- 1 Type Revision 2
- 2 Mass transfer associated with chloritization in the hydrothermal alteration process of granitic
- 3 pluton.
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ABSTRACT

15This study, along with our previous studies (Yuguchi et al., 2015; 2019A), reveals the hydrothermal alteration processes in a pluton, with a focus on the mass transfer between 16 minerals and hydrothermal fluid. It also depicts the sequential variations in fluid chemistry 1718 as alteration progresses. Hydrothermal alteration of the Toki granite in Tono, Japan-the study area of this research—progressed through the successive processes of chloritization, 19plagioclase alteration, and precipitation of a carbonate mineral [biotite chloritization 2021described by Yuguchi et al. (2015) and plagioclase alteration by Yuguchi et al. (2019A)]. This 22paper describes the alteration process of hornblende chloritization, K-feldspar chloritization, and the formation of fracture-filling chlorite through petrography and mineral chemistry. A 23set of singular value decomposition analyses was conducted to obtain reaction equations for 24the chloritization processes, which facilitates the quantitative assessment of mass transfer 25between the reactant and product minerals, and the inflow and outflow of components 26through the hydrothermal fluid. Hornblende chloritization is accompanied by mass transfer 27with an inflow of Al³⁺, Fe²⁺, Mn²⁺, and Mg²⁺ and an outflow of Ca²⁺, K⁺, Na⁺, and H⁺. Mass 28transfer of K-feldspar chloritization is essentially characterized by an inflow of Al³⁺, Fe²⁺, 29and Mg²⁺ and an outflow of H₄SiO₄, K⁺, and H⁺ into the hydrothermal fluid. Several types 30 31of chloritization reactions (including biotite chloritization) can be characterized by their reaction with the inflow of Al³⁺, Fe²⁺, Mn²⁺, and Mg²⁺ and the outflow of H₄SiO₄, Ca²⁺, K⁺, 32and F⁻. 33

The age and thermal conditions of hornblende chloritization (64–54 Ma and 330–190°C), K-feldspar chloritization (68–53 Ma and 350–210°C), and precipitation of fracture-filling

36	chlorite (66 and 63 Ma, 340 and 320°C) are overlapped with those of biotite chloritization
37	(68-51 Ma and 350-180°C). The reactions of chloritization (this study and Yuguchi et al.,
38	2015) and plagioclase alteration (Yuguchi et al., 2019A) represent the sequential variations
39	in fluid chemistry at temporal conditions from 68 Ma to 51 Ma as the temperature decreased
40	from 350°C to 180°C. As the alteration proceeds, the concentrations of aluminum, iron,
41	manganese, and magnesium ions in the hydrothermal fluid decrease gradually, and those of
42	calcium, hydrogen, and fluorine ions increase gradually.
43	Hornblende chloritization associates with formation of magnetite and ilmenite. The
44	thermal conditions of the hydrothermal fluid yielding the formation of magnetite and ilmenite
45	can be interpreted by the chemical characteristics of chlorite around their associated minerals.
46	The formation temperature of magnetite was higher than that of ilmenite, implying a decrease
47	in oxygen fugacity in the hydrothermal fluid with the decrease in temperature from 280-
48	310°C to 220–250°C.
49	Keywords: Hydrothermal alteration; chloritization; dissolution and precipitation; mass
50	transfer; singular value decomposition (SVD) analysis.

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INTRODUCTION

53This study focuses on 1) the nature of the chloritization reaction and mass transfer due to hydrothermal alteration in a granitic pluton, based on petrography and mineral chemistry, 2) 54the physical conditions, including timing and temperature of alteration, and 3) the evolution 55of fluid chemistry as the alteration progresses, with the Toki granite in Tono district, central 56Japan, as an example. The degree and extent of hydrothermal alteration within a granitic body 57have a significant effect on the subsequent weathering of the granitic rock. It also influences 5859the chemical characteristics of the palaeogroundwater and present-day groundwater due to water-rock interactions. Predicting geochemical behavior, evolution, and water-rock 60 interaction is important to the safety assessment for long-term geological disposal of nuclear 61waste and underground storage of oil, natural gas, and hydrogen (e.g. Carpenter et al., 2017). 62 63 For example, it allows us to predict whether oxidative fluid (groundwater) will cause the 64 corrosion of artificial metal objects in the facilities (Yuguchi et al., 2019A).

The hydrothermal alteration of granitic rock is constrained mainly by the dissolution– precipitation processes during the penetration of hydrothermal fluid along the microcracks (Nishimoto and Yoshida, 2010; Yuguchi et al., 2015). The alteration is also influenced by the mass transfer of chemical components due to rock–matrix diffusion and through the micropore network (Alexander et al., 2009; Neretnieks, 2017; Yuguchi et al., 2019A).

The hydrothermal alteration of the Toki granite progresses through the following successive processes: 1) chloritization, 2) plagioclase alteration consisting of albitization, Kfeldspathization, illitization, epidotization, smectitization, and formation of fluorite, and 3) precipitation of carbonate mineral (Nishimoto et al., 2008). Four processes occur during Toki

granite chloritization: biotite chloritization (Yuguchi et al., 2015), hornblende chloritization, 7475K-feldspar chloritization, and fracture-filling chlorite formation (see petrography). Chlorites 76 of hydrothermal origin in granitic rocks hold records of the hydrothermal fluid chemical 77characteristics (Yuguchi et al., 2015). This study describes the petrography and chemistry of 78the hornblende chloritization, K-feldspar chloritization, and fracture-filling chlorite precipitation, which enable us to further discuss the nature of alteration reactions and mass 79transfer due to hydrothermal fluid advection in granitic pluton, and the alteration 80 81 temperatures leading to chloritization. Furthermore, a combination of this study and Yuguchi 82 et al. (2015) provides a comprehensive characterization of the mass transfer of the overall chloritization and the sequential variation in fluid chemistry in the cooling pluton. 83

Plagioclase alteration is closely related to chloritization in the Toki granite (Yuguchi et al., 2019A). The mass transfer and physical conditions (age and temperature) of plagioclase alteration in the Toki granite have already been reported by Yuguchi et al. (2019A). Mass transfer through the overall chloritization process and the plagioclase alteration process provides significant clues regarding the nature of the sequential and long-term variations in fluid chemistry in a granitic pluton across a wide temperature range during sub-solidus cooling.

The Toki granite has two 500-m long vertical shafts (see Sampling and Analytical Procedures) that enables us to extract deep drill core samples from within the pluton. These samples have escaped weathering, and thus are suitable for the study of chloritization. The time-temperature (t-T) path of the sampling site, obtained by Yuguchi et al. (2019B), is also applicable to the study and can simultaneously yield both the age and temperature of the

96	secondary minerals (Yuguchi et al., 2019B). The chemical composition of the chlorite reveals
97	the formation temperature through a chlorite geothermometer (e.g., empirical thermometer
98	of Yoneda and Maeda, 2008), and subsequently, this formation temperature provides the
99	corresponding age through examination of the $t-T$ path. Therefore, both the age and
100	temperature of the chloritization can be determined, enabling us to discuss the sequential
101	variations in the fluid chemistry.

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THE TOKI GRANITE 103 104 In the inner zone (northern side of the Median Tectonic Line) of the Southwest Japan Arc, the late Cretaceous granitic rocks are widely distributed in parallel, east-west oriented Ryoke, 105Sanyo, and San-in Belts (Ishihara, 2003). The Toki granite in the Tono district of central 106 107 Japan is one of the Late Cretaceous plutonic bodies of the Sanyo Belt (Fig. 1A: Ishihara and Chappell, 2007). The Toki granite is a stock of about 14×12 km² (Ishihara and Suzuki, 1969) 108 109 that intrudes into the Jurassic sedimentary rocks of the Kamiaso unit in Mino Terrane (Sano 110 et al., 1992), as well as the Late Cretaceous Nohi rhyolite (Sonehara and Harayama, 2007) (Fig. 1B). The Toki granite is overlain unconformably by the Miocene Mizunami Group and 111 the Mio-Pleistocene Tokai Group (Itoigawa, 1974; 1980; Todo Collaborative Research Group, 1121999). 113114 The Toki granite has a whole-rock Rb–Sr isochron age of 72.3 ± 3.9 Ma (Shibata and Ishihara, 1979), a monazite chemical Th-U-total Pb isochron (CHIME) age of 68.3 ± 1.8 Ma 115116 (Suzuki and Adachi, 1998), zircon U–Pb ages of 74.7 ± 4.2 to 70.4 ± 1.7 Ma (Yuguchi et al., 2016), a hornblende K–Ar age of 74.3 ± 3.7 Ma (Yuguchi et al., 2011A), biotite K–Ar ages 117of 78.5 ± 3.9 to 59.7 ± 1.5 Ma (N = 33: Yuguchi et al., 2011A), zircon fission-track (ZFT) 118 ages of 75.6 ± 3.3 to 52.8 ± 2.6 Ma (N = 44: Yuguchi et al., 2011A), and apatite fission-track 119 (AFT) ages ranging from 52.1 ± 2.8 to 37.1 ± 3.6 Ma (N = 33: Yuguchi et al., 2017). Based 120121 on the phase relationships, Yamasaki and Umeda (2012) estimated that the emplacement depth of granitic magma was about 5–7 km below the surface. 122A series of studies by the authors describes the formation history of the Toki granitic 123

124 pluton from intrusion through emplacement to cooling (Yuguchi et al., 2010; 2011A; 2011B;

- 125 2011C; 2013; 2015; 2016; 2017; 2019B). The Toki granite, a zoned pluton, has three rock
- 126 facies grading from muscovite-biotite granite (MBG) at the margin through hornblende-
- 127 biotite granite (HBG) to biotite granite (BG) in the interior (Fig. 1C). The geology and
- 128 petrography of the Toki granite were described in detail in Yuguchi et al., (2010, 2011B;
- 129 2011C). A description of the hydrothermal alteration in the Toki granite was given in
- 130 Nishimoto et al. (2008), Nishimoto and Yoshida (2010), Ishibashi et al. (2014), Yuguchi et al.
- 131 (2015), Ishibashi et al. (2016), and Yuguchi et al. (2019A).
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133 SAMPLING AND ANALYTICAL PROCEDURES

134The Mizunami Underground Research Laboratory, which consists of two vertical shafts (the 135main and ventilation shafts), is located on the sedimentary Mizunami Group, which unconformably overlies the Toki granite (Fig. 1B, D, and E). The main and ventilation shafts 136137are 500-m deep, ranging from an altitude of 201 masl (meters above sea level) (ground level) to an altitude of -299 masl (shaft bottom) (Fig. 1E). The unconformity between the Mizunami 138139Group and the Toki granite is intersected by the shafts at a depth of about 170 m. This study 140 employed borehole 06MI03 (vertical and 336-m long). The borehole 06MI03 was drilled from a depth of 191 m in the ventilation shaft before continuing the excavation below 191 m 141 142(Fig. 1E). Yuguchi et al. (2015) and Yuguchi et al. (2019A) describe the petrography and mineral chemistry of biotite chloritization and plagioclase alteration, respectively, in rock 143samples collected from the rock mass at a depth of approximately 500 m (-299 masl) in the 144 ventilation shaft (Fig. 1E). This study employed the same samples originating from the 145deepest section of borehole 06MI03 in the depth range of -274 to -314 masl (9 samples spaced 1461475 m apart) (Fig. 1E). This restricted sampling interval provides rock samples of the same 148temperature and pressure history in the sub-solidus cooling process of the Toki granite.

