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3 **Possible new Ca-REE-Bi phosphate minerals from a tungsten-rich calcsilicate skarn, Sierra**
4 **Nevada Mountains, California**

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14 **ABSTRACT**

15 Scanning electron microscope and electron microprobe analyses of 3 to 15 μm diameter
16 grains present within a garnet-quartz granofels from a tungsten skarn reveal the possible
17 existence of at least two new rare earth element (REE)-bearing phosphate phases:
18 $\text{Ca}(\text{Ce}, \text{La}, \text{Bi}, \text{Nd})_2[(\text{P}, \text{As})\text{O}_4]_2(\text{OH})_2$ and $\text{Ca}(\text{La}, \text{Ce}, \text{Nd}, \text{Pr}, \text{Bi})_2[(\text{P}, \text{As})\text{O}_4]_2(\text{OH})_2$. The analyzed
19 REEs constitute up to 50 wt% of the phases; bismuth oxide contents range from 4.1 to 16.1 wt%.
20 Structural data has proved impossible to obtain from these tiny grains, presumably due to
21 radiation damage by thorium decay. These potentially new phosphate minerals are present within
22 alteration assemblages of REE-rich epidote crystals, as well as along grain boundaries and cracks
23 cross-cutting the quartz-garnet host rock. Association with the zeolite brewsterite-Ba suggests
24 that these hydroxyl phosphates formed during water-rich, low temperature, retrograde
25 mineralization in the skarn environment.

26
27 **Keywords:** phosphate mineral, rare earth element, bismuth, Sierra Nevada, tungsten, skarn

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30 INTRODUCTION

31 A detailed mineralogic examination of samples collected from a small tungsten mine in
32 the western foothills of the Sierra Nevada Mountains in California reveals the possible presence
33 of a variety of new minerals. In particular, distinct phosphate phases containing various
34 abundances of the REE, bismuth and hydroxyl appear to coexist along grain boundaries and
35 cracks, as well as within alteration assemblages replacing epidote cores (Berekian 2008).
36 Structural data has proven impossible to collect; moreover, the collection of high quality
37 chemical data is challenged by the small grain size (<15 μm). In this paper we present chemical
38 data that may help define two new REE-rich phosphate phases. REE-phosphates include
39 monazite, xenotime and varieties of apatite (Pan and Fleet 2002; Spear and Pyle 2002); naturally
40 occurring bismuth-bearing phosphates have also been identified. REE-bearing calcium-bismuth-
41 phosphors have been synthesized (Jiao et al., 2013) but naturally occurring REE-bearing
42 phosphates having high bismuth contents are currently unknown.

43 Calcisilicate-hosted skarns are scattered throughout the Sierra Nevada batholith, having
44 formed where Mesozoic arc plutons intruded Neoproterozoic to early Mesozoic carbonate rocks
45 present along the southwestern margin of Laurentia (Newberry 1980, 1998). Skarn formation is
46 characterized by an initial period of prograde metamorphism to temperatures of $\sim 400\text{-}650^\circ\text{C}$
47 (Stage 1); a period of thermal equilibration between host rock and intruding pluton (Stage 2);
48 followed by retrograde mineralization (Stage 3) marked by the invasion of meteoric and/or
49 metamorphic fluids that promote cooling and the precipitation of metals (Einaudi et al. 1981;
50 Corbett and Leach 1998). Some Sierra Nevada skarns host ore deposits that have proven to be
51 economically viable, most significantly the Pine Creek mine from which more than 16 million
52 tons of tungsten-bearing ore (0.6% WO_3) and 31 thousand tons of molybdenum and copper were

53 extracted (Newberry 1982; Kurtak 2007). Sierra Nevada skarns were first mined for tungsten
54 during WWI, with production resuming during both WWII and the Korean War (Krauskopf
55 1953; Newberry 1980). Production in Sierra Nevada skarns continued at decreased levels until
56 1990 when cheaper, foreign sources of tungsten became available (Kurtak 2007).

