1 Revision 1

2	Hydrothermal chloritization process from biotite in the Toki granite, Central Japan:
3	Temporal variation of chemical characteristics in hydrothermal fluid associated with the
4	chloritization
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ABSTRACT

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This paper describes the biotite chloritization process with a focus on mass transfer in 23the Toki granitic pluton, Central Japan, and also depicts the temporal variations in $\mathbf{24}$ chemical characteristics of hydrothermal fluid associated with chloritization during the 2526sub-solidus cooling of the pluton. Singular value decomposition (SVD) analysis results in chloritization reaction equations for eight mineral assemblages, leading to the 2728quantitative assessment of mass transfer between the reactant and product minerals, and 29inflow and outflow of components through the hydrothermal fluid. The matrices for 30 SVD analysis consist of arbitrary combinations of molar volume and closure component The eight reactions represent the temporal 31in the reactant and product minerals. 32variations of chemical characteristics of the hydrothermal fluid associated with chloritization: the progress of chloritization results in gradual increase of silicon, 33 potassium and chlorine and gradual decrease of calcium and sodium in the hydrothermal 34 fluid with temperature decrease. The biotite chloritization involves two essential 35formation mechanisms: 'CF (chlorite formation) mechanism 1', small volume decrease 36 from biotite to chlorite and large inflow of metallic ions such as Al³⁺, Fe²⁺, Mn²⁺ and 37 Mg^{2+} from the hydrothermal fluid, and 'CF mechanism 2', large volume decrease and 38 39 large outflow of the metallic ions into hydrothermal fluid. Chlorite produced with 'CF mechanism 1' dominates over that of 'CF mechanism 2', resulting in the gradual 40 decrease of the metallic components in the hydrothermal fluid with chloritization 41 42progress. The chloritization reactions also give the temporal variations in 43physicochemical parameter of the hydrothermal fluid: a gradual decrease of pH and a 44gradual increase of redox potential in the hydrothermal fluid as chloritization proceeds.

45	The combination of continuous reactions based on compositional variations in chlorite
46	together with corresponding continuous $\mathrm{Al}^{\mathrm{IV}}$ variations gives an indication of the
47	temporal variations in rates of decreasing and increasing concentration of chemical
48	components in the hydrothermal fluid associated with chloritization. The biotite
49	chloritization and resultant temporal variations of chemical and physicochemical
50	characteristics in hydrothermal fluid act as a "trigger" for the successive dissolution -
51	precipitation process of a granitic rock.
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53	Keywords: Chloritization; Fluorine-bearing Biotite; Hydrothermal Fluid; Tetrahedral

54 Aluminium in Chlorite; Singular Value Decomposition (SVD) Analysis.

INTRODUCTION

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This study focuses on biotite chloritization in granite due to hydrothermal alteration. 58Hydrothermal alteration influences the geochemical features in a granitic rock (Ferry, 591979). The degree and extent of the hydrothermal alteration in a granitic rock has a 60 significant effect on weathering processes, which also influence the chemical 61characteristics of the groundwater due to water-rock interaction. Nishimoto and 62 63 Yoshida (2010) described how the hydrothermal alteration in the granitic rock is 64constrained mainly by the dissolution – precipitation process during the infiltration of 65hydrothermal fluid along microcracks. The hydrothermal alteration of the granite progressed through three successive stages: 1) partial dissolution of plagioclase and 66 67 partial chloritization of biotite, 2) biotite chloritization and precipitation of corrensite and smectite in the dissolution pores of plagioclase, and 3) dissolution of K-feldspar, the 68 69 chlorite, corrensite and smectite and precipitation of illite (i.e. sericitization). In such a hydrothermal alteration process, biotite chloritization occurs under a wide temperature 70range below about 400 °C (e.g. De Caritat et al., 1993; Yoneda and Maeda, 2008) and 71occurs ubiquitously throughout the granitic rock body. 72Chlorites of hydrothermal 73origin in granitic rocks record the chemical characteristics of the hydrothermal fluid, 74which will therefore provide an important clue to the nature of alteration reactions and 75mass transfer due to hydrothermal fluid advection in the granitic pluton through a wide temperature range during sub-solidus cooling. 76

The biotite chloritization reaction in granitic rocks has been described in previous
studies (e.g. Gresens, 1967; Gilkes and Suddhiprakarn, 1979; Parry and Downey, 1982;
Parneix et al., 1985; Eggleton and Banfield, 1985; Pozzuoli et al., 1992; Wilamowski,

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80 2002). Representative hydrothermal chloritization was demonstrated by hydrolysis reactions such as an Al conservation reaction by Ferry (1979) and a Ti conservation 81 82 reaction by Parneix et al. (1985). These reactions are accompanied by breakdown products such as titanite, Ti-oxide, epidote and dolomite, indicating addition (inflow) of 83 Fe and Mg to biotite and release of K from biotite. 84 No deformation signature both in the biotite and in the chloritization products implies there is a constant solid volume 85 between them (see below, petrography). However, these authors did not take account 86 87 of the volume relation between reactants and products to derive the reactions. Parry 88 and Downey (1982) presented a volume conserved reaction with chlorite as the only Thus, previous studies have not given a reasonable reaction for 89 breakdown product. the natural observation of biotite chloritization in granitic rocks, which should be a 90 91volume-conserved reaction with several associated minerals.

92This paper presents the petrography and chemistry of the chloritization in the Toki 93 granitic pluton involving mineral assemblages, textures, and compositions. The Toki granite in the Tono district, Central Japan, is one of the Late Cretaceous plutonic 94intrusives in the Sanyo Belt, the Inner Zone of Southwest Japan (Fig. 1; Ishihara and 9596 Chappell, 2007). A series of studies by the authors have presented the processes from 97 intrusion through emplacement to cooling of the Toki granitic pluton (Yuguchi et al., 98 2010, 2011b, 2011c, 2011d, 2013). The Toki granite is a good candidate for such 99 studies because several occurrences (types) of chloritization are recognized in terms of 100 mineral assemblage (see petrography below). Thus, investigation of mass transfer 101 and temperature conditions in each occurrence will identify temporal changes in the 102chloritization mechanism (i.e. chloritization process) during sub-solidus cooling, 103 reflecting temporal variations of chemical characteristics in hydrothermal fluids

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104 responsible for the chloritization.

THE TOKI GRANITE

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108 The Naegi – Agematsu granite and the Nohi rhyolite, distributed in Central Japan, were 109 formed as a volcanic – plutonic complex in a shallow crust along an active continental 110 margin, attributed to the subduction of the Kula – Pacific ridge beneath the Eurasian continent (Nakajima, 1994; Sonehara and Harayama, 2007). 111 The Toki granitic body 112 is a member of the Naegi – Agematsu granite. The Toki granite is a stock, about $14 \times$ 12 km² in areal extent (Ishihara and Suzuki, 1969), intrusive into Jurassic sedimentary 113 114 rocks of the Kamiaso unit in the Mino Terrane (Sano et al., 1992) as well as into the late 115Cretaceous Nohi rhyolite, of which the chemical Th-U-total Pb isochron (CHIME) age 116 of allanite is 85 ± 5 Ma (Suzuki et al., 1998) (Fig. 2A). The Toki granite has a whole-rock Rb-Sr age of 72.3 ± 3.9 Ma (Shibata and Ishihara, 1979), and a monazite 117 118 CHIME age of 68.3 ± 1.8 Ma (Suzuki and Adachi, 1998). The Toki granite also has 119 biotite K-Ar ages of 78.5 \pm 3.9 to 59.7 \pm 1.5 Ma and zircon fission-track ages of 75.6 \pm 1203.3 to 52.8 ± 2.6 Ma (Yuguchi et al., 2011d). On the basis of phase relationships, Yamasaki and Umeda (2012) estimated that the emplacement depth of the granitic 121 122magma was about 5-7 km below surface. The Toki granite is overlain 123 unconformably by the Miocene Mizunami Group and the Mio-Pleistocene Tokai Group (Itoigawa, 1974; 1980; Todo Collaborative Research Group, 1999). 124

The Toki granite, a zoned pluton, has three rock facies grading from muscovite-biotite granite (MBG) at the margin through hornblende-biotite granite (HBG) to biotite granite (BG) in the interior (Fig. 2B). The boundaries of the three rock facies are defined by the appearance (MBG / HBG) and disappearance (HBG / BG)

129of hornblende without a chilled margin. The systematic change in the Alumina Saturation Index (ASI) values from MBG through HBG to BG, corresponds to a 130systematic variation in the bulk chemistry, from peraluminous at the margin to 131132metaluminous in the interior (Yuguchi et al., 2010). 133The characteristics of hydrothermal alteration in the Toki granite were described comprehensively in Nishimoto et al. (2008) and Nishimoto and Yoshida (2010). 134135Illitization (sericitization) of plagioclase and chloritization of biotite are ubiquitous 136throughout the rock body (both in the intact part and fractured part). Nishimoto and 137 Yoshida (2010) concluded that the hydrothermal alteration in the Toki granite proceeded through three successive stages (as described in the Introduction). 138

140 SAMPLING AND ANALYTICAL PROCEDURES

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142The Mizunami Underground Research Laboratory is located on the sedimentary 143Mizunami Group unconformably overlying the Toki granite (Fig. 2A and 3A). The 144 underground facilities of the Mizunami Underground Research Laboratory consist of two vertical shafts (Main and Ventilation Shafts), horizontal tunnels connecting the two 145146 shafts every 100 m depth, Measurement Niches (at 200 m and 300 m depth from ground 147level) and an Access/Research Gallery (300 m depth) (Fig. 3B). The unconformity 148between the Mizunami Group and the Toki granite is intersected by the shafts at about 149170 m depth. At present, in 2014, both the Main and Ventilation Shafts are 500 m deep, ranging from an altitude of 201 masl (meters above sea level) (ground level) to an 150altitude of -299 masl (shaft bottom). 151Borehole 06MI03 (336 m long) used in this 152study, is vertical, drilled from an underground depth of 191 m, before continuing the 153excavation of the Ventilation Shaft below 191 m depth (Fig. 3B). The rock mass around 500 m depth (altitude: -299 masl) in the Ventilation Shaft (Fig. 3B), the bottom 154155of HBG in rock facies, has the highest biotite mode (up to 10.3 vol %) and the highest chlorite mode (up to 3.2 vol %) in the Toki granite. 156Thus, the samples were collected from the deepest part of borehole 06MI03, in the range from an altitude of -274 masl to 157158-314 masl (9 samples spaced 5 meters apart). Such sampling from a restricted portion 159has the merit of providing rock samples that have undergone the same temperature and 160 pressure history in the sub-solidus cooling process of the Toki granite.

