced; however, most 106 samples also showed small amounts (0.5 to 2 wt%) of unreacted silica. Although tridymite is 107 considered the stable polymorph of SiO_2 at the conditions of synthesis, only one sample showed 108 tridymite. Mg-rich compositions (which required higher synthesis temperatures) produced mainly 109 cristobalite; Fe- rich ones contained quartz, presumably inherited from the starting material. 110 Our unit-cell parameters (Table 1) agree moderately well with values predicted by the

equations of Morrison et al. (2018) (Pigeonite: $P2_1/c$ in box, top of their p. 852). Although there is

some variation, their predicted values average 0.008Å lower than our measured values for a;

-0.006Å lower for b; 0.0004Å lower for c; and 0.09° higher for β. Measured and calculated values

are shown in Table S2 (Supplementary Materials).

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Microprobe analysis. The goal for quantitative compositional analysis was to report the

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116 widest observed range of compositions. Standards used in EMPA were anorthite for Ca, San 117 Carlos olivine for Mg; favalite for Fe, and Lake County plagioclase for Si. Analysis conditions 118 were 1 µm nominal beam size, 15KeV accelerating voltage and 20nA beam current. Because the 119 samples are saturated with iron metal, we assume that virtually all the iron structurally in the pigeonite is Fe²⁺. Owing to the small grain size of most samples, most analyses aimed for the 120 121 centers of the grains and the search for minor phases and zoning within pigeonite was restricted to 122 backscattered electron imaging. We report (Fig. 2; Table S3, Supplementary Materials) all 123 analyses that totaled 98-102 wt% and approached $M_2Si_2O_6$ stoichiometry (Si 1.98 -2.02; divalent 124 cations 1.98 -2.02 per 6 oxygens). For three samples (Wo8 X=30 G; Wo8 X=30 F; Wo8 X=40 E) 125 we had to accept sums lower than 98%, in part because of fine grain size. Most analyses for most 126 samples cluster close to (but are slightly more Mg-rich than) the target compositions. Mg-rich 127 outliers most likely reflect zoning within pigeonite; those with higher Fe and lower Ca than the 128 intended bulk composition probably overlap onto olivine inclusions (olivine that coexists with 129 pigeonite has higher values of X; see Fig. 1); and those with higher Ca and higher Fe almost 130 certainly represent overlap with quenched melt. Although the final temperatures of synthesis were 131 always below the solidus (Fig. 1) the pre-reacted starting material was not the stable assemblage at 132 T, therefore, metastable melting was a possibility, and some of this melt may have survived the 133 prolonged soak at the subsolidus T. Please note that because we deliberately searched for and 134 report outlier compositions, the **range** of compositions in Fig. 2 is almost certainly NOT 135 representative of the **bulk composition** of the sample, which is best approximated by the clustered 136 analyses. That conclusion is bolstered by the relatively sharp peaks in the X-ray diffraction 137 patterns.

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IMPLICATIONS

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141	Because bulk samples of natural pigeonites are not available, synthetic samples are needed							
142	for a variety of studies. However, synthesis of gram-quantities of pigeonite remains difficult. The							
143	eight samples reported here are products of the most successful of more than 125 synthesis							
144	attempts over several years. Potential users of these samples should be aware of the within-sam							
145	variations; the samples should be used for studies on bulk samples. As any individual grain may							
146	deviate considerably from the nominal composition, we do not recommend using individual							
147	crystals unless each crystal has been analyzed by microprobe.							
148	Those who wish to obtain samples for specific studies should contact T. D. Glotch,							
149	(timothy.glotch@stonybrook.edu), stating the composition(s) desired, which measurements will							
150	be made; optimum and minimum quantities needed; and whether the sample(s) can be returned							
151	undamaged and uncontaminated after use. Requesters should take into account (i) the widely							
152	varying amounts available for each sample, (ii) that some samples are more nearly uniform in							
153	composition than others, and (iii) that there are variations in grain size. Preference will be given to							
154	those who will use nondestructive techniques. Please note that the sample names include both the							
155	target compositions and the letter (e.g., A, B, C) that uniquely designates the particular sample.							
156	(For example, the sample name $Wo_{10} X = 60 T$ implies that there are at least 19 other samples							
157	(AS) of that target composition! The T is essential for identifying that sample.) The letter							
158	designator must be retained in all reports that use the sample.							
159								

