

1 **Revision 1**

2 **Solving the Iron Quantification Problem in Low kV EPMA: An essential step toward**
3 **improved analytical spatial resolution in electron probe microanalysis. I. Olivines**

4
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9
10 **ABSTRACT**

11
12 The relatively recent entry of field emission electron microprobes into the field of
13 microanalysis provides another tool for the study of small features of interest (e.g., mineral and
14 melt inclusions, exsolution lamellae, grain boundary phases, high-pressure experimental
15 charges). However, the critical limitation for accurate quantitative analysis of these
16 submicrometer- to micrometer-sized features is the relationship between electron beam potential
17 and electron scattering within the sample. In order to achieve submicrometer analytical volumes
18 from which X-rays are generated, the beam accelerating voltage must be reduced from 15-20 kV
19 to ≤ 10 kV (often 5 to 7 kV) to reduce the electron interaction volume from ~ 3 μm to ~ 0.5 μm in
20 common geological materials. At these low voltages, critical $K\alpha$ X-ray lines of transition
21 elements such as Fe are no longer generated, so L X-ray lines must be used. However, applying
22 the necessary matrix corrections to these L lines is complicated by bonding and chemical peak
23 shifts for soft X-ray transitions such as those producing the Fe $L\alpha$ X-ray line. It is therefore

24 extremely challenging to produce accurate values for Fe concentration with this approach. Two
25 solutions have been suggested, both with limitations. We introduce here a new, simple and
26 accurate solution to this problem, using the common mineral olivine as an example. We also
27 introduce, for the first time, olivine results from a new analytical device, the Extended Range
28 Soft X-ray Emission Spectrometer.

29 Keywords: EPMA, Olivine, Low kV, Iron, Microprobe, SXES, EMPA.

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31

INTRODUCTION

32

33 The electron probe microanalyzer (a.k.a., electron microprobe) has been an invaluable
34 tool for Earth and planetary science since 1958, when its inventor Raimond Castaing and
35 researcher Fredriksson (1958) determined that tiny (<60 μm) spherules found in deep sea
36 sediments were in fact extra-terrestrial, by matching spherule compositions to the unique Fe:Ni
37 signature of iron meteorites. Over the intervening five decades, the electron microprobe has been
38 essential in virtually every aspect of geochemistry, mineralogy and petrology of both terrestrial
39 and extra-terrestrial materials.

40 Electron microscopes and microprobes traditionally have used bent tungsten wire
41 filaments as their beam source (and occasionally LaB₆). Over the past decades, many scanning
42 electron microscopes (SEM) and transmission electron microscopes (TEM) have switched to
43 cold field emission (FE) gun beam sources. These FE electron sources provide brighter beams
44 (smaller diameter, higher electron flux) relative to the traditional sources (Vladár and Postek
45 2009), making images from FE SEMs significantly sharper and providing higher spatial
46 resolution images. However, the long-term instability of cold-emission sources makes them

47 inadequate for the demands of quantitative analysis. The advent of thermal Schottky emission-
48 type sources, which facilitate similarly small beam diameters but are more stable, represents a
49 key advance that enables not only equivalent imaging to FE SEMs but higher spatial resolution
50 quantitative analysis than traditional electron microprobes.

51 An example is given in Figure 1, where a secondary electron image (SEI) of an iron
52 oxide crystal in NIST glass K409 (described in Fournelle et al. 2016) was taken with a JEOL
53 JXA-8530FPlus electron microprobe. Here, the beam diameter can be determined using the
54 edge resolution technique as described by Barkshire et al. (2000): the beam diameter
55 corresponds to the distance over which some percentage change in signal intensity occurs in a
56 scan over a sharp edge between two features. For the line crossing the interface in Figure 1a,
57 the associated image intensity values are given in Figure 1b. Optimally, the adjacent dark and
58 bright areas are "flat". However, in reality there are edge effects in many instances, so an error
59 function is fit to normalize each of the darker and brighter regions. Traditionally, the image
60 resolution or "beam diameter", is defined as the distance over which there is a signal rise from
61 either 10 to 90%, 16 to 84%, or 25 to 75%. Following this convention, the beam diameter
62 could be defined correspondingly as 38, 58, or 72 nanometers. Current usage seems to prefer
63 the intermediate 16-84% rise (International Organization for Standardization, 2003).

64 However, even if electron images can be acquired with 10s to 100s of nanometer spatial
65 resolution, the fact that an electron beam is generated by a field emission source does not change
66 the fundamental physical processes by which electrons are scattered within the specimen and
67 from which X-rays are generated. Indeed, to accurately probe small features, e.g. small
68 inclusions, it is important to have a good estimate of the X-ray lateral resolution achievable. This

69 concept is not only governed by the beam size but also the electron ionization range, through the
70 beam potential.

71 Typically, although not exclusively, Earth science researchers operate electron
72 microprobes at gun voltages of 15 kV¹ for silicates, carbonates, phosphates, etc., and 20 kV for
73 sulfides (and either voltage for metal oxides). These electron beam voltages result in electron
74 scattering interaction volumes on the order of 2 to 3 μm , with the primary X-rays generated
75 within these volumes being much too large for many small features of interest.

76

77 **Monte Carlo Modelling of X-ray Generation**

78 To estimate the X-ray lateral resolution in addition to the beam diameter, the electron
79 ionization range must be estimated. Analytical expressions aimed at calculating this electron
80 ionization range were developed since the beginning of the electron microprobe era (Castaing
81 1960; Duncumb 1960; Anderson and Hasler 1966; Reed 1966) up to recently (Hovington et al.
82 1997; Merlet and Llovet 2012). However, Fournelle et al. (2016) showed that these models have
83 limitations, especially for low accelerating voltages.

84 Another approach to estimating X-ray lateral resolution is to create a Monte Carlo
85 simulation, wherein a large number of “random walks” of high energy electrons impinge upon
86 and penetrate a specified material of a given geometry, and the occurring physical processes (e.g.,
87 elastic and inelastic scattering, inner shell ionization, photoelectric absorption) are included in

¹ The physical terms kV and keV are used here in the strict sense: kV refers to an electrical potential (as between the cathode and anode of the source), whereas keV refers to an energy of a "particle" such as an electron or photon.

88 the computer codes. The speed of the simulation scales with the degree of simplification and
89 approximation utilized. Three freely available programs of note are CASINO (Hovington et al.
90 1997), DTSA-II (Ritchie 2011), and PENEPMA/PENELOPE (Salvat et al. 2013). Many
91 microanalysts utilize these simulations to estimate the interaction volume for particularly small
92 sized features of interest prior to setting the appropriate beam energy for EPMA operation.

93 The Monte Carlo simulation shown in Figure 2 illustrates that the electron beam energy
94 is the primary factor in determining the size of the zone where X-rays are produced, not the
95 electron beam source whether it be tungsten, LaB₆ or field emission source. The outer contour
96 represents where the generation of Mg K α X-rays in an Fo80 olivine is only 1% of the maximum
97 produced intensity from a 15 kV source. This contour is only slightly smaller for the field
98 emission source, slightly less than 2 μm laterally, compared to approximately 2.2 μm laterally
99 for the tungsten source—the difference being approximately equal to the proportional difference
100 in beam diameters (under the general assumption that the electron beam has a Gaussian
101 distribution). It is worth noting that Figure 2 only describes the generation of the Mg K α X-rays
102 and does not take matrix absorption effects into consideration. Indeed, because of the absorption
103 of the X-rays leaving the sample, the emitted X-ray generation volume will be slightly different
104 from the generated X-ray production (or ionization range) volume.

105 Fournelle et al. (2016) showed that estimates of the ionization range by Monte Carlo
106 simulation programs (in particular PENEPMA) matched those of experiments well when using
107 a limited set of experimental data at 5 and 7 kV. This corroborates the usefulness of the Monte
108 Carlo simulations to predict the analytical spatial resolution of EPMA measurements.

109

110 **Decreasing the Accelerating Voltage**

111 Since the 1960s, it has been understood that to reduce the electron interaction in electron
112 probe microanalysis volume – that is, to achieve greater spatial resolution – the accelerating
113 voltage must be lowered (Anderson 1967).

114 Monte Carlo simulations (Figure 3) demonstrate the critical importance of reducing the
115 accelerating voltage from 15 kV down to less than half of that. Considering again an Fo80
116 olivine, the PENEPMA Monte Carlo simulations suggest that the electron interaction volumes
117 for both tungsten and FE sources are significantly reduced. Using the 99% criterion, the tungsten
118 Mg K α lateral width drops from ~ 2.2 μm to ~ 800 nm when going from 15 to 7 kV. The maximum
119 depth decreases from ~ 1.6 μm to ~ 500 nm and there is a similar reduction for FE lateral width,
120 from ~ 1.75 μm to ~ 600 nm; and depth from ~ 1.5 μm to ~ 400 nm.

121 It is worth noting that at very low accelerating voltage or at very low overvoltage
122 (depending on the X-ray line studied) and depending on the density and composition of the
123 material analyzed, the diameter of the X-ray generation volume may approach the diameter of
124 the electron beam. In such a case, the beam diameter, and thus the electron source type, will have
125 a major influence on the size of the X-ray lateral spatial resolution.

126

127 These simulations show that the key factor for improved analytical spatial resolution is
128 the accelerating voltage rather than the electron beam size. However, we would like to note
129 several things here: (1) FE imaging in the electron probe can provide the researcher with a more
130 critical view for "targeting" the material to be probed, illuminating inclusions too small to be
131 analyzed, but useful to avoid when focusing upon the host material, such as microlites in volcanic
132 glass (Ken Severn, pers. comm.) (2) The previous Monte Carlo simulations assume a uniform
133 distribution of the electron beam density. It is possible that the FE source may have a denser

134 electron density in the central core compared to the traditional Gaussian-shape of the tungsten
135 and LaB₆ filaments, so that it may feasibly be possible to qualitatively image (X-ray map) at a
136 tighter spatial resolution, while not enough for full quantitation. (3) The FE high electron density
137 impacting the specimen can produce more damage than that from the tungsten filament, and in
138 many cases operators of FE instruments (especially for geological materials) end up defocusing
139 the beam—resulting in no gain in analytical spatial resolution compared with tungsten filament
140 instruments. On the other hand, the FE's beam diameter remains smaller than from the
141 comparable W source at high beam currents, and doesn't dramatically increase at low kV, giving
142 the operator a choice of smaller achievable beam diameters relative to W instruments. (4) There
143 are anecdotal accounts of FE sources lasting for 5-10 years, so that the higher cost of the tip is
144 more than offset relative to frequent replacements of tungsten tips, with long uninterrupted
145 service. Thus, pros and cons must be weighed when making a purchasing decision for a new
146 instrument.

147

148 Another factor affecting spatial resolution in EPMA is secondary fluorescence: X-rays
149 generated, not by the incident high energy electrons, but by both characteristic and continuum
150 X-rays. These secondary fluoresced X-rays can be generated from tens to hundreds of
151 micrometers away, though are primarily a problem for trace element analysis in normal 15 to 20
152 kV EPMA. But for small, micrometer and sub-micrometer features, the "other" phase is very
153 close and must be considered. Operation at low kV reduces this effect somewhat as the high-
154 energy characteristic X-rays (and the high-energy bremsstrahlung photons), the major source of
155 production of secondary fluorescence X-rays, are no longer created. However, lowering the
156 accelerating voltage does not completely eliminate this effect. Monte Carlo programs such as

157 PENEPMMA/PENELOPE have the ability to model the extent of secondary fluorescence and also
158 provide the ability to correct for it.