161Minerals were analyzed with an energy-dispersive X-ray microanalyzer (JEOL 162JSM-7001F field emission SEM equipped with an Oxford INCA X-Max EDS system) 163 housed at Kumamoto University, operating at an accelerating voltage of 15 kV, and a

164	beam current of 1.0 nA and with a beam area of $2 \times 2 \ \mu m^2$. Fluorite (CaF ₂) and halite
165	(NaCl) crystals were adopted as standard material for quantitative analysis of fluorine
166	and chlorine concentration. The EDS is equipped with a large-caliber X-ray detector
167	(20 mm^2) and a spectral separation program, having high resolution for low energy
168	elemental lines, typically fluorine and chlorine Ka line.

PETROGRAPHY

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172 Sample descriptions

173 The mineral assemblage consists of quartz + plagioclase + K-feldspar + biotite \pm hornblende ± muscovite, with accessory minerals such as zircon, apatite, ilmenite, 174175magnetite, and secondary minerals such as chlorite, titanite, epidote, allanite, sericite 176and calcite. Quartz occurs as equigranular crystals 0.5-25 mm across, ranging from 177 20.1 to 32.6 vol % of each thin section. Plagioclase (24.8 to 33.8 vol %) occurs as 178 subhedral to euhedral crystals, 1 - 20 mm across with normal zoning. Secondary 179sericite typically occurs in the plagioclase cores. K-feldspar (26.8 to 41.0 vol %) is 180 present as subhedral crystals, 1-12 mm across with perthitic texture. Biotite is 181 variably altered, partially or wholly replaced by chlorite. The modes of biotite and 182chlorite in each thin section range from 4.6 to 10.3 vol % and from 0.7 to 3.2 vol %, 183 Calcite and epidote occur only as fracture-filling minerals in the Toki respectively. 184 granite.

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186 Unaltered Biotite

Unaltered biotite occurs as anhedral crystals more than 500 μ m across, usually forming aggregates of several grains (Fig. 4). The unaltered biotite has apatite, zircon magnetite and ilmenite inclusions (Fig. 4; Table 1). The composition of unaltered biotite varies over a small range from annite to siderophyllite in the classification diagram (Fig. 5A). The unaltered biotite includes a fluorine content ranging from 0.34 to 0.79 wt% (mean value: 0.55 wt%, N=17; Table 1).

194 **Biotite chloritization**

Chlorite occurs as two types: [Type A] chlorite partially replacing biotite and [Type B]
chlorite totally replacing biotite. Type A accounts for over 60 % of the total amount
of chloritization.

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Type A: Chlorite partially replacing biotite. Type A denotes chlorite partially 199 200 replacing biotite as shown in Fig.6, in which the distribution of biotite and chlorite in 201the chloritization grain is shown by elemental K mapping. Biotite exhibits 202composition from annite to siderophyllite in a range slightly wider than that of the 203unaltered biotite (Fig. 5A). The biotite has fluorine content ranging from 0.20 to 0.79wt% (mean value: 0.50 wt%, N=68; Table 1), and the minimum value is lower than that 204205of the unaltered biotite. Chloritization proceeds from rim to core in biotite along its Chlorite composition ranges from 5.33 to 6.20 atoms per formula 206 cleavage (Fig. 6). 207unit (apfu) in Si (mean: 5.78 apfu, N=102) with an almost constant Fe / (Fe + Mg) of 0.7, corresponding to ripidolite, brunsvigite and daphnite in the classification diagram 208209 of Hey (1954) (Fig. 5B). Fluorine content in chlorite is lower than that of biotite. However, chlorite does contain fluorine up to 0.44 wt%, and thus biotite and chlorite are 210211not identified by elemental F mapping (Fig. 6). No deformation texture is observed 212inside the chloritized grain (Fig. 6). Chlorite is associated with minerals such as 213titanite, ilmenite, K-feldspar and fluorite. Type A is further subdivided into the following five sub-types (Types A-1 to A-5) by the assemblage of product minerals due 214215to chloritization (Table 2; Fig. 6).

216 Type A-1: chlorite, titanite and ilmenite products

217 Type A-2: chlorite and fluorite products

- 218 Type A-3: chlorite and ilmenite products
- 219 Type A-4: chlorite, titanite, ilmenite and fluorite products
- 220 Type A-5: chlorite, titanite and K-feldspar products

Titanite occurs inside chlorite and at the boundary between biotite and chlorite, 221222which is aligned parallel to cleavage of biotite with lamella shapes (several μm width) and patchy shapes (more than 10 µm width) (Fig. 6). 223Titanite of Type A includes a 224fluorine content ranging from 0.71 to 1.54 wt% (mean value: 1.02 wt%, N=10; Table 1). 225Lamella-shaped ilmenite (several µm width) and patchy-shaped ilmenite (more than 10 226µm in minor axis) occur in chlorite, and their elongations are oriented parallel to 227cleavage of biotite (Fig. 6). Anhedral fluorite up to about 200 µm across occurs only 228in chlorite (Type A-2 of Fig. 6). The Type A-5 chloritization involves an appearance Biotite fragments up to 50 µm across are distributed in the central part 229of K-feldspar. K-feldspar is distributed around biotite and chlorite with an almost 230of the grain. homogeneous composition of Or99Ab1 (Tables 3). 231Euhedral magnetite and euhedral 232apatite are observed inside both biotite and chlorite (e.g. Type A-1 of Fig. 6), which are 233irrelevant to the chloritization reaction.

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235Type B: Chlorite totally replacing biotite. Type B represents chlorite completely 236replacing biotite (chlorite pseudomorph after biotite) in the hydrothermal alteration (Fig. 237 7). There is no systematic difference in grain size between Type A and B. Chlorite 238in the Type B contains Si ranging from 5.34 to 5.59 apfu (mean: 5.45 apfu, N=38), 239which is smaller in range relative to that of the Type A and the minimum value is almost 240the same (Fig. 5B). The chlorite corresponds to ripidolite in the classification

241	diagram with a constant Fe / (Fe + Mg) of 0.7. Fluorine content of chlorite in Type B
242	ranges from 0.00 to 0.22 wt% (mean value: 0.02 wt%, N=38; Table 1). No
243	deformation texture is observed inside the grains of the Type B (Fig. 7). Type B
244	chloritization is accompanied by various minerals such as titanite, ilmenite, K-feldspar
245	and fluorite. Type B is also divisible into the following three sub-types (Types B-1 to
246	B-3) according to the mineral assemblage of chloritization products (Table 2 and Fig.
247	7).
248	Type B-1: chlorite, titanite and fluorite products
249	Type B-2: chlorite and titanite products
250	Type B-3: zoned texture of product minerals including ilmenite, titanite, chlorite,
251	fluorite and K-feldspar
252	Titanite in the Type B-1 and B-2 occurs frequently with a patchy shape (more than
253	10 μ m width) and infrequently with a lamella shape (several μ m width), which includes

- fluorine content ranging from 0.71 to 1.54 wt% (mean value: 1.42 wt%, N=17; Table 1).
- 255 Type B-3 is characteristically zoned, with associated minerals including ilmenite,
- titanite, chlorite, fluorite and K-feldspar (from core to rim) in the core of plagioclase
- 257 (Fig. 7), which is infrequently observed.

DISCUSSION

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261 Chloritization reactions

262The chloritization reactions, satisfying both the assemblage of product minerals and the 263volume relationship between reactant and products, were studied based on singular value decomposition (SVD) analysis (e.g. Fisher, 1989; 1993). 264The reaction equation 265gives the quantitative mass transfer between reactant and product minerals and for the 266 inflow and outflow of components with chloritization. The SVD analysis provides a 267simple and powerful method for determining univariant reactions in multicomponent 268mineral assemblage without considering T, P, fO_2 and pH constraints (Fisher, 1989; Several SVD analyses have been applied to model possible reaction 2691993). 270relationships between mineral assemblages in natural metamorphic examples (e.g. Lang, 2711991; Whitney et al., 1995; Lang et al., 2004; Yuguchi et al., 2011a). The SVD 272 analysis is closely related to least squares methods, which enables to determine precise 273mass balance relationships in multicomponent mineral assemblage on the basis of 274mineral analyses involving possible analytical errors (Fisher, 1989). It can also be 275used for analysis of open-system reactions (Shigeno et al., 2012). Thus, the SVD 276analysis can be applied to studied chloritization. To determine chloritization 277reactions in an open system, we have to specify some conservation conditions in the 278SVD analysis. Previous studies defined closure components as conservation 279No deformation texture is observed within the conditions in the SVD analysis. 280chloritized grains of types A and B (Figs. 6 and 7), indicating constant solid volume 281replacement from reactant biotite to chloritization products. We newly defined the 282volume constraint as a conservation condition in the analysis. We assume one or

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283more additional condition(s) of closure components among nine components (Si, Ti, Al, Fe, Mn, Mg, Ca, Na and K) for deriving the reaction relation. Thus, the matrices for 284SVD analysis consist of arbitrary combinations of molar volume and closure 285component(s) in the reactant and product minerals (phases) (Table 4). The 286composition matrix of the closure components is expressed in terms of atoms of element 287288per formula unit for the mineral. Molar volume matrix is calculated on the basis of composition of each mineral (see captions of Tables 1 and 3). The free software 289290program Scilab (Scilab Enterprises S.A.S) was used to conduct the SVD analysis. 291The most reasonable reaction among the possible reaction relationships is identified 292according to 1) the signs of stoichiometric coefficients of reactants (minus) and products 293(plus) and 2) the least difference from the volume fraction of product minerals in the 294observation (Table 2). Table 5 shows the most reasonable reaction equations leading to chloritization in each type, which is derived from the matrices of Table 4. 295

