1 Revision 1

2	Transformation of pyrite to pyrrhotite in the presence of Au-Ag alloys at 500°C					
3	GALINA PALYANOVA ^{1,2*} , KONSTANTIN KOKH ^{1,2,3} , YURII SERYOTKIN ^{1,2}					
4	¹ Sobolev Institute of Geology and Mineralogy, Novosibirsk, Russia					
5	² Novosibirsk State University, Russia					
6	³ Tomsk State University, Russia					
7	*Corresponding author: Galina Palyanova					
8	IGM SB RAS, Koptyuga ave., 3, Novosibirsk 630090, Russia, Tel/Fax: +7 383 3066392, E-mail:					
9	palyan@igm.nsc.ru					
10	Abstract					
11	Dry annealing of Au_xAg_{1-x} alloys (x=0.19, 0.35, 0.56 or of fineness 300,500,700‰) and pyrite					
12	was used to reveal the solubility of Au (Ag) in \mbox{FeS}_2 and study phase equilibria in the \mbox{FeS}_2 -					
13	Au _x Ag _{1-x} system at 500°C. Pyrrhotite, acanthite and uytenbogaardtite and Au-Ag alloys with					
14	increased fineness were established at the contacts of pyrite blocks with Au-Ag plates. The					
15	obtained results evidence the absence of solubility between FeS2 and Au (Ag) at 500°C. The Ag					
16	content in alloys influences the stability of pyrite and contributes to its transformation in					
17	pyrrhotite and sulfidation and ennobling of Au-Ag alloys. Au-Ag sulfides and pyrrhotite may be					
18	present in the sulfide ores of metamorphogene deposits as annealing products of Au-Ag-pyrite-					
19	bearing ores.					
20						
21	Keywords: desulfidation, pyrite, pyrrhotite, visible and "invisible" gold (silver), isomorphism,					
22	thermodiffusion, sulfidation, ennobling of Au-Ag alloys, Au-Ag sulfides					
23						
24	1. Introduction					
25	Pyrite is the most well-known and widespread mineral of the iron sulfides. It is a common					
26	constituent of many igneous, metamorphic and sedimentary types of rocks and of hydrothermal					

27 veins. More important is the fact that pyrite is a collector of gold and silver (Boyle 1979; 1980). 28 Revealing the forms of occurrence of noble metals in iron sulfides is of fundamental and applied 29 importance. Pyrite often contains micro inclusions of native gold, Ag-Au chalcogenides and 30 other minerals of gold and silver that are visible under optical microscope and scanning electron 31 microscope (Zhou et al. 2004; Palyanova et al. 2015; 2016). It has been established so far that 32 "invisible" gold occurs as submicron or nano-sized inclusions or solid solution in the structure of 33 iron sulfides (Vikent'ev 2015 and its reference list). The amount of isomorphous gold 34 incorporated into pyrite lattice covers a wide range of values as reported by some authors 35 (Fleischer 1955; Cook and Chryssoulis 1990; Abraitis et al. 2004; Vaughan 2004; Pal'yanova et 36 al. 2015). Gold and silver concentrations in pyrites range from below one ppm to almost 37 thousand ppm.

38 To determine the probability of incorporation of gold and silver into pyrite, we conducted 39 experiments of solid-phase diffusion (Jin 1981), using natural pure pyrite and synthetic Au-Ag 40 alloys of varying composition. According to this technique, if the plates of two substances A and 41 B are brought into contact and then kept at temperature when diffusion is probable, their 42 composition finally becomes homogeneous. If isomorphism between two components is absent, 43 various compounds stable in the A-B system are formed in the contact zone. This technique is 44 successfully applied to study many binary and ternary systems and construction of the isothermal 45 sections of phase diagrams (Kodentsov et al. 2001). However, this technique has restrictions -46 melting should be avoided. Data from the phase diagram Fe-S (Kullerud and Yoder 1959; 47 Arnold 1962; Waldner and Pelton 2005; Wang and Salveson 2005) evidence that pyrite is 48 unstable at temperatures above 742-745°C and melts incongruently with formation of pyrrhotite 49 and sulfur. At temperatures between the melting point and 325°C, pyrite coexists with pyrrhotite 50 of various compositions Fe_{1-v}S (0.78 \leq y \leq 1) or FeS_x (1 \leq x \leq 1.23). To avoid melting of pyrite, the 51 specified temperature in the experiments was 500°C. Application of this technique allows 52 studying phase equilibria in the FeS2 - AuxAg1-x system. One of the tasks of the investigation was