57 The Consolidated Tungsten Mine (CTM), located in the western foothills near the
58 northern edge of Tulare Co., produced ~17 thousand tons of tungsten-bearing ore (~2% WO₃)
59 between 1941 and 1957 (Krauskopf 1953). Of the Sierra Nevada tungsten mines, the CTM was
60 among the top 20 producing mines by tonnage, although it was not one of the largest mines
61 geographically (Newberry, 1980). The CTM skarn (11S 310960E, UTM 4056628N) formed in
62 the aureole surrounding a 163 ± 1.5 Ma granodiorite pluton intruded into the northeastern tip of
63 the Lake Kaweah pendant (Clemens-Knott et al. 2013). Based on mineral assemblages and
64 chemistries, CTM skarn formation is estimated to have occurred at temperatures less than 700
65 °C, pressures of ~3-4 kbar, low X_{CO2}, and low fO₂ (Newberry 1980; Berekian 2008).

66 METHODS

67 Newberry (1980) mapped and described mineral assemblages defining the lithologic
68 zonation within the CTM skarn. The mine is currently sealed, so samples of tremolite-diopside-
69 epidote-quartz-garnet granofels, characteristic of the inner skarn, were collected with landowners
70 permission from the tailings pile (Berekian 2008). Though tailings are expected to be poor in ore
71 minerals, rare scheelite crystals surrounded by thin calcite rims were observed. Multiple grains
72 of the unknown Ca-REE-Bi phosphate phases were first observed on high magnification
73 backscatter electron (BSE) images of polished, carbon-coated thin sections under a ZEISS
74 1550VP field emission scanning electron microscope. Preliminary compositional data collected
75 by SEM-energy dispersive spectroscopy identified the presence of the REEs Ce, La, Nd, and Pr;

76 Sm, Dy, Er and Yb, however, were not detected (abundances < one-sigma of 0.3 wt. %) so were
77 not included in the subsequent analysis. Compositional data were collected using a JEOL 8200
78 electron microprobe (WDS: 15 kV; 25 nA; beam in focused mode) interfaced with the Probe for
79 EPMA software. Possible interferences on peak position and background position were checked
80 and corrected for all measured elements using the Probe for EPMA software. Standards for the
81 analysis were anorthite ($CaK\alpha$, $AlK\alpha$, $SiK\alpha$), forsterite ($MgK\alpha$), fayalite ($FeK\alpha$), bismuth metal
82 ($BiM\alpha$), ZnO ($ZnK\alpha$), $CePO_4$ ($PK\alpha$, $CeL\alpha$), $LaPO_4$ ($LaL\alpha$), GaAs ($AsK\alpha$), $PrPO_4$ ($PrL\alpha$), $NdPO_4$
83 ($NdL\alpha$), $GdPO_4$ ($GdL\alpha$), ThO_2 ($ThM\alpha$), albite ($NaK\alpha$), microcline ($KK\alpha$), Mn_2SiO_4 ($MnK\alpha$),
84 benitoite ($BaL\alpha$), anhydrite ($SK\alpha$), tellurium metal ($TeL\alpha$), and phlogopite ($FK\alpha$). Quantitative
85 elemental microanalyses were processed with the CITZAF correction procedure (Armstrong
86 1995).

87 Electron backscatter diffraction (EBSD) analysis was attempted with the goal of
88 collecting structural data, using methods described in Ma and Rossman (2008, 2009). An HKL
89 EBSD system on the Zeiss SEM was used and operated at 20 kV and 6 nA in a focused beam
90 configuration with a 70° tilted stage and variable pressure (25 Pa) mode.

91 RESULTS

92 In the CTM skarn, the Ca-REE-Bi phosphates occur along grain boundaries between
93 quartz and garnet, as members of replacement assemblages within the cores of zoned epidotes,
94 and in anastomosing fractures that transect the coarse-grained crystals (Fig. 1a). Though tiny, the
95 phosphate grains are easily recognized by their bright reflectance in BSE images (Fig. 1b). Nine
96 acceptable microprobe analyses from two grains in a single sample contain higher atomic
97 abundances of cerium (Ce) relative to lanthanum (La) (Table 1). REEs constitute up to 50 wt%
98 of this phosphate: Ce_2O_3 contents range from 19.0 to 25.3 wt% (av. = 21.6 wt%) and La_2O_3