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Type A-1: Chlorite partially replacing biotite (Bt \rightarrow Chl + Ttn + II). 297 In the 298chloritization of Type A-1, biotite (chemical composition of the analysis No. 140 in Table 1; analysis number corresponds to location shown in Fig. 6) is the reactant and 299300 chlorite (No. 154), titanite (No. 131) and ilmenite (No. 158) are products. The 301 volume fraction of the product minerals expressed as a ratio; chlorite to titanite to 302 ilmenite = 1: 0.100 : 0.074 (Table 2). We consider a hydrolysis reaction in an open system as follows: 303

304 *a* Bt + X (open components including H₂O and H⁺) = *b* Chl + c Ttn + *d* Il + Y (open

- 305 components including H₄SiO₄)
- 306 where X denotes influx of chemical components through an intergranular medium

307 (hydrothermal fluid) and Y denotes efflux from the system. The SVD analysis determines stoichiometric coefficients a, b, c and d and those of open components 308 309 involved in X and Y. Some matrices consisting of arbitrary combinations of molar 310 volume and one or more condition(s) of closure components among the nine 311components Si, Ti, Al, Fe, Mn, Mg, Ca, Na and K, excluding open components for the 312four phases (Chl, Ttn, Il and Bt) give several possible reactions. The matrices 313 consisting of molar volume and Ti component (Table 4) gives the following two 314 equations: 315149.8 a = 212.0 b + 56.1 c + 32.0 d (constant solid volume) 316 0.41 a = 0.68 c + 0.98 d (closure condition for Ti) 317 The SVD analysis solving the two equations gives the most reasonable reaction among 318 several possible reactions as follows: $0.810Bt + 0.453Al^{3+} + 0.718Fe^{2+} + 0.100Mn^{2+} + 0.248Mg^{2+} + 0.078Ca^{2+} + 3.933H_2O + 0.010Mn^{2+} + 0.010Mn^{2+}$ 319

 $320 \quad 7.560 \text{H}^{+} \rightarrow 0.508 \text{Chl} + 0.083 \text{Ttn} + 0.282 \text{Il} + 1.567 \text{H}_4 \text{SiO}_4 + 1.554 \text{K}^{+} + 0.243 \text{F}^{-} + 0.243 \text{F}^{-}$

321 0.011Cl⁻ (Table 5)

The reaction gives the volume fraction of the product minerals; chlorite to titanite to ilmenite = 1: 0.043 : 0.084 (Table 5).

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325 Type A-2: Chlorite partially replacing biotite (Bt \rightarrow Chl + Fl). The chloritization 326 of Type A-2 has biotite (No. 16) as the reactant and chlorite (No. 21) and fluorite (ideal 327 CaF_2 is assumed) as products (Table 1). The same analysis as Type A-1 gives a 328 reasonable reaction (Table 5) on the basis of matrices including molar volume and Al 329 component for three phases (Table 4). In the case of Type A-1, titanium was taken as 330 the closure component to establish the chloritization reaction. However, no

Ti-bearing mineral occurs in Type A-2; therefore aluminum was taken as the closure component. The reaction represents the production of chlorite and fluorite by consumption of biotite with inflow of Fe^{2+} , Mn^{2+} , Mg^{2+} , Ca^{2+} , F^- , H_2O and H^+ from the hydrothermal fluid, accompanied by outflow of H_4SiO_4 , Ti^{2+} , K^+ and CI^- into the hydrothermal fluid (Table 5).

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Type A-3: Chlorite partially replacing biotite (Bt \rightarrow Chl + II). In Type A-3, biotite 337 (No. 192) is a reactant and chlorite (No. 191) and ilmenite (No. 215) are products (Table 338 339 3). The most reasonable reaction (Table 5) is calculated on the basis of matrices 340 describing conservation conditions for molar volume and Ti component among three The chlorite and ilmenite are produced by consumption of biotite 341phases (Table 4). with inflow of Al³⁺, Fe²⁺, Mn²⁺, Mg²⁺, Ca²⁺, H₂O and H⁺ from, accompanied by outflow 342 of H_4SiO_4 , K^+ , F^- and Cl^- into the hydrothermal fluid. 343

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Type A-4: Chlorite partially replacing biotite (Bt \rightarrow Chl + Ttn + Il + Fl). 345The 346 chloritization of Type A-4 is characterized by biotite (No. 266) as the reactant and 347 chlorite (No. 282), titanite (No. 318), ilmenite (No. 316) and fluorite (ideal CaF_2 is 348 assumed) as products (Table 3). The SVD analysis of the matrices consisting of three 349 conservation constraints of molar volume and Ti and Mn components for five phases (Table 4) gives the most reasonable reaction relation (Table 5). 350 The chloritization products are produced by consumption of biotite with inflow of Al^{3+} , Fe^{2+} , Mg^{2+} , Ca^{2+} , 351 H_2O and H^+ accompanied by outflow of H_4SiO_4 , K^+ , F^- and Cl^- into the hydrothermal 352353fluid.

355Type A-5: Chlorite partially replacing biotite (Bt \rightarrow Chl + Ttn + Kfs). The reactant mineral of Type A-5 is biotite (No. 328 of Table 3) and products are chlorite 356 357 (No. 339), titanite (No. 346) and K-feldspar (No. 350). The most reasonable reaction of Type A-5 chloritization (Table 5) is given by the matrices including three 358 359 conservation constraints of molar volume and Ti and Mn components for four phases The reaction shows that the chlorite, titanite and K-feldspar formed by 360 (Table 4). consumption of biotite with influx of Ca²⁺, Na⁺, H₂O and H⁺ accompanied by removal 361 of H₄SiO₄, Al³⁺, Fe²⁺, Mg²⁺, K⁺, F⁻ and Cl⁻ into the hydrothermal fluid. 362

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Type B-1: Chlorite totally replacing biotite (Bt \rightarrow Chl + Ttn+ Fl). 364 In Type B-1, the product minerals consist of chlorite (analysis No. 61 of Table 3), titanite (No. 54) 365 366 and fluorite (ideal CaF_2 is assumed). Because biotite in Type B-1 was totally replaced by chlorite, the original composition of biotite is unknown. 367 Here, we take 368 the unaltered biotite (No. 14 of Table 1) to be a representative original mineral, because 369 it occurs a short distance from the fully chloritized grain of Type B-1 in the same thin 370 section. The matrices, including three conservation constraints of molar volume, and 371Ti and Mn components for four phases (Table 4) leads to the most reasonable reaction 372 of the Type B-1 chloritization (Table 5). The chloritization reaction shows that the 373 chlorite, titanite and fluorite formed by consumption of biotite with influx of Ca^{2+} , F⁻, H₂O and H⁺ accompanied by removal of H₄SiO₄, Al³⁺, Fe²⁺, Mg²⁺, K⁺, and Cl⁻ into the 374375 hydrothermal fluid.

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Type B-2: Chlorite totally replacing biotite (Bt \rightarrow Chl + Ttn). Type B-2 has chlorite (No. 176 of Table 1) and titanite (No. 181) as products. The chemical 379 composition of the reactant biotite is given by that of a neighboring biotite in the same 380 thin section (analysis No. 193 of Type A-3; Table 3). The SVD analysis on the basis 381 of matrices including three conservation constraints of molar volume and Ti and Mn 382 components for four phases (Table 4) gives the reasonable reaction of Type B-2 383 chloritization (Table 5). The reaction equation indicates that the chloritization is produced by consumption of biotite with inflow of Al³⁺, Mg²⁺, Ca²⁺, H₂O and H⁺ 384 accompanied by outflow of H₄SiO₄, Fe²⁺, K⁺, F⁻ and Cl⁻ into the hydrothermal fluid. 385 386

387 Type B-3: Chlorite totally replacing biotite (Bt \rightarrow Chl + Ttn + Il + Kfs + Fl). The chloritization of Type B-3 resulted in the zoned texture of chlorite (No. 227 of Table 3), 388 titanite (No. 218), ilmenite (No. 221), K-feldspar (No. 233) and fluorite (ideal CaF₂) in 389 390 the plagioclase core. The chemical composition of the reactant biotite is given by 391 that of a neighboring biotite inclusion, which is located in the lower part of the zoned 392 texture (see No. 257 in Fig. 7 and Table 3). The most reasonable reaction (Table 5) 393 was derived by the matrices of two conservation constraints including molar volume 394 and Al component for six phases (Table 4). The reaction shows that the chlorite, 395 titanite, ilmenite, K-feldspar and fluorite formed by consumption of biotite with influx of Ti²⁺, Mn²⁺, Ca²⁺, Na⁺, H₂O and H⁺ accompanied by outflow of H₄SiO₄, Fe²⁺, Mg²⁺, 396 397 K^+ , F⁻ and Cl⁻ into the hydrothermal fluid.

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399 The biotite chloritization process

Integration of this study and previous studies (e.g. Veblen and Ferry, 1983; Olives and
Amouric, 1984; Eggleton and Banfield, 1985; Kogure and Banfield, 2000) can present
the essential chloritization process by combining crystallography and mass transfer of

403 chemical components. Previous studies revealed the mechanism of single chloritization from biotite (biotite-to-chlorite reaction without the associated minerals) 404 405in terms of crystallography. To compare our results with the previous studies, we 406 divide an overall reaction into two reaction parts; one characterizes the mass transfer of 407 chemical components in the chlorite formation (CF) reaction and the second describes the formation of the associated mineral (AMF) reaction (Table 6). 408 Two groups have been recognized for the CF reactions: [CF mechanism 1] types A-1, A-2, A-3, A-4 and 409 410 B-2 and [CF mechanism 2] types A-5, B-1 and B-3. 'CF mechanism 1' is 411 characterized by a small volume decrease (6-20%) from biotite to chlorite with large inflow of metallic ions (Al^{3+} , Fe^{2+} , Mn^{2+} and Mg^{2+}) from the hydrothermal fluid into 412octahedral sheet in chlorite (Table 6). Hereafter, Al^{3+} , Fe^{2+} , Mn^{2+} and Mg^{2+} 413 constituting octahedral components of chlorite is simply referred to as 'metallic ions (or 414 'CF mechanism 2' is defined by a large volume decrease (27-63%) 415components)'. from biotite to chlorite with no or very little inflow of 'metallic ion(s)' from the 416 hydrothermal fluid (Table 6). Chloritization in 'CF mechanism 1' dominates over 417418 that of 'CF mechanism 2': the former accounting for over 85 % of the total amount of 419 chloritization.