53	to study the behavior of noble metals in the process of desulfidation of pyrite (Craig andVokes
54	1993; Thomas et al. 2011) and sulfidation of native gold (Pal'yanova et al. 2014), which are
55	typical of natural processes.
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57	2. Experiments and analytical methods
58	2.1. Starting compositions
59	In the experiments we used a large natural pyrite single crystal from the Berezovskoe
60	gold-quartz deposit (Ural, Russia). Microprobe analysis showed that pyrite crystal is
61	homogeneous and does not contain micro impurities. First, a plate ~5-6 mm thick was cut from
62	the crystal. After polishing on 1 μ m diamond paste, the plate was cut into bars with polished area
63	\sim 3x3 mm. Gold-silver alloys of Au _{0.19} Ag _{0.81} , Au _{0.35} Ag _{0.65} and Au _{0.56} Ag _{0.44} composition (gold
64	fineness = 1000·Au/(Au+Ag), by weight, 300, 500 and 700‰, respectively) synthesized from a
65	stoichiometric mixture of pure metals were rolled out to the thickness of ~200 micron and cut
66	into plates measuring 3x3 mm. Then metal sheets were placed between polished surfaces of the
67	pyrite bars, and the resulting column was sealed under 10 ⁻³ torr in the quartz ampoule. The
68	samples were slowly heated to 500°C in the isothermal zone of the furnace and kept at this
69	temperature for 7 days. After annealing, the ampoule was cooled to room temperature in the
70	switched off furnace.
71	
72	2.2. Analytical techniques
73	Optical microscopy, scanning electron microscopy (SEM), electron microprobe analysis
74	(EPMA) and X-ray powder diffraction methods were applied to study the samples. A polished
75	section was prepared from the synthesized phases for microscopy analyses. Studies on the
76	chemical composition of the synthesized substances were carried out using MIRA 3 LMU SEM
77	(TESCAN Ltd.) combined with the microanalysis system INCA Energy 450+ on the basis of the

high sensitive silicon drift detector XMax-80, and WDS INCA Wave 500 (Oxford Instruments

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79 Ltd.). The analyses were conducted at 20 kV accelerating voltage, 1.5 nA probe current. Most 80 analyses of Au-Ag sulfides were performed using SEM-EDS at 15–20 s live acquisition time of 81 spectrum. Acquisition of spectra was performed in the raster mode with the scanning area from $0.5 \times 0.5 \ \mu\text{m}^2$ for fine phases, and to $2 \times 2 \ \mu\text{m}^2$ for larger phases with a slightly defocused 82 83 electron beam. While a bulk composition of decay structures was obtained with the scanning area from 5×5 μ m² to 10 × 10 μ m². The analyses were made with a slightly defocused electron 84 85 beam, to reduce the destructive effects of the electron beam on unstable Au-Ag sulfides. For 86 analysis we used the characteristic X-ray S K-series and L-series of Ag and Au. Under these 87 conditions the random error of measurement caused by the counting statistic for Au-Ag sulfide, 88 corresponding to uytenbogaardtite was 0.17, 0.37, and 0.98 wt.% for S, Ag, and Au, 89 respectively. Detailed measurement techniques have been worked out for the natural Au-Ag 90 sulfides and described in (Pal'yanova et al. 2014). Pure silver and gold, PbS and CuFeS₂ were 91 used as standards for Ag, Au, S, and Fe, respectively.

X-ray powder diffraction study of the synthesized phases was performed on a Stoe IPDS2T diffractometer (MoKα radiation, graphite monochromator) using Gandolfi mode. Twodimensional X-ray patterns were radially integrated using the XArea software package. The
diffraction profiles were treated by using the WinXPow (Stoe) program packages. For the phase
analysis, the database of PDF-4 Minerals (The Powder Diffraction File PDF-4 +, 2006) was
used.

