1	Revision 2
2	Pink colour in Type I diamonds:
3	Is deformation twinning the cause?
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12	
13	Abstract
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15	Plastic deformation of diamond has long been associated with the generation of
16	colour, specifically brown and pink. Extensive previous optical and spectroscopic
17	characterization of natural pink Type I (nitrogen containing) diamonds has revealed
18	two clear groupings, with distinct geographical origins. Group 1 pinks, which have
19	low concentrations of nitrogen and are relatively highly aggregated (IaA≤B), have
20	only been found in the Argyle lamproite pipe (Australia) and Santa Elena alluvial
21	deposits (Venezuela). Group 2 pinks, which have much higher nitrogen
22	concentrations and exhibit low levels of aggregation, have been found in deposits
23	from southern Africa, Canada and Russia. Pink colour is intimately associated with
24	deformation lamellae on the {111} crystal planes, and understanding their formation
25	and structure has been a priority with respect to defining the source of this
26	gemologically valuable colour center. In group 2 pinks, these {111} lamellae have
27	been characterized as deformation microtwins by both transmission electron
28	microscopy and X-ray diffraction. Subsequently the {111} lamellae in group 1 pinks
29	have been assumed to also be deformation microtwins. In this paper we report
30	electron backscatter diffraction (EBSD) studies of three brown and six pink naturally
31	deformed diamonds with varying nitrogen concentrations and aggregation states. The
32	results show that there are no deformation microtwins in the group 1 pink or brown
33	diamonds. The study also highlights the usefulness of orientation contrast imaging as

34 a simple and rapid method for determining the presence of microtwins. Our results 35 suggest that the colour in the group 1 pink diamonds is not directly related to the 36 presence of deformation twins. However, we propose that twins may have been 37 present but subsequently removed by de-twinning, a process that utilizes the same 38 Shockley partial dislocations involved in the original twinning event. Therefore it 39 maybe the process of twinning (and de-twinning) that creates the defect responsible 40 for pink colour, as opposed to the actual structure of microtwins themselves. In addition, a large laboratory dataset of pink diamond analyses reveals the occurrence 41 42 of group 1 pink diamonds in the Namibian marine (secondary) deposits. This would 43 appear to suggest an additional source of group 1 pink diamonds in southern Africa, 44 but the antiquity of these diamonds means that a common source on the former 45 Pangaea supercontinent cannot be ruled out. 46 47 **Keywords:** Shockley partial dislocations, plastic deformation, de-twinning, Argyle, 48 electron backscatter diffraction (EBSD), nitrogen aggregation 49 50 Introduction 51 52 It has long been recognized that brown and pink colours in diamonds are associated 53 with plastic deformation (Collins, 1982). The colour is often confined within {111} 54 lamellae while the bulk of the crystal is colourless (Collins et al., 2000), a 55 phenomenon commonly referred to by gemologists as "graining". Like other face-56 centered cubic (FCC) materials, diamond exhibits a {111}<110> slip system, meaning that the $\{111\}$ planes are the active slip planes with movement in the <110>57 58 direction. Due to the high symmetry of diamond, the {111} planes are also twin 59 planes. Twins in diamond are contact twins, where reflection in a {111} plane is the 60 equivalent of a 60° rotation around a <111> axis (Figure 1). Note that in a twin, 61 lattice points in one crystal are shared as lattice points in another crystal, adding 62 apparent symmetry to the crystal pairs; hence twinning adds symmetry to the crystal, decreasing the energy stored within it. They commonly occur as arrays of twins 63 parallel to one another (i.e. polysynthetic twins). Twinning in diamond can occur 64 65 during growth (e.g. Yacoot et al., 1998; Machado et al., 1998; Tomlinson et al., 2011) 66 or during deformation (Buerger, 1945; Hirth & Lothe, 1982; Christian & Mahajan, 67 1995; Niewczas, 2007). Early work using indentation (Phaal, 1964) and high-pressure

68 high-temperature (HPHT) experiments (de Vries, 1975) produced deformation 69 microtwins, which were also observed in natural samples (Varma, 1970). More recent 70 studies using transmission electron microscopy (TEM; Shiyaev et al. 2007; Gaillou et 71 al., 2010), X-ray diffraction (Titkov et al., 2012), electron backscatter diffraction 72 (EBSD, Howell et al., 2012a) and atomic force microscopy (AFM; Gainutdinov et al., 73 2013), have shown these analytical techniques to be powerful tools for identifying 74 some of these {111} lamellae as deformation microtwins. 75 76 Much of the recent research into plastic deformation of natural diamonds has focused 77 on its influence on colour, due to its gemological value. Pink diamonds are 78 exceptionally rare; by our calculations they make up less than 0.0001% (by carat 79 weight) of the annual total global diamond production. This calculation is based on 80 Arygle's 2013 production of 10 million carats, <0.1% of which are stated as being 81 pink, which represents an estimated 90% of global pink diamonds, and a total global 82 diamond production of 155 carats for 2013. While both brown and pink diamonds 83 exhibit characteristics of plastic deformation, colourless diamonds can also exhibit 84 these same features. Annealing at HPHT conditions can remove the colour of brown 85 diamonds (Fisher, 2009); in certain Type IIa diamonds (nominally nitrogen-free, as 86 determined by Fourier Transform infrared (FTIR) absorption spectroscopy) such heat 87 treatment may reveal an underlying pink colour (Hounsome et al., 2006; Fisher et al., 88 2009). While the cause of brown colour has recently been shown to be the result of 89 vacancy clusters generated by plastic deformation (Fisher, 2009), the specific defect 90 responsible for the relevant absorption that creates pink colour is yet to be identified. 91 The pink {111} lamellae were proposed by Mineeva et al. (2007; 2009) to be 92 deformation microtwins; this was subsequently confirmed by transmission electron 93 microscopy (TEM; Gaillou et al., 2010) and X-ray diffraction (Titkov et al., 2012) 94 analysis of natural pink diamonds. HPHT experiments have also generated 95 microtwins while deforming diamonds (Shiryaev et al., 2007; Howell et al., 2012a), 96 but not the pink colour. These findings have generated increased interest in 97 understanding the possible role that these crystallographic features play in the 98 formation of pink colour. 99 100 Recently, extensive categorization of Type I (i.e. nitrogen containing) gem-quality 101

pink diamonds by Gaillou et al. (2010; 2012) identified two distinct groups. The

primary crystallographic and spectroscopic features of these two groups of diamondsare listed in **Table 1.** The key differences between them are:

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105 (1) Spatial distribution of colour. In both groups of pink diamonds, the colour is 106 closely associated with the {111} lamellae. In group 1 pinks, the lamellae appear 107 predominantly wavy, and their number and width vary between samples. In contrast, 108 in group 2 diamonds the lamellae are straight, with thicknesses ranging from 0.5 - 1109 μ m. While their distribution throughout the crystal can vary widely between samples, 110 it is not uncommon for two or three lamellae to be close to each other, with the bulk 111 of the crystal being colourless. Consequently, group 1 diamonds can *generally* have 112 larger pink-coloured volumes than group 2.

113

114 (2) Distinction of {111} lamellae. In group 1 pinks, the {111} lamellae are far less 115 distinct than in group 2 pinks when observed between crossed polarizers and by 116 cathodoluminescence (CL) imaging. Birefringence patterns of group 1 diamonds are 117 parallel to the {111} lamellae and therefore to the pink graining, but they can also 118 show deformation on an additional set of {111} planes that does not correspond to 119 any colour zonation. Birefringence reveals that the residual strain in the diamond is 120 held within both pink and colourless volumes. The CL response of group 1 pinks has 121 a grainy, irregular pattern, and the {111} lamellae are not always obvious. Group 2 122 pinks exhibit far more discrete {111} lamellae. While the birefringence patterns are 123 again parallel to the lamellae, they reveal that the residual strain is much more 124 focused about the lamellae and not distributed throughout the bulk of the crystal. The 125 CL response of group 2 pinks shows their growth stratigraphy in the same way as 126 non-deformed Type I diamonds, but the lamellae clearly cut across the growth 127 banding. However, the emission intensity is not necessarily homogeneous along an 128 individual lamella. The specific spectroscopic defects observed in both groups of pink 129 diamonds are listed in Table 1. 130

131 (3) Nitrogen characteristics. Group 1 pink diamonds have relatively low nitrogen

132 concentrations, and the N is commonly quite highly aggregated (> 50% IaB).

133 Conversely, group 2 pinks have relatively higher nitrogen concentrations but lower

134 aggregation states (<50% IaB).

135

(4) Geographical occurrence. Group 1 pink diamonds have only been reported from
the Argyle lamproite pipe (Australia) and the Santa Elena alluvial deposits (Guaniamo
area, Venezuela), while group 2 pinks have been found in a much larger range of
localities, including southern Africa, Russia and Canada. No single deposit has been
reported to contain both groups of pink diamonds.

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142 It is important to note that the analytical confirmation that the {111} lamellae are 143 microtwins has only been achieved for group 2 pink diamonds. It is often assumed 144 that microtwins are also present in group 1 pinks, but this has not yet been proven. In 145 this study we have aimed to confirm the presence or absence of these microtwins in 146 the different categories of plastically deformed diamonds, as well as to determine the 147 role that deformation twinning may play in creating defects responsible for colour. To 148 do this we report FTIR and EBSD data from a collection of naturally deformed Type I 149 diamonds of both pink and brown colour with varying nitrogen contents and 150 aggregation states. We also provide a large, previously unpublished, FTIR dataset for 151 pink diamonds from various geographical sources to supplement the existing data in 152 the literature, and to test the groupings of Type I pinks by Gaillou et al. (2010; 2012). 153

154 Analytical Techniques

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156 Fourier transform infrared spectroscopy (FTIR) was performed using a Nicolet Magna 157 IR 750 FTIR spectrometer (De Beers Technologies UK) in direct microscopic mode. 158 All spectra were fitted to standard absorption spectra for the A, B and D components 159 using the CAXBD97.xls spreadsheet to obtain nitrogen concentrations and 160 aggregation states (see Howell et al., (2012b) for further information on this method). 161 Platelet characteristics (peak height, position and integrated area / intensity) are also reported, along with noting whether there is a hydrogen-related band at 3107 cm⁻¹ 162 163 present. 164 165 CL intensity images were collected on cleaned and carbon-coated samples on a Zeiss

166 EVO 15 Scanning Electron Microscope (SEM; Geochemical Analysis Unit,

167 Macquarie University). Accelerating voltages were varied between 15 and 25 kV to

168 obtain the best quality images. The same SEM was used to obtain EBSD overview

169 maps of the bulk of each sample, using 20 kV accelerating voltage, 8 nA current and 170 high vacuum. Higher-resolution EBSD analyses were performed using a field 171 emission Zeiss Ultra Plus SEM (ACMM, Sydney University) to confirm the presence 172 or absence of micro-twins, with acceleration voltages varied between 15-20 kV. 173 174 EBSD patterns obtained from both SEM instruments were automatically indexed 175 using AZTEC software from HKL Technology – Oxford Instruments. For EBSD 176 analysis, the specimen is itself tilted by 70° with respect to the incoming electron 177 beam. Diffraction patterns were acquired on rectangular grids by moving the electron 178 beam at a regular step size, ranging from $3 - 10 \,\mu\text{m}$ for the overview maps, and $0.05 - 10 \,\mu\text{m}$ 179 $0.2 \,\mu\text{m}$ for the high resolution maps, allowing for a detailed inspection of the $\{111\}$ 180 lamellae and surrounding crystal. All samples were investigated by both low- and 181 high-resolution EBSD analysis. In addition to this, high-resolution orientation contrast 182 (OC) images were taken, using a combination of two forescatter detectors (BSE 183 detectors) that are positioned at a high angle to the specimen (Prior et al. 1996, 1999). 184 If samples do not have a perfectly flat surface, the observed grey-scale variations in 185 the OC images result from the combined effect of variations in crystallographic orientation and topography. Data processing protocols as detailed by Howell et al. 186 187 (2012a) were followed. Representation of EBSD data includes colour-coded maps and 188 crystal orientations depicted as three-dimensional cubes. Mean misorientation values 189 are calculated by the AZTEC software for the overview maps, to provide a semi-190 quantitative measure of deformation at the sample scale.