420 Veblen and Ferry (1983) reported that two biotite layers became a single chlorite 421layer, due to the inheritance of an octahedral sheet together with the loss of an adjacent tetrahedral sheet and a potassium interlayer sheet in one biotite layer (Fig. 8). 422 This 423mechanism of 'two biotite layers converted into one chlorite layer (2Bt - 1Chl)' 424accounts for 'CF mechanism 2' in terms of the mass transfer of chemical components 425(Fig. 8 and Table 6). The reaction of 'CF mechanism 2' (as represented by Type A-5 426 of Table 6) accompanies an addition of H_2O and hydrogen to biotite with removal of 427 silicon, potassium, fluorine, chlorine and 'metallic ions'. This reaction indicates that the single chloritization from biotite does not require the supply of chemical 428 429components (other than H_2O and H^+) from the hydrothermal fluid, and also shows the large release of tetrahedral components (especially, silicon) and interlayer potassium 430 431from biotite relative to release of octahedral components (titanium, aluminum, iron and The mechanism '2Bt – 1Chl' results in vacancy and disarray of sheets 432 magnesium). 433 in the crystal structure of biotite (Fig. 8; Eggleton and Banfield, 1985), which is 434consistent with the feature of the CF reaction in terms of the large volume decrease 435from biotite to chlorite.

436 The reaction of 'CF mechanism 1' (as represented by Type A-1 of Table 6) shows the influx of aluminum, iron, manganese, magnesium, H₂O and hydrogen ions and the 437 outflow of silicon (H₄SiO₄), titanium, potassium, fluorine and chlorine into the 438 439hydrothermal fluid. As shown in the difference in outflow of silicon (H_4SiO_4) between the CF reactions of 'CF mechanisms 1 and 2' (Table 6), the amount of the 440 tetrahedral ions released from biotite in 'CF mechanism 1' is smaller than that of the 441 'CF mechanism 2'. Thus, the 'CF mechanism 1' cannot be fully explained by the 442443 sole mechanism '2Bt - 1Chl'. Olives and Amouric (1984) reported another 444 mechanism in which 'one biotite layer converts into one chlorite layer (1Bt - 1Chl)', 445acting simultaneously with the mechanism '2Bt - 1Chl'. They described that a potassium interlayer sheet is replaced by a 'brucite-like sheet' (Fig. 8). 446 The CF 447reaction of 'CF mechanism 1' shows the influx of 'metallic ions' and H₂O from the 448 hydrothermal fluid, indicates that the 'brucite-like sheet' could be produced by the 449 supplement of 'metallic ions' and H₂O. This mass transfer of chemical components 450supports the mechanism '1Bt – 1Chl'. The 'brucite-like sheet' acts as an octahedral

451sheet, resulting in one biotite layer being transformed into one chlorite layer. Kogure 452and Banfield (2000) explained that the replacement of a potassium interlayer sheet by a 453'brucite-like sheet' is necessary for the spatial allowance in crystal geometry of biotite Thus, the '1Bt – 1Chl' mechanism occurs after 454(e.g. vacancy and disarray of sheet). onset of mechanism '2Bt - 1Chl'. Combination of mechanisms '1Bt - 1Chl' and 455 2 Bt – 1Chl' are consistent with the mass transfer of chemical components in the 456 457reaction of 'CF mechanism 1', and also can explain the small volume decrease from 458biotite to chlorite in 'CF mechanism 1' relative to that of 'CF mechanism 2'. The factor determining which 'CF mechanisms 1' or '2' occurs is the supply of 'metallic 459460 ions' from the hydrothermal fluid. Biotite chloritization occurs at the incipient stage 461 in the successive hydrothermal alteration of the Toki granite (Nishimoto and Yoshida, 4622010). Nishimoto and Yoshida (2010) also described that the incipient stage is 463 associated with the condition of relatively low fluid / rock ratio due to relatively low 464 porosity and fracture density in the successive alteration stages. Low flux (fluid / 465rock) condition in the rock body yields the spatial heterogeneities in the chemical 466 characteristics of the hydrothermal fluids, and which constrains the presence or absence 467 of supplement of 'metallic ions' during chloritization (Fig. 8). Therefore, the cause determining which 'CF mechanisms 1' or '2' occurs is the low fluid (fluid / rock) 468 469 condition in the granite.

The associated minerals occur in chlorite but not in biotite, which is frequently aligned parallel to cleavage of the original biotite (Figs. 6 and 7). Petrography shows the volume conservation between reactants and chloritization products, indicating that the residual vacancies due to volume decrease in the CF reaction are used for formation of the associated minerals (Fig. 8). That is, the CF reaction occurs earlier than the 475 AMF reaction.

Eight different assemblages of associated minerals in chloritization products are 476 observed in the samples, which depend on neither the difference between 'Types A and 477B' nor on the difference between 'CF mechanisms 1 and 2' (Tables 5 and 6). 478Samples were collected from a restricted region in an altitude range of 40 m in the same borehole 479480 (Fig. 3), which assures that these rock samples share the same temperature and pressure That is, the difference of mineral assemblage is not due to temperature and 481 history. 482pressure conditions. The composition of biotite as a reactant in chloritization shows a 483 small variation in the samples, especially with no difference for each type (Fig. 5A). 484 Therefore, the different mineral assemblages in the chloritization products could be constrained by the differences in the chemical components supplied from the 485hydrothermal fluid. Low flux (fluid / rock) condition in the rock body yields the 486 spatial heterogeneities in the chemical characteristics of the hydrothermal fluids, which 487 488 also represents the cause giving the different mineral assemblages in the chloritization The AMF reactions with 'CF mechanisms 1 and 2' indicate that the 489 products (Fig. 8). 490 combination of components supplied from the hydrothermal fluid and the some 491 components decomposed from biotite produced the associated mineral (Table 6).

492

493 Temperature conditions in each chloritization type deduced from the tetrahedral 494 aluminium occupancy

495 Chlorite geothermometers have been proposed on the basis of the compositional 496 variability: 1) the empirical thermometer based on the tetrahedral aluminum occupancy 497 as a function of temperature (e.g. Cathelineau, 1988; Kranidiotis and MacLean, 1987; 498 Jowett, 1991) and 2) the thermodynamic thermometer based on equilibrium between 499 chlorite and an aqueous solution (e.g. Walshe, 1988; Vidal et al., 2001). The 500chemical equilibrium among reactant biotite, product chlorite and aqueous solution (hydrothermal fluid) is conditioned on utilizing a chlorite thermometer. 501Vidal et al. (2001) employed the tetrahedral aluminum thermometer on the assumption of chemical 502equilibrium between chlorite and aqueous solution under quartz saturation conditions. 503Some empirical studies (e.g. Cathelineau and Nieva, 1985; De Caritat et al., 1993; 504Yoneda and Maeda, 2008) determined that the tetrahedral aluminium in chlorite is a 505506parameter depending on temperature conditions. The variation in not only in the 507tetrahedral aluminum but also that the Fe / (Fe + Mg) in chlorite should be considered in 508the determination of the formation temperature (Kranidiotis and MacLean, 1987; Shikazono and Kawahara, 1987; Jowett, 1991). In the Toki granite, chlorite 509compositions in Types A and B formation factor show that the variation of the 510tetrahedral aluminium (Al^{IV}) ranges from 1.80 to 2.67 apfu (mean value of 2.31 apfu, 511N=140) but that there is no variation in Fe / (Fe + Mg), indicating that there is no 512correlation between them (Fig. 5B). The above chemical observation indicates that 513514the tetrahedral aluminium in chlorites can be used to show at least the relative difference of the chloritization temperature conditions between Types A and B. 515

Figure 9A shows variations of the tetrahedral aluminum (range and mean value) in 516There is a positive correlation between Al^{IV} contents chlorite with Types A and B. 517518and chloritization temperature (Cathelineau, 1988). The maximum values of the tetrahedral aluminium are almost consistent between Types A and B, indicating that the 519520chloritizations of all types started from the same temperature condition. That is, the 521chloritization of all types started with the same timing because the observed samples The Al^{IV} collected from the restricted region had the same temperature history. 522

523contents of Type B show a small range (from 2.41 to 2.66 apfu) relative to that of Type A, indicating that the chloritization of Type B continued for a short temperature interval, 524i.e. a shorter period, relative to that of Type A. The reaction termination of Type B 525may be caused by the entire consumption of reactant biotite in the chloritization grain. 526Type A has chlorites with an Al^{IV} content ranging from 1.80 to 2.67 apfu (Fig. 9A). 527The lowest value (1.80 apfu) is an indication of the lower limit of chloritization 528The maximum- (2.67 apfu) and the minimum- $(1.80 \text{ apfu}) \text{ Al}^{IV}$ among 529temperature. 530chlorites of Types A and B correspond to the onset and terminal temperature of the 531hydrothermal chloritization, respectively. The temperature intervals indicate the chloritization stage in the sub-solidus cooling process of the Toki granite (Fig. 9A). 532

A rough temperature index is estimated from the chlorite thermometer of Yoneda and Maeda (2008) on the assumption that the equilibrium among minerals and hydrothermal fluid is established (Fig. 9B). Types A and B have the chloritization temperature conditions from 350 to 180 °C and from 350 to 290 °C, respectively.

Types A-2 and B-2 with both of (2Bt - 1Ch) and (1Bt - 1Ch) mechanisms (CF 537mechanism 1) show similar Al^{IV} (temperature) ranges (Fig. 9). Types A-1 and A-5 538have different CF mechanisms: the former with both of '2Bt - 1Chl' and '1Bt - 1Chl'539mechanisms and the later including only '2Bt - 1Chl' mechanism (CF mechanism 2). 540However, types A-1 and A-5 also have similar Al^{IV} (temperature) ranges (Fig. 9). 541These observations can be interpreted by that the determination of tetrahedral aluminum 542occupancy occurs in common '2Bt – 1Chl' mechanism among all types (Fig. 8). 543In the '2Bt - 1Chl' mechanism, the Al^{IV} derived from the released tetrahedral sheet may 544545replace the inherited tetrahedral silicon.