159

160 **Problems of low kV EPMA**

161 It is clear that lowering the kV is important to achieve increased spatial resolution in
162 EPMA (regardless of electron source). However, there are two main issues which became
163 important when considering operating at low kV: (1) X-ray lines generated and used at higher
164 kV may no longer be available at lower kV, for example, the important element iron (the critical
165 excitation energy for Fe K α is 7.114 keV (Zschornack 2007)); and (2) because the electrons no
166 longer penetrate deeply into the material, the state of the sample surface becomes more critical:
167 the smoothness of surface polish, the surface fidelity and cleanliness, and the conductive coating
168 (of both the unknown and the standard). And because the beam no longer penetrates nor spreads
169 out radially as much, there is much more concentrated energy in a smaller region, and sample
170 damage can be magnified significantly. These issues are discussed in several recent publications,
171 e.g., Kearns et al. 2014; Saunders et al. 2014. However, we focus here upon the first issue, the
172 problem of the L lines of a critical transition metal, iron, in a common rock forming mineral,
173 olivine.

174

175 Olivine was studied for two reasons: one, it is a relatively simple mineral phase,
176 consisting dominantly of iron, magnesium, silicon and oxygen but showing a wide compositional
177 range. Second, olivine is a key constituent in the Earth's mantle and crustal rocks as well as extra-
178 terrestrial materials. EPMA analysis of small olivine grains or with complex zoning such as

179 found in chondrules (Libourel and Portail 2018) or in diffusion and grain growth studies (Shea
180 et al. 2015) might necessitate working at low kV to achieve the desired spatial resolution.

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184 **The problem of low kV EPMA of iron-bearing materials**

185 It has been shown that it is difficult to do accurate EPMA with the $L\alpha$ lines of the
186 transition metals using the traditional matrix corrections (ZAF, phi-rho-Z), e.g., Llovet et al.
187 (2012), Gopon et al. (2013), and Buse and Kearns (2018). The reasons include peak shape
188 changes and position shifts due to differences in bonding between the standard and the
189 unknowns, as well as problems with the accuracy of mass absorption coefficients (MACs), with
190 the $L\alpha$ peak lying directly across the absorption edge. There is a major increase in the MAC for
191 Fe $L\alpha$ by Fe from right before the edge at 710 eV (Zschornack 2007), with a value of ~ 2180
192 cm^2/g at 704 eV (Heinrich 1987) to past the edge, with a value of $\sim 14400 \text{ cm}^2/\text{g}$ at 717 eV
193 (Heinrich 1987). This complex situation causes varying "self absorption" yields for different
194 MACs for the same element for different Fe-bearing compounds—which is not the case for the
195 MAC of the Fe $K\alpha$ X-ray line by atoms of Fe.

196 Gopon et al. (2013) found that the “non-traditional” $L\ell$ ("el el", L3-M1 transition) for Fe
197 could be successfully utilized for quantification as it lay far from any Fe absorption edge. The
198 use of the $L\ell$ line of Fe compared to the $L\alpha$ line works well for iron silicides but its lower relative
199 count rates in many minerals and glasses of interest to geoscientists leads to diminished statistical
200 precision. To compensate for the low X-ray intensity of the Fe $L\ell$ line, measurements require
201 longer counting times or the use of a monochromator crystal with a high detection efficiency. In

202 addition, the Fe L ℓ line partially interferes with the Fe L α line and the second order of diffraction
203 of the Mg K α X-ray line. Therefore, the accuracy of quantification using the Fe L ℓ line in
204 olivines at low to moderate Fe concentrations is increasingly dependent on the magnitude of the
205 interference correction for Mg. Also, even though the L ℓ line originates from a transition
206 between “inner” electron shells, recent studies by Terauchi and Sato (2018) show that the Fe L ℓ
207 line peak position can shift between different iron oxides and then, potentially, between other
208 iron compounds. Thus, it would be desirable if the analytical problems of the L α line could be
209 resolved as to enable its use in low kV EPMA. Llovet et al. (2016) found that for the transition
210 metal Ni, if an empirical correction was applied to the fluorescence yield (a fundamental
211 parameter in the matrix correction) of the Ni L α X-ray line, in addition to the reevaluation of the
212 Ni L α MAC by atoms of Ni, there was an improvement in the matrix-corrected results.
213 Following this methodology, Buse and Kearns (2018) recently evaluated the use of the Fe L α
214 X-ray line for quantification of Fe in olivines in the compositional range between Fo91 and Fo0.
215 They showed that it was possible to achieve very good results with relative deviations to the
216 expected Fe concentrations varying from 1 to 5%, at least for the olivines with FeO content \geq 16
217 wt% (Buse and Kearns did not report quantification results using their method for olivines with
218 lower FeO content). Their proposed method is to reevaluate the MACs of the Fe L α X-ray line
219 by Fe in olivines at a given X-ray energy (or spectrometer position) as well as to evaluate partial
220 fluorescence enhancement factors. Both factors vary smoothly with respect to the Fe
221 concentration and can be interpolated using a regression fit. Thus, these coefficients can be used
222 in ZAF or phi-rho-z matrix correction algorithms to quantify Fe using traditional k-ratios. The
223 reference material (i.e. standard) they utilized for this approach was an Fo33 olivine from
224 Dabbahu Volcano (Ethiopia), provided by a researcher at their institution. However, because of

225 the proximity of the Fe L₂ and L₃ absorption edges which lead to a rapid increase of the MAC
226 with increasing X-ray energy, determining these coefficients using the described method can
227 lead to close but different values of the MAC measured by different instruments/spectrometers
228 due to differences on the resolution of the spectrometers used. To apply their proposed method,
229 one will have to re-determine the MACs on their own instrument/spectrometers and a set of
230 olivines reference materials. In addition, matrix correction algorithms allowing the use of
231 different MAC values for the unknown and for the standard, in addition to the use of user-defined
232 partial fluorescence yields, are not broadly available yet, making it difficult to utilize this method
233 for routine applications.

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236

MATERIALS AND METHODS

237

238 **Electron Probe Measurements**

239 The spectra of the Fe L α -L β X-ray lines were measured at the Eugene Cameron electron
240 microscopy laboratory, Department of Geoscience, University of Wisconsin-Madison, using a
241 CAMECA SXFiveFE electron microprobe, and at the Department of Earth Sciences, University
242 of Minnesota using a JEOL JXA-8530FPlus electron microprobe. Both instruments used Probe
243 for EPMA to collect the data (Donovan et al. 2018).

244 The JEOL JXA-8530FPlus is outfitted with the new Soft X-ray Spectrometer “SXES”
245 that consists of an extended range diffraction grating JS2000, and a Peltier-cooled CCD camera
246 (Terauchi et al. 2011). This type of spectrometer acquires the whole spectrum between 240 and
247 2800 eV simultaneously (similar to a SiLi or SDD EDS but with high spectral resolution).

248 Three wavelength-dispersive spectrometers (WDS) were used to record the spectra on
249 the SXFiveFE microprobe and two WDSs and the SXES were used on the JXA-8530FPlus
250 microprobe (further details including monochromators used are given in Supplemental materials,
251 Table I). All the spectrometers have a takeoff angle of 40°.

252

253 On the CAMECA instrument, 4 spectra covering the Fe $L\alpha$ - $L\beta$ spectral range were
254 acquired on each sample and then averaged together. The spectra were measured at 7 kV and 90
255 nA, from 0.686 keV to 0.734 keV with 500 steps and a dwell time of 1.8 seconds/step for the
256 TAP crystals and 1.5 seconds/step for the PC0 pseudocrystal.

257 On the JEOL instrument, 3 spectra were accumulated for each sample with the WDS's
258 and only one spectrum was recorded with the SXES, as this last detector is much more counting-
259 efficient than the WDS. With the WDSs, the spectra were recorded from 0.688 keV to 0.732 keV
260 with 500 steps and a dwell time of 2.4 seconds/step. With the SXES, the spectra were recorded
261 at 7 kV and 20 nA, from 0.236 to 2.830 keV with 4096 steps and a total counting time of 15
262 minutes. A 5 μm beam diameter was used for all the measurements on both electron microprobes.

263 The integrated areas of the spectra were calculated by numerical analysis using the
264 trapezoidal rule. For the spectra recorded with the SXES detector, the step size is relatively large
265 compared to the width of the X-ray lines. This implies a small underestimation of the calculated
266 area using this spectrometer. The small error resulting from this underestimation will be partially
267 cancelled out, and thus minimized, during the calculation of the area k-ratio as the Fe $L\alpha$ - $L\beta$ X-
268 ray line shapes of the olivine samples and of the Fe standard are very similar. Before the
269 determination of the area integral, the background was fitted and removed using a linear curve
270 for the TAP crystals and the SXES, and using an exponential background for the PC0 crystal.

271 One concern that arises when measuring Fe in Fe-bearing materials using an electron
272 beam is the change of the oxidation state of Fe due to interactions with the incident electrons.
273 The change of Fe oxidation state under beam irradiation can lead to inaccuracies when measuring
274 the X-ray intensity at the peak maximum or can lead to distortion of the recorded spectrum and
275 it has been shown that the Fe peak position will shift toward the high energies when the oxidation
276 state changes from Fe²⁺ to Fe³⁺ (Fialin et al. 2011). In olivine, which contains almost exclusively
277 divalent Fe, such a change in the oxidation state is unlikely to occur but must be investigated
278 nevertheless. A recent paper by Li et al. (2019) reports a method to observe the change in Fe
279 oxidation by monitoring the variations of the X-ray intensity ratio FeL β /FeL α over time. We
280 have monitored the FeL α and FeL β X-ray intensities at 15 kV, 90 nA for 260 seconds with
281 measurements at 10 second intervals on synthetic fayalite, Wards fayalite and San Carlos olivine.
282 The measurements were repeated at least 3 times on different locations and then averaged. No
283 obvious change in the FeL β /FeL α ratio was observed (see Supplementary materials, Figure 1).
284 This indicates that the Fe oxidation state in olivine is not altered by the electron beam.

285
286 **Olivines**

287 A set of nine olivine samples was used in this study. The intermediate Fe range (Fo47-
288 73) is covered by five olivines from (Aleutian) Shishaldin Volcano basalts (Fournelle 1988) and
289 two olivines from the Smithsonian National Museum of Natural History: the Springwater olivine
290 is from the microbeam standards collection (USNM 2566, Jarosewich et al. 1980) and the San
291 Carlos is a "coarse" fraction from the same split as the USNM 111312/444 in the microbeam
292 standards collection (T. Rose, pers. comm.). The synthetic fayalite source (Finch et al. 1980) was
293 Jill Banfield. The Wards fayalite is a sample from Crystal Park, Colorado (Barker et al. 1975).