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192 Samples

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194 Nine Type I natural diamonds (three browns and six pinks) were analysed in this 195 study (Figure 2), all provided by De Beers Technologies UK. Source information for 196 these samples is provided in Table 2 where known. All of the samples have at least 2 197 parallel polished faces, while many are cut and polished on several sides creating 198 cubes or other polyhedral forms. As shown by the orientation data provided in Figure 199 2, many of the samples have a set of polished $\{110\}$ faces that are perpendicular to 200 the {111} planes on which the deformation lamellae occur. This has been done to 201 guarantee that the lamellae intersect a polished face and can therefore be analysed.

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203	Results
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205	Colour and Cathodoluminescence
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207	All three brown diamonds show very heterogeneous colour distribution. Samples A6-
208	03 and A6-05 exhibit obvious colour graining that correlates with features observed in
209	the CL. The distribution of colour in A301-MB22 also appears to correlate with the
210	CL but the graining is less distinct in this sample due to the crystal orientation, i.e. the
211	polished faces are cut at a lower angle to the <111> direction (Figure 2). It is
212	interesting that in both A6-03 and A6-05, the CL images show signs of slip having
213	occurred on two sets of {111} planes (NE-SW and NW-SE, Figure 2), but the colour
214	graining only occurs on one of the sets (NE-SW). Only A6-05 reveals obvious signs
215	of growth stratigraphy in the CL, but this may simply be a result of the orientation in
216	which the sample has been prepared.
217	
218	Of the six pink samples, three have poorly defined colour graining (A62-06, A167-P1,
219	and A62-12; Figure 2) when compared to the other three samples (NL000-PK11,
220	NL000-PK46-A and NL000-PK01; Figure 2), in which it is very well defined. In
221	samples A62-06, A167-P1, and A62-12 the graining correlates only weakly with the
222	features observed in CL, which are very grainy or patchy in all three samples. Growth
223	stratigraphy is present but not as cleanly defined as is commonly seen in other Type I
224	diamonds. Some broad deformation features can be seen running vertically in A62-06,
225	while in A167-P1 they run at an angle from top left to bottom right (both orientations
226	are {111} planes; Figure 2). While these do correlate with the orientation of the pink
227	graining, they do not have the same distinct appearance as the lamellae observed in
228	the brown diamonds. In sample A62-12 we cannot see any CL features that may
229	correlate with the two possible graining directions observed under normal light.
230	
231	In samples NL000-PK11, NL000-PK46-A and NL000-PK01, most of the sample
232	volume is colourless, and the pink colour is restricted exclusively to distinct planes
233	orientated parallel to one or multiple {111} planes. In NL000-PK01, the graining
234	looks much broader and the colour is more dispersed throughout the sample, but this
235	is simply a result of the sample surface being cut at a lower angle to the <111>

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direction (Figure 2). The CL response of all three samples shows well-defined growth
stratigraphy, while the colour graining correlates with clearly observable {111} planes
that cut across the growth stratigraphy (zoomed in images in Figure 2). These
lamellae are less than 1 µm wide and the spacing between them varies from 15 to 500
µm.

- 241
- 242 FTIR Data
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244 Figure 3a shows a plot of nitrogen aggregation state as a function of total nitrogen 245 concentration for the nine diamond samples analysed in this study (**Table 2**). The 246 three brown diamonds have quite high nitrogen concentrations (409 – 564 ppm) with 247 varied aggregation states (8-52 % IaB). The six pink diamonds appear to split into 248 two distinct groups. Samples A62-06, A167-P1, and A62-12, have low nitrogen 249 concentrations (31 - 62 ppm) and are highly aggregated (71 - 77 % IaB) considering 250 the low concentration. The other three pink samples, NL000-PK11, NL000-PK46-A 251 and NL000-PK01 have nitrogen concentrations similar to the three brown samples 252 (443 - 601 ppm) but consistently low aggregation states (2 - 16 %IaB). All nine diamonds exhibit a band at 3107 cm⁻¹ related to the presence of hydrogen and show 253 some evidence of platelets (1361 – 1376 cm⁻¹; **Table 2**), albeit very small B' bands in 254 255 the case of the three low-nitrogen concentration pinks (Figure 3b).

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257 Figure 3c shows the same plot of nitrogen aggregation vs total nitrogen concentration 258 as in **Figure 3a** but with an additional large dataset of pink diamonds from a range of 259 localities (supplementary data). It can be clearly seen that the pink diamonds 260 separate out into two different categories. The first shows relatively high aggregation 261 state for a given total nitrogen concentration, generally below about 200 ppm. The 262 second exhibits a wide range of nitrogen concentrations from about 150 ppm to 1600 263 ppm, but all show relatively low aggregation, typically below about 35%. The higher-264 aggregation population is dominated by stones from Argyle, with a few examples 265 from Namibia's combined onshore alluvial deposits and offshore dredging operations. 266 The characteristics of these stones are consistent with those already defined as group 267 1 pink diamonds by Gaillou et al. (2010; 2012). The lower-aggregation category 268 contains diamonds from a number of localities including South African productions

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(Finsch and De Beers Pool are kimberlite deposits; Koingnass and Tweepad are
alluvial), Canada's Victor mine (kimberlite) and other stones from the Namibian
productions. Pink diamonds from the Siberian Internatsional'naya kimberlite (Titkov
et al., 2008) also fall into this category, exhibiting low aggregation and significant
nitrogen concentrations, and classify as group 2 pinks.