546

547 Hydrothermal chloritization process and the associated temporal variations in

548 chemical characteristics of the hydrothermal fluid

Temporal variations in chemical characteristics of the hydrothermal fluid deduced 549from the chloritization reaction. The different mineral assemblages in the 550chloritization products are constrained by the differences in the chemical components 551552supplied from the hydrothermal fluid, and thus indicating the spatial heterogeneities in the chemical characteristics of the hydrothermal fluids in the restricted region. 553The 554heterogeneities (with or without 'metallic components') also determines whether 'CF 555mechanisms 1' or '2' occurs in chloritization. The differences between 'CF 556mechanisms' constrain the differences in outflow components into hydrothermal fluid. 557That is, the chloritization process and the chemical components in hydrothermal fluid 558are interdependent.

The eight overall reactions in Type A and B (Table 5) have common characteristics 559560in terms of mass transfer: outflow of silicon, potassium and chlorine into the This causes the temporal variations in chemical characteristic of 561hydrothermal fluid. 562the hydrothermal fluid associated with the chloritization: the progress of chloritization results in gradual increase of silicon, potassium and chlorine in the hydrothermal fluid 563564with temperature decrease. Calcium and sodium are observed only as reactants in the overall reactions (Table 5), indicating that as chloritization proceeds, there is a gradual 565566 decrease of calcium and sodium in the hydrothermal fluid with temperature decrease. Although the CF reaction is always accompanied by outflow of fluorine (Table 6), the 567568formation of fluorite suppresses steady increase of fluorine in the hydrothermal fluid 569with chloritization progress.

570

The chloritization with 'CF mechanism 1' (Type A-1, A-2, A-3, A-4 and B-2 of

Table 5) gives the gradual decrease of 'metallic components' in the hydrothermal fluid, while Type A-5, B-1 and B-3 with 'CF mechanism 2' results in the gradual increase of 'metallic components'. The petrography shows that 'CF mechanism 1' is dominant over 'CF mechanism 2'. Thus, the chloritization yields gradual decrease of 'metallic components' in the hydrothermal fluid with temperature decrease.

576Chlorite derived from 'CF mechanism 2' is characterized by high Mn content, which has a stoichiometric coefficient up to double that of 'CF mechanism 1' (Tables 1 and 3). 577578Thus, high Mn-bearing chlorite is formed only by the mechanism '2Bt - 1Chl' on the 579basis of the inheritance of an octahedral sheet in a biotite, i.e. manganese content in 580chlorite is provided from biotite and not from hydrothermal fluid (Table 6). If hydrothermal fluid was rich in manganese, the chlorite composition with the 'CF 581582mechanism 1' must also be rich in manganese because the 'brucite-like sheet' is formed by the supplement of 'metallic ions' from the hydrothermal fluid. This observation 583implies that the hydrothermal fluid was not rich in manganese during the chloritization 584585stage.

The chloritization reactions also reveal temporal variations in potential of hydrogen 586 (pH) and redox potential of the hydrothermal fluid. Hydrogen ion is observed only as 587a reactant in the overall reactions (Table 5). Therefore, there is a gradual decrease of 588concentration of H⁺ in the hydrothermal fluid as chloritization proceeds, indicating that 589590a gradual decrease of pH in the hydrothermal fluid. Redox potential of the hydrothermal fluid is sensitive to change of ferrous ions in the fluid. 591The overall 592reactions show that ferrous ions are mainly used as a reactant in the chloritization (Table A gradual decrease of concentration of Fe^{2+} in the hydrothermal fluid occurs as 5935). chloritization proceeds, which represents that a gradual increase of redox potential of 594

595 the hydrothermal fluid.

Ilmenite occurs as chloritization products in the Toki granite. 596 Tadashi et al. (1975) presents oxygen fugacity (fO₂ = about 10^{-27} atm at temperature condition of 350 597 ^oC) producing ilmenite with chemical composition of FeO: 32.5, MnO: 13.5 and TiO₂: 598 59952.8 wt %. Such ilmenite composition is almost the same as that with chloritization 600 of the Toki granite (Table 5). Thus, the chloritization of the Toki granite may occur under the fO₂ of about 10^{-27} atm. 601 Although the temporal variation of fO₂ cannot be determined, the oxygen fugacity is presumed as about 10⁻²⁷ atm as long as ilmenite 602 603 formation is stable.

604

Continuous temporal variations in chemical characteristics of the hydrothermal 605 606 fluid deduced from the chemical profile in a chloritization grain. A grain in the 607 process of being chloritized, i.e. partially chloritized grain, shows the sequential 608 variation in chlorite composition, representing the progression of the chemical reactions 609 (mass transfer) and temperature conditions during chloritization. The chloritization 610 due to 'CF mechanism 1' is dominant over that of the 'CF mechanism 2'. The 611 chloritization of Type A-1 (CF mechanism 1) progresses through the chloritization 612stages (Fig. 9A), and therefore enables us to unravel the major chloritization process 613 and the successive temporal variations in chemical characteristics of the hydrothermal 614 fluid responsible for the chloritization. The partially chloritized grain of Type A-1 of 615 Fig. 10A involves the central biotite area between two chlorite areas, named α (upper) 616 and β (lower). Figure 10B shows the compositional profiles of chlorite through 617 central biotite (α chlorite area: 160-250 µm range in the scanning line and β area: 0-90 Although biotite has homogeneous composition except at the rims in contact 618 μm).

with chlorite, chlorite displays gradual compositional variations. 619 In the α area, Al₂O₃, FeO and MnO decrease towards biotite (from 250 to 160 µm) and SiO₂ and MgO 620 In the β area, Al₂O₃, FeO and MnO show maximum increase to biotite. 621concentrations at about 50 µm along the scanning line, and gradually decrease from 622 623 there (50 μ m) to both biotite sides (90 μ m: rims in contact with biotite with the 624 minimum concentrations) and the rim side $(0 \text{ }\mu\text{m})$. The β area also has the minimum 625 concentrations of SiO₂ and MgO at about 50 μ m position in the profile, and SiO₂ and MgO gradually increase from there on both sides (0 µm and 90 µm). 626 Other components do not show any obvious variations along the scanning line in the chlorite. 627

Figure 10C shows the profiles of the tetrahedral aluminum in the chlorite of Type 628 The continuous Al^{IV} variation along the scanning line indicates the change of A-1. 629 630 the chloritization temperature in the grain, and therefore implies the extent (e.g. alteration direction) of chloritization progress with temperature decrease. 631 In the α area, the tetrahedral aluminum content corresponding to the chloritization temperature 632633 decreases towards biotite (from 250 to 160 µm), indicating that the chloritization 634 progressed from the chlorite rims (250 μ m) toward the interior (160 μ m). The β area shows the maximum Al^{IV} content at about 50 µm in the scanning line, and they decrease 635 from there to both $0 \,\mu m$ and $90 \,\mu m$ side. 636 That is, the hydrothermal chloritization 637 started at the 50 μ m position in the profile, and extended in both directions (0 μ m and 638 90 µm). The onset temperature conditions in chloritization of Type A-1 are almost consistent between the α and β areas: the Al^{IV} content of 2.51 apfu (about 310 °C 639640 estimated by the chlorite thermometer of Yoneda and Maeda (2008); 50 μ m in the β area) and 2.43 apfu (about 290 °C; 250 μ m in the α area). The terminal temperature 641

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of chloritization is derived from the chloritization front in contact with the reactant biotite, which also shows consistency between the α and β areas: the Al^{IV} content of 1.94 apfu (about 200 °C; 90 µm in the β area) and 1.97 apfu (about 200 °C; 160 µm in the α area).

646 Combining the continuous reaction equations based on the compositional profiles in 647 the chlorite of Type A-1 (N=34; Fig. 10B) and the corresponding continuous variations 648 in the tetrahedral aluminum giving the temperature changes (Fig. 10C) leads to 649 deduction of the quantitative variation in inflow and outflow of components from and 650 into the hydrothermal fluid with the progress of chloritization. Constant 651compositions of biotite as reactant (analysis location No. 140; Table 1), titanite (No. 652131) and ilmenite (No. 158) as products are adopted for estimating the continuity of 653 chloritization reactions. The reaction equations were calculated on the basis of 654 matrices including molar volumes and the closure Ti component in the SVD analysis 655 (along with the above-mentioned formulization of the Type A-1). In the result, the 656 chloritization reactions (N=34) show that the chlorite, titanite and ilmenite formed by 657 consumption of biotite with influx of aluminum, iron, manganese, *magnesium, 658calcium, H₂O and hydrogen ions accompanied by removal of silicon (silicic acid), 659 potassium, fluorine and chlorine into the hydrothermal fluid. (*Note: thirty-three 660 reaction equations show the inflow of magnesium whereas one reaction shows outflow 661 through the hydrothermal fluid.)

Figures 10D and E show the profiles of inflow and outflow amounts of chemical components through the hydrothermal fluid with progress of Type A-1 chloritization, which indicates the rates of decreasing and increasing concentrations of chemical components in the hydrothermal fluid with chloritization progress. In the trend

666	towards reduction in 'metallic components' with chloritization progress (overall
667	reaction of the Type A-1: Table 5), the rates of decreasing concentrations of aluminum,
668	iron and manganese in the hydrothermal fluid become progressively smaller and that
669	of magnesium become progressively larger (Fig. 10D). The rate of increasing
670	concentration of silicon in the hydrothermal fluid becomes progressively smaller (Fig.
671	10E). Other components show constant rates of decreasing/increasing
672	concentrations with thermal and temporal change.

IMPLICATIONS

675

676 This study reveals the biotite chloritization process with a focus on mass transfer in the 677 Toki granitic pluton, Central Japan, indicating an interdependent relationship between 678 mineral alteration and hydrothermal fluid. Petrography shows two types 679 chloritization; [Type A] chlorite partially replacing biotite and [Type B] chlorite totally The Al^{IV} distribution in the chloritization grain implies the extent 680 replacing biotite. 681 (e.g. alteration direction) of chloritization progress with temperature decrease. The 682 chloritization is also characterized with some associated minerals such as titanite, 683 ilmenite, K-feldspar and fluorite, and the variety of mineral assemblages enables the subdivision of types A and B into Types A-1 to A-5 and B-1 to B-3, respectively. 684 The singular value decomposition (SVD) analysis provides an understanding of the overall 685686 reaction from biotite to chlorite with associated minerals in each type. Not only 687 closure component but also molar volume in the reactant and product minerals are 688 configured to establish the matrices for SVD analysis, which can serve as an effective 689 technique for revealing the mass transfer of the hydrothermal alteration and 690 metamorphic reaction with constant solid volume replacement. The overall reactions 691 lead to the mass transfer between the reactant mineral and the product minerals and the 692 associated inflow and outflow of components with respect to the hydrothermal fluid.