The petrographical data in this study were obtained from two-dimensional thin sections. The thin sections were prepared carefully in order to prevent the detachment of minerals. Backscattered electron (BSE) images and chemical maps were generated using a JEOL IT100A scanning electron microscope with an energy-dispersive X-ray spectrometer (EDS), at Yamagata University, operating at an accelerating voltage of 15 kV and a beam current of 1.5 nA. Mineral compositions were analyzed using an electron microprobe analyzer (JEOL

155	JXA-8900) with a wavelength-dispersive X-ray spectrometer (WDS), at Yamagata
156	University. The analytical conditions required by the quantitative analysis were an
157	acceleration voltage of 15 kV, a beam current of 20 nA, a beam diameter of 3 $\mu m,$ and the
158	ZAF data correction method. The area (pixel area) of the minerals and microvoids (and
159	microcracks) were determined using Photoshop® image processing software. Details of the
160	analysis procedure are described in Appendix A.

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PETROGRAPHY

163 Hornblende chloritization

Hornblende chloritization represents chlorite partially replacing hornblende, as shown in Fig. 164 2. The distributions of hornblende and chlorite in the altered grain are shown by elemental 165166 silicon and calcium maps in Fig. S1. Hornblende exhibits composition from ferroedenite to ferropargasite (Table S1). Chloritization proceeds from the rim to the core in hornblende 167 along its cleavage, and the micrometer-scale voids (hereinafter referred to as 'microvoid') 168 169occur between reactant hornblende and product chlorite (Fig. 2A-3 and A-4). Such microvoids and deformation texture of hornblende indicate the decrease in volume from the 170reactant to the product in the chloritization reaction. Biotite chloritization, however, does not 171exhibit microvoids between the reactant biotite and the product chlorite, in the sample with 172occurrences of hornblende chloritization and biotite chloritization (e.g., Fig. 6 of Yuguchi et 173al., 2015). In thin section, the difference in microvoid frequency between the hornblende and 174biotite chloritizations indicates that microvoid production is not attributed to mineral 175176 detachment during thin-section preparation. In the hornblende chloritization, the microvoids 177contain small isolated fragments of hornblende. The surfaces of small fragments are flat and smooth (refer to Fig. S2). If the fragment was caused by hornblende detachment due to 178179polishing during preparation, the surfaces would not necessarily be flat and smooth. This is 180 also an evidence that the hornblende fragments were not caused by the detachment during 181 preparation. The chlorite composition ranges from 5.40–6.16 atoms per formula unit (apfu) 182in Si (mean: 5.64 apfu, N = 58), with an almost constant Fe / (Fe + Mg) of 0.71–0.79. Chlorite 183 is associated with minerals such as titanite, epidote, albite, K-feldspar, ilmenite, magnetite,

- 184 quartz, fluorite, and calcite, which are all products of chloritization. Hornblende
- 185 chloritization is further subdivided into the following five subtypes by the assemblage of
- 186 product minerals (Table 1; Figs. 2, S2, S3, and S4):
- 187 Sample No. 3-2-9: chlorite, albite, K-feldspar, illite, and magnetite products (Fig. 2 and S1)
- 188 Sample No. 3-6: chlorite, titanite, epidote, quartz, and calcite products (Fig. S2)
- 189 Sample No. 7-8: chlorite, titanite, and albite products (Fig. 2)
- 190 Sample No. 10-1: chlorite, titanite, and quartz products (Fig. S3)
- 191 Sample No. 10-4: chlorite, titanite, epidote, fluorite, quartz, and calcite products (Fig. S4)
- 192 Titanite—identified by elemental titanium mapping—occurs as lenticular or bead-like 193 grains, veinlets (>10 μ m width: Fig. S2), and irregular grains (>5 μ m across: Figs. S3 and
- 194 S4) inside the chlorite. Similarly, epidote occurs as lenticular and bead-like grains (>5 μ m
- 195 wide: sample No. 3–6 of Fig. S2) and rounded grains (>100 μ m across: sample No. 10–4 of
- Fig. S4). Albite occurs as rounded grains and K-feldspar occurs as lenticular, bead-like, and irregular grains (Fig. 2). Ilmenite (>25 μ m wide) occurs as lenticular and bead-like grains in
- 198 chlorite, and its elongations are oriented parallel to the hornblende cleavage (Fig. 2A-3).
- 199 Rounded magnetite (sizes of up to 20 μm) occurs in chlorite (Fig. 2A-4). Magma-origin
- 200 plagioclase has compositions ranging from Ab_{70} to Ab_{82} (Yuguchi et al., 2010). Hydrothermal 201 albite in hornblende chloritization has a composition with > Ab_{90} (Table S1), which is
- consistent with hydrothermal albite accompanying plagioclase alteration (> Ab₉₀: Yuguchi et
 al., 2019A). The chemical compositions are not substantially different between hydrothermal
 K-feldspar and ilmenite (Table S1) and magma-origin K-feldspar and ilmenite (Tables 3 and
- 4 of Yuguchi et al., 2010). Although the chemistries are the same, whether they have

hydrothermal or magmatic origin can be identified by their petrographical occurrences; 206 207 hydrothermal albite, K-feldspar, and ilmenite occur at the boundary between hornblende and 208chlorite or occur as inclusions within chlorite. Hydrothermal magnetite contains more MnO and MgO components than magmatic magnetite (Table S1 and Table 4 of Yuguchi et al., 2092102010). Granular quartz, fluorite, and calcite with sizes of up to 20 µm are observed in the hornblende chloritization; quartz is identified by silicon maps of Figs. S2C, S3E, and S4D, 211212and fluorite and calcite are identified by calcium maps of Figs. S2C and S4D. In sample No. 2133-6, the calcite is included in chlorite (Fig. S2). Such an occurrence implies that calcite 214formation accompanies hornblende chloritization.

215 K-feldspar chloritization

K-feldspar chloritization represents the occurrence of chlorite partially replacing K-feldspar, 216 217as shown in Fig. 3A. The distributions of K-feldspar and chlorite are illustrated by elemental 218silicon, iron, magnesium, and potassium maps in Fig. S5. K-feldspar is often accompanied 219by perthitic textures (Fig. 3A-3). K-feldspar compositions range from Or_{90} to Or_{100} (Table S1). Chlorite fragments up to 20 µm across are distributed within the K-feldspar parts in 220 221contact with chlorite. Although the hornblende chloritization has microvoids between the reactant and the products, the K-feldspar chloritization does not. No deformation texture is 222 223observed within the chloritized grains (Fig. 3A), indicating solid volume conservation from 224reactant K-feldspar to chloritization products. Chlorite composition ranges from 5.33–6.06 apfu in silicon (mean: 5.64 apfu, N = 29), with an almost constant Fe / (Fe + Mg) of 0.73– 2252260.82. Chlorite is essentially associated with titanite (sample No. 3-6: Table 1; Fig. 3A-4 and 227S5). The distribution of titanite, illustrated by elemental titanium maps (Fig. S5), shows that 228 it occurs as tiny grains (up to $5 \mu m$) inside the chlorite.

229 Fracture-filling chlorite

Fracture-filling chlorite occurs in veinlets with a few micrometers wide, and there is an 230irregular boundary between the fracture-filling minerals and the original magmatic minerals. 231232Fracture-filling chlorite frequently connects with the altered biotite along the microfracture network and grain boundary. Figure 3B shows fracture-filling chlorite with the largest 233234thickness ranging from $30-100 \ \mu m$ (sample No. 8-1). The chemical composition of this 235chlorite was determined by electron probe microanalysis (EPMA). The compositions are 5.39 and 5.44 apfu in Si (N = 2), with an almost constant Fe / (Fe + Mg) of 0.75-0.78. Chlorite is 236237essentially associated with titanite and K-feldspar (Table 1; Fig. 3B-3 and 3B-4). The distributions of chlorite, titanite, and K-feldspar are identified by the elemental maps of Fig. 238239S6: chlorite (iron map), titanite (titanium and calcium maps), and K-feldspar (potassium map).

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DISCUSSION

242 Volume changes from reactant to products

Chlorites have consistent composition ranges among the biotite chloritization, hornblende 243chloritization, K-feldspar chloritization, and fracture-filling processes: Mg# (Mg / (Fe + Mn 244245+ Mg) in apfu) ranging from 0.17–0.29 and Si in a range of 5.33–6.20 apfu (Fig. 4). However, the hornblende chloritization reaction shows a unique formation of microvoids and 246 247deformation texture, which imply a decrease in volume from the reactant to the products. The 248area (pixel area) of the reactant, products, and microvoids (and microcracks) in the chloritized hornblende were determined through image analysis of the samples No. 3-2-9, 3-6, 7-8, 10-2491, and 10-4. The volume of the microvoids was estimated from their area, by simply assuming 250the area-volume equivalence (Yuguchi and Nishiyama 2008), that is, the area of the 251consumed (original) hornblende as a reactant equals the areal sum of products and microvoids. 252253The image analyses showed a 6-12% decrease in volume from the reactant to the products (Table 1). No microvoids were observed in this biotite and K-feldspar chloritization process, 254255indicating solid volume conservation between reactant and products (Table 1).