294 These olivines' iron elemental concentrations range from 7.64 wt% to 53.9 wt%. The
295 olivine samples were characterized by EPMA at 15 kV and 20 nA, using the traditional $K\alpha$ X-
296 ray lines, the PAP matrix correction algorithm (Pouchou and Pichoir 1991), and the MAC30
297 mass absorption coefficients (Heinrich 1987). At least 15 points were acquired to reduce the
298 statistical uncertainties. The instrument used to measure the composition was a CAMECA SX51
299 microprobe at the Eugene Cameron electron microscopy laboratory, Department of Geoscience,
300 University of Wisconsin-Madison, equipped with five WDSs. The details of the oxide
301 composition of each sample are given in Table I (and the corresponding stoichiometric formula
302 are given in Supplemental materials, Table II). As further results of this paper are given in
303 elemental wt%, those concentrations of Fe are also shown in Table I. Particular attention was
304 paid to select one homogeneous crystal (determined by BSE imaging and multiple EDS
305 measurements) from each sample, and to focus on the same area for both the 15 and the 7 kV
306 measurements.

307

308 **Carbon contamination**

309 To study and mitigate the effects of carbon contamination during spectra acquisition, a
310 custom cryo-chiller replacing the liquid nitrogen dewar used to cool the CAMECA cold plate
311 was used to perform the measurements on the CAMECA SXFiveFE instrument. This
312 anticontamination device was able to decrease the temperature in the microprobe chamber to
313 about -150°C and reduced the vacuum to as low as 8×10^{-7} Pa. In addition to freezing the volatile
314 contaminants, the cryo-chiller also cooled the samples by radiative transfer, reducing the
315 mobility of contaminants on the sample surface.

316 To study the effects of carbon contamination on the measurements, long spectrum
317 acquisitions (~19 minutes for each spectrum) were performed first by recording the spectrum
318 from low X-ray energies to high X-ray energies and then by repeating the measurements from
319 high to low X-ray energies on a new spot. Any significant amount of carbon contamination
320 deposited during spectrum acquisition should distort the spectrum by decreasing the electron
321 landing energy and increasing the absorption of the emitted X-rays. These effects, more
322 pronounced at the end of the acquisition than at the beginning, should result in different
323 appearances between the two spectra.

324 Spectrum acquisitions were performed on pure Fe, USNM Spring Water olivine, San
325 Carlos olivine, Wards fayalite and synthetic fayalite, covering the entire range of Fe
326 concentrations. The measurements were performed at 7 kV and 90 nA using three WDSs (LTAP,
327 TAP and PC0 monochromator crystals as described in Supplementary materials, Table I). X-
328 rays were recorded with 100 steps and for photon energies ranging from 685.8 to 733.7 eV for
329 the LTAP crystal, from 684.8 to 732.7 eV for the TAP crystal, and from 582.5 to 892.3 eV for
330 the PC0 crystal. Three different spectra were measured on each sample and each direction and
331 averaged together (the averaged spectra are shown in Supplementary materials, Figure 2).

332 The spectra measured in both directions show no significant differences in peak shape or
333 intensities on either the background or the tails of the peaks. The only noticeable differences are
334 slightly less intense peak maxima for the $L\alpha$ line and more intense maxima for the $L\beta$ line when
335 the spectrum was recorded from high to low energies relative to the other direction. This
336 difference is well explained by an increase of the carbon contamination thickness during
337 acquisition. However, the differences between the spectra are typically within the uncertainties
338 of the counting statistics associated with the measurements. The maximum relative standard

339 deviation (RSD) of the calculated areas of the Fe $L\alpha$ - $L\beta$ X-ray lines between spectra measured
340 in opposite directions was found to be 1.8% for the Spring Water olivine (low Fe concentration)
341 when measured with the TAP crystal (low detection efficiency, large statistical fluctuations).
342 Nevertheless, all data used to derive the calibration curves came from the spectra measured with
343 increasing spectrometer positions, i.e. with decreasing photon energy (except for the SXES
344 where this is not relevant) to be consistent.

345 The changes in peak area due to carbon contamination remain generally very small, with
346 mean RSD found to be 0.8%, 1.3% and 0.4% for the LTAP, TAP and PC0 monochromator
347 crystals, respectively. This indicates carbon contamination has no significant effect on the
348 measurements when using a cryo-chiller at these experimental conditions. No cold trap or other
349 anti-contamination devices were used in the JEOL JXA-8530FPlus instrument or, later, in the
350 CAMECA SX51 instrument. However, the obtained results (the area k-ratios) agree within the
351 uncertainties with the results obtained on the CAMECA SXFiveFE instrument using the cryo-
352 chiller. This indicates that even when no anticontamination devices are used, carbon
353 contamination effects are not significant enough to significantly affect the measurements.

354

355

RESULTS

356

357 We studied utilization of the Fe $L\alpha$ line for low kV EPMA in a set of olivines as well as
358 a set of iron silicides (Moy et al. 2019). An essential part of this involved attempting to determine
359 the Fe $L\alpha$ MACs, which lead to a reevaluation of the procedures used to measure them. This
360 reevaluation, going back to fundamental parameters, sheds light on why it is so difficult to

361 determine the correct MAC in the energy/wavelength region at the Fe $L\alpha$ peak position, which
362 lies across the Fe L_3 edge position.

363 All measured X-ray peaks are broader than they would appear naturally: their shapes are
364 considered to be Voigt profiles, convolutions of two broadening mechanisms, one being the
365 Lorentzian profile for the natural width of the peak, the other the Gaussian profile for the
366 broadening by the specific spectrometer being used (Rémond et al. 1993). However, direct
367 determination of the MAC of the Fe $L\alpha$ peak from an iron silicide or olivine was found to be
368 impossible. Any attempt to measure precisely the MAC at any single peak channel is not possible
369 because of the Gaussian broadening of the spectrometer and the rapidly changing MAC value
370 under the energy range of this Gaussian. Ultimately, if it were possible to correctly measure the
371 MACs for a range of iron-bearing phases, they would define a 3 dimensional plot, as functions
372 of both specific energy/wavelength as well as Fe content. A full explanation and theoretical
373 derivation proving the futility of determining MACs for Fe-bearing phases, using the traditional
374 EPMA approach (e.g., XMAC (Pouchou 1996)) is given in Moy et al. (2019).

375

376 **Traditional quantification method with the Fe $L\alpha$ X-ray line**

377 To corroborate the need for an improved quantification method when using the Fe $L\alpha$ X-
378 ray line at 7 kV, we tried to quantify our set of olivines, previously characterized at 15 kV using
379 the Fe $K\alpha$ X-ray line and varying primary standards: (1) the pure Fe standard as it was used to
380 perform the quantification using the $K\alpha$ X-ray line, (2) the Wards fayalite standard as
381 representative of commonly used Fe standards in EPMA for geological work, and (3) the SH111
382 standard as the one with the highest Fe abundance and a substantial amount of Mg in our set of
383 olivines. The quantification results, performed using the PAP matrix correction algorithm

384 (Pouchou and Pichoir 1991) and the MAC30 MAC data table (Heinrich 1987), are very poor
385 (see Supplementary materials, Table III) and yield RSD of up to 60% compared to their nominal
386 Fe concentration, as seen in Figure 4. The only adequate results are obtained when the Fe
387 quantification of an olivine is performed using itself as a primary standard. These poor
388 quantification results can be attributed to changes of the atomic parameters (MAC and
389 fluorescence yield) between the different olivine and pure Fe samples. These parameters, in
390 addition to not being known precisely except for pure Fe, will differ between the quantified
391 olivine and the standard, and traditional matrix correction algorithms do not support different
392 atomic values for the unknown and the standard. It is also worth noting that the RSD increases
393 with increasing Fe content in the olivines at approximately the same rate, regardless of the
394 standard used. These results show that quantification of Fe in olivines with the $L\alpha$ X-ray line
395 cannot be done using the traditional quantification method.

396

397 **Plot of Fe $L\alpha+L\beta$ k-ratio versus Fe content**

398 After much time and effort evaluating the Fe $L\alpha-L\beta$ spectra of both iron silicides and
399 olivines, and realizing that there were insurmountable obstacles to determining the Fe $L\alpha$ MACs
400 correctly, another approach was called for. What to do? When in doubt, make a plot. And so,
401 combined-integrated k-ratios were determined: we integrated the areas under the Fe $L\alpha-L\beta$
402 wavescan peaks and subtracted the backgrounds, for both the experimental samples and a pure
403 iron standard, and then created "area k-ratios" using the pure iron standard. When these
404 integrated Fe $L\alpha-L\beta$ wavescan area k-ratios were plotted against the sample Fe-content (Figure
405 5), a simple relationship became obvious (experimental k-ratios are given in Supplemental
406 materials, Table IV).

407 There is a strong degree of direct correlation between the integrated Fe $L\alpha+L\beta$ k-ratios
408 and the Fe content of the olivines. The data can be fitted by a simple third order polynomial (with
409 conditions of being 0 when the area k-ratio is 0 and being as close as possible to 100 when the
410 area k-ratio is 1) with an R^2 value of 0.999.

411

412 This simple approach allows the X-ray intensity of the integrated Fe $L\alpha-L\beta$ peak to be
413 used to quantify the iron content of olivines. We suggest it can be applied to any conventional
414 electron microprobe; the only limitation is having a spectrometer takeoff angle of 40° , the
415 accelerating voltage being 7 kV and the standard to calculate the k-ratio being pure Fe. It entails
416 (a) the measurement of the area of Fe $L\alpha-L\beta$ spectrum of the olivines being studied, (b) the same
417 measurement on a pure Fe metal standard (a common, easily available standard), and removing
418 the backgrounds for both the olivine and the Fe metal standard, and (c) using the following
419 calibration curve (equation (1)) to read out the Fe wt% of the olivine:

420 (1) $Fe\ wt.\ \% = 81.718 \times K + 134.07 \times K^2 - 115.79 \times K^3$

421 where K is the area Fe $L\alpha+L\beta$ k-ratio. This elemental Fe value would then be input into the
422 matrix correction software as a defined element, with the other elements quantified using the
423 traditional matrix correction.

424

425

426

DISCUSSION

427

428 **Theoretical derivation of area k-ratio**

429 Why would this apparently simple calibration curve work, and we assert, work on any
430 electron microprobe? To understand this, we enter the realm of the physics used to go from the
431 raw X-ray intensities, via the so-called “matrix correction”, to the final corrected element values.
432 Most people delve as far as the so-called ZAF correction, which was a highly simplified
433 expression needed when computing power was minimal. But it all rests upon a strong physical
434 basis, the so-called fundamental equation of the microanalysis, which can be written as:

435

436 (2)
$$I_X(E_{ph}) = C_A \frac{N_a}{A_r} n_{el} \omega_i^A \Gamma_{ij}^A Q_i^A(E_0) \int_0^\infty \varphi_i(\rho z) e^{-\frac{\mu(E_{ph}) \rho z}{\sin \theta_a}} d\rho z \left[\varepsilon \frac{\Delta\Omega}{4\pi} \right] (E_{ph}) F (1 + g_{CK})$$

437

438 where $I_X(E_{ph})$ is the number of characteristic X-rays of energy E_{ph} recorded per unit of time for
439 the X-ray line of interest, C_A is the concentration of the studied element A, N_a is the Avogadro
440 number and A_r is the atomic weight of element A. n_{el} is the number of primary electrons
441 reaching the sample per unit of time, ω_i^A is the fluorescence yield for the element A and a
442 primary ionization in the shell i (i.e., the probability of emitting a photon during relaxation of
443 atom A with an initial vacancy in the electronic shell i). Γ_{ij}^A is the transition rate from shell j to i
444 (i.e., the probability that the relaxation occurs by the transition of an electron from the shell j to
445 the vacancy located in shell i). $Q_i^A(E_0)$ is the ionization cross section (in cm^2) of the shell i of
446 element A by impact of electrons with energy E_0 . $\varphi_i(\rho z)$ is the so-called phi-rho-z function
447 representing the depth distribution of ionization of electronic shell i of element A at mass depth
448 ρz inside the sample for an incident electron beam of energy E_0 . The next term in equation (2),
449 corresponding to the exponential factor, represents the attenuation of the created X-rays inside
450 the sample before they reach the surface with an angle θ_a corresponding of the takeoff angle of

451 the detector. $\frac{\mu}{\rho}(E_{ph})$ is the MAC (in cm^2/g) of the sample for a photon of energy E_{ph} . ε and $\frac{\Delta\Omega}{4\pi}$
452 are the intrinsic detection efficiency of the spectrometer for photons of energy E_{ph} and the
453 geometric detection efficiency of the spectrometer also for photons of energy E_{ph} , respectively.
454 F represents the secondary fluorescence enhancement factor ($F \geq 1$) and the $(1+g_{CK})$ factor
455 represents the X-ray intensity enhancement by Coster-Kronig and super-Coster-Kronig effects.
456 The X-ray intensity calculated by equation (2) corresponds to the intensity of a single
457 characteristic X-ray. In the case where several characteristic lines are considered, the total X-ray
458 intensity becomes the sum of the X-ray intensities of each of the considered lines, each intensity
459 being calculated using equation (2) with the appropriate atomic parameters.