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275 EBSD Data

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277 All of the nine analysed samples show minor crystal orientation changes, with mean 278 misorientation values (calculated from the overview maps and therefore representing changes across the whole sample) on the order of $0.5 - 1.1^{\circ}$ (Table 3). None of the 279 280 samples shows any distinct patterns in their crystal lattice distortion at the resolution 281 of the overview EBSD maps $(3 - 10 \,\mu\text{m}; \text{ examples given in Figure 4})$, nor do they 282 show any obvious relationship to the deformation lamellae observed under CL. At this 283 coarse scale, it is not possible to determine if any of the {111} lamellae are 284 microtwins by EBSD. However, the lamellae are observed in the OC images of the 285 some of the pink diamonds and they correlate to those seen under CL (Figure 5). 286 287 By looking at the samples in greater detail with the high-resolution EBSD analysis, 288 distinct differences can be observed. The three brown diamonds show mean crystal 289 misorientations (derived from the overview EBSD maps) between $0.75 - 0.96^{\circ}$ (Table 290 3; Figure 4a). The {111} deformation lamellae visible in CL were not observed in the 291 OC images or the high-resolution EBSD patterns (data not shown), suggesting they

292 293 are not microtwins.

294 Treating the pink diamonds as two populations (as defined by their pink colour 295 distribution [Figure 2] and nitrogen characteristics [Figure 3, Table 2]) allows some 296 interesting comparisons. The changes in mean crystal misorientation derived from the 297 overview EBSD maps of A62-06, A167-P1, and A62-12 (i.e. the three pink samples 298 with low N concentrations and high aggregation states), ranges from $0.49 - 1.11^{\circ}$ 299 (Table 3; Figure 4b). The {111} lamellae are not observed in the OC images, and the 300 high resolution EBSD analysis shows that no microtwins are present at the 50 nm 301 scale (data not shown).

302

303	The three pink samples with higher nitrogen concentrations and low aggregation
304	states (NL000-PK11, NL000-PK46-A and NL000-PK01; Table 2) show changes in
305	mean crystal misorientation from $0.46 - 0.94^{\circ}$ (Table 3). Again, there appears to be
306	no obvious relationship between the deformation recorded in the overview EBSD
307	maps and $\{111\}$ lamellae (Figure 4c). In contrast to the other 6 samples, the $\{111\}$
308	lamellae observed in the CL of these three samples are clearly visible in the OC
309	images (Figure 5). In most cases the lamellae stretch all the way across the crystal,
310	but in a few cases they terminate within the body of the crystal (arrows in Figure 5b
311	and c). In NL000-PK46-A, there is a single deformation lamella that is in a different
312	$<111>$ orientation to the others that crosscuts the main set of $\{111\}$ lamellae (arrow in
313	Figure 2). Where two lamellae intersect, there appears to be a cavity in the sample of
314	unknown depth (Figure 5f). High-resolution EBSD analysis of the deformation
315	lamellae in these three pink diamonds confirms them to be microtwins (Figure 6).
316	Two twin planes define each lamella, with the enclosed domain representing a
317	characteristic $\{111\}$ twin relationship, with a 60° rotation about one of the <111>
318	directions of the parent lattice.
319	

320 Discussion

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The brown diamonds studied here reveal no evidence of containing microtwins. The {111} deformation lamellae that control the colour graining and are visible in the CL response are therefore interpreted to be slip planes. This finding is in agreement with those of Howell et al. (2012a) who found no microtwins in two brown diamonds from Finsch. There is also no discernable difference in the amount of crystal misorientation observed in these brown diamonds when compared with the six pinks.

328

329 Based on the FTIR data and the colour distribution in the six pink diamonds, it is clear

that they can be separated into the two groups defined by Gaillou et al. (2010; 2012).

331 Samples A62-06, A167-P1, and A62-12 have the characteristics of group 1 pink

diamonds: low nitrogen concentrations with high aggregation states; less well-defined

- colour graining that correlates poorly with features observed in the grainy CL; two of
- them come from the Argyle mine. Samples NL000-PK11, NL000-PK46-A and
- 335 NL000-PK01 are group 2 pink diamonds. They have above-average nitrogen

concentrations and low levels of aggregation; the pink colour is clearly related to
{111} lamellae observed in CL and EBSD; the CL also shows the clear growth
stratigraphy typical of Type I diamonds; the samples all come from either kimberlites
(Finsch) or alluvial deposits (Koingnass and Tweepad) in South Africa.

340

341 One further difference between these two groups of diamonds is that deformation 342 microtwins are present in group 2 pinks, but absent in the group 1 pinks. While 343 previous studies had confirmed that the {111} lamellae in group 2 pinks were 344 microtwins (Gaillou et al., 2010; Titkov et al., 2012), there was only an assumption 345 that this was also true of group 1 pinks. The data presented in this study suggest that 346 this is not the case. We acknowledge that EBSD is only a surface technique, so if the 347 lamellae did not intersect and therefore outcrop on the studied crystal face, then they 348 would not be analysed. However, there is no evidence from optical observations that 349 the lamellae observed in samples A62-06, A167-P1, and A62-12 all terminate below 350 the prepared surface. Another possible reason for not recording twins in these group 1 351 pinks could be that the lamellae are too thin to be detected. TEM analysis by Gaillou 352 et al. (2010) revealed that a single {111} lamella (~1 μ m wide) could contain multiple 353 twin domains (up to 6; see their Figure 17) which were only ~ 20 nm wide. If such thin 354 twin domains were distributed within the group 1 pink diamond samples of this study, 355 then the high-resolution EBSD analysis would not detect them, as the activation 356 volume for EBSD analysis on carbon is larger than 20 nm. However, with the 357 resolution of the OC imaging it should still be possible to observed such features. It is 358 important to note that the multiple-twin domain structure of a single lamella, as 359 reported by Gaillou et al. (2010), was not seen in the group 2 samples studied here. In 360 contrast, our EBSD data and OC images have revealed only a single twin domain in 361 each lamella studied. With all this is in mind, we are confident in our conclusion that 362 microtwins are not present in the group 1 pink diamonds studied here. 363