256 Chloritization reactions

The chloritization process consists of biotite chloritization, hornblende chloritization, Kfeldspar chloritization, and fracture-filling chlorite formation. The biotite chloritization reactions—satisfying both the assemblage of product minerals and the volume relationship between the reactant and products—were previously studied based on the singular value decomposition (SVD) analysis (Yuguchi et al., 2015). This study presents the overall chemical reaction equations for hornblende and K-feldspar chloritization. From these

equations, the quantitative mass transfer between reactant and product minerals, and the 263264inflow and outflow of components with chloritization are derived. The chemical reaction for 265producing the fracture-filling chlorite could not be established due to the lack of a reactant. Hornblende chloritization reactions. The overall reaction equations are constructed for 266 267each sample, from Nos. 3-2-9, 3-6, 7-8, 10-1, to 10-4, in hornblende chloritization. To determine alteration reactions in such an open system, we must specify some conservation 268269conditions. We considered the process involving the decrease in volume from the reactants 270to the products as a conservation process: about 12% (sample No. 3-2-9), 11% (No. 3-6), 6% 271(No. 7-8), 12% (No. 10-1), and 11% (No. 10-4). We considered the additional condition of 272volume ratios of the product minerals in the alteration area, to derive the reaction equations (Table 1). Thus, the alteration reactions that satisfied both the volume relationship between 273the reactants and products and the volume ratios of the product minerals were developed. 274275In the formation of the overall reaction of sample No. 3-2-9, the reactant is hornblende (analysis No. E3-2-3 in Table S1; the analysis number corresponds to the location shown in 276277Fig. 2A) and the products are chlorite (No. C3-16), albite (No. E3-2-5), K-feldspar (No. E3-2782-6), ilmenite (No. C3-12), and magnetite (No. C3-15). The molar volumes of the reactant 279and product minerals were derived from their chemical compositions (Table S1). The volume 280fractions of the product minerals are expressed as ratios, such as chlorite to albite to K-281feldspar to ilmenite to magnetite = 1: 0.056: 0.056: 0.131: 0.002 (Table 1). Details of the

283 considered the following reaction in an open system:

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Hb + X = $a \operatorname{Chl} + b \operatorname{Ab} + c \operatorname{Kfs} + d \operatorname{Il} + e \operatorname{Mag} + Y$ (X and Y: open components), where X

image analysis procedure giving the mineral ratio are described in Appendix A. We

- denotes the influx of chemical components through an intergranular medium (hydrothermal 285 $\mathbf{286}$ fluid) and Y denotes the efflux from the system. Silicon species occur in the form of H_4SiO_4 287in the reaction equation. The solution of a set of simultaneous equations was used to determine the stoichiometric coefficients, a, b, c, d, and e, and those of the open components 288289involved in X and Y. The simultaneous equations consisted of conservations (1), (2), (3), (4), and (5): 290 291 $267.13 \times 0.88 = 212.08 \ a + 100.45 \ b + 108.74 \ c + 32.61 \ d + 41.74 \ e$ (volume decrease of 29212% from reactant to products)...conservation (1) b = 0.1176 a (volume relation between chlorite and albite: 1:0.056 = 212.08a: 100.45b) 293294... conservation (2) c = 0.1087 a (volume relation between chlorite and K-feldspar: 1:0.056 = 212.08a: 108.45c) 295... conservation (3) 296d = 0.8500 a (volume relation between chlorite and ilmenite: 1:0.131 = 212.08a: 32.61d) 297298... conservation (4) e = 0.0086 a (volume relation between chlorite and magnetite: 1:0.002 = 212.08a: 41.74e) 299300 ... conservation (5) The numerical values in conservation Equation (1) denotes molar volumes in each 301 302 mineral (see footnote of Table S1). Conservations (1)–(5) give the following equation: $Hb + 0.495 Ti^{+} + 2.711 Al^{3+} + 2.552 Fe^{2+} + 0.265 Mn^{2+} + 1.116 Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematical Structure (1.10) Mg^{2+} + 0.200 K^{+} + 7.878 H_2 Or Control Mathematimatical Structure (1.10) Mg^{2+} + 0.200$ 303 $\rightarrow 0.895 Chl + 0.105 Ab + 0.097 Kfs + 0.761 Il + 0.008 Mag + 0.472 H_4 SiO_4 + 1.685 Ca^{2+} + 1.685 Ca^{2+}$ 304 305 $0.500Na^{+} + 0.131F^{-} + 0.016Cl^{-} + 13.870H^{+}$... reaction (A1) (Table 2)
- 306 The same procedures are applied to sample Nos. 3-6, 7-8, 10-1, and 10-4, to establish

the hornblende chloritization reaction equations, which are listed in Table 2 and describedin Appendix B.

We also studied the reactions based on singular value decomposition (SVD) analysis 309 (e.g. Fisher, 1989; 1993) to establish the hornblende chloritization reactions of sample Nos. 310 311 3-2-9, 3-6, 7-8, 10-1, and 10-4. The SVD analysis provides a simple yet powerful tool for determining univariant reactions in multicomponent mineral assemblages without 312313 considering T, P, fO₂, and pH constraints (Fisher, 1989; 1993). The SVD analysis is closely 314 related to the least square method, which enables the determination of the precise mass balance relationships in multicomponent mineral assemblages based on mineral analyses 315316 with possible analytical errors (Fisher, 1989). The SVD analysis can also be used to analyze open-system changes (Shigeno et al., 2012). In our previous study, we applied the SVD 317 318 analysis to model the possible reaction relationships satisfying both the assemblage of 319 product minerals and the volume relationship between reactant and products (solid volume constant) in the biotite chloritization (Yuguchi et al., 2015). Thus, the SVD analysis can be 320 applied to study hornblende and K-feldspar chloritization. To determine chloritization 321322reactions in an open system, we also have to specify some conservation conditions for the 323 SVD analysis. We defined the volume constraint as a conservation condition, and assumed 324one or more additional condition(s) of closure components among nine components (Si, Ti, 325Al, Fe, Mn, Mg, Ca, Na, and K), for deriving the reaction relation. The matrices for SVD 326 consist of arbitrary combinations of molar volume and closure component(s) in the reactant 327and products (Table S2). The composition matrix of the closure components is expressed in 328 terms of atoms of element per formula unit for the mineral. The free software program

329	Scilab (Scilab Enterprises S.A.S) was employed to perform the SVD analysis. The most
330	reasonable reaction among the possible reaction relationships was identified according to
331	1) the signs of stoichiometric coefficients of reactants (minus) and products (plus), and 2)
332	the least difference from the volume fraction of product minerals in the observation (Table
333	1).
334	In the formation of the overall reaction of sample No. 3-2-9 in the SVD analysis, we
335	consider a reaction in an open system as follows:
336	$a \operatorname{Hb} + X = b \operatorname{Chl} + c \operatorname{Ab} + d \operatorname{Kfs} + e \operatorname{Il} + f \operatorname{Mag} + Y (X \text{ and } Y \text{: open components})$
337	The SVD analysis determines stoichiometric coefficients a, b, c, d, e, and f, and those
338	of open components involved in X and Y. Some matrices consisting of arbitrary
339	combinations of molar volume and closure components give several possible reactions. The
340	SVD analysis consisting two matrices of molar volume and Ti component (Table S2) gives
341	the most reasonable reaction among several possible reactions, as follows:
342	$0.714Hb + 2.252Al^{3+} + 1.982Fe^{2+} + 0.015Mn^{2+} + 0.825Mg^{2+} + 0.207K^{+} + 0.022F^{-} + 0.015Mn^{2+} + 0.022F^{-} + 0.015Mn^{2+} + 0.0015Mn^{2+} + 0$
343	$5.432H_2O \rightarrow 0.678Chl + 0.058Ab + 0.127Kfs + 0.098Il + 0.049Mag + 0.240H_4SiO_4 + 0.049Mag + 0.049$
344	$1.169Ca^{2+} + 0.355Na^{+} + 0.033Cl^{-} + 9.905H^{+}reaction (A2) (Table 2)$
345	The reaction gives the volume fraction (proportion) of the product minerals; chlorite:
346	albite: K-feldspar: ilmenite: magnetite = 1: 0.040: 0.096: 0.022: 0.014 (Table 2). Table 2
347	shows the reasonable reaction equations in sample Nos. 3-2-9, 3-6, 7-8, 10-1, and 10-4 on
348	the basis of each matrix (Table S2) for the SVD analysis, leading to hornblende chloritization.
349	Reactions (A1) and (A2) of sample No. 3-2-9 show the production of chlorite, albite,
350	K-feldspar, ilmenite, and magnetite by consuming hornblende with an inflow of Ti ⁺ , Al ³⁺ ,

Fe²⁺, Mn²⁺, Mg²⁺, K⁺, F⁻ (reaction A2), and H₂O from the hydrothermal fluid, accompanied
by an outflow of H₄SiO₄, Ca²⁺, Na⁺, F⁻ (reaction A1), Cl⁻, and H⁺ into the fluid (Table 2).
The hornblende chloritization reactions in the SVD analyses, and the given characteristics
of mass transfer among the reactant, products, and hydrothermal fluid for sample Nos. 3-6,
7-8, 10-1, and 10-4 are described in Appendix B. **K-feldspar chloritization reactions.** The essential reaction equation was constructed for

the K-feldspar chloritization as an example of sample No. 3-16. The chloritization has K-357 358feldspar (No. E3-5) as the reactant, and chlorite (No. A042) and titanite (No. E3-9) as products (Table S1). To determine chloritization reactions in an open system, we must 359 360 specify some conservation conditions. No microvoids or deformation structures were observed after K-feldspar chloritization, indicating the constant solid volume between the 361 362reactant and the products as a conservation condition (Table 1). Additional conservations include the volume ratios of product minerals; Chl:Ttn = 1:0.070 (Table 1). The reaction 363 equation that satisfies both the volume relationship between the reactants and the products, 364 and the volume ratios of the product minerals were constructed as follows: $Kfs + 0.107Ti^+$ 365 $+ 1.644 A l^{3+} + 3.255 F e^{2+} + 0.203 M n^{2+} + 0.818 M g^{2+} + 0.113 C a^{2+} + 0.016 F^{-} + 0.009 C l^{-} + 0.009 C$ 366 $7.150H_{2}O \rightarrow 0.478Chl + 0.125Ttn + 0.287H_{4}SiO_{4} + 0.016Na^{+} + 0.911K^{+} + 0.911K^{+}$ 367 36813.152H⁺...reaction (B1) (Table 2).