693 Combination of the mass transfer of chemical components and the 694 previously-proposed crystallography in biotite chloritization can present the essential 695 chloritization process. The single chloritization reactions from biotite are classified 696 into two formation mechanisms; [CF mechanism 1] small volume decrease from biotite to chlorite and inflow of 'metallic ions' from the hydrothermal fluid and [CF 697

698 mechanism 2] large volume decrease and outflow of 'metallic ions'. Both 699 mechanisms, '2Bt - 1Chl' (two biotite layers become one chlorite layer) and '1Bt -700 1Chl' (one biotite layer becomes one chlorite layer), act in 'CF mechanism 1', whereas 701 'CF mechanism 2' involves only the '2Bt – 1Chl' mechanism. The determining 702 factor in whether 'CF mechanisms 1' or '2' occurs is the availability and supply of 703 'metallic ions' from the hydrothermal fluid. Low flux (fluid / rock) condition in the 704 rock body yields the spatial heterogeneities in the chemical characteristics of the 705 hydrothermal fluids, and which constrains the presence or absence of supplement of 706 'metallic ions' during chloritization.

707 This paper also reveals the temporal variations in chemical characteristics of hydrothermal fluid associated with chloritization during the sub-solidus cooling of the 708 709 pluton. The overall reactions represent the temporal variations in chemical characteristics of the hydrothermal fluid during the chloritization stage: the gradual 710 711 increase of silicon, potassium and chlorine and gradual decrease of calcium and sodium 712Chlorite from 'CF mechanism 1' is dominant over that with chloritization progress. The 'CF mechanism 1' is accompanied by large inflow of 713 with 'CF mechanism 2'. 'metallic ions' from the hydrothermal fluid. 714Thus, the chloritization progress provides an indication of the gradual decrease of 'metallic components' in the 715 716 hydrothermal fluid with temperature decrease.

The overall reactions also reveal the temporal variations in physicochemical parameter (potential of hydrogen and redox potential) of the hydrothermal fluid: a gradual pH decrease and a gradual redox potential increase as chloritization proceeds. The altered physicochemical parameter of the fluid influenced the subsequent alteration mechanism because the hydrothermal fluid with low pH and high redox potential

722	impacts the dissolution of minerals such as plagioclase, K-feldspar, corrensite, smectite
723	and the chlorite. It is also inevitable that the chemical component released from
724	chloritization affects the mineral precipitation. Therefore, the biotite chloritization
725	and resultant temporal variations of chemical and physicochemical characteristics in
726	hydrothermal fluid act as a "trigger" for the successive hydrothermal alteration
727	(dissolution – precipitation) process of the granitic rock.

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882 Figure captions

883

Figure 1 Map of Southwest Japan showing location of the Toki granite (Tono district TKG; square symbol) in Central Japan, together with the distribution of San-in,
Sanyo and Ryoke Belts in the Inner Zone of Southwest Japan, after Ishihara and
Chappell (2007).

888

889 Figure 2 The Toki granitic pluton. (A) Geologic map of the Tono district showing 890 the Toki granite after Itoigawa (1980), the Mizunami Underground Research 891 Laboratory and the borehole sites. The topographic contours inside the Tono district are based on Geographical Survey Institute, 1:25,000 topographic maps 892 893 entitled Mitake, Takenami, Toki and Mizunami. Borehole investigations at the Toki granite were performed by the JAEA, for the 'Regional Hydrological Study 894 (Japan Nuclear Cycle Development Institute, 2000)' and the 'Mizunami Underground 895 Research Laboratory Project (Japan Nuclear Cycle Development Institute, 2002)'. 896 897 (B) Rock facies cross-section for the Toki granite along the line from X to X' on the MBG: muscovite-biotite granite, HBG: hornblende-biotite 898 geologic map (Fig. 2A). granite and BG: biotite granite (Yuguchi et al., 2010). 899

900

Figure 3 The Mizunami Underground Research Laboratory. (A) Location of shafts
and boreholes in the Mizunami Underground Research Laboratory. (B) Schematic
overview of underground facilities of the Mizunami Underground Research
Laboratory and the sample locations used in this study. The samples were
collected from the borehole 06MI03; altitude range from -274 masl (meters above sea

level) to -314 masl in the HBG of the Toki granite.

907

908	Figure 4 Backscattered electron (BSE) image and chemical maps showing elemental
909	Si, Ti, K and F concentrations of the unaltered biotite in the Toki granite. High
910	concentrations are indicated by warm colors and low concentrations by cold colors.
911	Ilmenite inclusion is identified by elemental Ti concentration map. The biotite
912	includes fluorine content without concentration gradient in the crystal from core to
913	rim. Numbers corresponds to the analysis points listed in Table 1.

914

Figure 5 Chemical compositions of biotite and chlorite. (A) compositional plots of 915 the unaltered biotite and the residual biotite with chloritization (Type A) on the 916 classification diagram with distribution from annite to siderophyllite. 917 Biotite compositions of the Type A show slightly wider distributions relative to that of the 918 (B) Compositional plots of chlorite in the Type A and B on the 919 unaltered biotite. classification diagram of Hey (1954), corresponding to ripidolite, brunsvigite and 920 921 daphnite. Type A shows more silicic composition than that of Type B.

922

Figure 6 BSE images showing Type A chloritization (chlorite partially replacing 923 924 biotite: five sub-types A-1, A-2, A-3, A-4 and A-5) and their chemical maps (elemental Si, Ti, Fe, Ca, K and F concentrations). 925 High concentrations are indicated by warm colors and low concentrations by cold colors. Numbers 926 927 correspond to the analysis points listed in Table 2. [Type A-1] The chloritization grain shows laterally-banded biotite in the central parts between α (upper) and β 928 (lower) chlorite. Titanite is identified as high Ti and Ca concentration mineral. 929

930 Ilmenite has high Ti concentration without Ca concentration in the elemental maps. Magnetite and apatite are identified by the highest concentrations of elemental Fe and 931 Ca maps, respectively. [Type A-2] Chlorite and fluorite highlight the central part 932 Anhedral fluorite up to about 200 µm across occurs of the chloritization grain. 933 only inside chlorite, recognized by the highest F concentration. 934 [Type A-3] The chlorite and ilmenite are distributed in the left lower part of the grain. 935 The boundary between chlorite and biotite is parallel to cleavage of biotite. [Type A-4] 936 937 Chloritization progresses from kink band in the central part of the grain through the cleavage to interior. The γ domain shows alteration front of chloritization along the 938 [Type A-5] Colored and colorless minerals in the chloritization grain are 939 cleavage. observed in the polarizing optical microscopy (POM) image; the colored minerals 940 correspond to biotite, chlorite and titanite and the colorless mineral denotes 941 K-feldspar is distributed around biotite and chlorite, recognized by 942K-feldspar. 943 elemental mapping of Si. Biotite and chlorite interfaces in contact with K-feldspar 944 are markedly uneven. Notably, the chlorite intrudes into K-feldspar with fan and 945 needle shapes.

946

Figure 7 BSE images of chlorite in the Type B (chlorite totally replacing biotite: three 947 sub-types of B-1, B-2 and B-3) and their chemical maps with elemental Si, Ti, Fe, Ca, 948 949 K and F. High concentrations are indicated by warm colors and low concentrations 950 by cold colors. Numbers corresponds to the analysis points listed in Table 4. 951 [Type B-1] Titanite shows band-like distribution in the central part of the chlorite. Anhedral fluorite occurs in the bottom part of the grain (about $400 \times 10 \ \mu m$ and $20 \times 10^{10} \ \mu m$ 952 10 µm). [Type B-2] Patchy titanite in the chlorite area is oriented parallel to 953

954	cleavage of the original biotite. [Type B-3] The zoned texture of chloritization
955	minerals including ilmenite, titanite, chlorite, fluorite and K-feldspar (from core to
956	rim) is observed in the core part of plagioclase. Ilmenite occurs in the core of the
957	zonal textures (about 50 \times 20 $\mu m).$ $$ Titanite has two styles of occurrence: 1)
958	titanite surrounding ilmenite (about 70 \times 40 $\mu m)$ and 2) anhedral titanite located
959	between chlorite and plagioclase in the lower part of the zone (about 30 \times 20 $\mu m;$ Fig.
960	7). Chlorite envelops titanite (about 350 \times 150 μm), and also includes fluorite
961	(about 30 \times 10 μm). Anhedral K-feldspar occurs at rims of the zoning, in contact
962	with plagioclase. The crack extends from rims of plagioclase to such zones, but
963	cracking inside the zone is not observed. The plagioclase has biotite inclusions
964	(Table 4), which are located below the zone (Fig. 7). There are no cracks

967 Figure 8 Schematic figure showing development of crystal geometry (after Eggleton and Banfield, 1985) and mass transfer of chemical components in the chloritization 968 The 'CF mechanism 1' resulted from a combination of mechanisms '2Bt 969 process. 970 - 1Chl' (two biotite layers become one chlorite layer) and '1Bt - 1Chl' (one biotite 971 layers becomes one chlorite layer), whereas 'CF mechanism 2' is constrained solely by '2Bt – 1Chl' chloritization. The residual vacancies due to volume decrease 972 973 from biotite to chlorite are filled by the associated minerals.

974

Figure 9 Variations (range and mean value) of the tetrahedral aluminium of chlorite in
the types A and B (A) and their rough chloritization temperatures deduced from the
Yoneda and Maeda (2008) thermometer (B).