460 This equation works well in the general case, but it assumes some simplifications that
461 can be problematic in certain circumstances. One drawback of this equation is the fact that the
462 characteristic X-ray is supposed to be emitted at an exact energy E_x . In reality, the X-ray line has
463 a natural width (also called natural broadening) following a Lorentzian shape for the inner shell
464 transitions and with its maximum centered on E_x .

465 In addition, the spectrometer response function must also be taken into account. This
466 function depends on the X-ray energy recorded (E_{ph}). In the case of crystal monochromators,
467 because of crystal imperfections such as mosaic misorientation (Bertin, 1975), the detector
468 response function will not be a Dirac (delta) function following Bragg's law, i.e., not only the
469 wavelength satisfying $n\lambda = 2d \sin(\theta)$ will be reflected. Instead, wavelengths of radiation
470 length $\lambda + d\lambda$ will also be reflected but with a reduced intensity, which decreases rapidly as $d\lambda$
471 increases. The detector response function can be well described by a Gaussian function centered
472 on the recorded wavelength λ_x (or on the recorded energy E_x in an energy representation) and
473 characterized by a full width at half maximum Γ_G . When recording the X-rays at an energy E_{ph} ,

474 all the photons in a range $[E_{ph}-3\Gamma_G; E_{ph}+3\Gamma_G]$ are appreciably reflected by the crystal, with an
475 intensity proportional to the Gaussian function. With traditional WDS, the X-rays are usually
476 detected by a flow gas detector or by a sealed gas detector. The response function of this detector
477 is usually represented by an integrator: all the photons reaching the detector are detected, without
478 discrimination of their energy. An energy window can be used to discriminate high order X-ray
479 reflections (corresponding to higher energies) but cannot distinguish photons in an energy range
480 as small as $[E_{ph}-3\Gamma_G; E_{ph}+3\Gamma_G]$.

481 The natural spectrum, i.e. the spectrum emitted from the sample before detection, is
482 described by the product of the emitted intensities I_x with the area-normalized Lorentzian
483 functions. The recorded spectrum is then the convolution of the natural spectrum with the
484 spectrometer response function. More details are given in Moy et al. (2019). When I_x is not
485 dependent on the X-ray energy, i.e. when $\left[\varepsilon \frac{\Delta\Omega}{4\pi}\right](E_{ph})$ and $\frac{\mu}{\rho}(E_{ph})$ are constant over the X-ray
486 energy range effectively recorded by the spectrometer due to its instrumental broadening
487 (typically from $E_{ph}-3\Gamma_G$ to $E_{ph}+3\Gamma_G$), the X-ray intensity can be extracted from the previously
488 mentioned convolution product. Consequently, by normalizing the unknown intensity with an
489 intensity recorded on a standard sample, and assuming that the natural broadening of the X-ray
490 line and the spectrometer broadening are the same for both the unknown and the standard, the
491 remaining convolution product will be the same for the unknown and the standard and will cancel
492 out during the calculation of the so-called k-ratio. One can then obtain the k-ratio traditionally
493 used to perform quantitative EPMA.

494 However, in the case of the Fe $L\alpha$ and $L\beta$ X-ray lines, the MAC changes rapidly over
495 the spectrometer broadening energy range because of the nearby presence of the L_2 and L_3
496 absorption edges (and can additionally vary due to different compositions and bonding

497 environments between the standard and the unknown), and so the X-ray intensity, I_X , cannot be
498 extracted from the above-mentioned convolution—which is what is typically done in “normal
499 EPMA”. The broadening effects now do not cancel out and so the measured k-ratio still depends
500 on the spectrometer broadening, i.e. of the instrument used, and hence will not be suitable for a
501 universal ZAF or phi-rho-Z matrix correction.

502 Fortunately, by integrating the intensity of the X-ray lines of interest over the whole
503 energy range – theoretically from $-\infty$ to $+\infty$, but in practice over the energy range of the Fe $L\alpha$ -
504 $L\beta$ spectrum where the characteristic X-ray intensity is not negligible – the integral of the
505 convolution product can be separated into the product of two integrals:

506

$$507 \quad (3) \quad \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} I_X(E)L(E) G(E - E_{ph}) dE dE_{ph} = \int_{-\infty}^{+\infty} I_X(E)L(E)dE \int_{-\infty}^{+\infty} G(E)dE$$

508

509 where $L(E)$ and $G(E)$ represent the Lorentzian (the natural broadening) and Gaussian (specific
510 detector broadening) contributions to the spectrum, respectively. Notice that when several X-ray
511 lines are considered, $L(E)$ is replaced by a sum of Lorentzian functions corresponding to the
512 different transitions, such as the Fe $L\alpha_1$, Fe $L\alpha_2$ and Fe $L\beta_1$ X-ray lines, at the condition that
513 $I_X(E)$ is also replaced by a sum of X-ray intensities, each corresponding to the different
514 transitions taken into account and each being calculated by means of equation (2) using the
515 appropriate atomic parameters. Other transitions, far from those of interest, can be disregarded
516 as we only calculate the area for the Fe $L\alpha$ - $L\beta$ X-ray lines and they are not interfering with these
517 lines of interest.

518

519 By calculating the k-ratios using the area of the X-ray lines (noted kr_{Area}), where the
520 superscript u is for the unknown and s is for the standard, we obtain:

521

522 (4)
$$kr_{Area} = \frac{\int_{-\infty}^{+\infty} I_X^u(E)L(E)dE}{\int_{-\infty}^{+\infty} I_X^s(E)L(E)dE} \frac{\int_{-\infty}^{+\infty} G(E)dE}{\int_{-\infty}^{+\infty} G(E)dE} = \frac{\int_{-\infty}^{+\infty} I_X^u(E)L(E)dE}{\int_{-\infty}^{+\infty} I_X^s(E)L(E)dE}$$

523

524 The k-ratio in equation 4 is now independent of the spectrometer broadening and hence suitable
525 for the creation of a universal calibration curve. The only limitation that remains is that the
526 takeoff angle of the detector (included in the term I_X) must be of 40° , as is the case for most of
527 the commercially available electron microprobes today (in particular the JEOL and CAMECA
528 instruments used in this study).

529

530 **Calibration Curve using the $L\alpha$ - $L\beta$ Area**

531 The integrated areas of the Fe $L\alpha$ - $L\beta$ spectra measured on each olivine sample were
532 normalized to the area integral obtained on the pure Fe standard (area k-ratio) and plotted as a
533 function of the Fe concentration, shown previously in Figure 5.

534 The experimental data follow a smooth increase with increasing Fe concentration. We
535 found that values are very similar from one spectrometer to another, independent of the
536 spectrometer used, and in agreement with the theoretical treatment. Therefore, data across
537 instruments and spectrometers were averaged subsequently. The averaged data was fitted by a
538 third order polynomial under the physical conditions that the Fe concentration is equal to 0 when
539 the area k-ratio value is 0 and equal to 1 when the area k-ratio value is 1. As shown in Figure 6,
540 the resulting fit is very good with a with a regression factor of 0.999. While the data measured

541 on the SH111 and Wards fayalite olivine samples have the highest RSD, the values still agree
542 with the fitting curve within the statistical uncertainties.

543

544

545

546

547 **Testing the Calibration Curve**

548 The quantification of olivines based on this new approach follows a two-step process:
549 first the Fe concentration is determined with the area k-ratio calibration curve using Fe metal as
550 a standard and then, fixing this Fe value in the matrix correction, the other elements are
551 quantified using the traditional method with measured k-ratios.

552 The calibration curve was tested again on a subset of our olivine samples, but using
553 different grains and using a different electron microprobe (CAMECA SX51 at the University of
554 Wisconsin-Madison) and some additional olivines with good results. Each olivine grain was
555 quantified again at 15 kV using the traditional Fe $K\alpha$ X-ray lines prior to spectra acquisition to
556 account for any inter-grain compositional variability. Three WDSs were tested: two TAP crystals
557 ($2d = 25.745 \text{ \AA}$) and a PC0 crystal ($2d = 45.0 \text{ \AA}$). Comparisons of the nominal Fe concentrations
558 measured at 15 kV with the Fe concentrations measured at 7 kV using the calibration curve are
559 given in Table II and shown on Figure 7.

560

561 Very good results are obtained with the PC0 crystal with almost all the samples with the
562 exception of the Rockport fayalite where Fe was underestimated by 2.28 wt%. Both TAP crystals
563 gave reasonably good results for almost all the samples but also highly underestimate the Fe

564 concentration of the Rockport fayalite. This may indicate a problem with (1) the nominal
565 composition of this sample (even if it has been re-acquired prior to the measurement, the spectra
566 were acquired at close but different positions and local heterogeneities on the fayalite (Rose et
567 al. 2009) can explain the seen deviations), (2) a tilt of the sample or sample holder, changing the
568 takeoff angle, or (3) a problem with the calibration curve itself. The latter seems unlikely to be
569 the explanation as for the PC0 crystal, the Fe composition of the Rockport fayalite samples are
570 well reproduced and the calibration curve varies smoothly everywhere. The spectrometer number
571 2 underestimated the Fe concentration in general, which can be attributed to its relatively low X-
572 ray intensity yield (lower than for the two other spectrometers) making the recorded spectra
573 noisier and therefore, making the background removal less accurate. An overestimation of the
574 background leads to an underestimation of the peak area and then to an underestimation of the
575 Fe concentration.