369 The SVD analysis of the matrix consisting of a conservation constraint of molar volume for

- $370 \qquad \text{the three phases (Table S2) gives the most reasonable reaction relation: } 0.895 \text{Kfs} + 0.051 \text{Ti}^+$
- $371 \quad + \ 1.546 A l^{3+} + \ 3.010 F e^{2+} + \ 0.188 M n^{2+} + \ 0.756 M g^{2+} + \ 0.050 C a^{2+} + \ 0.007 F^{-} + \ 0.009 C l^{-} + 0.0$
- $372 \quad \ \ 6.456H_2O \ \rightarrow \ 0.443Chl \ + \ 0.055Ttn \ + \ 0.236H_4SiO_4 \ + \ 0.014Na^+ \ + \ 0.814K^+ \ + \$

373 11.968H⁺...reaction (B2) (Table 2)

The reaction equation gives the volume fraction of the product minerals; chlorite to 374375titanite = 1: 0.033 (Table 2). Both reactions (B1) and (B2) represent the chloritization, and the production of titanite by the consumption of K-feldspar, with an inflow of Ti⁺, Al³⁺, Fe²⁺, 376 Mn²⁺, Mg²⁺, Ca²⁺, F⁻, Cl⁻, and H₂O from the hydrothermal fluid, accompanied by the 377 outflow of H₄SiO₄, Na⁺, K⁺, and H⁺ into the hydrothermal fluid (Table 2). 378 379 Characteristics of mass transfer leading to chloritization 380 Mass transfer leading to biotite chloritization. Biotite chloritization occurs with high frequency among all chloritization processes. It involves two formation mechanisms: 1) 381 solid volume replacement from the reactant biotite to the chloritization products, and 2) the 382dissolution of biotite and the precipitation of chloritization products (Ishii et al., 2017). 383 Characteristics of mass transfer leading to biotite chloritization are described in Yuguchi et 384385al. (2015) in detail. Biotite chloritization is characterized by essential mass transfer: inflow of Al³⁺, Fe²⁺, Mn²⁺ Ca²⁺, and H⁺ from the hydrothermal fluid and outflow of H₄SiO₄ (Si⁴⁺), 386 K^+ and F^- into the hydrothermal fluid (Fig. 5). 387

Mass transfer leading to hornblende chloritization. Hornblende chloritization was derived from the dissolution of hornblende and the precipitation of chlorite and associated minerals, which is characterized by the following features: inflow of Al^{3+} , Fe^{2+} , Mn^{2+} , and Mg^{2+} and outflow of Ca^{2+} , K^+ , Na^+ , and H^+ (Table 2; Fig. 5). Titanium derived from hornblende and inflow of Ti^+ from the hydrothermal fluid produce the formation of ilmenite or titanite, while hornblende-derived titanium is released into the hydrothermal fluid for small quantities of ilmenite or titanite (Table 2). Calcium derived from hornblende produces calcium-bearing minerals such as titanite, epidote, fluorite, and calcite, and the rest is released into the hydrothermal fluid (Table 2). The inflow of CO_2 from the hydrothermal fluid results in calcite production. Hydrogen ions are observed as a product (right-hand side) in the overall reactions (Table 2). Therefore, the H⁺ concentration of the hydrothermal fluid gradually increases as the plagioclase alteration proceeds, indicating a gradual decrease in potential of hydrogen (pH) in the hydrothermal fluid.

Mass transfer leading to K-feldspar chloritization. K-feldspar chloritization is caused 401 402 by the dissolution of K-feldspar and the precipitation of chlorite and titanite. K-feldspar 403 chloritization is essentially characterized by the decomposition of K-feldspar with an inflow of Al³⁺, Fe²⁺, and Mg²⁺ and an outflow of H₄SiO₄, K⁺, and H⁺ into the hydrothermal fluid 404 (Table 2). Hydrogen ions are observed as products (right-hand side) in the chloritization 405 reactions (Table 2), indicating a gradual increase in the H⁺ concentration of the 406 407 hydrothermal fluid as the plagioclase alteration proceeds, i.e. a gradual decrease in pH of 408 the hydrothermal fluid.

409 **Mass transfer leading to the formation of fracture-filling chlorite.** The formation of 410 fracture-filling chlorite is due to the precipitation of chlorite, titanite, and K-feldspar, which 411 is characterized by the inflow of H₄SiO₄, Ti⁺, Al³⁺, Fe²⁺, Mn²⁺, Mg²⁺, Ca²⁺, Na⁺, K⁺, F⁻, and 412 Cl⁻ from the hydrothermal fluid. All components constituting chlorite, titanite, and K-413 feldspar are supplied by the hydrothermal fluid.

414 Thermal and temporal relationships among all chloritizations

Temperature conditions in all chloritizations. Chlorite geothermometers have been proposed based on compositional variability (De Caritat et al., 1993) including: 1) an

empirical thermometer based on tetrahedral aluminum occupancy as a function of 417 418 temperature (e.g., Cathelineau and Nieva, 1985; Cathelineau, 1988; Kranidiotis and MacLean, 1987; Jowett, 1991; Yoneda and Maeda, 2008) and 2) a thermodynamic 419 thermometer based on equilibrium between chlorite and aqueous solution (solid solution 420 421model) (e.g. Walshe, 1988; Vidal et al., 2001; Inoue et al., 2009; 2010, 2018). Both empirical and thermodynamic studies indicate that tetrahedral aluminum in chlorite is a temperature-422 dependent parameter. The variation in not only in the tetrahedral aluminum but also that the 423 424Fe / (Fe + Mg) in chlorite should be considered in the determination of the formation 425temperature (Bourdelle et al., 2013).

In the Toki granite, chlorite compositions show that tetrahedral aluminum values range 426 from 1.70-2.67 apfu (mean value of 2.31 apfu, N = 143) in biotite-origin chlorite (Yuguchi 427 et al., 2015), from 1.84–2.60 apfu (mean value of 2.36 apfu, N = 57) in hornblende-origin 428chlorite, from 1.94–2.67 apfu (mean value of 2.38 apfu, N = 28) in K-feldspar-origin chlorite, 429 and are 2.56 and 2.61 apfu (N = 2) in fracture-filling chlorite (Fig. 6A). The Fe / (Fe + Mg) 430 range is from 0.82–0.92 (mean value of 0.86) in biotite-origin chlorite (Yuguchi et al., 2015), 4314320.80–0.91 (mean value of 0.85) in hornblende-origin chlorite, 0.85–0.92 (mean value of 0.89) in K-feldspar-origin chlorite, and are 0.84 and 0.87 in fracture-filling chlorite (Table S1). 433 There is no correlation between tetrahedral aluminum and Fe / (Fe + Mg). The above 434435chemical observation indicates that the tetrahedral aluminum in chlorites can be used to show at least the relative difference in chloritization temperature conditions among all 436 437chloritization processes.

438

8 A rough temperature index was estimated using the chlorite geothermometer by Yoneda

and Maeda (2008), on the assumption that the equilibrium among minerals and hydrothermal 439440 fluid is established (Fig. 6B). This geothermometer was employed for estimating the 441 temperature for the biotite chloritization in the study of Yuguchi et al. (2015). All the chloritization processes have temperature intervals between about 350°C and 180°C. Such 442443 temperature intervals indicate the chloritization stage in the sub-solidus cooling process of the Toki granite (Fig. 6B). The biotite, hornblende, and K-feldspar chloritization processes 444 have temperature conditions from 350-180°C (Yuguchi et al., 2015), from 330-190°C, and 445 446 from 350-210°C, respectively. The precipitation of fracture-filling chlorite occurred at temperature conditions of 320°C and 340°C. 447

Estimation of the temporal conditions of the chloritization processes. The temperature 448 conditions facilitating chloritization were found in the range of 180–350°C; however, the 449 formation age could not be determined due to the absence of geochronometry applicable to 450451chlorite. The temporal conditions of all the chloritization processes were determined from their temperatures, using the t-T path of sample DH2 RA03 (-302.1 masl of borehole DH2) 452within the Toki granite (Fig. S7A). Sample DH2 RA03 was obtained from a location close to 453454the sample location of this study (approximately 90 m away in horizontal distance: Fig. 1D). The t-T path of sample DH2 RA03 was constructed from the thermochronological data, 455456including the ages of zircon U–Pb, biotite K–Ar, ZFT, and AFT and the FT inverse calculation 457(Yuguchi et al., 2019B). Therefore, the weighted mean t-T path derived from the FT inverse calculation was employed for this discussion. The intersection of the weighted mean t-T path 458459and the thermal condition of 350°C (blue horizontal line) give a formation age of about 68 460 Ma, and that of the t-T path and the thermal condition of 180°C give an age of about 51 Ma.

This indicates that all the chloritization processes had occurred over a period of about 17 million years from 68 to 51 Ma (Fig. S7B). The same analysis shows that the biotite, hornblende, and K-feldspar chloritization processes had occurred over a period of about 17 million years from 68 to 51 Ma, over a period of about 10 million years from 64 to 54 Ma, and over a period of 15 million years from about 68 to 53 Ma, respectively. The precipitation of fracture-filling chlorite occurred at about 66 and 63 Ma.

467 Temporal and thermal relationships of all chloritizations and plagioclase alteration.

468 Having determined both the temporal and thermal conditions for all chloritization processes, 469 we can now discuss the sequential relationship among these processes. The temporal and 470thermal conditions of biotite chloritization (68-51 Ma and 350-180°C) overlapped with that of hornblende chloritization (64–54 Ma and 330–190°C) and K-feldspar chloritization (68– 47153 Ma and 350–210°C), and the precipitation of fracture-filling chlorite (66 and 63 Ma, 340 472473and 320° C). In the same physical conditions of the alteration age and temperature, 1) the same products occurred as chlorite regardless of the different species of reactants, and 2) the 474precipitation of chlorite occurred within the fracture. Plagioclase alteration ages are identified 475476 by illite K–Ar age of 59.2 ± 1.4 Ma (Yuguchi et al., 2019A) and K-feldspar K–Ar age of 62.2477 \pm 1.4 Ma (Yuguchi et al., in press), and the corresponding temperatures also are 305–290°C 478and 307–325°C, respectively. The above temporal and thermal consistency indicate that the 479serial alteration processes from all the chloritization processes to plagioclase alteration process occurred within the rock body during 68-51 Ma in the temperature range of 350-480 481 180°C.