99 contents range from 14.0 to 18.8 wt% (av. = 16.8 wt%). In contrast to apatites (containing ~50-
100 55 CaO wt.% and ~42 P₂O₅ wt.%), this phase contains only 5.8 to 8.3 wt% CaO (av. = 7.0 wt%)
101 and only 18.9 to 28.4 wt% P₂O₅ (av. = 23.9 wt%). As much as 9.7 wt% As₂O₅ (av. = 2.9 wt%)
102 substitutes for phosphorous. Calculating a hypothetical formula using 9 oxygens yields 5 cations;
103 low EPMA totals and observed beam damage suggest the presence of either (OH)₂ or CO₃.
104 Assuming the presence of hydroxyl yields a mean formula of
105 (Ca_{0.72}Ba_{0.06}Mg_{0.01})(Ce_{0.76}La_{0.60}Bi_{0.24}Nd_{0.20}Pr_{0.07}Al_{0.04}Mn_{0.02}Th_{0.02}Gd_{0.01}Fe_{0.01}Zn_{0.01})[(P_{1.94}As_{0.15})
106 O₈](OH)₂. A tenth analysis from a different sample has a similar composition, except that the
107 atomic abundance of La (0.77) is greater than Ce (0.54; Table 2), consistent with the formula
108 (Ca_{0.84}Ba_{0.09}K_{0.01}Mg_{0.01})(La_{0.77}Ce_{0.54}Nd_{0.29}Pr_{0.15}Bi_{0.14}Th_{0.07}Gd_{0.01}Al_{0.01}Mn_{0.01}Fe_{0.01}Zn_{0.01})[(P_{1.99}As
109 0.01)O₈](OH)₂. Conversion of the average chemical compositions of these two phases into atomic
110 abundances (atoms per formula unit, apfu; Tables 1, 2), and comparison of these results to the
111 formula for apatite [Ca₅(PO₄)₃(OH,F,Cl)] supports the following general formulas for these
112 unknown phases: CaCe₂[(P,As)O₄]₂(OH)₂; CaLa₂[(P,As)O₄]₂(OH)₂. The theoretical total oxide
113 weight percent that would be measured by electron microprobe for this hydroxyl-bearing phase
114 is 96.69%, a total that is approached by the average of nine analyses (94.36 wt%; Table 1) and
115 nearly equaled by a single analysis (96.21 wt%; Table 2). Alternatively, substituting CO₃ in the
116 formula for hydroxyl yields a total hypothetical mass of ~104%. This unacceptably high total,
117 coupled with the absence of excess carbon compared to other silicate phases analyzed in the
118 same thin section, is most consistent with the inclusion of hydroxyl in the proposed formula.

119 Additional REE-rich phosphate grains were analyzed in samples of the CTM skarn,
120 though quantitative data is currently insufficient to justify the designation of additional phases
121 (Berekian 2008). This data is, however, useful in revealing details of compositional variations

122 within the REE-phosphates of the CTM skarn (Fig. 2). For example, the cation ratio of cerium to
123 lanthanum appears to be positively correlated with the cation abundance of bismuth; specifically,
124 the lanthanum decreases from 59 to 0% of the total (La + Ce) content as bismuth increases from
125 6 to 35% of the total (Bi + Ce + La). This relation suggests that bismuth (av. 9.4 wt%; range 4.1
126 to 16.1 wt%; Table 1) occupies the same lattice site as the REE.

127 EBSD analysis failed to yield useful structural data for the unknown Ca-REE-Bi
128 phosphate phases. The high measured thorium contents ($\text{ThO}_2 = 0\text{-}1.8$ wt%; Table 1) suggest that
129 the analyzed phases are now amorphous due to radiation damage (Farnen et al., 2007).

130 **DISCUSSION**

131 The potentially new Ca-REE-Bi phosphate minerals are members of assemblages that
132 contain substantial concentrations of calcium (grossular garnet, diopsidic pyroxene, zoisite),
133 phosphorus (both hydroxy-apatite and fluor-apatite) and the REE (ferriallanite) (Berekian 2008).
134 A retrograde origin for the unknown Ca-REE-Bi phosphate phases is supported by their presence
135 within secondary assemblages replacing the REE-rich ferriallanite cores of sector-zoned epidotes
136 (Fig. 1a; Berekian 2008). Furthermore, the location of the unknown Ca-REE-Bi phosphate along
137 potential pathways of fluid flow, such as fractures and grain boundaries, suggests a hydrothermal
138 origin. This possibility is further supported by the spatial association of the unknown Ca-REE-Bi
139 phosphate phases with the rare zeolite, brewsterite-Ba (Robinson and Grice 1993; Armbruster
140 and Gunter 2001). The presence of this zeolite filling fractures and along grain boundaries
141 suggests that the fracture-filling mineral assemblages formed at low temperatures during Stage 3
142 of skarn formation (Chipera and Apps 2001; Cabella et al. 1993), consistent with other reports of
143 brewsterite-Ba in hydrothermal, low-temperature systems (Gottardi and Galli 1985; Green et al.
144 2005). Although the specific stability range of brewsterite-Ba is unknown, virtually all zeolites