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3. Results

The data on solid phase products of experiments are given in Table 1. The reaction zones between pyrite blocks and Au-Ag alloys contained pyrrhotite, acanthite- and uytenbogaardtite phases and Au-Ag alloys of fineness higher than the initial fineness, but lower than 830‰ (Figs.1, 2). It was established that pyrrhotite in all three zones had an identical and stable composition very close to Fe₇S₈. Analysis of Au-Ag alloys shows up to 1.6 weight % of sulfur, which may be explained by micro inclusions of Au-Ag sulfides. The fineness of alloys was calculated without account of sulfur. Acanthite and uytenbogaardtite form the structures of solid solution decay. SEM photos made at high magnification (Fig. 3a-c) show two phases of Au-Ag sulfides well discriminated by color - acanthite (light grey) and uytenbogaardtite (grey). It is supposed that this aggregate reflects the possible composition of the Au-A sulfide solid solution stable at 500°C.

The amount of acanthite phase prevails in all experiments. According to EPM analysis, the mole ratios of metals to sulfur (Ag+Au)/S in the acanthite and uytenbogaardtite phases vary from 1.5 to 1.6, which is considerably lower compared to their ideal compositions. This may be described by the visually observed partial decomposition of the phases under ion beam. The features of phases and chemical compositions of each reaction zone are described below:

116 <u>Pyrite + Ag-Au alloy (300%):</u> In the reaction zone with initial low-fineness alloy we 117 established alloys with the fineness from 830 near the pyrite to 740% in the middle part of the 118 alloy plate (Figs.1a, 2a, 4a, Table 1). Uytenbogaardtite forms parallel thin veinlets (less than 1-3 119 micron wide) in acanthite (Fig. 3a). The maximal content of gold reaches 29.4 wt.% in 120 uytenbogaardtite (Ag_{2.98}Au_{0.84}S₂). Acanthite was analyzed as Ag_{>1.61-1.54}S. The possible bulk 121 composition of the Au-Ag sulfide solid solution existing at 500°C corresponds to the formula 122 Ag_{1.60}Au_{0.26}S.

123 **Pyrite + Ag-Au alloy (500‰):** In the reaction zone with the initial alloyof medium 124 fineness we have established alloys of fineness from 520 to 830‰ (Fig.1b,2b, Table 1).In 125 contrast to previous sample, the fineness of alloy has varied more slightly remaining almost 126 unchanged in the center (Fig. 4b). Gold content does not exceed 8 wt.% in Au-Ag sulfides. Au-127 Ag sulfides are presented by two phases (Fig. 3b) – acanthite (Ag_{1.60}Au_{0.05}S) and 128 uytenbogaardtite (Ag_{3.26}Au_{0.50}S). The possible composition of Au-Ag sulfide solid solution 129 stable at 500°C is equal to Ag_{1.62}Au_{0.06}S (Table 1).

130	<u>Pyrite + Ag-Au alloy (700%)</u> : The alloy of a high-fineness appeared to be most stable.
131	The reaction zone in this experiment (Figs.1c, 2c) is narrower than those with alloys of fineness
132	300 (Figs.1a, 2a) and 500‰ (Figs.1b, 2b). Purely unreacted areas of the alloy were found in the
133	central parts. The maximum fineness of the reacted alloy, again, does not exceed 830‰. The
134	fineness of alloys insignificantly increased from the center of the Au-Ag plate toward the contact
135	with pyrite (Fig.2c, 4c). In Au-Ag sulfides, gold concentration varies from 1.1 to 8.2 wt.%. Two
136	phases of Au-Ag sulfides were found - acanthite $(Ag_{1.50}Au_{0.01}S)$ and uytenbogaardtite
137	$(Ag_{3.12}Au_{0.17}S_2)$. The possible bulk composition of the Au-Ag sulfide stable at 500°C is equal to
138	Ag _{1.55} Au _{0.03} S (Table 1).

139 Figure 4 shows the variations of Fe, S, Au and Ag concentrations along the reaction 140 zones and new phases found between pyrite and Au-Ag alloys in each experiment. The same 141 pattern of variations in Fe and S concentrations was established in all samples. The concentration 142 of sulfur decreases in transition from pyrite to pyrrhotite and further to Au-Ag sulfides. Finally, 143 its content becomes almost zero in Au-Ag alloys. Iron has the same behavior; its concentration 144 falls to zero in Au-Ag alloys and Au-Ag sulfides. The alloy plates have considerable variation of 145 Au/Ag ratio and the most constant composition was found in the sample with initial 300 ‰ 146 fineness. A similar pattern of noble metals redistribution was found in each experiment (Fig.4a-147 c). Au content close to the contact with pyrite is maximal and appears to be higher than that in 148 the initial alloy. While silver concentration is lower than in initial alloy and it gradually increases 149 towards the center of alloy plate.