482

483 Sequential variations in the characteristics of the hydrothermal fluid

484 Chemical characteristics of hydrothermal fluid. Sequential processes from the chloritizations to the plagioclase alteration occur ubiquitously in the Toki granitic rock body, 485which impacts the fluid chemistry through hydrothermal convection throughout the pluton. 486 487 The ongoing reactions decrease the concentration of the inflow components and increase that of the outflow components in the hydrothermal fluid. Figure 5 shows a schematic of the 488 exchange of components among the reactant, products, and hydrothermal fluid in all the 489 490 chloritization processes and also in the plagioclase alteration process. Chloritization reactions are characterized by the following significant features: reaction with the inflow of Al^{3+} , Fe^{2+} , 491 Mn^{2+} , and Mg^{2+} and the outflow of H₄SiO₄ (Si⁴⁺), Ca²⁺, K⁺, and F⁻ (Fig. 5). Hydrogen ions 492are observed as the reactant in biotite chloritization, whereas they are observed as the product 493 in hornblende and K-feldspar chloritizations. There is a gradual decrease in the H⁺ 494 495concentration of the hydrothermal fluid as the biotite chloritization proceeds, indicating a gradual increase in the pH of the hydrothermal fluid. Contrary to the former case, the 496 hornblende and K-feldspar chloritizations influence the gradual decrease in the pH of the 497 498 fluid as the alteration proceeds. The pH of the fluid gradually increases as the biotite chloritization proceeds, which influenced and advanced the subsequent plagioclase alteration 499 500because hydrothermal fluid with a high pH enhances the dissolution of plagioclase (Yuguchi 501et al., 2019A). Yuguchi et al. (2019A) showed that the alteration reactions are characterized by the following significant features: the inflow of H₄SiO₄(Si⁴⁺), Al³⁺, Fe²⁺, Mn²⁺, Mg²⁺, K⁺, 502and F⁻ and the outflow of H⁺ and Ca²⁺. The inflow components of plagioclase alteration, 503504H₄SiO₄ (Si⁴⁺), K⁺, and F⁻ correspond to the outflow components of chloritization processes

(Fig. 5). The consistency between the outflow components of chloritization and the inflow components of plagioclase alteration indicates that chloritization is the dominant source of mass transfer for the plagioclase alteration. That is, there is a sequence of mass transfer from chloritization to plagioclase alteration.

509The reactions of chloritization and plagioclase alteration represent the sequential variations in the fluid chemistry at temporal conditions from 68 to 51 Ma as the temperature 510cooled from 350 to 180°C. Chloritization and plagioclase alteration require the consumption 511512of aluminum, iron (ferrous), manganese, and magnesium ions (Fig. 5). Therefore, the concentrations of these ions in the fluid decrease gradually as the alteration proceeds (Fig. 5135). The alterations are accompanied with the outflow of calcium, hydrogen, and fluorine ions. 514Thus, their concentrations in the hydrothermal fluid increase gradually as the alteration 515proceeds (Fig. 5). The liberated calcium ions are precipitated as carbonate minerals after the 516517chloritization and plagioclase alteration (Nishimoto et al. 2008).

As the alteration processes progresses, a gradual increase in the concentration of 518hydrogen ions yields a gradual decrease in pH, resulting in the termination of mineral 519520dissolution. That is, the hornblende chloritization, K-feldspar chloritization, and plagioclase alteration inhibit dissolution of reactant minerals in the hydrothermal alteration. 521522Although biotite chloritization partially produces chlorite and entirely replaces the reactant, 523the chlorite in hornblende and K-feldspar chloritizations only partially replace the reactants, which are derived from the termination of mineral dissolution due to the gradual decrease in 524525pH.

526 Oxygen fugacity and chemistry of hydrothermal fluid. The hornblende-origin chlorite

in sample No. 3-2-9 involves both magnetite and ilmenite, separated by a small distance of 527about 400 µm apart (Fig. 7A-1 and B-1). The formation of magnetite and ilmenite are 528associated with hornblende chloritization because their minerals are surrounded by chlorite. 529However, the minerals were not simultaneously produced in the alteration process because 530531each mineral required a different oxygen fugacity: magnetite for high fO₂ condition and ilmenite for low fO_2 condition under the same temperature. A grain of the mineral during the 532chloritization exhibits sequential variation in its chlorite composition, representing the 533534progression of temperature conditions and chemical reactions (mass transfer) during chloritization. By determining the chemical characteristics of chlorite around magnetite and 535ilmenite, the thermal conditions of the hydrothermal fluid yielding magnetite and ilmenite 536can be interpreted. Figure 7 shows the profiles of formation temperatures deduced from the 537 tetrahedral aluminum in the chlorite of sample No. 3-2-9: 'A area (A-1)' with scanning line 538from 0 µm to 132 µm through ilmenite (80–115 µm) and 'B area (B-1)' with scanning line 539from 0 μ m to 84 μ m through magnetite (50–65 μ m). The change in chloritization temperature 540541along the scanning line in the grain indicates the extent (e.g., alteration direction) of 542chloritization progress with temperature decrease. Area A shows a minimum temperature of 543about 200°C, at about 50 µm in the scanning line, and the temperatures increase from there to both the 0 and 132 µm sides (Fig. 7A-2). That is, the hydrothermal chloritization 544progressed from both the sides (0 and 132 µm) and terminated at the 50-µm position in the 545546profile. Chloritization temperatures in contact with ilmenite are about 220°C (80 µm in distance) and 250°C (110 µm), indicating that ilmenite was produced at temperatures 547between 220°C and 250°C. 548

549In area B, the chloritization temperature decreases from about 50 µm towards both sides (0 and 84 µm) in the scanning line, indicating that the chloritization started at the 50-µm 550position in the profile, and extended in both directions (Fig. 7B-2). Chloritization 551temperatures in contact with magnetite are about 310°C (55 µm) and about 280°C (70 µm), 552indicating that the formation temperatures of magnetite between 280 and 310°C. Therefore, 553the formation temperature of magnetite was higher than that of ilmenite, implying a decrease 554in oxygen fugacity in the hydrothermal fluid as temperature decreased from 280-310°C to 555220–250°C. 556

By determining the chemical characteristics and formation temperatures of chlorite in sample No. 3-2-9, the sequential variations in the fluid chemistry can be interpreted. Figure 8 shows the chemical variations of Al_2O_3 (A), FeO (B), MnO (C), SiO₂ (D), and MgO (E) against temperature conditions of chlorite in sample No. 3-2-9. The decrease in chloritization temperature is accompanied by 1) the decrease in the mass of aluminum, iron, and manganese in chlorite, and 2) the increase in silicon and magnesium (Fig. 8).

Such profiles reflect the rates of decreasing and increasing concentrations of chemical 563564components in the hydrothermal fluid with chloritization progress, because the chemical variation of chlorite corresponds to the requisite amounts of inflow and outflow components 565in the chloritization reaction. In the trend of reduction in metallic components (aluminum, 566567iron, manganese, and magnesium ions) with the progress of hornblende chloritization 568(overall reaction of sample No. 3-2-9: Table 2), the rates of decreasing concentrations of 569aluminum, iron, and manganese in the hydrothermal fluid become progressively smaller, 570while that of magnesium becomes progressively larger. The rate of increasing concentration

571 of silicon in the hydrothermal fluid becomes progressively smaller.

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IMPLICATIONS

574The methodology and interpretations for providing new insights into the mass transfer due 575to hydrothermal alteration are described in our serial works (Yuguchi et al., 2015, 2019A, and this study). They reveal the nature of the sequential, long-term variations in fluid 576577chemistry in a granitic pluton across a wide temperature range during sub-solidus cooling. This study focuses on the petrography and mineral chemistry of hornblende chloritization, 578579K-feldspar chloritization, and fracture-filling chlorite formation. A combination of this study 580and Yuguchi et al. (2015) dealing with biotite chloritization reveals the comprehensive characteristics of mass transfer in the overall chloritization process, which has been either 581overlooked or not fully appreciated in previous studies. For this study, rock samples were 582extracted from 500-m deep boreholes. The deep drill samples enabled us to observe the 583microvoids in hornblende chloritization. Such microstructures have not been observed 584585clearly in samples taken from the surface outcrops or from boreholes near the surface due to weathering. This reveals the importance of studying deep drill samples to clarify the nature 586of hydrothermal alteration. The SVD analysis was used to determine the chloritization 587 588reaction equations, based on closure component and molar volume. This analysis can serve as an effective technique to reveal the mass transfer in hydrothermal alteration and 589590metamorphic reactions with volume change. The overall reactions lead to the mass transfer 591between the reactant and the products, and the associated inflow and outflow of components 592with respect to the hydrothermal fluid. The time-temperature (t-T) path for the sampling site 593is an effective tool for determining unknown alteration age from the known thermal 594conditions of the target mineral. The sequential variations were made possible by determining

- 595 both the alteration age and the temperature. Determining the chemical characteristics of
- 596 chlorite around magnetite and ilmenite reveals that the oxygen fugacity in the hydrothermal
- 597 fluid during hornblende chloritization decreases as the temperature. This study, by exploring
- 598 the sequential variations in mass transfer and fluid chemistry, provides important procedures
- and parameters for future forecasting the geochemical features of a granitic rock.