364 Relationship Between Deformation Twinning and Pink Colour

- 365
- 366 As deformation microtwins do at least occur in group 2 pink diamonds, it is important
- to understand how they form, to better determine what role they might play in
- 368 generating defects (and therefore possible colour centres) in diamond. Slip and

369	twinning are two of the main deformation modes that allow a solid to change shape
370	under the action of an applied stress. The classic definition of twinning states that the
371	twin and parent lattices are related to each other by a reflection in some plane (see
372	Yacoot et al., 1998). In diamond this reflection or mirror plane is {111}. In principle,
373	deformation twins form by a homogeneous simple shear of the original crystal lattice,
374	implying highly-coordinated displacements of individual atoms (Christian &
375	Mahajan, 1995). In an FCC lattice, this is accomplished by a displacement of $\frac{a}{6}\langle 112 \rangle$
376	applied successively to {111} layers on the twinning plane (Niewczas, 2007). In
377	practice, this occurs by passing Shockley partial dislocations with a $\frac{a}{6}$ (112) Burgess
378	vector over every {111} plane above the twin plane (Niewczas, 2007; Li et al., 2011).
379	Work by Li et al. (2011) on FCC materials suggests that the twinning dislocations (i.e.
380	Shockley partial dislocations) can be activated in a cooperative and synchronized
381	manner, resulting in an almost simultaneous passage through the lattice. This process
382	effectively and efficiently relieves the local stress concentration, gives the crystal an
383	additional symmetry, generates significant shear strains in the collectively slipped
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384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399	 layers, and is clearly not just random atomic shuffling. There are three possible conclusions to the question of whether deformation microtwins are responsible for, or related to pink colour in diamonds. (1) Pink colour is unrelated to microtwins in both group 1 and group 2 pink diamonds, and the spatial relationship of the colour to the microtwins is purely coincidental. (2) Pink colour is related to microtwins in group 2 pink diamonds but not in group 1 pink diamonds, implying that there are two different defects that cause pink colour in Type I diamonds, or alternatively two different mechanisms capable of creating the same defect. (3) Pink colour is related to microtwins in both group 1 and group 2 pink diamonds.

401 contender for being intrinsic to the generation of pink colour. The fact that the pink 402 colour is so closely related spatially to the twin planes provides support to this 403 argument, and therefore undermines conclusion (1) above. However, the EBSD data 404 from this study have shown no evidence of microtwins being present in the group 1 405 pink diamonds analysed. This would appear to undermine conclusions (3), but before 406 we rule it out completely, we should consider an alternative. Instead of saying that 407 group 1 pink diamonds never contained microtwins, we can consider that they no 408 longer contain microtwins. Could group 1 pinks have contained microtwins that were 409 subsequently removed?

410

While there is no evidence that these twins would be unstable at high temperatures,and would not be annealed like some other defects (e.g. vacancy clusters), recent

112 una voura not de ameaica inte some other actoris (e.g. vacanej erasters), recent

413 studies in FCC metals have shown that a secondary twinning event may result in de-

414 twinning (Cao et al., 2013). This is achieved by interaction of more partial

415 dislocations with the twinned region, undoing the effects of the original twinning

416 process. However, experiments in calcite have shown that de-twinning is not exactly

417 the reverse of the twinning process, and that the de-twinned region can contain

418 dislocation clusters (Kaga and Gilman, 1969). De-twinning is proposed to be a

419 common process in FCC materials with low stacking-fault energies (Cao et al., 2013).

420 Diamond's stacking-fault energy is higher than that of many FCC metals (Pirouz et

421 al., 1983; Persson, 1983), but is still relatively low compared to other minerals,

422 allowing for the possibility that de-twinning could occur. In some materials,

423 deformation twinning and de-twinning have been reported to occur concurrently and

- 424 to compete with each other (Ni et al., 2011).
- 425

426 As de-twinning has never been reported in diamonds, and there is very little about it 427 in the mineralogy literature, we simply speculate that it could occur. If the diamonds 428 were subjected to extended or multiple deformation events, or deformation at higher 429 temperatures, then there is definitely potential for the de-twinning process to have 430 occurred. It might account for some of the differences between group 1 and group 2 431 pinks. Additional or a secondary set of partial dislocations interacting with existing 432 microtwins, would alter the appearance of these domains, making them wavy and less 433 well defined, and could potentially generate more defects causing pink colour. This 434 would produce more intense colour that is not so clearly related to the original twin.

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However, if this de-twinning process has occurred, we might expect to find examples
in the group 1 pinks of twins that had not been completely de-twinned. These have not
yet been observed, but the number of samples examined in sufficient detail is still
very small, and the twins would have to appear on the analysed surface.

439

440 The difference between conclusions (2) and (3), comes down to whether or not group 441 1 pink diamonds originally contained microtwins. Conclusion (2) suggests that if 442 group 1 pinks never contained microtwins, and the pink colour in group 2 pinks is 443 related to the presence of microtwins, then either a different defect causes pink colour 444 in group 1 pink diamonds, or there is a different mechanism capable of producing the 445 same defect as found in group 2 pink diamonds. The alternative, and potentially 446 simpler conclusion (3) is that pink colour is related to microtwins in both groups of 447 pink diamonds (i.e. same defect and same mechanism producing it), and that the 448 microtwins have been removed by de-twinning in the group 1 pink diamonds. If this 449 were the case, it would imply that the pink colour defect is related to the twinning 450 (and de-twinning) process and not directly with the structure of the microtwin itself.