145 form at <250°C in the presence of hydrothermal fluids (Chipera and Apps 2001). Other evidence
146 suggestive of retrograde mineralization within the CTM skarn includes tremolite-calcite-quartz
147 pseudomorphs of diopside (Berekian 2008). A detailed whole-rock oxygen isotope study
148 demonstrates that the CTM skarn and the entire surrounding Stokes Mountain region did not
149 experience subsequent hydrothermal events (Clemens-Knott, 1992).

150 Known REE-phosphate minerals include members from the monazite and apatite groups.
151 For example, monazite-Ce has a comparable REE content to the unknown phase but does not
152 contain calcium. Other monazite species, such as cheralite ((Ca,Ce)(Th,Ce)(PO₄)₂), contain
153 calcium but do not contain hydroxyl. Hydroxy-apatites, such as britholite
154 (Ca₂(Ce,Ca)₃(SiO₄,PO₄)₃(OH,F)) and hydroxyl apatite (Ca₅(PO₄)₃(OH)), contain considerably
155 more calcium. Substitution of SiO₄ for PO₄, as occurs in britholite, is not present in any of the
156 potentially new phosphates observed in the CTM (Berekian 2008). Bismuth-bearing phosphates
157 exist but the unknown phases reported herein appear to be the first reported, naturally occurring
158 REE-bearing phosphates having high bismuth contents.

159 **IMPLICATIONS**

160 Mineralogic data from a quartz-garnet granofels collected from a Mesozoic calcsilicate
161 skarn located in the western Sierra Nevada foothills suggests the discovery of at least two new
162 phosphate phases having the compositions Ca(Ce,La,Bi,Nd)₂[(P,As)O₄]₂(OH)₂ and
163 Ca(La,Ce,Nd,Pr,Bi)₂[(P,As)O₄]₂(OH)₂. Analyzed grains are too small and too metamict to
164 support physical characterization. The presence of these unknown Ca-REE-Bi phosphate grains
165 along cracks crosscutting the major silicates and within their replacement assemblages, coupled
166 with the spatial association with the zeolite brewsterite-Ba, support formation of the unknown
167 Ca-REE-Bi phosphate phases during the final stages of skarn formation. These results suggest

168 that detailed examination of fluid-flow pathways within retrograde skarn rocks may lead to the
169 discovery of new mineral phases.

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- 244

TABLE 1. Mean composition of Ce-dominant phase

Oxide	Ave. wt%	Range	apfu ^a
CaO	6.99(0.88) ^b	5.75-8.28	0.72
BaO	1.64(0.10)	1.46-1.76	0.06
K ₂ O	0.04(0.02)	0.00-0.06	0.00
ThO ₂	0.77(0.53)	0.00-1.77	0.02
TeO ₂	0.19(0.15)	0.00-0.52	0.01
MnO	0.22(0.18)	0.01-0.64	0.02
FeO	0.16(0.16)	0.00-0.49	0.01
MgO	0.06(0.02)	0.02-0.09	0.01
ZnO	0.19(0.08)	0.03-0.29	0.01
Ce ₂ O ₃	21.64(1.99)	18.99-25.34	0.76
La ₂ O ₃	16.76(1.54)	14.02-18.83	0.60
Bi ₂ O ₃	9.37(3.44)	4.10-16.06	0.24
Pr ₂ O ₃	2.04(0.36)	1.56-2.81	0.07
Nd ₂ O ₃	5.92(0.76)	4.36-6.78	0.20
Gd ₂ O ₃	0.40(0.13)	0.18-0.58	0.01
SiO ₂	0.74(0.11)	0.57-0.87	0.07
Al ₂ O ₃	0.37(0.13)	0.19-0.58	0.04
P ₂ O ₅	23.89(3.26)	18.93-28.38	1.94
As ₂ O ₅	2.92(3.85)	0.00-9.72	0.15
SO ₃	0.05(0.02)	0.03-0.09	0.00
Total	94.36	--	4.94

^a apfu: Atoms per formula unit based on 9 oxygen.