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Appendix A

751 Hornblende image analysis revealing the volume (areal) ratios of the alteration minerals

obtained using image processing software, with sample No. 3-6 as an example

The hornblende chloritization of sample No. 3-6 is accompanied with chlorite, titanite, 753754epidote, quartz, and calcite with microvoids and microcracks. The alteration hornblende was clipped from the BSE image using the Photoshop® image processing software (Fig. S8A). 755756 The binary image processing using the Photoshop® was divided into white pixels, which 757includes hornblende and chloritization minerals (9,726,377 pixels), and black pixels (Fig. S8B). These pixels corresponded to the microvoids, microcracks, and areas other than the 758target chloritization area (9,934,423 pixels). White pixels include hornblende, chloritization 759760 minerals, microvoids, and microcracks (10,286,369 pixels), while black pixels correspond to 761areas other than the target chloritization area (9,374,431 pixels) (Fig. S8C). The chloritization 762products consist of chlorite (3,473,645 pixels: Fig. S8D), titanite (689,597 pixels: Fig. S8E), epidote (131,809 pixels: Fig. S8F), quartz (207,341 pixels: Fig. S8G), and calcite (151,928 763 pixels: Fig. S8H). 764

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Appendix B

767 Hornblende chloritization reactions of the sample No. 3-6, 7-8, 10-1 and 10-4

768 Sample No. 3-6: Overall reaction (Hb \rightarrow Chl + Ttn + Ep + Qtz + Cal). Hornblende

(chemical composition analysis No. C3-5 in Table S1) is the reactant and chlorite (No. C3-

9), titanite (No. C3-1), epidote (No. C3-3), quartz (No. C3-4), and calcite (ideal CaCO₃ is

assumed) are the products. The following reaction was established by conservation involving

1) about 11% decrease in volume from reactant to products, and 2) volume fractions of the

773 product minerals (Chl: Ttn: Ep: Qtz: Cal = 1: 0.199: 0.038: 0.060: 0.044): Hb + 0.111Ti⁺ +

774
$$3.238\text{Al}^{3+} + 2.066\text{Fe}^{2+} + 1.284\text{Mg}^{2+} + 0.076\text{F}^{-} + 7.039\text{H}_2\text{O} + 0.212\text{CO}_2 \rightarrow 0.843\text{Chl} + 0.076\text{F}^{-} + 0.0$$

775
$$0.619$$
Ttn + 0.102 Ep + 0.473 Qtz + 0.212 Cal + 0.399 H₄SiO₄ + 0.015 Mn⁺ + 0.916 Ca²⁺ + $0.$

776 $0.629 \text{Na}^+ + 0.178 \text{K}^+ + 0.027 \text{Cl}^- + 12.479 \text{H}^+ \dots \text{reaction} (3) \text{ (Table 2)}$

The SVD analysis of the matrices consisting of two conservation constraints of molar volume and manganese components for six phases (Table S2) gives the most reasonable reaction: $0.681Hb + 0.148Ti^{+} + 2.601Al^{3+} + 1.543Fe^{2+} + 0.820Mg^{2+} + 0.107F^{-} + 6.352H_2O$ + $0.118CO_2 \rightarrow 0.582Chl + 0.382Ttn + 0.180Ep + 0.073Qtz + 0.118Cal + 0.440H_4SiO_4 +$

781 $0.431Ca^{2+} + 0.485Na^{+} + 0.133K^{+} + 10.945H^{+}$... reaction (4) (Table 2)

The reaction gives the volume fraction of the product minerals; Chl : Ttn : Ep : Qtz : Cal = 1 : 0.235 : 0.157 : 0.002 : 0.049 (Table 2). Reaction equations (3) and (4) represent the chloritization and production of titanite, epidote, quartz, and calcite by the consumption of hornblende, with an inflow of Ti⁺, Al³⁺, Fe²⁺, Mg²⁺, F⁻, H₂O, and CO₂ from the hydrothermal fluid, followed by the outflow of H₄SiO₄, Mn⁺ (reaction (3)), Ca²⁺, Na⁺, K⁺, Cl⁻, and H⁺ into

the hydrothermal fluid.

Sample No. 7-8: Overall reaction (Hb \rightarrow Chl + Ttn + Ab). Hornblende (No. 73) is the 788

789 reactant and chlorite (No. 80), titanite (No. 89), and albite (D7-1) are the products (Table S1).

- The following reaction equation was established by conservation involving 1) about 6% 790
- decrease in volume from reactant to products, and 2) volume fractions of the product minerals 791

$$793 \quad + \ 1.242 Mg^{2+} + \ 6.525 H_2 O \rightarrow 0.933 Chl + 0.253 Ttn \\ + \ 0.414 Ab \\ + \ 0.106 Ti^{2+} + \ 1.427 Ca^{2+} + 0.414 Ab \\ + \ 0.106 Ti^{2+} + \ 0.414 Ab \\ + \ 0.414 Ab$$

- $0.307Na^{+} + 0.172K^{+} + 0.147F^{-} + 0.030Cl^{-} + 13.719H^{+}$...reaction (5) (Table 2) 794
- 795The SVD analysis of matrices consisting of two conservation constraints of molar volume
- and Ti components for four phases (Table S2) gives the most reasonable reaction relation: 796
- $0.672 Hb + 0.036 H_4 SiO_4 + 2.541 A1^{3+} + 2.192 Fe^{2+} + 0.056 Mn^{2+} + 0.945 Mg^{2+} + 5.099 H_2 O \rightarrow 0.672 Hb^{-1} Ha^{-1} Ha^$ 797
- $0.677 Chl + 0.279 Ttn + 0.113 Ab + 0.877 Ca^{2+} + 0.335 Na^{+} + 0.119 K^{+} + 0.080 F^{-} + 0.020 Cl^{-} +$ 798
- $10.341H^{+}$...reaction (6) (Table 2) 799

802

- The reaction gives the volume fraction of the product minerals; Chl: Ttn: Ab = 1: 0.108:800
- 0.079 (Table 2). Reactions (5) and (6) indicate that the chloritization, titanite, and albite are 801
- produced by the consumption of hornblende with an inflow of H₄SiO₄, Al³⁺, Fe²⁺, Mn²⁺, Mg²⁺,
- and H_2O from the hydrothermal fluid, and are accompanied by the outflow of Ti^{2+} , Ca^{2+} , Na^+ , 803
- K⁺, F⁻, Cl⁻, and H⁺ into the hydrothermal fluid. 804

805Sample No. 10-1: Overall reaction (Hb \rightarrow Chl + Ttn + Qtz). The reaction involves 806 hornblende (No. C10-5) as the reactant and chlorite (No. A096), titanite (No. E10-1), and quartz (No. C10-6) as the products (Table S1). The following reaction equation was 807 808 established by conservations involving 1) about 12% decrease in volume from reactant to 809 products, and 2) volume fractions of the product minerals (Chl: Ttn: Qtz = 1: 0.091: 0.078):

810 Hb +3.262Al³⁺ + 2.790Fe²⁺ + 0.090Mn²⁺ + 1.203Mg²⁺ + 0.090F⁻ + 7.753H₂O
$$\rightarrow$$
 0.944Chl +

 $811 \qquad 0.323 T t n \ + \ 0.680 Q t z \ + \ 0.340 H_4 S i O_4 \ + \ 0.096 T i^+ \ + \ 1.432 C a^{2+} \ + \ 0.381 N a^+ \ + \ 0.222 K^+ \ + \ 0.322 K^+ \ + \ 0.381 N a^+ \ + \ 0.322 K^+ \ + \ 0.381 N a^+ \ + \ 0$

812 0.070Cl⁻ + 14.146H⁺...reaction (7) (Table 2)

The SVD analysis of the matrices consisting of two conservation constraints of molar volume and Ti components for four phases (Table S2) gives the most reasonable reaction relation: 0.677Hb +2.339Al³⁺ + 1.990Fe²⁺ + 0.066Mn²⁺ + 0.848Mg²⁺ + 0.091F⁻ + 6.288H₂O

 $816 \quad \rightarrow 0.653 Chl + 0.339 Ttn + 0.025 Qtz + 0.453 H_4 SiO_4 + 0.843 Ca^{2+} + 0.258 Na^+ + 0.150 K^+ + 0.150 K^+$

817 0.047Cl⁻ + 10.765H⁺...reaction (8) (Table 2)

The reaction gives the volume fraction of the product minerals; Chl : Ttn : Qtz = 1 : 0.138 : 0.004 (Table 2). The overall reactions are characterized by the consumption of hornblende with an inflow of Al³⁺, Fe²⁺, Mn²⁺, Mg²⁺, F⁻, H₂O and the production of chlorite, titanite, and quartz with an outflow of H₄SiO₄, Ca²⁺, Na⁺, K⁺, Cl⁻, and H⁺ into the hydrothermal fluid.

Sample No. 10-4: Overall reaction (Hb \rightarrow Chl + Ttn + Ep + Fl + Cal + Qtz). The 823 reactant is hornblende (No. A110), and the product minerals consist of chlorite (No. A108), 824 825 titanite (No. C10-3), epidote (No. C10-1), fluorite (ideal CaF₂), calcite (ideal CaCO₃), and quartz (No. E10-3). The following reaction equation was established by conservations 826 827 involving 1) about 11% decrease in volume from reactant to products, and 2) volume 828 fractions of the product minerals (Chl: Ttn: Ep: Fl: Cal: Qtz = 1: 0.330: 0.047: 0.094: 0.048): $Hb + 1.200H_4SiO_4 + 4.487Al^{3+} + 2.740Fe^{2+} + 0.069Mn^{2+} + 0.860Mg^{2+} + 0.486Ca^{2+} + 0.730F^{-} + 0.069Mn^{2+} + 0.06Mn^{2+} + 0.06Mn^{2+} + 0.06Mn^{2+} + 0.06Mn^{2+} + 0.06Mn^{2+} + 0.06Mn^{2+} + 0.06Mn$ 829 830 $+ 7.397H_2O + 0.226CO_2 \rightarrow 0.824Chl + 0.028Ttn + 0.858Ep + 0.337Fl + 0.723Qtz + 0.723Qtz$ 831 0.226Cal + 0.199Ti⁺ + 0.483Na⁺ + 0.207K⁺ + 0.069Cl⁻ + 19.592H⁺...reaction (9) (Table 2)

832 The SVD analysis of the matrices consisting of two conservation constraints of molar 833 volume and Ti and Ca components for seven phases (Table S2) gives the most reasonable

834 reaction relation:

$$835 \qquad 0.649 Hb + 0.351 H_4 SiO_4 + 2.984 Al^{3+} + 2.078 Fe^{2+} + 0.063 Mn^{2+} + 0.714 Mg^{2+} + 0.305 F^- + 0.063 Mn^{2+} + 0.001 Mn^{2+}$$

$$836 \qquad 6.324 H_2 O + 0.102 CO_2 \rightarrow 0.607 Chl + 0.249 Ttn + 0.359 Ep + 0.092 Fl + 0.017 Qtz + 0.102 Cal + 0.017 Chl + 0.017 Chl$$

- 837 + 0.313Na⁺ + 0.131K⁺ + 0.046Cl⁻ + 14.052H⁺...reaction (10) (Table 2)
- 838 The reaction gives the volume fraction of the product minerals; Chl : Ttn : Ep : Fl : Cal :
- 839 Qtz = 1 : 0.110 : 0.187 : 0.018 : 0.003 : 0.029 (Table 2). Reactions (9) and (10) indicate that
- 840 chlorite, titanite, epidote, fluorite, quartz, and calcite formed through the consumption of
- hornblende with an inflow of H₄SiO₄, Al³⁺, Fe²⁺, Mn²⁺, Mg²⁺, Ca²⁺(reaction (9)), F⁻, H₂O,
- and CO₂ from the hydrothermal fluid, followed by an outflow of Ti⁺, Na⁺, K⁺, Cl⁻, and H⁺
- 843 into the hydrothermal fluid.