979 I	Figure 10 Continuous temporal variation of chemical components of the
980	hydrothermal fluid associated with the chloritization progress of the Type A-1. (A)
981	BSE image of a chloritization grain in the Type A-1 showing the central biotite area
982	between α (upper) and β (lower) chlorite areas. (B) Concentration profiles of the
983	Type A-1 from β (lower) chlorite through central biotite to α (upper) chlorite along
984	the scanning line (arrow of Fig. 10A; β chlorite area: 0-90 μm range and the α area:
985	160-250 $\mu m).$ (C) The profile of tetrahedral aluminium contents in the α and β
986	chlorite area, indicating the variation of chloritization temperature. The continuous
987	chloritization reactions on the basis of compositional variation of Fig. 10B leads to
988	the profiles of inflow (D) and outflow amounts (E) of chemical components through
989	the hydrothermal fluid. These profiles (D and E) and the corresponding
990	temperature change (C) represent the rates of decreasing and increasing
991	concentrations of chemical components in the hydrothermal fluid with chloritization
992	progress. The chloritization progress changes the rates in decreasing and
993	increasing concentrations of chemical components in the hydrothermal fluid with
994	temperature decrement: the rates in decreasing concentrations of aluminum, iron and
995	manganese decrease and that of magnesium increases (D). The rate in increasing
996	concentrations of silicon in the hydrothermal fluid decreases with chloritization
997	progress (E).

998

Tvne		Inaltere	d hintit	e,		L	vne A-	_		Tvne	A-7		vne B-	0
Samula	,	061	1103			`	D6MI03			061	103		06MI03	
No.		309n	nabh			· m	09mab	्म		309r	nabh	сл	14mab	-9
Altitude		-29	9m				-299m			-29	9m		-304m	
Location	4	14	99	69	140	149	154	131	158	16	21	164	176	181
Mineral	ă	ä	ä	= 1	ä	CHI CHI	Ch Ch	Ę	=	ă	Chl	СЫ	Chl	Ę
(wt%)	core	core	E		core	core	core	core	core	core	E	core	core	core
SiO,	35.01	34.83	35.10	,	35.20	24.59	24.66	31.46	,	34.86	25.32	24.17	24.33	31.34
TiO ₂	2.25	1.08	2.95	50.92	3.47	,		27.30	51.90	2.96	0.43			26.83
Al_2O_3	13.87	15.21	13.80		13.17	18.54	17.74	6.01	,	13.82	17.33	19.61	18.81	8.14
FeO	27.84	26.43	27.17	33.72	27.60	36.61	35.86	4.43	33.00	26.55	34.89	35.56	35.60	1.21
OnM	1.09	1.14	1.04	13.62	0.87	1.46	1.10	,	14.85	1.05	1.60	1.37	1.35	,
MgO	5.13	5.63	5.15		5.60	6.87	7.65	0.21	,	5.30	7.07	6.54	6.92	,
CaO		,						26.67			0.27			28.90
Na_2O	,	,	,	,	,	,	,	,	,	,	,	,	,	,
K_2O	9.50	9.71	9.48	,	9.52	,	,	0.17	,	9.58	0.43			,
ч	0.64	0.79	0.51	,	0.61	0.03	,	0.97	,	0.52				1.66
C	0.22	0.05	0.10		0.06	0.06	0.01	0.02		0.03		0.03		
Total	95.55	94.87	95.30	98.26	96.10	88.17	87.02	97.24	99.75	94.67	87.34	87.28	87.01	98.08
(atom)														
Anion	22	22	22	б	22	28	28	5	б	22	28	28	28	5
Si	5.57	5.54	5.59	,	5.56	5.54	5.61	1.04	,	5.58	5.57	5.47	5.53	1.01
Ë	0.27	0.13	0.35	0.99	0.41	,	,	0.68	0.98	0.36	0.07	,	,	0.65
N	2.60	2.85	2.59	,	2.45	4.92	4.76	0.23	,	2.61	4.64	5.23	5.04	0.31
Fe	3.71	3.51	3.62	0.73	3.65	6.90	6.83	0.12	0.69	3.56	6.63	6.73	6.77	0.03
Mn	0.15	0.15	0.14	0.30	0.12	0.28	0.21		0.32	0.14	0.31	0.26	0.26	
M_{g}	1.22	1.33	1.22		1.32	2.31	2.59	0.02		1.27	2.39	2.21	2.35	
Са	,	,				,		0.95			0.07			1.00
Na	,	,				,		,						
K	1.93	1.97	1.93		1.92	,		0.01	,	1.96	0.13			,
Ŀ	0.32	0.40	0.26		0.31	0.03		0.10		0.26				0.17
G	0.06	0.01	0.03		0.02	0.06	0.01	0.00		0.01		0.01		
Total	15.45	15.48	15.44	2.02	15.43	19.95	20.00	3.05	1.99	15.48	19.81	19.90	19.95	3.00
V^*	149.9	149.8	149.9		149.8	212.1	212.0	56.1	32.0	149.8	212.1	212.1	212.1	55.4

of the unaltered biotite and the chloritiza	
Table 1: Representative compositions of	minerals in the type A and type B.

*inclusion

**Molar volume (cm³/mol) for biotite and chlorite were calculated according to following equation of Parry and Downey (1982): V(biotite) = 150.6 - 3.214 [Mg / (Mg + total Fe + Ti + Mn] V(chlorite) = 213.3 - 4.909 [Mg / (Mg + total Fe + Ti + Mn] Molar volume for titanite and ilmenite were estimated as follows: $V = (S_1m_1 + S_2m_2 + ... + S_nm_n) / D$ (Deer et al., 1974)

where atomic number (S) and atomic mass (m) of element 'n' and D = mineral density. Mineral

densities of titanite and ilmenite are 3.48 and 4.72 g/cm^3 , respectively, based on website of the 'Mineralogy Database (http://webmineral.com/)'.

Table 2: Mir B.	ieral assem	iblage and the volum	e (areal) ratio of product minerals in the types A and
Tvne	Mine	ral assemblage	Volume (areal) ratio of product minerals*
	Reactant	Product	
Type A-1	Bt	Chl, Ttn, Il	Chl: Ttn: Il = 1: 0.100: 0.074
Type A-2	Bt	Chl, Fl	Chl: Fl = 1: 0.248
Type A-3	Bt	Chl, II	Chl : Il = 1 : 0.064
Type A-4	Bt	Chl, Ttn, II, Fl	Chl : Ttn : Il : Fl = 1 : 0.072 : 0.003 : 0.003
Type A-5	Bt	Chl, Ttn, Kfs	Chl: Ttn: Kfs = 1: 0.085: 1.583
Type B-1	(Bt)	Chl, Ttn, Fl	Chl: Ttn: Fl = 1: 0.204: 0.161
Type B-2	(Bt)	Chl, Ttn	Chl: Ttn = 1: 0.214
Type B-3	(Bt)	Chl, Ttn, Il, Kfs, Fl	Chl: Ttn: Il: Kfs: Fl = 1: 0.325: 0.048: 0.301: 0.012
*The volume	c fraction of	f product minerals in	the chloritization grain was estimated from the areal
fraction of th	tem by sim	ply assuming the equ	ivalence of areal and volume fractions. The area of

fraction of them by simply assuming the equivalence of areal and volume measures. And the product minerals in the chloritization grain are identified by elemental concentration maps, and the areal ratio was calculated by image processing software (Scion image). *

Table 3:	Atomic 1	ratio of	^c the c	chloritizat	tion mine	erals in	type A	and B_{1}	for the	SVD	analysis.

Туре		Тур	e A-3			Туре	e A-4			Туре	e A-5		Туре	e B-1			Туре	e B-3		
Sample		06N	AI03			06N	4103			06N	1103		06N	1103	06MI03					
No.		3141	nabh			2891	nabh			289r	nabh		309r	nabh			319r	nabh		
Altitude		-30)4m			-27	'9m			-27	9m		-29	9m			-30	9m		
Location	192	193	191	215	266	282	318	316	328	339	346	350	61	54	257	227	218	221	233	251
Minoral	Bt	Bt	Chl	Ш	Bt	Chl	Ttn	Ш	Bt	Chl	Ttn	Kfs	Chl	Ttn	Bt	Chl	Ttn	Ш	Kfs	PI
Mineral	rim	rim	core	core	rim	rim	core	core	core	rim	rim	rim	core	core	core	core	core	core	rim	core
Anion	22	22	28	3	22	28	5	3	22	28	5	8	28	5	22	28	5	3	8	8
Si	5.54	5.56	6.05	-	5.56	5.93	1.03	0.02	5.67	5.54	1.02	3.02	5.40	1.00	5.59	5.42	1.00	-	2.99	2.63
Ti	0.41	0.42	0.13	0.99	0.35	-	0.71	0.96	0.16	-	0.80	-	-	0.68	0.31	-	0.81	0.96	-	-
Al	2.42	2.44	4.46	-	2.54	4.58	0.24	-	2.95	5.13	0.14	0.98	5.27	0.25	2.65	5.48	0.14	-	1.00	1.36
Fe	3.89	3.87	6.57	0.78	3.81	6.78	0.05	0.50	3.27	7.01	0.08	-	7.09	0.05	3.60	6.64	0.05	0.97	0.01	-
Mn	0.17	0.14	0.20	0.22	0.17	0.20	-	0.51	0.13	0.39	-	-	0.42	-	0.15	0.34	-	0.08	-	-
Mg	1.27	1.20	2.04	-	1.15	2.37	-	-	1.27	1.96	-	-	1.85	0.02	1.27	2.11	-	-	-	-
Ca	-	-	0.06	-	-	0.05	0.97	0.02	-	-	0.98	-	-	0.95	-	-	1.01	-	-	0.40
Na	-	-	-	-	-	-	-	-	-	-	-	0.01	-	-	-	-	-	-	0.02	0.60
К	1.93	1.92	0.25	-	1.89	-	-	-	1.93	-	-	0.97	-	-	1.91	-	-	-	0.98	-
F	0.16	0.20	-	-	0.27	-	0.13	-	0.27	-	0.07	-	-	0.17	0.18	-	0.09	-	-	-
Cl	0.03	0.02	0.00	-	0.03	-	0.00	-	0.01	-	-	-	-	-	0.06	0.01	-	-	-	-
Total	15.63	15.55	19.76	1.99	15.47	19.91	3.00	2.01	15.38	20.03	3.02	4.98	20.02	2.95	15.48	19.99	3.01	2.01	5.00	4.99
V*	149.9	149.9	212.2	32.0	149.9	212.1	55.6	32.1	149.8	212.3	56.2	108.8	212.3	55.1	149.8	212.2	56.2	32.3	108.7	100.5

*Molar volume (cm³/mol) for biotite, chlorite, titanite and ilmenite were calculated according to the same method as Table 1. Molar volume for plagioclase and K-feldspar were calculated on the basis of molar volumes of their end-menbers shown in Helgeson et al. (1978).