451

452 This study cannot confirm one of the three conclusions as being correct, as it was not 453 designed to determine the exact structure of the defect responsible for pink colour. 454 The finding from the EBSD analysis that no microtwins occur in group 1 pink 455 diamonds initially appeared to rule out conclusion (3), but the possibility that de-456 twinning may have occurred means this remains a viable mechanism. What this work 457 has done is to direct future research into the cause of pink colour in diamond. It is 458 important to understand which defects maybe generated by the Shockley partial 459 dislocations that are required for the twinning process, and to confirm whether or not 460 the de-twinning process could take place in diamonds.

461

462 Timing of Deformation and the Mantle Conditions

463

A common question considered by diamond researchers is, when did the deformation take place? Is it during the diamonds' residence in the mantle, or is it associated with transportation and emplacement into the crust by kimberlites and lamproites? To assess this requires knowledge of how quickly the colour-causing defect forms, as well as its stability at mantle conditions. These factors are known for brown 469 diamonds, allowing calculations to be performed that suggest brown diamonds could 470 keep their colour for millions of years if stored at or below 1000°C, while higher 471 temperatures towards the base of the subcontinental lithospheric mantle (SCLM) 472 might reduce or eliminate brown colour within thousands of years (Smith et al, 2010). 473 For pink diamonds this assessment is not possible, as the defect responsible remains 474 unknown. All that is known is that deformation twinning can occur very quickly prior 475 to any crystal bending taking place (Howell et al., 2012a). 476 477 Commonly, the nitrogen concentration and aggregation data are used to infer 478 differences in the age of the diamond, or the average mantle temperature at which it 479 has resided (see Howell et al. (2012c) and references therein, for detailed discussions 480 about the nitrogen-aggregation process and limitations of the data interpretation). 481 Group 1 pinks have low N concentrations that are highly aggregated. Initially 482 ignoring the possible effects of deformation on the aggregation process, this would 483 imply a very long mantle residence time (>3 Ga) at temperatures $\sim 1200^{\circ}$ C (Figure 484 **3a**), or a much shorter time at higher temperatures (~ 200 Ma at 1300°C). Conversely, 485 group 2 pinks have higher nitrogen concentrations that exhibit much lower 486 aggregation states. Again, ignoring the effects of deformation, this would suggest 487 moderate mantle residence times (<1.5 Ga) at temperatures $\sim 1100^{\circ}$ C (Figure 3a), or 488 very short residence times at higher temperatures (<30 Ma at 1200°C). 489 490 These calculations show that the time – temperature relationship of the nitrogen 491 aggregation process is far more sensitive to temperature than to time. Small 492 temperature changes significantly move an isotherm on a plot of N concentration vs 493 aggregation, whereas changes of billions of years have less effect (see different 494 isotherms on **Figure 3a**). As a result, while it is possible to interpret a significant age 495 difference between two groups of pink diamonds (assuming the same average 496 temperature), it can also be more easily attributed to a small difference in mantle 497 residence temperatures. If group 1 pinks are much older and have resided in the 498 mantle for billions of years, then this would increase the possibility of multiple 499 deformation events occurring (possibly resulting in de-twinning). Alternatively, if 500 they have resided at higher temperatures, then group 1 pinks may have been more

- 501 prone to deformation and/or been able to deform via mechanisms not possible at
- 502 lower temperatures. The platelet data also support these two possible scenarios. The

group 1 pinks are more consistently *irregular* (Woods, 1986; Figure 3b), suggesting
they have experienced either more sustained / multiple deformation events or higher
residence temperatures than the less consistently *irregular* group 2 pinks.

506

507 As the effects of deformation on the nitrogen aggregation process are not well understood (e.g. Shiryaev et al., 2007), it is difficult to assess the validity of the above 508 509 conclusions. While some workers have suggested that the additional vacancies created 510 during deformation would enhance the rate of aggregation (Collins, 1980), others 511 have suggested that B centres could be broken down, therefore reducing the measured 512 aggregation state (Byrne et al., 2012). Assuming a faster rate of nitrogen aggregation 513 due to deformation means that both sets of diamonds are either younger than first 514 assessed, or formed at lower temperatures. The alternative effect, a reduced 515 aggregation state, means that they are either older than first assumed, or formed at 516 higher temperatures. Either way, the above conclusion that there is either a significant 517 age difference between two groups of pink diamonds (assuming the same average 518 temperature), or a difference in average mantle residence temperatures, would appear 519 valid (assuming the effects of plastic deformation on nitrogen aggregation are the 520 same in both sets of diamonds).

521

522 Pink diamonds are very rare; if microtwins are only found in pink diamonds (and 523 possibly only 10% of all pink diamonds), the physical environment necessary for their 524 formation in the mantle (i.e. PT conditions, a source of deviatoric stress and a host 525 material capable of transferring this to the diamond) must also be exceptionally rare. 526 Our understanding of the conditions required for this twinning process to occur is 527 extremely lacking. While de Vries (1975) determined the stability field for the 528 transition from brittle to ductile behaviour of diamond at HPHT conditions, this was 529 based on the appearance of {111} deformation lamellae, which may have been slip 530 planes or microtwins. A more detailed experimental program investigating the PT 531 field and the differential strain rates necessary to generate deformation microtwins is 532 required to better understand the nature of the mantle. Further insights may also be 533 gained by investigating the kimberlites / lamproites of the deposits containing pink 534 diamonds, and in particular the xenoliths that contain the diamonds.