^b Errors listed inside parentheses are one standard deviation of the mean based on nine analyses.

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246

TABLE 2. Single analyses of Ce- and La-dominant phases

Oxide	Ce-dominant Phase		La-dominant Phase	
	(wt%)	(apfu ^a)	(wt%)	(apfu)
CaO	6.73(0.03)	0.72	7.75(0.03)	0.84
BaO	1.46(0.07)	0.06	2.40(0.07)	0.09
K ₂ O	0.02(0.02)	0	0.05(0.01)	0.01
ThO ₂	0.31(0.03)	0.01	2.91(0.04)	0.07
TeO ₂	0.52(0.05)	0.02	b.d. ^c	
MnO	0.64(0.03)	0.05	0.06(0.03)	0.01
FeO	0.49(0.04)	0.04	0.13(0.03)	0.01
MgO	0.08(0.02)	0.01	0.05(0.01)	0.01
ZnO	0.10(0.05)	0.01	0.15(0.05)	0.01
Ce ₂ O ₃	25.34(0.38)	0.92	14.67(0.29)	0.54
La ₂ O ₃	14.02(0.34)	0.51	20.76(0.39)	0.77
Bi ₂ O ₃	16.06(0.13)	0.41	5.36(0.08)	0.14
Pr ₂ O ₃	1.77(0.09)	0.06	4.20(0.07)	0.15
Nd ₂ O ₃	4.36(0.11)	0.16	8.05(0.13)	0.29
Gd ₂ O ₃	0.25(0.07)	0.01	0.34(0.07)	0.01
SiO ₂	0.83(0.02)	0.08	0.22(0.02)	0.02
Al ₂ O ₃	0.47(0.02)	0.06	0.09(0.01)	0.01
P ₂ O ₅	22.04(0.13)	1.85	23.35(0.14)	1.99
As ₂ O ₅	0.64(0.23)	0.03	b.d.	
SO ₃	0.09(0.01)	0.01	b.d.	
Total	96.21	5.02	90.54	4.97

^a apfu: Atoms per formula unit based on 9 oxygen.

^b Errors listed inside parentheses are 1-sigma of analytical error.

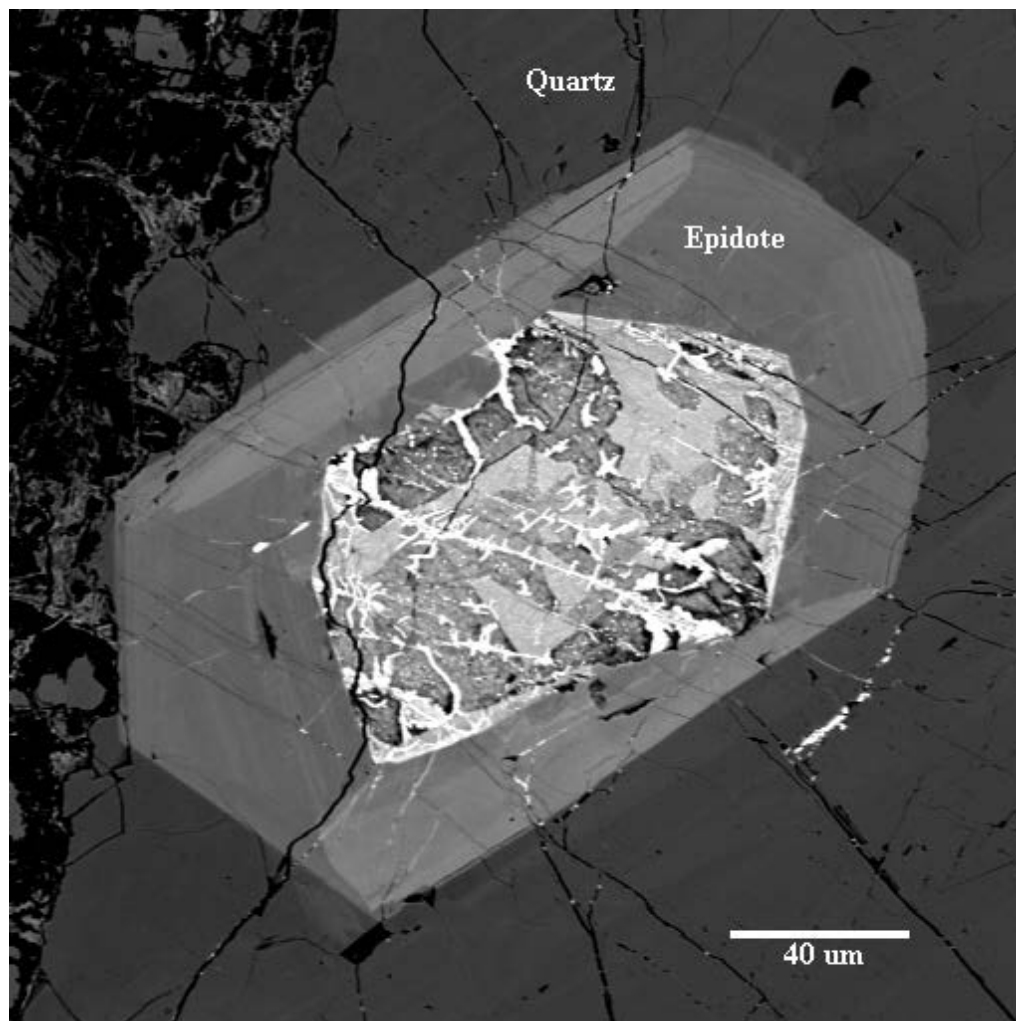
^c b.d. = Below detection limit: 0.07 wt% Te, 0.28 wt% As and 0.01 wt% S.