160

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211	Figure Captions								
212	Figure 1. Solidus diagram for Ca-Mg-Fe ²⁺ pyroxenes at one atm. (adopted from Huebner and								
213	Turnock, 1980; their Fig. 4b), showing the approximate pigeonite field and the target								
214	compositions for our work (open circles). Wo (mol%)= $Ca_2Si_2O_6$, or $100Ca/(Ca + Mg + Fe^{2+})$; X =								
215	$100Fe^{2+}/(Mg + Fe^{2+})(atomic \%); En = Mg_2Si_2O_6; Fs = Fe_2Si_2O_6; Di = CaMgSi_2O_6; Hd = CaMg$								
216	$CaFeSi_2O_6$; $Opx = orthopyroxene$; $Ol = olivine$; $S = silica phase$ (tridymite, cristobalite, or quartz).								
217	We omit labels for the complex region near Hd and Fs. Note that olivine has higher X than the								
218	coexisting pigeonite, as shown by the composition of olivine coexisting with pigeonite at the								
219	solidus.								
220									
221	Figure 2. Portion of the pyroxene quadrilateral showing target compositions (open circles) and								
222	microprobe analyses (solid points; Supplemental Table S2) of the samples. All analyses with close								
223	to $(Mg+Fe+Ca)_2Si_2O_6$ stoichiometry (Si = 1.98 to 2.02; Ca + Mg + Fe (+ Mn) = 1.98-2.02) are								
224	plotted. MnO (generally < 0.6 and more commonly < 0.3 wt. %) was added to FeO to form Fs								
225	component. Black symbols and text refer to Wo_{10} samples; gray to Wo_8 . We deliberately								
226	searched for and report outlier compositions to show diversity of grain compositions. For this								
227	reason the bulk compositions of the samples are best represented by the clusters of analyses near								
228	the target compositions, not an average of the points shown. See text for interpretation of outlier								
229	points. Components as in caption to Fig. 1.								

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Table 1. Synthesized pigeonites.

Target	Sample	Synthesis	~Grams	Grain size	Yield (wt%)			CELL PARAMETERS (P 2 ₁ /c) ^c			
Comp. ^a	Letter	Temp. (°C)	available	(µm)	Pigeonite	Other phases ^b	a (Å)	b (Å)	c (Å)	β (degrees)	V (Å ³)
Wo8 X=20	G	1225	0.4	25-50	98	cr (2); ol (tr)	9.6774(4)	8.8881(4)	5.2197(2)	108.4808(36)	425.815(6)
Wo10 X=20	F	1225	4	5-50	>99	cr (0.5); ol (tr)	9.6851(3)	8.8907(3)	5.2263(2)	108.439(3)	426.918(7)
W08 X=30	F	1225	0.8	5-10	>99	cr (0.7)	9.6832(4)	8.9047(3)	5.2242(2)	108.521(3)	426.985(8)
Wo10 X=30	Ι	1225	2.6	5-50	>99	trid (0.6)	9.6918(5)	8.9084(4)	5.2300(2)	108.487(4)	428.246(7)
W08 X=40	Е	1185	4	5-10	>99	qtz (0.9)	9.6960(4)	8.9315(3)	5.2322(2)	108.553(3)	429.564(7)
Wo10 X=40	К	1186	1.6	5-30	>99	cr (0.6); ol (tr)	9.7058(4)	8.9363(3)	5.2393(2)	108.496(3)	430.950(8)
W08 X=55	D	1075	0.37	5-10	>99	qtz (0.6); gl (tr)	9.7082(5)	8.9677(4)	5.2403(3)	108.545(4)	432.528(7)
Wo10 X=60	Т	1260;1144	0.7	80-120	>99	gl (tr)	9.724(1)	8.987(1)	5.2492(9)	108.38(2)	435.33(2)

"Note:" Because syntheses were done in Fe° capsules, all samples contain metallic iron. Match! reports <0.1 to 0.9 wt% Fe°. Details of each synthesis are in Supplementary materials.

^aWo = 100Ca/(Ca+Mg+Fe). X = 100Fe/(Mg+Fe) atomic.

^bcr - cristobalite; trid - tridymite; qtz - quartz; ol - olivine; gl - glass or quenched melt; tr - trace (seen optically or inferred from outlier probe analyses).

^cValues in () show 1σ uncertainty in last significant figure, calculated by multiplying the formal uncertainty of the refinement by the Berar "Score",



Figure 1. Lindsley et al.





Figure 2 Lindsley et al.