844

845 Figure captions

846 Figure 1. The Toki granitic pluton and Mizunami Underground Research Laboratory. (A) 847 Map of Southwest Japan showing the location of the Toki granite (Tono district – TKG; 848 square symbol) in central Japan, together with the distribution of the San-in, Sanyo, and 849 Ryoke Belts in the inner zone of Southwest Japan, after Ishihara and Chappell (2007). (B) Geologic map of the Toki granite after Itoigawa (1980), the Mizunami Underground 850 851 Research Laboratory and the borehole sites. The topographic contours inside the Tono 852 district are based on Geographical Survey Institute 1:25,000 topographic maps, titled "Mitake," "Takenami," "Toki," and "Mizunami." Borehole investigations at the Toki 853 granite were performed by the Japan Atomic Energy Agency (Japan Nuclear Cycle 854 Development Institute 2000; 2002). (C) Rock facies cross-section of the Toki granite along 855 the line from X to X' on the geologic map (Fig. 1B). MBG: muscovite-biotite granite, 856 HBG: hornblende-biotite granite, and BG: biotite granite (Yuguchi et al. 2010). (D) 857 Location of the shafts and boreholes in the Mizunami Underground Research Laboratory. 858 (E) Schematic overview of the shafts in the Mizunami Underground Research Laboratory, 859 860 and the sample locations used in this study. The samples were collected from borehole 06MI03, at altitudes ranging from -274 masl (meters above sea level) to -314 masl in the 861 862 HBG of the Toki granite.

Figure 2. Polarization microscope (POM) and backscattered electron (BSE) images of the

hornblende chloritization (A: sample No. 3-2-9, B: sample No. 7-8). The hornblende-origin

chlorite of sample No. 3-2-9 includes ilmenite (A-3) and magnetite (A-4). Hb: hornblende,

866 Chl: chlorite, Ab: albite, Kfs: K-feldspar, Mag: magnetite, and Il: ilmenite.

Figure 3. POM and BSE images of K-feldspar chloritization (A: sample No. 3-16) and 867 868 fracture-filling chlorite formation (B: sample No. 8-1). The K-feldspar-origin chlorite of sample No. 3-16 includes titanite and chlorite fragments and are distributed within the K-869 feldspar grain in contact with chlorite (A-4). The fracture-filling chlorite formation is 870 871 accompanied by titanite and K-feldspar as the associated minerals (B-3 and B-4). Bt: biotite, Chl: chlorite, Ttn: titanite, Ab: albite, and Kfs: K-feldspar. 872 873 **Figure 4.** Relationship between Si (atoms per formula unit (apfu)) and Mg# (Mg / (Fe + 874 Mn + Mg) in apfu) in the overall chloritization (A), biotite chloritization (B: N = 143), hornblende chloritization (C: N = 57), K-feldspar chloritization (D: N = 28), and fracture-875 filling chlorite formation (E: N = 2). Original data of chlorite compositions in the biotite 876 chloritization were taken from Yuguchi et al. (2015). 877 Figure 5. Schematic figure showing the mass transfer of chemical components through 878 879 hydrothermal fluids in overall chloritization and plagioclase alteration processes. Bt: biotite, Hb: hornblende, Chl: chlorite, Ttn: titanite, Ep: epidote, Fl: fluorite, Cal: calcite, 880 Ab: albite, Kfs: K-feldspar, Qtz: quartz, Mag: magnetite, and II: ilmenite. 881

Figure 6. Plots of tetrahedral aluminum (Al^{IV}) in apfu (A), and formation temperature deduced from Yoneda and Maeda (2008)'s geothermometer (B) among biotite chloritization (N = 143), hornblende chloritization (N = 57), K-feldspar chloritization (N = 28), and fracture-filling (N = 2). Original data of chlorite compositions in the biotite chloritization were taken from Yuguchi et al. (2015).

Figure 7. Continuous thermal variation of chemical components of the hydrothermal fluid associated with the formation of ilmenite (A) and magnetite (B) through the progress of

880	hornblende chloritization (sample No. 3-2-9) BSE images of the hornblende chloritization
000	norholende emontization (sample 100. 5-2-9). DSL images of the norholende emontization
890	associated with the formation of ilmenite (A-1) and magnetite (B-1). The profiles of
891	chloritization temperature deduced from Yoneda and Maeda (2008)'s geothermometer
892	along the scanning line: arrows in the BSE images: 0–132 μm range (A-2) and 0–84 μm
893	range (B-2). Hb: hornblende, Chl: chlorite, Ab: albite, Kfs: K-feldspar, Mag: magnetite,
894	and II: ilmenite.
895	Figure 8. Variations in chemical compositions during hornblende chloritization (sample No.
896	3-2-9) with decrease in temperature: Al ₂ O ₃ (A), FeO (B), MnO (C), SiO ₂ (D), and MgO
897	(E).
898	Supplementary figure S1. Chemical maps showing elemental Si, Ti, Al, Fe, Mn, Mg, Ca,
899	Na, and K concentrations in hornblende chloritization of sample No. 3-2-9 (BSE image
900	area of Fig. 2A-2). Hb: hornblende, and Qtz: quartz.
901	Supplementary figure S2. POM and BSE images, and chemical maps showing elemental
902	Si, Ti, Al, Fe, Mn, Mg, Ca, Na, and K concentrations in hornblende chloritization of sample
903	No. 3-6. Hb: hornblende, Chl: chlorite, Ttn: titanite, Ep: epidote, Cal: calcite, and Qtz:
904	quartz.
905	Supplementary figure S3. POM and BSE images, and chemical maps showing elemental
906	Si, Ti, Al, Fe, Mn, Mg, Ca, Na, and K concentrations in hornblende chloritization of sample
907	No. 10-1. Hb: hornblende, Chl: chlorite, and Qtz: quartz.
908	Supplementary figure S4. POM and BSE images, and chemical maps showing elemental

909 Si, Ti, Al, Fe, Mn, Mg, Ca, Na, and K concentrations in hornblende chloritization of sample

910 No. 10-4. Hb: hornblende, Chl: chlorite, Ttn: titanite, Ep: epidote, Fl: fluorite, Cal: calcite,

911 and Qtz: quartz.

912	Supplementary figure S5. Chemical maps showing elemental Si, Ti, Al, Fe, Mn, Mg, Ca,
913	Na, and K concentrations in K-feldspar chloritization of sample No. 3-6.
914	Supplementary figure S6. Chemical maps showing elemental Si, Ti, Al, Fe, Mn, Mg, Ca,
915	Na, and K concentrations for fracture-filling chlorite of sample No. 8-1.
916	Supplementary figure S7. The $t-T$ path determining both the temporal and thermal
917	conditions of the secondary minerals. (A) The $t-T$ path of sample DH2 RA03 is constructed
918	from thermochronological data including zircon U-Pb ages, biotite K-Ar age, ZFT age,
919	AFT age, and the FT inverse calculation. The FT inverse calculation was derived from a
920	dataset, including the AFT age, AFT lengths, ZFT age, and ZFT lengths, and provided the
921	acceptable-fit paths, good-fit paths, best-fit path, and the weighted mean path below 400°C.
922	The details of the FT inverse calculation are described Yuguchi et al. (2019B). The
923	envelope of good-fit paths include the biotite K-Ar, ZFT, and AFT ages, resulting in a
924	reasonable reproduction of the $t-T$ path from the biotite K–Ar closure temperature (350–
925	400°C) through the ZFT partial annealing zone (PAZ) (190–390°C) to the AFT PAZ (60–
926	120°C). (B) The temporal condition for overall chloritization, whose thermal condition is
927	already known (Yuguchi et al., 2015 and this study), is obtained through the weighted mean
928	t-T path. In biotite chloritization, the intersection of the weighted mean $t-T$ path and the
929	thermal condition of 350°C (blue horizontal line) gives a formation age of about 68 Ma,
930	and that of the $t-T$ path and a thermal condition of 180°C gives an age of about 51 Ma.
931	This indicates that the biotite chloritization occurred over about 17 million years, from
932	about 68-51 Ma. The hornblende chloritization occurred at temperature conditions in the

933	range of 230–325°C and over about 10 million years from about 64–54 Ma. The K-feldspar
934	chloritization occurred at temperatures in the range of 210-350°C and over about 15
935	million years of about 68 to 53 Ma. The formation conditions of fracture-filling chlorite
936	are 320°C and 340°C (thermal condition) and about 63 Ma and 66 Ma in age, respectively.
937	Supplementary figure S8. Image analysis revealing the volume (areal) ratios of the
938	alteration minerals obtained using image processing software, with sample No. 3-6 as an
939	example.

