The estimations of the composition of sulfide solid solution at 500°C showed that the maximum content of Au belongs to the sample with 300‰ plate. Impurities of noble metals were not found in pyrite and pyrrhotite or their content was lower than the detection limit of EPMA.

Figure 5 demonstrates redistribution of elements throughout the reaction zone formed at the contact of the 500‰-fineness alloy and pyrite. Compared to gold (Fig. 5b), the silver (Fig. 5a) is more intensively transferred from Au-Ag alloys to react with sulfur, which appeared as a result of pyrite desulfidation. The final products of reaction at 500°C are Au-Ag sulfide solid solution, which decomposes at room temperature, and pyrrhotite Fe_7S_8 substituting pyrite (Fig. 5c).

159 X-ray powder diffraction results show that pyrite, pyrrhotite, acanthite, uytenbogaardtite, 160 and Au-Ag alloys are present in each reaction zone (Fig. 6). In all samples the peaks intensities 161 of uytenbogaardtite phase are considerably lower than those of acanthite phase, which is 162 confirmed by EPMA analyses (Fig.3a-c).

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4. Discussion

165 Data from Lambert et al. (1998) evidence that thermal decomposition of pyrite in the 166 temperature range of 347-700°C in vacuum proceeds with the formation of pyrrhotite and a gas 167 phase that mainly consists of S_2 :

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$$\operatorname{FeS}_2 = \operatorname{FeS}_x + 0.5(2-x)S_2(g) \ 1 \le x \le 1.23$$
 (1),

And pyrrhotite composition is determined by the equation: $x=1.45 \cdot 10^{-4} \cdot T(K)+1.0354$. The composition of pyrrhotite calculated by this equation is 1.147, which is in good agreement with the data of microprobe analysis of pyrrhotite from the reaction zones (Fe₇S₈~FeS_{1.14}).

According to data of electrum-tarnish method (Barton and Toulmin 1964), at 500°C in the presence of pyrite-pyrrhotite buffer the alloys of fineness lower 780‰ must be sulfidated and become black. In our experiments all three alloys have turned black due to sulfidation which agrees with the previous data. In addition, we have found newly formed uytenbogaardtite and Au-enriched noble alloys. Francis (1971) investigated the kinetics and mechanism of electrum tarnish by sulfur. One of his results was a decrease of silver in Au-Ag alloys put in contact with silver sulfide.

179 Since pyrite blocks and Au-Ag plates were placed into one ampoule, the value of sulfur 180 pressure was identical for all samples and was mainly determined by the pyrite-pyrrhotite buffer 181 at 500°C, and probably by some average activity of gold and silver in alloy plates.

Pyrite desulfidation is accompanied by a sulfidation reaction of Au-Ag alloys. According to the solid state products found in the reaction zones, the following quazi-reaction is assumed to take place between pyrite and Au-Ag alloys (in general mode):

 $185 \qquad 7 FeS_2 + aAu_xAg_{1-x} \rightarrow Fe_7S_8 + 6Ag_{2-y}Au_yS + cAu_zAg_{1-z} \ (0 < x < 1, \ 0 < y < 1.1, \ x < z < 1, \ a > 12, \ c > 0) \ (2).$

186 The ternary Ag_{2-v}Au_vS sulfides lie from Ag₂S to slightly beyond AgAuS (Barton 1980). From eq. 187 (2) it is possible to estimate the compositions of Au-Ag sulfide solid solution. Table 1 contains 188 the calculated variations in the solid solution according to the measured range of Au-Ag alloys in 189 each sample. It may be concluded that the sample with 300% alloy is mostly close to the 190 equilibrium since the EPMA data of Au-Ag sulfide solid solution decay structures have shown 191 the highest content of gold. Also, the fineness of resulting alloy has the shortest range 740-830 192 ‰ compared to 510-830 and 700-830 ‰ intervals found in the experiments with 500 and 700 ‰ 193 initial alloys, respectively.