576

577 In addition, the calibration curve was also tested on a different set of olivines using the
578 CAMECA SXFiveFE instrument, following the same experimental protocol and the obtained Fe
579 concentration, in wt%, are given in Table III and plotted in Figure 8. The k-ratio versus nominal
580 Fe concentration curve acquired on these samples is in very good agreement with the previously
581 acquired calibration curve. Hence, the Fe concentrations determined using the calibration curve
582 (Eq. 1) are also in good agreement with the expected concentration, as shown in Table III. Again,
583 the determined Fe concentration for the fayalite samples is underestimated especially for the
584 spectrometer number 2 which has the lowest detection efficiency. Except this deviation, other
585 results are in very good agreement with the expected Fe concentrations, demonstrating the
586 robustness of this analytical approach irrespective of instrument, spectrometer and crystal

587 choices. It is worth noting that the area calibration curve is also robust against the spectrometer
588 energy drift (change of the maximum peak position over time) as the entire spectrum is recorded
589 and integrated.

590

591 **Calibration Curve using the maximum intensity of the $L\alpha$ X-ray line**

592 The drawback of the area intensity method is the long acquisition time for each spectrum.
593 The combination of the calibration curve approach with traditional k-ratios was tested as a means
594 to shorten acquisition times. Intensity measurements using the SXFiveFE and SX51 instruments
595 were acquired on the olivine samples at the maximum intensity of the Fe $L\alpha$ X-ray line and on
596 each side of the Fe $L\alpha$ - $L\beta$ peaks (at 0.686 keV and 0.733 keV for the LTAP and TAP crystals
597 and at 0.583 keV and 0.830 keV for the PC0 crystal) to subtract the background. The X-ray
598 intensity was also measured on the pure Fe standard and a traditional k-ratio was calculated.
599 When plotted against the Fe concentration, similarly to what has been obtained in the simpler
600 case of the Fe $K\alpha$ line by Keil and Fredriksson (1964), the k-ratios follow a smooth curve that
601 can easily be fitted by a third order polynomial as seen on Figure 9. However, when the Fe
602 concentration is plotted as a function of the experimental k-ratio, we were not able to obtain a
603 satisfactory fit using established mathematical functions. The previously found third order
604 polynomial cannot be inverted and used for practical application as it has two complex roots.
605 With the help of a spreadsheet program, the fitting polynomial can easily be evaluated and
606 tabulated for a large number of Fe concentrations, ranging from 0 to 100 wt%, with a small given
607 step (e.g., 0.5 Fe wt%). The unknown k-ratio and the corresponding Fe concentration can then
608 be obtained by linear interpolation of the closest values found in the spreadsheet. The obtained

609 third order polynomials are varying slowly with the k-ratio and thus a linear interpolation is a
610 good approximation of the searched values, as long as the tabulation step is small enough.

611

612 In agreement with the theory discussed in section “Theoretical derivation of area k-ratio”,
613 these k-ratios are still dependent on the spectrometer efficiency. Hence, the obtained calibration
614 curves are different for each spectrometer as shown on Figures 9a and 9b. However, the two
615 spectrometers, Sp1 (LTAP or TAP crystal) and Sp2 (TAP crystal), give almost the same fitting
616 curve as their instrumental broadening is very similar.

617

618 These “non-universal” calibration curves were obtained on the SXFiveFE and the SX51
619 instruments. On the SXFiveFE microprobe, the curves were deduced from measurements
620 performed on the two sets of olivine previously described in this paper. Only the first set of
621 olivines was used to derive the curve on the SX51 instrument. The measurements were
622 performed at 7 kV and 90 nA. The obtained curves were then used to re-quantify the Fe
623 concentration in the olivines. The results, shown in Table IV and V, give satisfactory quantitation
624 numbers. The highest average absolute deviation is seen for the synthetic fayalite samples where
625 the predictions underestimate the nominal values up to 2.42 wt%. The determination of this peak
626 maximum calibration curve, despite its “non-universal” character, is easier and less time
627 consuming than the calibration curve obtained using the peak area. The only drawback is that it
628 requires a calibration curve to be acquired for each spectrometer. The calibration curve gives
629 good quantification results especially when using the high-counting rate PC0 crystal even despite
630 the overlap with both the Fe $L\beta$ X-ray line and the L_3 absorption edge.

631 It is of historical interest that Castaing, the father of EPMA, proposed in his landmark
632 1952 thesis (English translation in 1955) a simple version of what we show here: an "alpha
633 correction factor" for simple binary compounds, which was developed in more practical detail a
634 decade later by Ziebold and Ogilvie (1963) and ultimately into the Bence and Albee (1968)
635 correction factors for geological materials.

636 This method is more convenient to use than the area k-ratio method, but it gives slightly
637 less accurate quantitative results. The mean RSD (in absolute value and in percent) of the Fe data
638 obtained on the SXFiveFE instrument is 1.58% and 2.63% when using the area k-ratio calibration
639 curve and the peak maximum k-ratio calibration curve, respectively. The mean RSD for the
640 SX51 instrument is almost identical for both methods (3.60% and 3.61% using the area k-ratio
641 and peak maximum k-ratio calibration curves, respectively). The compromise in accuracy
642 relative to the speed of acquisition may be acceptable for certain applications.

643

644

645

646

IMPLICATIONS

647

648 The discovery that a simple calibration curve approach, employing the relatively high
649 intensity Fe $L\alpha$ and $L\beta$ peak integrals, can be used as a platform-independent tool for low kV
650 quantitative analysis is significant. It provides an easy-to-use method to quantify the iron L X-
651 ray signal by applying a universal equation and utilizing an easily available standard material
652 like pure iron metal. The only drawback, longer acquisition of one or multiple wavescans (we

653 recommend averaging of 2 or 3), is balanced by the significantly higher count rates relative to
654 those of the Fe L ℓ line, thereby reducing the analytical statistical error.

655 While applying the calibration curve approach to only the net Fe L α peak maximum
656 intensities improves ease and speed of acquisition, it requires re-evaluating the calibration curve
657 for each spectrometer and requires having a set of olivine samples of known composition with
658 Fe content covering the concentration range of interest.

659 Our technique is particularly suited to high spectral resolution, parallel channel X-ray
660 detectors such as the SXES as they acquire the entire Fe L X-ray spectrum simultaneously. While
661 their presence in laboratories is currently very sparse, they could play a more important role in
662 the future, particularly for geoscientists.

663 Future lines of research may include investigating the robustness of the calibration curve
664 approach at different accelerating voltages (e.g. 3, 5, and 10 kV) and different spectrometer
665 takeoff angles. In addition, the exploration of other iron-rich systems (minerals and glasses)
666 could determine whether their Fe L α +L β area k-ratio might fall on the same curve, or different
667 curves, or have no correlation with composition.

668 It may also be of interest to try to obtain the same calibration curve with an EDS as it
669 should work if the takeoff angle is 40° and would expand the applicability of this quantification
670 method to a wider audience.

671

672

673

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871 **Figure captions**

872 **Figure 1. (a)** SE image of an 800 nanometer iron oxide crystal in K409 silicate glass. A profile
873 is drawn across a crystal edge to calculate the "edge resolution" based on the change in signal
874 intensity.

875 **(b)** Edge resolution, determined by fitting the signal intensity profile with an error function.
876 Depending upon the preferred convention of the degree of relative intensity change, various
877 beam diameters may be calculated.

878

879 **Figure 2.** PENEPMA simulated vertical cross sections for Mg K α X-rays generated at depth in
880 Fo80 olivine, with both 15 kV W-filament (210 nm diameter, **left**) and FE beam (35 nm diameter,
881 **right**). Beam diameter values for 20 nA beam currents use estimates given in McSwiggen (2014)
882 and Pinard and Richter (2016). Outer contour shows the bounding perimeter where generation
883 of Mg K α X-rays drops to 1% of the maximum generated intensity; internal contours are for
884 10%, 20%, 30% ... Mg K α X-ray generation. Matrix absorption effect on the generated Mg K α
885 X-rays is not included.

886

887 **Figure 3.** PENEPMA simulated vertical cross sections for Mg K α X-rays generated at depth in
888 Fo80 olivine, with both 7 kV W-filament (210 nm diameter, **left**) and FE beam (35 nm diameter,
889 **right**). Both FE and tungsten sources show much reduced zones of Mg K α X-ray generation
890 with depth compared to the 15 kV simulations (Figure 2). Note: these are models of X-ray
891 generation and do not take into account matrix absorption.

892

893 **Figure 4.** Quantification of the first set of olivine samples using the traditional quantification
894 method and the Fe $L\alpha$ X-ray line at 7 kV. Three Fe standards were used to perform the
895 quantification. Regardless of the standard used, large deviations from the nominal Fe
896 concentration are observed.

897

898 **Figure 5.** Integrated Fe $L\alpha+L\beta$ k-ratios acquired at 7 kV on two different instruments with six
899 different spectrometers. The olivine peak area measurements were normalized to the peak area
900 value obtained on the pure Fe standard.

901

902 **Figure 6.** Calibration curve obtained by measuring the Fe $L\alpha$ and $L\beta$ spectra at 7 kV on all
903 olivine samples and averaging the results. The area k-ratio has been obtained relative to the pure
904 Fe sample by integrating the Fe $L\alpha-L\beta$ spectrum (area method). (Error bars representing the
905 standard deviation of the experimental data are also plotted).

906

907 **Figure 7.** Quantification of the first set of olivine samples using the calibration curve (Eq. 1)
908 determined at 7 kV. The measurements were performed on the SX51 instrument using three
909 different WDSs.

910

911 **Figure 8.** Quantification of a second set of olivine samples using the calibration curve (Eq. 1) at
912 7 kV. The measurements were performed on the SXFiveFE microprobe with three different
913 WDSs.

914

915 **Figure 9.** Calibration curves based on the maximum net peak intensity of the Fe L α X-ray line
916 acquired with the SXFiveFE (**a**) and SX51 (**b**) microprobes. The curves obtained for the LTAP
917 (continuous line) and TAP (dashed line) crystals are very similar.
918
919

920 **Footnote**

921 ¹ The physical terms kV and keV are used here in the strict sense: kV refers to an electrical
922 potential (as between the cathode and anode of the source), whereas keV refers to an energy of
923 a "particle" such as an electron or photon.

924

925 **Tables**

926 **Table I.** Oxide composition (wt%) of olivines, measured at 15 kV using the traditional K α lines
927 with the CAMECA SX51 instrument. The elemental Fe concentration is also given in the last
928 column. Numbers in parenthesis are the estimated standard deviations (uncertainties on the last
929 digits).

	SiO ₂ (wt%)	FeO (wt%)	MnO (wt%)	MgO (wt%)	CaO (wt%)	Total (wt%)	Fe (wt%)
Synthetic Fayalite	28.79(13)	69.35(48)	0.20(4)	0.02(1)	0.00(2)	98.36(50)	53.90(31)
Wards Fayalite	29.31(19)	64.89(60)	4.49(38)	0.50(7)	0.09(4)	99.29(74)	50.44(30)
SH111	34.44(15)	41.93(43)	0.86(5)	21.10(11)	0.22(1)	98.55(47)	32.59(24)
SH11	34.96(25)	38.80(55)	0.86(5)	24.26(22)	0.26(2)	99.15(64)	30.16(24)
SH25	36.34(24)	33.89(98)	0.69(6)	28.66(73)	0.25(3)	99.83(1.25)	26.34(22)
SH9	37.49(20)	27.33(35)	0.57(5)	34.21(28)	0.18(1)	99.78(49)	21.25(20)
SH15	38.77(28)	23.98(39)	0.38(3)	38.09(30)	0.19(2)	101.41(56)	18.64(19)
USNM Springwater	39.82(20)	16.90(2)	0.32(11)	43.64(2)	0.02(17)	100.70(29)	13.14(16)
USNM San Carlos	40.95(25)	9.62(23)	0.14(4)	48.93(28)	0.10(2)	100.10(44)	7.64(12)

930

931

932 **Table II.** Re-quantification of the first set of olivine samples with the area k-ratio calibration
 933 curve using different positions and different grains. The measurements were performed at 7 kV
 934 and 90 nA with the SX51 microprobe using three different WDSs. Numbers in parenthesis are
 935 the estimated standard deviations (uncertainties on the last digits).