Type ^a	Sample No.	Mineral assemblage		Volume ^b decrese	Volume (areal) ratio of product minerals ^d
		Reactant	Products	(%)	· () ••• Product ministran
Hb chl	3-2-9	Hb	Chl, Ab, Kfs, Il, Mag	88.39	Chl : Ab : Kfs : Il : Mag = 1 : 0.056 : 0.056 : 0.131 : 0.002
Hb chl	3-6	Hb	Chl, Ttn, Ep, Qtz, Cal	89.26	Chl: Ttn: Ep: Qtz: Cal = 1: 0.199: 0.038: 0.060: 0.044
Hb chl	7-8	Hb	Chl, Ttn, Ab	94.27	Chl: Ttn: Ab = 1: 0.071: 0.211
Hb chl	10-1	Hb	Chl, Ttn, Qtz	87.52	Chl: Ttn: Qtz = 1: 0.091: 0.078
Hb chl	10-4	Hb	Chl, Ttn, Ep, Fl, Cal, Qtz	89.12	$Chl: Ttn: Ep: Fl: \ Qtz: Cal = 1: 0.330: 0.047: 0.094: 0.048$
Kfs chl	3-6	Kfs	Chl, Ttn	100.00 ^c	Chl: Ttn = 1: 0.070
Fracture chl	8-1	-	Chl, Ttn, Kfs	-	-

TABLE 1. Mineral assemblage and the volume (areal) ratio of alteration minerals in the hornblende chloritization, K-feldspar chloritization, and fracture-filling chloritite.

^a Bt: biotite, Hb: hornblende, Chl: chlorite, Ttn: titanite, Ep: epidote, Fl: fluorite, Cal: calcite, Ab: albite, Kfs: K-feldspar, Qtz: quartz, Mag: magnetite, and II: ilmenite. ^b Volume decrease from reactant to products (volume percent). ^c Constant volume from reactant to products (No decrease). ^d The volume fraction of product minerals in the plagioclase alteration was estimated from the areal fraction of them by simply assuming the equivalence of areal and volume fractions. The area of product minerals are identified by BSE images, and the areal ratio was calculated by image processing software of Photoshop®.

TABLE 2. Overall reactions leading to chloritization.

Sample	Overall reaction					
Hb chl	[Volume decrease of 88.39% and volume ratio of product minerals] Hb + 0.495Ti ⁺ + 2.711Al ³⁺ + 2.552Fe ²⁺ + 0.265Mn ²⁺ + 1.116Mg ²⁺ + 0.200K ⁺ + 7.878H ₂ O \rightarrow 0.895Chl + 0.105Ab + 0.097Kfs + 0.761Il + 0.008Mag + 0.472H ₄ SiO ₄ + 1.685Ca ²⁺ + 0.500Na ⁺ + 0.131F ⁺ + 0.016Cl ⁺ + 13.870H ⁺					
Grain No. 3-2-9	[SVD: Volume decrease of 88.39% and closure component of Ti] $0.714Hb + 2.252Al^{3+} + 1.982Fe^{2+} + 0.015Mn^{2+} + 0.825Mg^{2+} + 0.207K^{+} + 0.022F^{-} + 5.432H_2O \rightarrow 0.678Chl + 0.058Ab$ $+ 0.127Kfs + 0.098Il + 0.049Mag + 0.240H_4SiO_4 + 1.169Ca^{2+} + 0.355Na^{+} + 0.033CI^{+} + 9.905H^{+}$					
	Volume ratio ^{*1} Chl : Ab : Kfs : Il : Mag = $1 : 0.400 : 0.096 : 0.022 : 0.014$					
Hb chl Grain No. 3-6	[Volume decrease of 89.26% and volume ratio of product minerals] $Hb + 0.111Ti^{+} + 3.238Al^{3+} + 2.066Fe^{2+} + 1.284Mg^{2+} + 0.076F^{-} + 7.039H_2O + 0.212CO_2 \rightarrow 0.843Chl + 0.619Ttn + 0.102Ep + 0.473Qtz + 0.212Cal + 0.399H_4SiO_4 + 0.015Mn^{+} + 0.916Ca^{2+} + 0.629Na^{+} + 0.178K^{+} + 0.027Cl^{-} + 12.479H^{+}$					
	$ [SVD: Volume decrease of 89.26\% and closure component of Mn] \\ \textbf{0.681Hb} + \textbf{0.148Ti}^+ + \textbf{2.601Al}^{3+} + \textbf{1.543Fe}^{2+} + \textbf{0.820Mg}^{2+} + \textbf{0.107F}^+ + \textbf{6.352H}_2\textbf{O} + \textbf{0.118CO}_2 \rightarrow \textbf{0.582Chl} + \textbf{0.382Ttn} \\ + \textbf{0.180Ep} + \textbf{0.073Qtz} + \textbf{0.118Cal} + \textbf{0.440H}_4\text{SiO}_4 + \textbf{0.431Ca}^{2+} + \textbf{0.485Na}^+ + \textbf{0.133K}^+ + \textbf{10.945H}^+ \\ \hline \end{tabular} $					
	Volume ratio ^{*1} Chl : Ttn : Ep : Qtz : Cal = $1 : 0.235 : 0.157 : 0.002 : 0.049$					
Hb chl	$ [Volume decrease of 94.27\% and volume ratio of product minerals] \\ Hb + 0.167H_4SiO_4 + 3.649Al^{3+} + 2.751Fe^{2+} + 0.056Mn^{2+} + 1.242Mg^{2+} + 6.525H_2O \rightarrow 0.933Chl + 0.253Ttn + 0.414Ab \\ + 0.106Ti^{2+} + 1.427Ca^{2+} + 0.307Na^+ + 0.172K^+ + 0.147F^- + 0.030Cl^+ + 13.719H^+ \\ \end{tabular} $					
Grain No. 7-8	$ [SVD: Volume decrease of 94.27\% and closure component of Ti] \\ 0.672Hb + 0.036H_4SiO_4 + 2.541Al^{3+} + 2.192Fe^{2+} + 0.056Mn^{2+} + 0.945Mg^{2+} + 5.099H_2O \rightarrow 0.677Chl + 0.279Ttn + 0.113Ab + 0.877Ca^{2+} + 0.335Na^+ + 0.119K^+ + 0.080F^- + 0.020CI^- + 10.341H^+ $					
	Volume ratio ^{*1} Chl : Ttn : $Ab = 1 : 0.108 : 0.079$					
	[Volume decrease of 87.52% and volume ratio of product minerals] Hb +3.262Al ³⁺ + 2.790Fe ²⁺ + 0.090Mn ²⁺ + 1.203Mg ²⁺ + 0.090F ⁻ + 7.753H ₂ O \rightarrow 0.944Chl + 0.323Ttn + 0.680Qtz +					
Hb chl	$0.340H_4SiO_4 + 0.096Ti^+ + 1.432Ca^{2+} + 0.381Na^+ + 0.222K^+ + 0.070Cl^- + 14.146H^+$					
Grain No. 10-1	$ \begin{split} & [\text{SVD: Volume decrease of 87.52\% and closure component of Ti}] \\ & \textbf{0.677Hb} + \textbf{2.339Al}^{3+} + \textbf{1.990Fe}^{2+} + \textbf{0.066Mn}^{2+} + \textbf{0.848Mg}^{2+} + \textbf{0.091F}^{*} + \textbf{6.288H}_2 \textbf{O} \rightarrow \textbf{0.653Chl} + \textbf{0.339Ttn} + \textbf{0.025Qtz} \\ & + \textbf{0.453H}_4 \text{SiO}_4 + \textbf{0.843Ca}^{2+} + \textbf{0.258Na}^{+} + \textbf{0.150K}^{+} + \textbf{0.047CF} + \textbf{10.765H}^{+} \end{split} $					
	Volume ratio ^{*1} Chl : Ttn : $Qtz = 1 : 0.138 : 0.004$					
Hb chl	$ [Volume decrease of 89.12\% and volume ratio of product minerals] \\ Hb + 1.200H_4SiO_4 + 4.487Al^{3+} + 2.740Fe^{2+} + 0.069Mn^{2+} + 0.860Mg^{2+} + 0.486Ca^{2+} + 0.730F^{-} + 7.397H_2O + 0.226CO_2 \rightarrow 0.824Chl + 0.028Ttn + 0.858Ep + 0.337Fl + 0.723Qtz + 0.226Cal + 0.199Ti^{+} + 0.483Na^{+} + 0.207K^{+} + 0.069Cl^{-} + 19.592H^{+} \\ \hline \end{tabular} $					
Grain No. 10-4	$ [SVD: Volume decrease of 89.12\% and closure components of Ti and Ca] \\ 0.649Hb + 0.351H_4SiO_4 + 2.984Al^{3+} + 2.078Fe^{2+} + 0.063Mn^{2+} + 0.714Mg^{2+} + 0.305F^- + 6.324H_2O + 0.102CO_2 \\ \rightarrow 0.607Chl + 0.249Ttn + 0.359Ep + 0.092Fl + 0.017Qtz + 0.102Cal + 0.313Na^+ + 0.131K^+ + 0.046Cl^- + 14.052H^+ \\ \hline \begin{tabular}{lllllllllllllllllllllllllllllllllll$					
	Volume ratio ^{*1} Chl : Ttn : Ep : Fl : Qtz : Cal = $1 : 0.110 : 0.187 : 0.018 : 0.003 : 0.029$					
Kfs chl	[Volume constant and volume ratio of product minerals] $Kfs + 0.107Ti^{+} + 1.644Al^{3+} + 3.255Fe^{2+} + 0.203Mn^{2+} + 0.818Mg^{2+} + 0.113Ca^{2+} + 0.016F^{-} + 0.009C\Gamma + 7.150H_2O \rightarrow 0.478Chl + 0.125Ttn + 0.287H_4SiO_4 + 0.016Na^{+} + 0.911K^{+} + 13.152H^{+}$					
Grain No. 3-16	$[SVD: Volume constant] \\ 0.895Kfs + 0.051Ti^{+} + 1.546Al^{3+} + 3.010Fe^{2+} + 0.188Mn^{2+} + 0.756Mg^{2+} + 0.050Ca^{2+} + 0.007F^{-} + 0.009Cl^{-} + 6.456H_2O \rightarrow 0.443Chl + 0.055Ttn + 0.236H_4SiO_4 + 0.014Na^{+} + 0.814K^{+} + 11.968H^{+}$					
	Volume ratio ^{*1} Chl : Ttn = 1 : 0.033					

*1 Volume ratio of product minerals deduced from the overall reaction