535

536 Geographic Sources of Group 1 Pink Diamonds

537

538 As mentioned above, there have been no reports of a single primary deposit 539 containing both group 1 and 2 pink diamonds. The data presented in **Figure 3**c 540 expand the occurrence of group 1 pinks to include not only the Argyle and Santa 541 Elena deposits, but also to an unknown deposit in southern Africa, which contributed 542 diamonds to the Namibian alluvial deposits. However, as both the Namibian and 543 Santa Elena deposits are secondary, it is difficult to make any strong connections 544 between them to better understand their formation. It is possible that these group 1 545 pink diamonds do come from the same primary source. Considering their great age, 546 diamonds from a primary source within the Pangaea supercontinent could have been 547 spread over a wide area that included the future African and South American 548 continents.

549

550 However, Gaillou et al. (2012) did note a significant connection though that will 551 probably form the basis of future investigations into the geographical source and 552 conditions of formation for group 1 pink diamonds. A comprehensive study of more 553 than 5000 diamond crystals and fragments from the Guaniamo area (which contains 554 the Santa Elena alluvial deposit) by Kaminsky et al. (2000) noted three significant 555 similarities with those from Argyle: (1) a high proportion of eclogitic inclusions (2) 556 very high mean temperatures of diamond formation (based on P-T estimates from the 557 inclusions), and (3) high levels of Ti and Na in garnet, and Ti and K in clinopyroxene 558 inclusions in the diamonds. Both sets also show high levels of nitrogen aggregation 559 (Taylor et al., 1990), although the range of nitrogen concentrations in the Venezuelan 560 samples appears much larger. Kaminsky et al. (2000) also highlighted that both 561 deposits are associated with magmas that intruded Proterozoic cratons (rather than the 562 more typical Archean cratons) relatively soon (<1 Ga) after a major rifting and 563 magmatism events. This means they could reflect a distinctly different tectonothermal 564 history from the diamonds found in Archean cratons.

565

566 Implications

567

568 The results from this study have provided important insights in both the analytical and

- 569 geological fields. From an analytical perspective, this study has shown the power of
- 570 EBSD in identifying microtwins in diamond. More importantly, it has shown that

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571 simple orientation-contrast images are sufficient to confirm whether {111} 572 deformation lamellae are microtwins or not. The quantitative deformation data 573 obtained from the EBSD analysis are useful to investigate larger-scale permanent 574 strain patterns, complementing the *in situ* analysis of elastic strain by confocal Raman 575 spectroscopy (e.g. hyperspectral mapping of the microtwins and surrounding parent 576 crystal; Gaillou et al., 2010).

577

578 From a geological perspective, this study reports new nitrogen concentration and 579 aggregation data that expand the occurrences of group 1 pink diamonds beyond just 580 Argyle and Santa Elena (Gaillou et al., 2010; 2012) to include a secondary deposit in 581 southern Africa, the primary source of which remains unidentified. It is possible that 582 the Santa Elena and southern African group 1 pinks are from the same primary 583 source.

584

585 From a mineralogical perspective, the EBSD data reported here have shown that 586 previous assumptions that microtwins are present in group 1 pink diamonds appear to 587 be unfounded. This would initially appear to rule out deformation twinning as an 588 integral process in generating the defect responsible for pink absorption in group 1 589 pink diamonds. So the obvious conclusions are that either the strong spatial 590 relationship between pink colour in group 2 pink diamonds and microtwins are 591 coincidental and that microtwins have no involvement with the pink defect, or that 592 microtwinning is involved in creating colour only in group 2 pink diamonds. This 593 would mean that a different defect is responsible for causing colour in group 1 pink 594 diamonds, or that the same defect can be generated by multiple mechanisms. 595 However, if the poorly understood process of de-twinning has occurred in group 1 596 pink diamonds, the conclusion that pink colour is generated by deformation 597 microtwinning in both group 1 and 2 pink diamonds cannot be ruled out. While we 598 see no evidence of microtwins in group 1 pink diamonds now, they may once have 599 existed and been subsequently removed. Therefore we cannot confirm or rule out the 600 role that deformation microtwinning may play in the formation of colour-causing 601 defects. Future research into the specific defect responsible for pink absorption in 602 diamond will need to take into account the findings reported here to refine our 603 knowledge of the defect's formation.

604

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606

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717	Figure Captions
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Figure 1: Illustration of a single (011) plane of the diamond crystal lattice. The carbon 719 720 atoms do not all lie exactly in a 2D plane; those slightly further back are shaded light 721 grey, and those further forward are white. The body of the crystal is shown at the 722 sides, while the twinned region is in the middle in between the two twin planes 723 (dashed red lines). Above the lattice are illustrations of 3D cubes; the three coloured 724 arrows define the three <100> directions, which also provide a visual representation 725 of the crystal orientation of the bulk and twinned regions. 726 727 Figure 2: Photos (left) and CL images (right) of each of the nine samples used in this 728 study. Inset are cube illustrations showing the orientations of the three <100> axes. 729 Scale bars represent 0.5 mm. The red boxes on each of the CL images mark the areas 730 used for EBSD mapping to gain overviews of each sample, some of which are shown 731 in Figure 4, while all the EBSD data are provided in Table 3. For the bottom three 732 pink samples, close up CL images are shown to highlight the {111} lamellae cross 733 cutting the existing growth stratigraphy. Scale bars in these three CL images are 0.1 734 mm. The arrow in the CL image of NL000-PK46-A shows a single lamella that lies 735 on a different {111} plane to all the others in that sample. 736 737 Figure 3: Impurity characteristics as determined by FTIR spectroscopy. (a) Nitrogen 738 concentration vs nitrogen aggregation plots for the samples analysed by EBSD in this 739 study (Tables 2 and 3). Isotherms show a range of ages (3 Ga for the thickest line to 740 100 Ma for the thinnest line) for two different temperatures; 1200°C (black lines) and 741 1100°C (grey lines). (b) A "regularity" plot (after Woods, 1986) of absorbance by B 742 centres vs platelet intensity [I(B')] for the nine samples analysed in this study. (c) A 743 previously unpublished laboratory dataset from De Beers Technologies for pink 744 diamonds from several worldwide localities (see supplementary data). The 6 pink 745 samples from this study are also plotted to show how they fall in to the two groupings. 746 747 Figure 4: Cathodoluminescence (CL) images (left) and overview EBSD maps (right) 748 of example samples from each of the three categories of samples studied; A6-05 749 (brown), A62-06 (pink group 1) and NL000-PK11 (pink group 2). The colour scale 750 bar in the map of A62-06 shows the degree of misorientation relative to a specific 751 point (chosen as that the data point in the bottom left corner). Its scale is applicable to 752 all three EBSD maps. Deformation lamellae are visible in the CL images of all three