Sample name	Fe concentration (wt%)			
	Nominal	Sp1 (TAP)	Sp2 (TAP)	SP4 (PC0)
Coarse San Carlos Mnt 61	7.75(12)	7.46	7.38	7.17
SH15 small Fo88.3 Mnt 62	9.57(41)	7.99	7.71	8.30
USNM Springwater #2	13.20(7)	12.95	13.02	13.19
USNM Springwater #1	13.22(19)	12.72	13.21	13.16
SH15 Big Fo72.7 Mnt 62	19.01(12)	17.08	15.7	18.28
SH11 #7 core Fo72	19.79(25)	19.67	18.7	20.14
SH9 Fo67.6 Mnt 62	21.35(16)	21.46	20.58	21.43
SH11 small Fo64	23.65(17)	23.86	23.70	24.12
SH9 Fo62.6 Mnt 62	24.66(13)	24.19	23.83	24.46
SH11 #11 small Fo52	30.21(18)	30.31	29.21	29.36
Wards Fayalite Mnt 61	50.79(23)	48.26	48.21	51.48
Rockport Fayalite Mnt 30	52.27(23)	48.33	47.79	50.23
Synthetic Fayalite Mnt 61	54.55(33)	52.03	53.48	55.00
Fe metal #1	100.0	99.98	99.99	100.00
Fe metal #2	100.0	100.00	100.00	99.99

936
 937

938 **Table III.** Quantification of a second set of olivines at 7 kV and 90 nA using the area k-ratio
 939 calibration curve with the SXFiveFE microprobe and three WDSs. Nominal refers to the 15 kV
 940 measurements using the traditional Fe K α X-ray line. Numbers in parenthesis are the estimated
 941 standard deviations (uncertainties on the last digits).

Sample name	Fe concentration (wt%)			
	Nominal	Sp1 (LTAP)	Sp2 (TAP)	SP4 (PC0)
WKOL #1	4.11(14)	3.92	4.34	3.54
HaKOL g3 #8	5.98(6)	6.22	6.32	5.44
UWOL-1 #4	7.94(4)	8.01	8.64	7.19
SWOL-1 #2	13.22(8)	13.05	13.71	12.63
SWOL-1 #2 ROM	13.22(8)	13.67	14.00	12.97
KNOL-2 #6	15.44(11)	15.41	15.60	14.04
FJOL #5	18.76(8)	18.68	18.62	18.04
OROL #20	26.78(4)	26.88	26.77	25.93
Rockport Fayalite Mnt 30				
Rand	52.50(23)	51.74	50.48	52.29
Synthetic Fayalite Mnt 61				
(new pos)	54.80(33)	53.44	52.98	52.24
Fe metal	100.0	99.99	99.99	99.99

942
 943

944 **Table IV.** Re-quantification of the Fe concentration of the two sets of olivines using the
 945 calibration curves obtained using the Fe L α peak maximum. The results were obtained at 7 kV
 946 and 90 nA with the SXFiveFE microprobe and three WDSs. Numbers in parenthesis are the
 947 estimated standard deviations (uncertainties on the last digits).

	Fe concentration (wt%)			
		SXFiveFE		
Sample name	Nominal	Sp1 (LTAP)	Sp2 (TAP)	Sp4 (PC0)
First olivine set				
USNM San Carlos	7.64(12)	7.38	7.73	7.23
USNM Springwater	13.14(16)	12.75	12.63	12.57
SH15	18.64(19)	19.56	18.55	18.88
SH9	21.25(20)	22.24	21.98	21.53
SH25	26.34(22)	28.01	28.51	26.45
SH11	30.16(24)	31.75	31.08	30.89
SH111	32.59(24)	35.06	33.25	33.07
Wards Fayalite	50.44(30)	50.74	51.39	49.99
Synthetic Fayalite	53.90(31)	52.43	52.19	53.03
Fe metal	100.0	99.60	99.60	99.55
Second olivine set				
WKOL #1	4.11(14)	3.98	3.85	4.16
HaKOL g3 #8	5.98(6)	5.86	5.98	6.37
UWOL-1 #4	7.94(4)	7.52	7.41	8.22

SWOL-1 #2	13.22(8)	13.05	13.43	13.98
KNOL-2 #6	15.44(11)	13.41	14.19	14.66
FJOL #5	18.76(8)	17.95	18.50	18.95
OROL #20	26.78(4)	26.49	27.30	27.59
Rockport Fayalite Mnt 30				
Rand	52.50(23)	51.74	51.41	52.03
Synthetic Fayalite Mnt 61				
(new pos)	54.80(33)	52.81	53.18	53.55
Fe metal	100.0	99.60	99.60	99.55

948

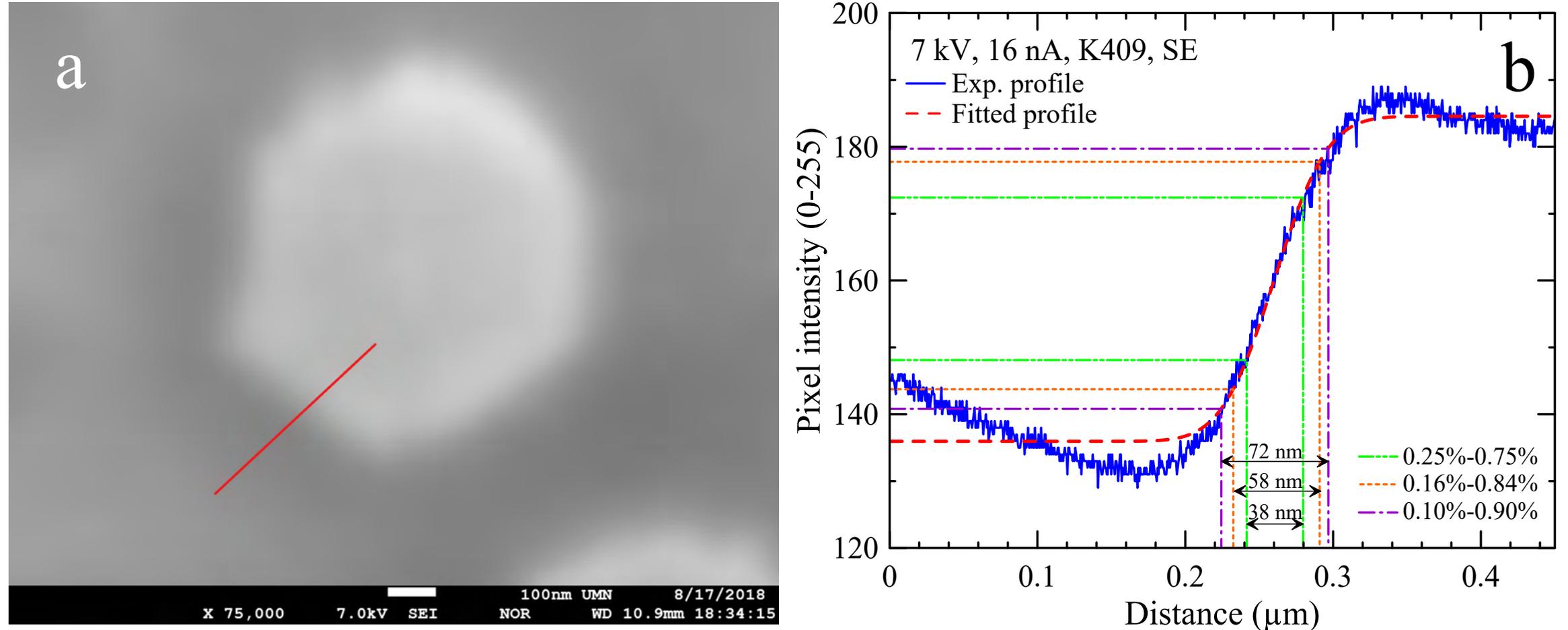
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950 **Table V.** Reevaluation of the Fe concentration of the first set of olivines using the calibration
 951 curves obtained using the Fe L α peak maximum. The results were obtained at 7 kV and 90 nA
 952 with the SX51 microprobe and three WDSs. Numbers in parenthesis are the estimated standard
 953 deviations (uncertainties on the last digits).

Sample name	Fe concentration (wt%)			
		SX51		
First olivine set	Nominal	Sp1 (TAP)	Sp2 (TAP)	Sp4 (PC0)
Coarse San Carlos	7.46(77)	6.94	6.98	7.13
USNM Springwater	13.20(7)	11.52	12.08	12.43
SH11 Fo72	19.79(25)	19.26	19.02	19.80
SH9 Fo67	21.70(30)	21.43	20.77	21.46
SH111 Fo47 #1	32.12(22)	33.69	33.90	33.30
SH111 Fo47 #2	32.12(22)	33.76	33.39	33.08
SH111 Fo47 #3	32.12(22)	33.69	33.90	33.30
Wards Fayalite	50.90(39)	50.02	49.67	49.91
Rockport Fayalite	52.29(26)	52.03	52.07	51.52
Synthetic Fayalite	54.55(33)	52.18	52.56	53.17
Fe metal	100.0	99.61	99.61	99.56

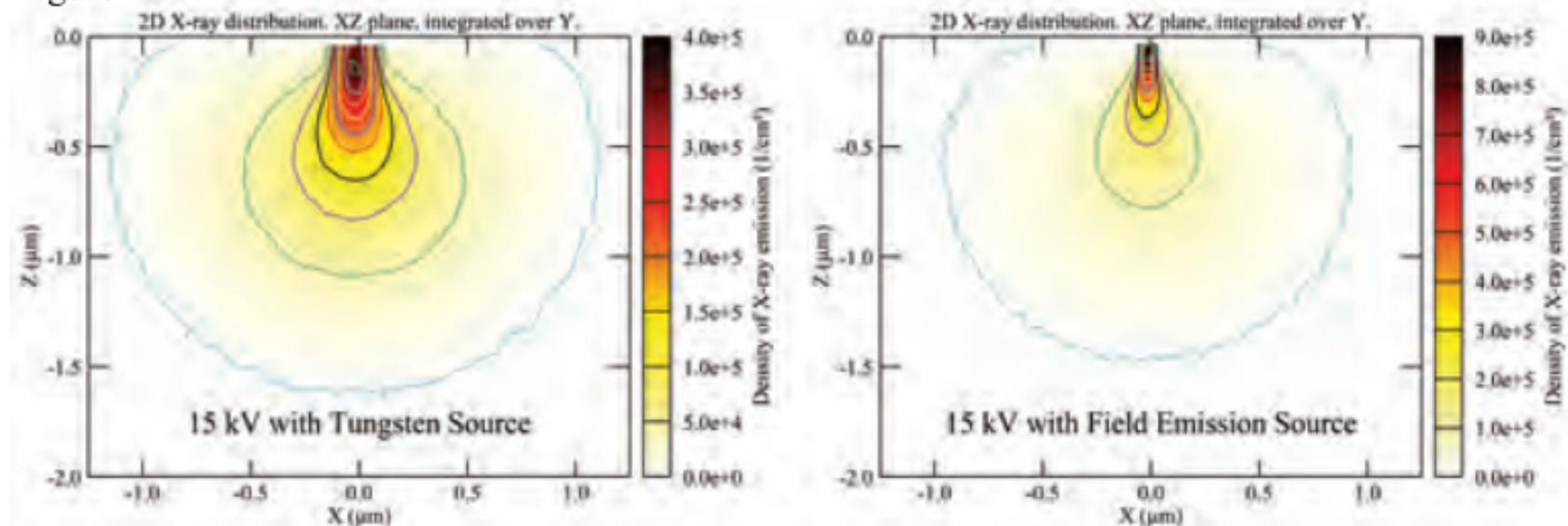
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Figure 1