Table 4: Matrices for SVD analysis leading to the most reasonable reaction relations in the types A and B.

149.926 0.35 0.17

Type A closure	-1. Matrix co component (nsisting o Ti)	f molar vol	ume and	Type comp	A-4 . Matrix c onents (Ti + M	onsisting o In)	f molar vo	lume and	closure
	Chl	Ttn	11	Bt		Chl	Ttn	п	Fl	Bt
V *	211.980	56.129	32.023	149.829	\mathbf{V}^*	212.056	55.558	32.068	24.542	149.9
Ti	0	0.68	0.98	0.41	Ti	0.00	0.71	0.96	0.00	0.
					Mn	0.20	0.00	0.51	0.00	0.
Гуре A volume	-2. Matrix co and closure c	nsisting of	f molar t (Al)		Type closur	A-5. Matrix c re components	onsisting o (Ti + Mn)	f molar vo	lume and	
T 7-2-	Chl	FI 24 5 42	Bt			<u></u>		77.0	D/	-
V [≁]	212.255	24.542	149.834		X 73#	Chl	Ttn 56.011	KIS 100 702	Bt 140 755	
AI	4.04	0.00	2.01		V** T:	212.272	50.211	108.782	149./55	
						0.00	0.80	0.00	0.10	
volume V*	Chl 212.180	componen II 32.027	t (Ti) Bt 149.889							
Ti Type B	0.13 - 1 . Matrix co	0.99 nsisting of	0.41 f molar vol	ume and	Туре	B-2 . Matrix c	onsisting o	f molar vo	lume and	
closure	components	(Ti + Mn)			closu	re component	(Ti + Mn)			
	Chl	Ttn	Bt	Bt		Chl	Ttn	Bt		
V*	212.330	55.107	24.542	149.765	V *	212.070	55.354	149.915		
Ti	0.00	0.68	0.00	0.13	Ti	0	0.65	0.42		
Mn	0.42	0.00	0.00	0.15	Mn	0.26	0	0.14		
Type B (Al)	-3. Matrix co	nsisting of	f molar vol	ume and o	closure compone	nt				

(AI)						
	Chl	Ttn	II	Kfs	Fl	Bt
\mathbf{V}^*	212.161	56.160	32.160	108.698	24.542	149.834

0.00 2.65 5.48 0.14 0.00 1.00 Al

*Molar volume (cm³/mol) is calculated on the basis of composition in each mineral (see caption of Tables 1 and 3).

Trmo	[Conservation : constant volume (V) + closure components]	Volume ratio of product minerals
Туре	Overall reaction	deduced from the overall reaction
Type A-1 [CF1]*	[V + Ti] 0.810Bt + 0.453Al³⁺ + 0.718Fe²⁺ + 0.100Mn²⁺ + 0.248Mg²⁺ + 0.078Ca²⁺ + 3.933H₂O + 3.627H⁺ → 0.508Chl + 0.083Ttn + 0.282Il + 1.567H₄SiO₄ + 1.554K⁺ + 0.243F⁺ + 0.008Cl⁻	Chl : Ttn : II = 1 : 0.043 : 0.084
Type A-2 [CF1]*	[V + Al] 0.592Bt + 0.100Fe ²⁺ + 0.020 Mn ²⁺ + 0.044Mg ²⁺ + 0.757Ca ²⁺ + 2.094H ₂ O + 4.722H ⁺ + 1.315F ⁻ → 0.333Chl + 0.734Fl + 1.448H ₄ SiO ₄ + 0.213Ti ²⁺ + 1.117K ⁺ + 0.006Cl ⁻	Chl: Fl = 1: 0.255
Type A-3 [CF1]*	(V + Ti) 0.806Bt + 0.411Al³⁺ + 0.550Fe²⁺ + 0.027Mn²⁺ + 0.057Mg²⁺ + 0.032Ca²⁺ + 2.934H₂O + 4.581H⁺ → 0.530Chl + 0.264Il + 1.262H₄SiO₄ + 1.423K⁺ + 0.129F⁻ + 0.024Cl⁻	Chl : Il = 1 : 0.075
Type A-4 [CF1]*	(V + Ti + Mn) 0.818Bt + 0.225Al³⁺ + 0.243Fe²⁺ + 0.214Mg²⁺ + 0.327Ca²⁺ + 2.698H₂O + 4.971H⁺ → 0.487Chl + 0.293Ttn + 0.082Il + 0.017Fl + 1.355H ₄ SiO ₄ + 1.547K ⁺ + 0.150F ⁺ + 0.025Cl ⁻	Chl : Ttn : Il : Fl = 1 : 0.158 : 0.025 : 0.004
Type A-5 [CF2]**	$ \begin{bmatrix} V + Ti + Mn \end{bmatrix} $ $ 0.806Bt + 0.158Ca^{2+} + 0.005Na^{+} + 0.216H_2O + 6.622H^{+} $ $ \rightarrow 0.269Chl + 0.161Ttn + 0.502Kfs + 1.401H_4SiO_4 + 0.485Al^{3+} + 0.739Fe^{2+} + 0.497Mg^{2+} + 1.069K^{+} + 0.206F^{-} + 0.008Cl^{-} $	Chl : Ttn : Kfs = 1 : 0.159 : 0.958
Type B-1 [CF2]**	$\begin{bmatrix} V + Ti + Mn \end{bmatrix}$ 0.357Bt + 0.988Ca ²⁺ + 0.943H ₂ O + 3.817H ⁺ + 1.714F ⁻ $\rightarrow 0.128$ Chl + 0.068Ttn + 0.923Fl + 1.222H ₄ SiO ₄ + 0.329Al ³⁺ + 0.346Fe ²⁺ + 0.238Mg ²⁺ + 0.704K ⁺ + 0.004Cl ⁻	Chl : Ttn : Fl = 1 : 0.139 : 0.836
Type B-2 [CF1]*	(V + Ti + Mn) 0.765Bt + 0.362Al³⁺ + 0.050Mg²⁺ + 0.495Ca²⁺ + 3.082H₂O + 3.857H⁺ → 0.417Chl + 0.495Ttn + 1.478H ₄ SiO ₄ + 0.158Fe ²⁺ + 1.469K ⁺ + 0.069F ⁻ + 0.015Cl ⁻	Chl : Ttn = 1 : 0.313
Type B-3 [CF2]**	$\begin{bmatrix} V + AI \end{bmatrix}$ 0.831Bt + 0.148Ti²⁺ + 0.002Mn²⁺ + 0.465Ca²⁺ + 0.004Na⁺ + 2.044H₂O + 5.429H⁺ + 0.016F⁻ $\rightarrow 0.348Chl + 0.397Ttn + 0.083Il + 0.204Kfs + 0.064Fl + 1.679H_4SiO_4 + 0.530Fe^{2+}$ $+ 0.304Mg^{2+} + 1.362K^{+} + 0.046Cl^{-}$	Chl : Ttn : Il : Kfs : Fl = 1 : 0.302 : 0.036 : 0.300 : 0.021

Table 5: Overall reactions leading to chloritization in the types A and B on the basis of the SVD analysis.

*[CF1]: chlorite formation mechanism 1, **[CF2]: chlorite formation mechanism 2

Table 6: Two reaction parts (the chlorite formation and the formation of the associated minerals) constituting an overall reaction of the type A-1 with CF mechanism 1 and type A-5 with CF mechanism 2, respectively.

Type A-1 with 'CF mechanism 1'

[Overall reaction]

 $0.810Bt + 0.453Al^{3+} + 0.718Fe^{2+} + 0.100Mn^{2+} + 0.248Mg^{2+} + 0.078Ca^{2+} + 3.933H_2O + 3.627H^{+}$

 $\rightarrow 0.508 Chl + 0.083 Ttn + 0.282 Il + 1.567 H_4 SiO_4 + 1.554 K^+ + 0.243 F^- + 0.008 Cl^-$

Chlorite formation (CF)	$0.810Bt + 0.434Al^{3+} + 0.514Fe^{2+} + 0.010Mn^{2+} + 0.247Mg^{2+} + 3.020H_2O + 5.723H^+$ → 0.508Chl + 1.653H ₄ SiO ₄ + 0.332Ti^{2+} + 1.555K^+ + 0.251F + 0.016Cl^-
Associated mineral formation (AMF)	$\begin{array}{l} \textbf{0.086H_4SiO_4 + 0.332Ti^{2+} + 0.019Ai^{3+} + 0.204Fe^{2+} + 0.090Mn^{2+} + 0.022Mg^{2+} + 0.078Ca^{2+} \\ + \textbf{0.001K^+ + 0.008F^+ + 0.008Ci^+ + 0.913H_2O} \\ \rightarrow 0.083Ttn + 0.2821i + 2.096H^+ \end{array}$

Type A-5 with 'CF mechanism 2'

[Overall reaction]

$0.806Bt + 0.158Ca^{2+} + 0.005Na^{+} + 0.216H_2O + 6.622H^{+}$

 $\rightarrow 0.269 Chl + 0.161 Ttn + 0.502 Kfs + 1.401 H_4 SiO_4 + 0.485 Al^{3+} + 0.739 Fe^{2+} + 0.497 Mg^{2+} + 1.069 K^+ + 0.206 F^+ + 0.008 Cl^{-} + 0.008 Cl^{-$

Chlorite	$0.806Bt + 2.118H_2O + 9.392H^+$
formation	→ 0.269Chl + 3.082H ₄ SiO ₄ + 0.129Ti ²⁺ + 1.000Al ³⁺ + 0.752Fe ²⁺ + 0.497Mg ²⁺ + 1.556K ⁺
(CF)	+ 0.218F ⁻ + 0.008Cl ⁻
Associated mineral formation (AMF)	1.681H ₄ SiO ₄ + 0.129Ti ²⁺ + 0.515Al ³⁺ + 0.013Fe ²⁺ + 0.158Ca ²⁺ + 0.005Na ⁺ + 0.487K ⁺ + 0.011F ⁻ → 0.161Ttn + 0.502Kfs + 1.902H ₂ O + 2.770H ⁺





