194 Au-Ag sulfide solid solution is unstable at room temperature and therefore it decomposes 195 to form a mixture of acanthite and uytenbogaardtite or uytenbogaardtite and petrovskaite, 196 according to $Ag_2S - Au_2S$ phase diagram (Folmer et al. 1976; Barton 1980; Osadchii and Rappo 197 2004; Palyanova et al. 2011). When studying the system Fe-Au-S, it was impossible to 198 synthesize Au₂S by a similar reaction with gold even at high temperatures and longer period of 199 time (Barton and Toulmin 1964; Toulmin and Barton 1964). In the system Fe-Ag-Au-S we 200 obtained Ag-Au sulfides of various compositions through melt crystallization: Ag₂S, Ag₃AuS₂, 201 AgAuS and solid solutions (Ag,Au)₂S together with pyrite and pyrrhotite (Palyanova et al. 202 2012).

The sulfidation reactions of native gold with participation of S_2 gas were considered in a few papers (Barton et al. 1978; Barton 1980; Gurevich et al. 2011; Palyanova et al. 2014). These reactions may provide one or two phases of Au-Ag sulfides and ennobled alloys up to pure gold (Palyanova et al. 2014). The results of this work also evidence that sulfidation of Au-Ag alloys proceeds through a quazi-equilibria resulting in the formation of alloy with a higher finenessaccording to reaction (2).

The pyrite, close to or at a distance from the reaction zone, and the newly formed pyrrhotite contain no traces of gold and silver. It is worth noting that pyrite which was not at the contact with Au-Ag plates did not undergo any changes. These data suggest that gold and silver do not dissolve in pyrite and are not incorporated isomorphously into its structure.

213 It was established before that pyrite stability is controlled partly by temperature and 214 pressure, and partly by the amount of H_2O (Tomkins 2010). Our results suggest that in a dry 215 system the presence of silver in the initial alloys seems to promote the reactions of desulfidation 216 of pyrite and sulfidation of Ag-Au alloys. Interestingly that the lower the fineness of initial 217 alloys, the higher is the rate of desulfidation reaction of pyrite and parallel sulfidation reaction of 218 Au-Ag alloys. In natural processes, pyrite containing micro inclusions of native gold on heating 219 will react with them to form pyrrhotite Fe₇S₈ and Au-Ag sulfides (acanthite, uytenbogaardtite 220 and petrovskaite) and higher fineness Au-Ag alloys. The presence of native gold inclusions, 221 especially low fineness, in pyrite will promote pyrrhotite formation.

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5. Implications

224 A great number of gold deposits are characterized by the presence of visible inclusions of 225 native gold in pyrite and in the intergrain space of pyrite (Zhou et al. 2004). We predict the 226 presence of Au-Ag sulfides with pyrrhotite for metamorphogene deposits with native silver, 227 kustelite, electrum and pyrite. Au-rich native gold is stable and less disposed to sulfidation in 228 comparison to the Ag-rich alloys. Sulfidation reactions of native gold with the appearance of Au-229 Ag sulfides - acanthite, uytenbogaardtite, petrovskaite, or their mixtures (such as acanthite with 230 uytenbogaardtite or uytenbogaardtite with petrovskaite) are typical of some gold deposits 231 (Palyanova et al. 2014; 2016). Au-Ag sulfides in association with pyrite and Fe-sphalerite were 232 found in several mines: Konechnoe Au-quartz occurrence (Taimyr, Russia) (Proskurnin et al.

2011); Au–Ag deposits - Broken Hills adularia-sericite (Hauraki Goldfield, New Zealand)
(Cocker et al. 2012) and Dzhulietta (northeastern Russia) (Palyanova et al. 2016). The number
of deposits with uytenbogaardtite with petrovskaiteis is increasing every year
(http://www.mindat.org/min-4127.html).

Along with a hypergeneous origin and crystallization from hydrothermal solutions, volcanic gases or sulfide melts (Cocker et al. 2012; Palyanova et al. 2011; 2012; Savva et al. 2012), these Au-Ag sulfides could be formed due to sulfidation of Au-Ag alloys in metamorphogene processes. According to the relationship between the fineness of alloy and the rate of pyrite/alloy reaction, the amount of resulting acanthite should prevail that of uytenbogaardtite and petrovskaite.