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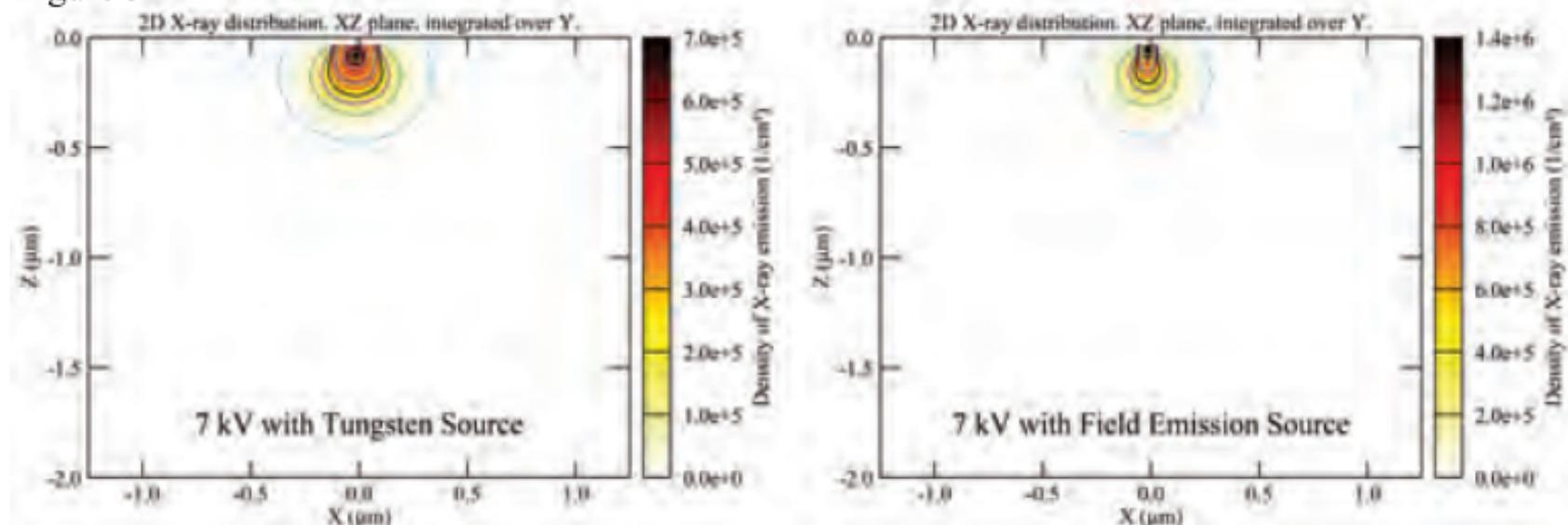
Figure 2