753	samples but they do not appear in the ERSD mans, nor show any relationship to the
754	deformation deniated in the everyion maps. Scale hars represent 0.25 mm
755	deformation depicted in the overview maps. Scale bars represent 0.25 min.
756	Figure 5: A selection of images highlighting the effectiveness of orientation contrast
750	Figure 5. A selection of images inglinghting the effectiveness of offentation contrast (OC) imaging to pick out (111) deformation lamellag as migrativing, at a range of
750	(OC) imaging to pick out {111} deformation ramenae as incrotivitis, at a range of
750	PK01. Note how the microtwing are seen only in the OC images while the SE image
759	shows a completely flat surface. The remaining images are of (a) NL 000 BK11 and
/00	shows a completely flat surface. The remaining images are of (c) NL000-PK11 and
/61	(d-1) NL000-PK46-A. Note how in images (b) and (c) not all the twins extend across
762	the full width of the crystal; those that terminate within the crystals are picked out by
763	arrows in each image. Image (f) shows how when two microtwins, each one on a
764	different {111} plane, cross each other, there appears to be a small cavity at the point
765	of intersection.
766	
767	Figure 6: Orientation contrast (OC) images showing where high-resolution EBSD
768	maps collected on pink diamonds NL000-PK11, NL000-PK46-A and NL000-PK01
769	revealed the presence of microtwins. The orientations of the bulk crystal and
770	microtwins are shown by the inset cube illustrations.
771	
772	Table 1: The main characteristics and primary spectroscopic defects observed in
773	group 1 and group 2 pink diamonds as defined by Gaillou et al. (2010; 2012;
774	references therein). "x" indicates the presence and "o" the absence of the defined
775	colour centre, while "(+)" indicates the dominant centre and "(-)" the one that is less
776	intense (after Gaillou et al., 2010).
777	
778	Table 2: The primary characteristics, including source location and FTIR data, of the
779	9 samples analysed in this study. Uncertainties in the nitrogen concentration and
780	aggregation data are $\pm 10\%$. The platelet areas are accurate to ± 20 cm ⁻² , and their
781	position to 1 cm ⁻¹ .
782	
783	Table 3: Summary of the EBSD mapping data obtained for all 9 samples.
784	
785	Supplementary data: FTIR data for the large number of pink samples from various
786	localities worldwide, plotted in Figure 3b.







A62-06



NL000-PK11













NL000-PK46-A





A62-12



NL000-PK01











(a) A6-05 - Brown



(b) A62-06 - Pink group 1



(c) NL000-PK11 - Pink group 2





NL000-PK11



NL000-PK46-A



NL000-PK01



Group 1	Group 2

Origin	Argyle, St Elena	Everywhere else
Colour absorption	550-560nm	550-560nm
Colour distribution	Not only restricted to the lamellae	Restricted to lamellae
lamellae appearance	Wavy	Straight
lamellae = twins	?	Yes
N cctn	< 300 ppm	> 400ppm
Agg	> 50% IaB	< 50% IaB

Defect	bulk crystal	lamellae	bulk crystal	lamellae
390 nm	Х	0	Х	0
405.5 (N3-X)	0	0	0	Х
415.5 (N3)	x(+)	x(-)	0	0
425 (Blue Band)	0	0	Х	0
503.2 (H3)	x(-)	x(+)	0	Х

						Pla	atelets		
Sample #	Colour	Source	FTIR Type	N ppm	%IaB	area (cm ⁻²)	position (cm ⁻¹)	H @ 3107	Group
							·		
A6-03	brown	unknown	IaA B	409	52	117.3	1361	Y	Brown
A6-05	brown	unknown	Ia A B	603	27	69.5	1365	Y	Brown
A301-MB22	brown	unknown	Ia A B	564	8	38.3	1366	Y	Brown ¹
A62-06	pink	Argyle	IaA B	36	77	4.1	1376	Y	Group 1 pink
A167-P1	pink	unknown	IaA B	31	71	0.4	1361	Y	Group 1 pink
A62-12	pink	Argyle	IaA B	62	72	3.7	1361	Y	Group 1 pink
NL000-PK11	pink	Koingnass, SA	Ia A B	534	11	18.0	1372	Y	Group 2 pink
NL000-PK46-A	pink	Tweepad, SA	near IaA	443	2	11.1	1371	Ý	Group 2 pink
NL000-PK01	pink	Finsch, SA	Ia A B	601	16	78.5	1366	Y	Group 2 pink

 1 Also shows "amber centre" at 4163 cm $^{-1}$

Sample #	Map area	Step size	Mean
	(um ²)	(um)	misorientation (°)
Brown			
A6-03	3001392	4	0.75
A6-05	3427398	3	0.86
A301-MB22	1000100	5	0.96
Group 1 pink			
A62-06	1343424	4	0.49
A167-P1	1265744	4	1.11
A62-12	640000	8	0.79
Group 2 pink			
NL000-PK11	1771808	4	0.46
NL000-PK46-A	1273600	10	0.94
NL000-PK01	767700	10	0.57

Table 3: Summary of the EBSD mapping data obtained for all 9 samples