In the annealing products of Au-Ag-pyrite-bearing ores the presence of Au-Ag sulfides and pyrrhotite is also probable. The higher mobility of silver compared to gold during thermodiffusion at the contact of Au-Ag alloys with pyrite is one of the probable mechanisms of the increase in gold fineness and genesis of Au-Ag sulfides in nature. The presence of finegrained micro inclusions of Au-Ag sulfides, which are hard to diagnose in pyrite-bearing ores, can be one of the reasons for the low extracting ability of noble metals.

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340 Figure captions

341 Figure 1. Photo (in reflected light) of polished sections: phases in the reaction zone formed at

the contact of pyrite and Au-Ag alloys of fineness 300 (a), 500 (b) and 700 ‰ (c). Symbols of

- 343 the phases: Py pyrite, Po pyrrhotite, Ac acanthite, Uy uytenbogaardtite, N_{Au} fineness of
- Au-Ag alloys, ‰.
- Figure 2. SEM photo of phases in the reaction zone formed at the contact of pyrite and Au-Ag alloys of fineness 300 (a), 500 (b) and 700 ‰ (c).

347 Figure 3. SEM photo of Au-Ag sulfides (acanthite and uytenbogaardtite phases) formed at the

- 348 contact of pyrite and Au-Ag alloys of fineness 300 (a), 500 (b) and 700 ‰ (c) as well as their
- 349 relationships and compositions.
- 350 Figure 4. Cross-section showing the content of elements (in wt.%) and phases along the
- ³⁵¹ "reaction zones" between pyrite and Au-Ag alloys of fineness 300 (a), 500 (b) and 700 ‰(c).

352 Figure 5. Distribution of elements Ag (a), Au (b), Fe (c) and S (d) in characteristic radiations

- 353 (AgLa1, AuMa1, FeKa1, SKa1, respectively) over the scanning area of reaction zone formed at
- the contact of pyrite and alloy of fineness 500‰.
- 355 Figure 6. X-ray powder diffraction pattern of sample with 700‰ initial alloy. Vertical lines
- under graph represents the peaks position of (from top to bottom): experimental pattern, gold,
- 357 uytenbogaardtite Ag_3AuS_2 , pyrite FeS_2 , pyrrhotite Fe_7S_8 and acanthite Ag_2S .

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Table 1. Initial fineness (N_{Au}) and compositions of Au-Ag alloys and compositions of new phases formed at the contact Au-Ag alloys and pyrite at 500°C.

N⁰	Initial Au-		Compositions of new phases			
	Ag alloys (N _{Au})	Au-Ag alloys (N _{Au} ‰)	Au-Ag sulfides 25°C	Au-Ag sulfide ss 500°C ¹	Au-Ag sulfide ss (reaction 2) ²	Iron sulfide
1	Au _{0.19} Ag _{0.81} (300)	$\begin{array}{l} Au_{0.61}Ag_{0.39}(740)\\ Au_{0.72}Ag_{0.28}(830) \end{array}$	Ac (Ag _{>1.54-1.61} S) Uy (Ag _{2.98} Au _{0.84} S ₂)	Ag _{1.60} Au _{0.26} S	Ag _{1.69} Au _{0.31} S Ag _{1.71} Au _{0.29} S	Fe _{0.875} S
2	Au _{0.35} Ag _{0.65} (500)	Au _{0.36} Ag _{0.64} (510) Au _{0.73} Ag _{0.27} (830)	Ac (Ag _{1.60} Au _{0.05} S) Uy (Ag _{3.26} Au _{0.50} S ₂)	Ag _{1.62} Au _{0.06} S	Ag _{1.30} Au _{0.70} S Ag _{1.36} Au _{0.64} S	Fe _{0.875} S
3	Au _{0.56} Ag _{0.44} (700)	Au _{0.56} Ag _{0.44} (700) Au _{0.73} Ag _{0.27} (830)	Ac (Ag _{1.50} Au _{0.01} S) Uy (Ag _{3.12} Au _{0.17} S ₂)	Ag _{1.55} Au _{0.03} S	- Ag _{1.28} Au _{0.72} S	Fe _{0.875} S

¹ compositions of acanthite-uytenbogaardtite mixture, obtained with the scanning extended area with a slightly defocused electron beam at EPMA;

² calculated compositions of the solid sulfide solutions on reaction 2 for a=13 and c=1 according to the measured range of Au-Ag alloys in each sample (column 3 left)









30µm



30µm



30µm

Figure.4







Figure 5