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Figure 3



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Figure 4

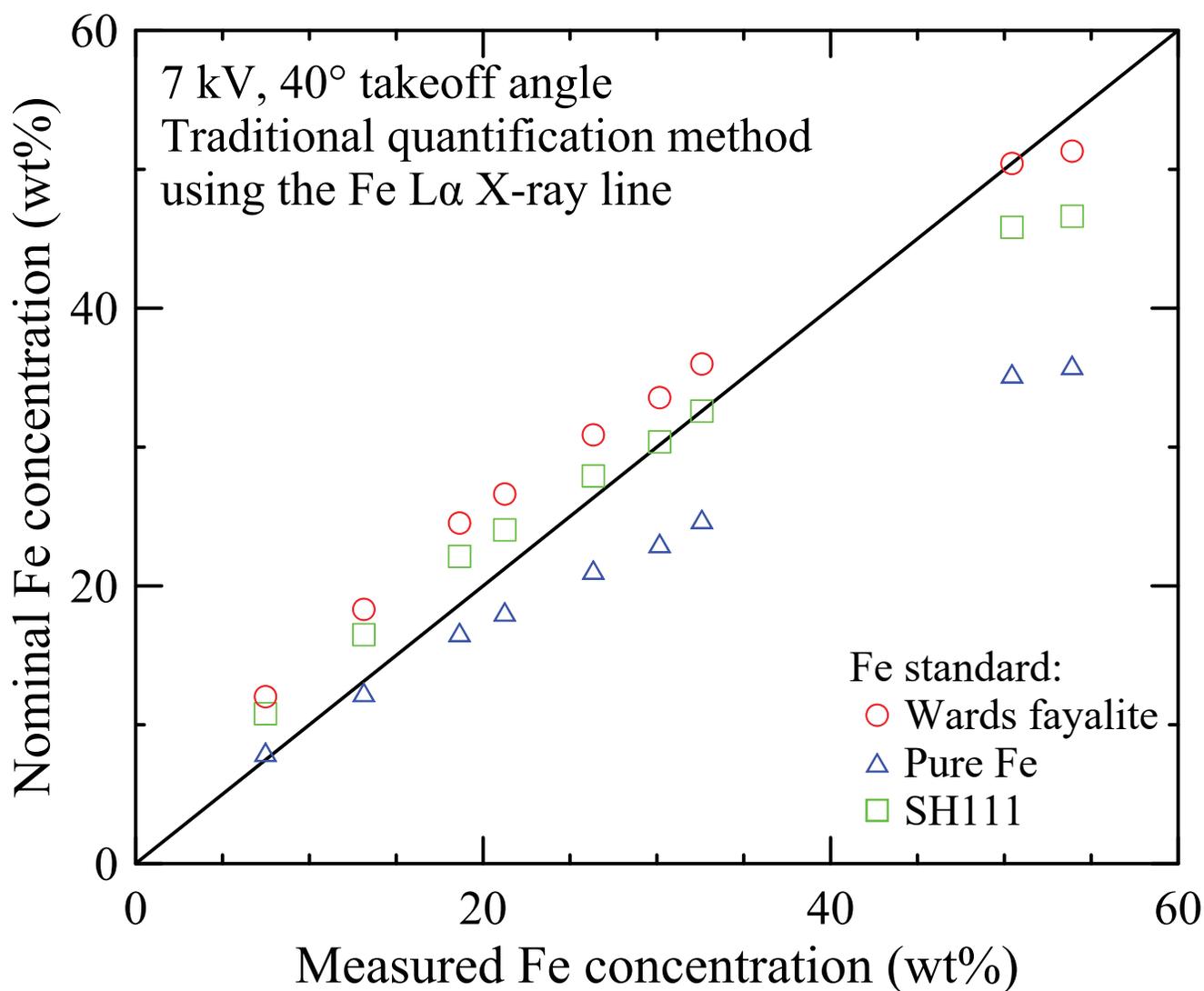


Figure 5

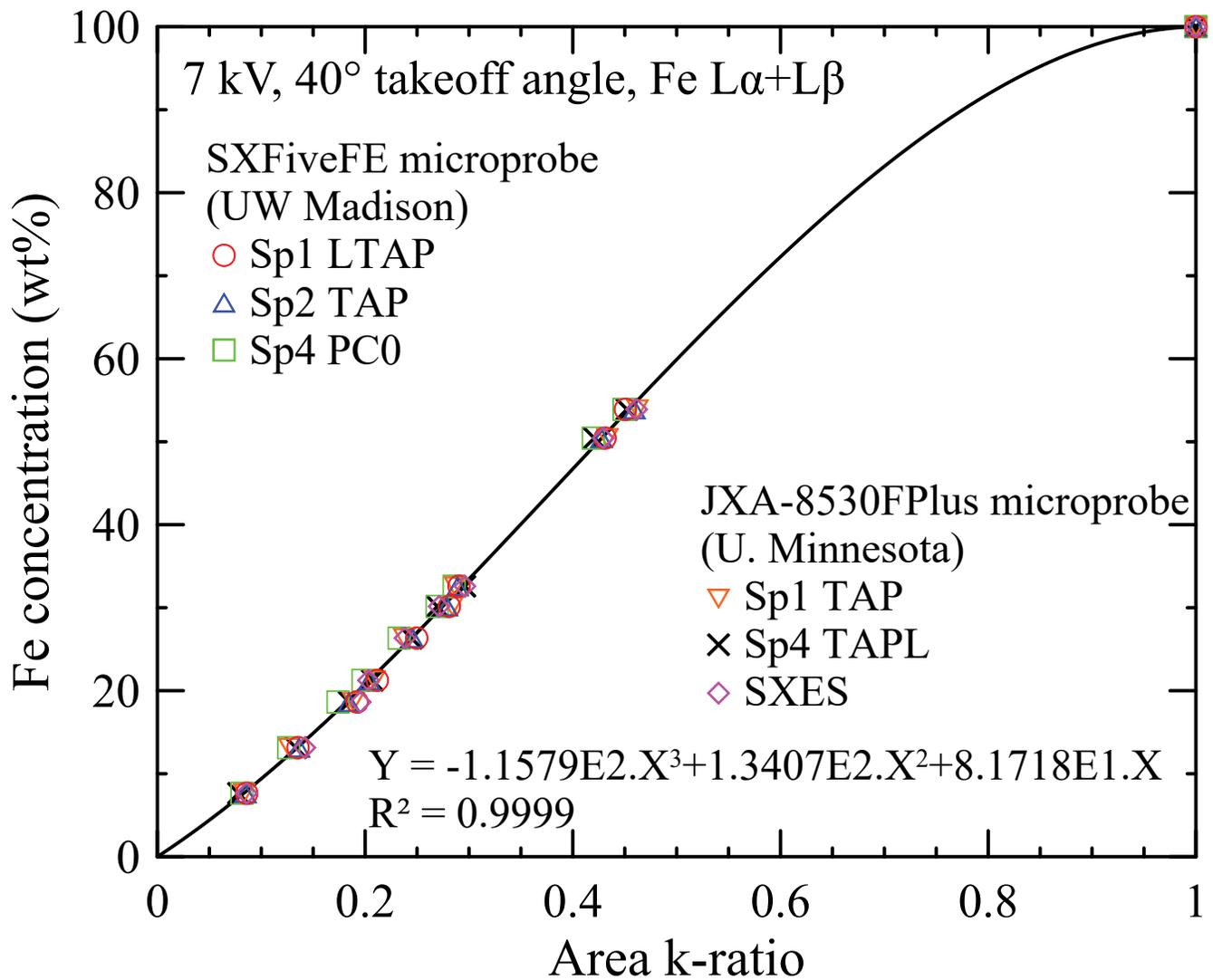


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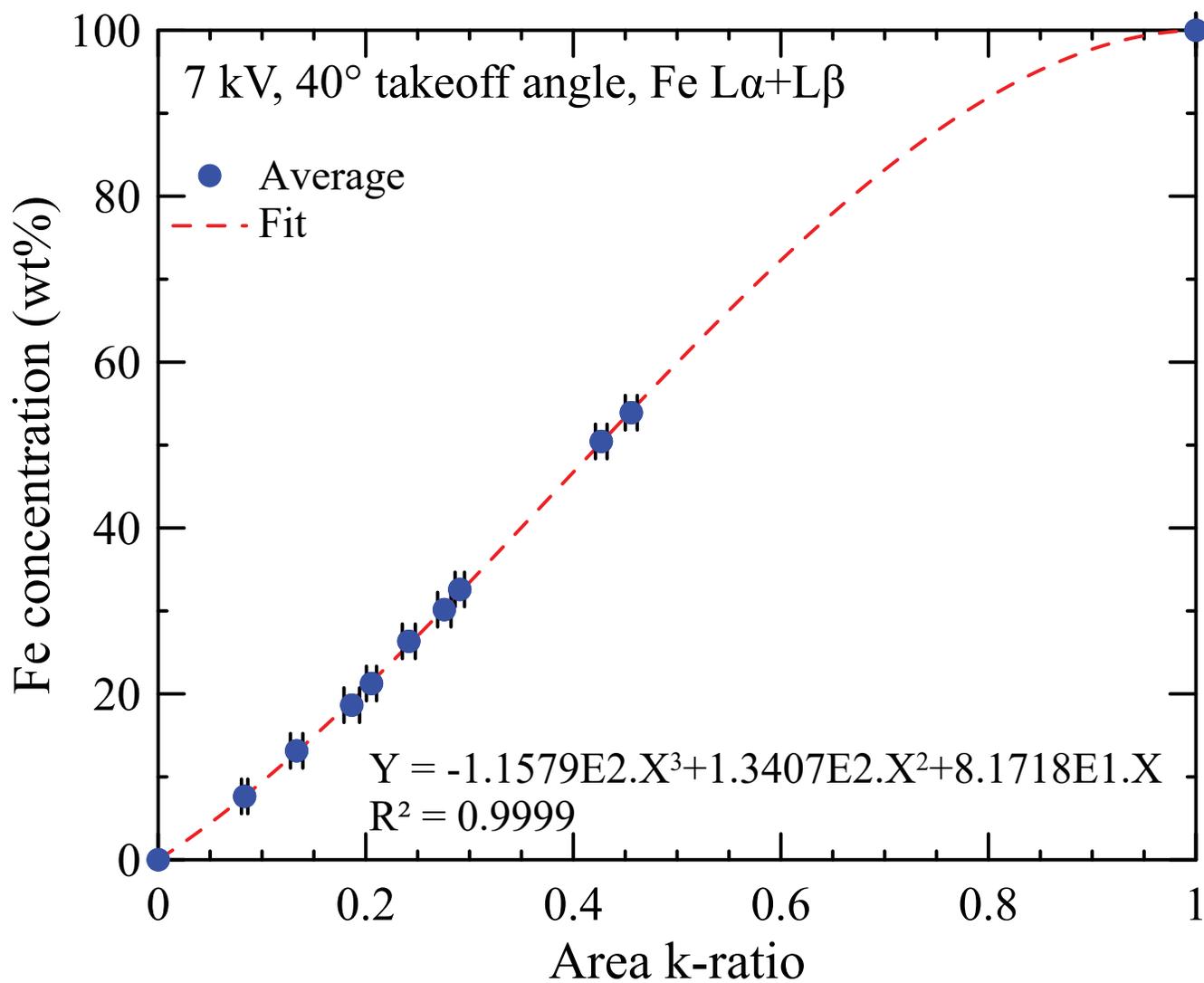


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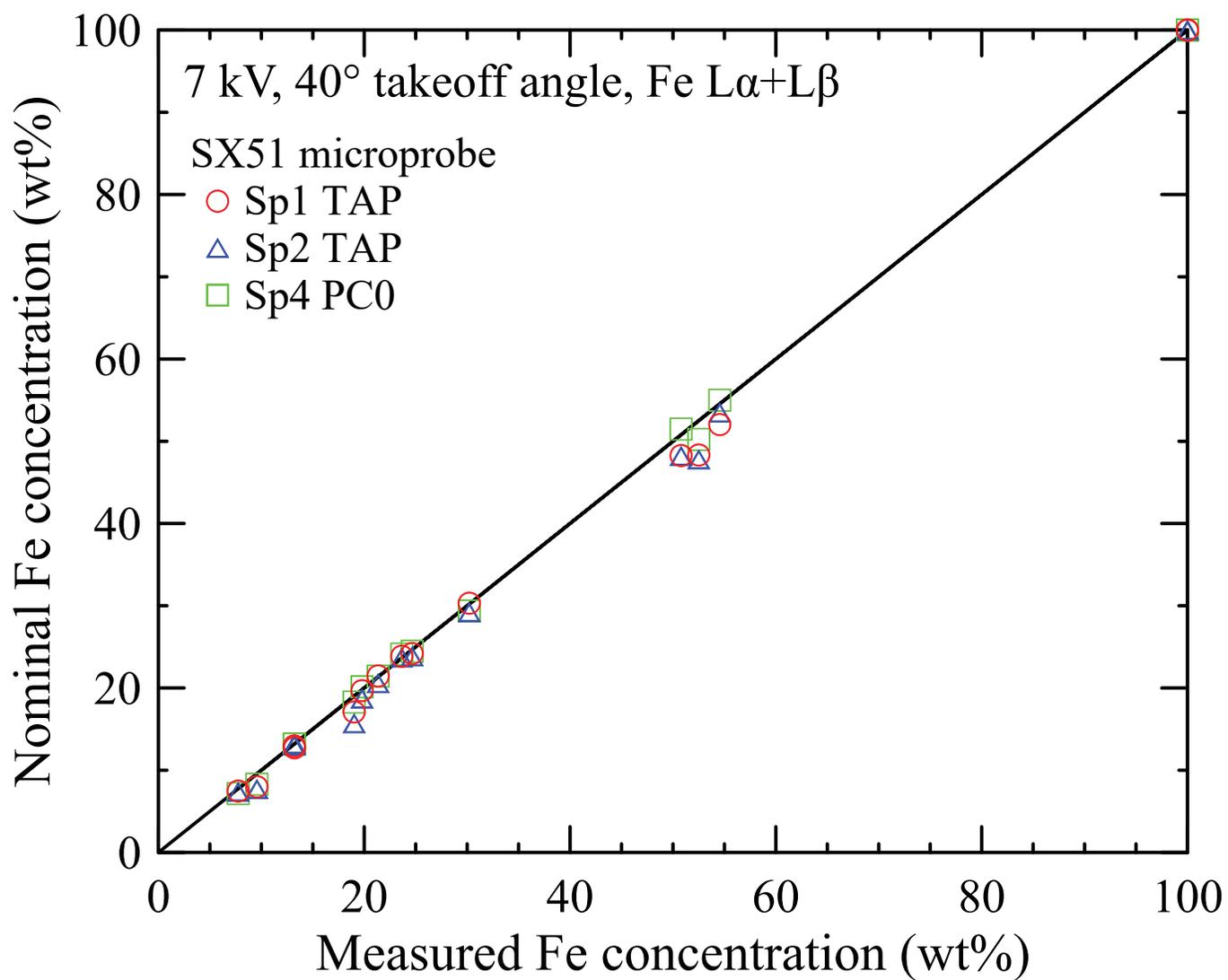


Figure 8

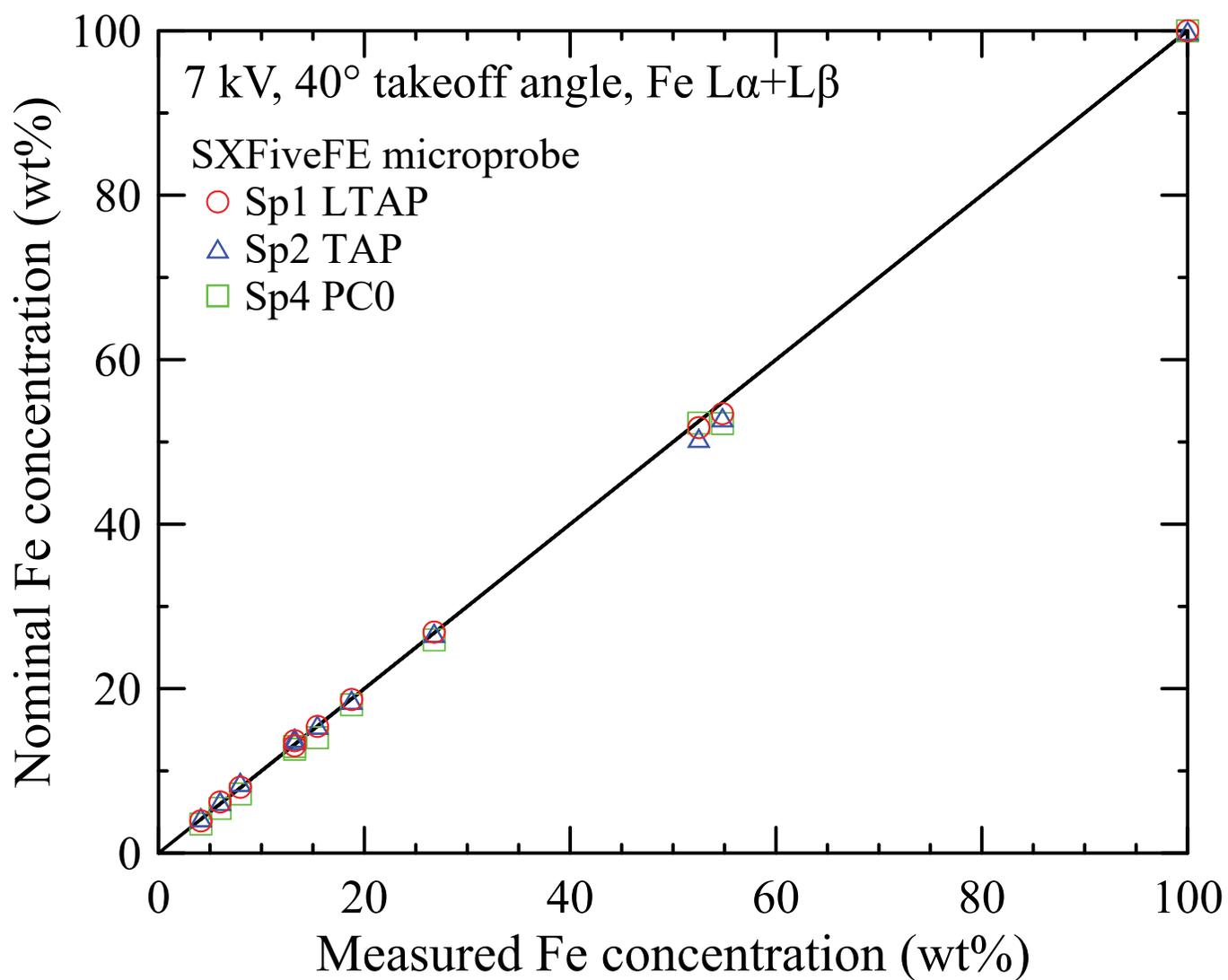


Figure 9