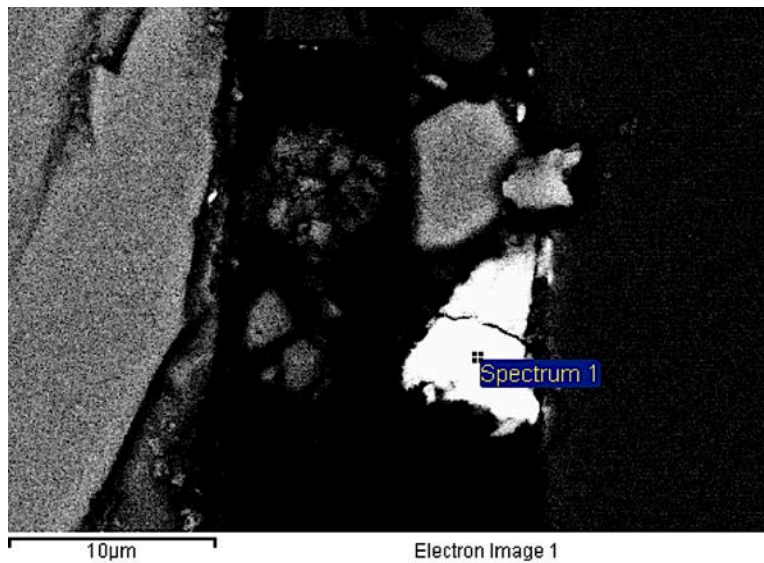
248 **FIGURE CAPTIONS**

249 **Figure 1.** BSE images of the unknown Ca-REE-Bi phosphate phase: (a) sector-zoned REE-
250 bearing epidote crystal with altered REE-rich core composed of an assemblage of REE-bearing
251 epidote-family minerals (shades of gray) crosscut by the unknown Ca-REE-Bi phosphate phase
252 (white); (b) bright grain located along a grain boundary between garnet (left) and quartz (right).

253 **Figure 2.** Ternary plot displaying the relative atomic abundances of calcium, bismuth and the
254 analyzed REE (Ce + La + Pr + Nd). Symbols: Ce-dominant Ca-REE-Bi phosphate (open
255 triangles); La-dominant Ca-REE-Bi phosphate (solid square); as many as four additional and
256 distinct unknown REE-phosphate phases (crosses; Berekian 2008). Note: lanthanum contents
257 were not measured for the three samples (crosses) that plot on the Ce-Bi tie-line.

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Berekian_Fig2.ai

