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1	Revision 1
2	Harmunite CaFe ₂ O ₄ – a new mineral from the Jabel Harmun, West Bank, Palestinian
3	Autonomy, Israel
4	
5	IRINA O. GALUSKINA ¹ , YEVGENY VAPNIK ² , BILJANA LAZIC ³ , THOMAS ARMBRUSTER ³ ,
6	MIKHAIL MURASHKO ⁴ , EVGENY V. GALUSKIN ¹
7	
8	¹ Faculty of Earth Sciences, Department of Geochemistry, Mineralogy and Petrography,
9	University of Silesia, Będzińska 60, 41-200 Sosnowiec, Poland
10	* corresponding author, e-mail: irina.galuskina@us.edu.pl
11	² Department of Geological and Environmental Sciences, Ben-Gurion University of the
12	Negev, P.O.B. 653, Beer-Sheva 84105, Israel
13	³ Mineralogical Crystallography, Institute of Geological Sciences, University of Bern,
14	Freiestr. 3, CH-3012 Bern, Switzerland
15	⁴ Systematic Mineralogy, 44, 11 th line V.O, apt. 76, Saint-Petersburg 199178, Russia
16	
17	ABSTRACT
18	Harmunite, naturally occurring calcium ferrite CaFe ₂ O ₄ , was discovered in the
19	Hatrurim Complex of pyrometamorphic larnite rocks close to the Jabel Harmun, the Judean
20	Desert, West Bank, Palestinian Autonomy, Israel. The new mineral occurs in pebbles of the
21	pseudo-conglomerate consisting of intensely altered larnite-bearing rocks. Srebrodolskite,
22	magnesioferrite and harmunite are intergrown forming black porous aggregates to the central
23	part of the pebbles. Larnite, fluorellestadite, ye'elimite, fluormayenite, gehlenite, ternesite and
24	calciolangbeinite are the main associated minerals. Empirical crystal chemical formula of
25	harmunite from type specimen is as follows

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26	$Ca_{1.013}(Fe^{3+}_{1.957}Al_{0.015}Cr^{3+}_{0.011}Ti^{4+}_{0.004}Mg_{0.003})_{\Sigma 1.993}O_{4}. Calculated density is 4.404 g/cm^{3},$
27	microhardness VHN ₅₀ is 655 kg/mm ² . The Raman spectrum of harmunite is similar to that of
28	the synthetic analogue. Harmunite in hand specimen is black and under reflected plane
29	polarized light is light grey with red internal reflections. Reflectance data for the COM
30	wavelengths vary from ~22% (400 nm) to ~18% (700 nm).
31	The crystal structure of harmunite (<i>Pnma</i> ; $a = 9.2183(3)$ Å, $b = 3.0175(1)$ Å, $c =$
32	10.6934(4) Å; $Z = 4$, $V = 297.45(2)$ Å ³), analogous to the synthetic counterpart, was refined
33	from X-ray single-crystal data to $R1 = 0.0262$. The structure of CaFe ₂ O ₄ consist of two
34	symmetrically independent FeO ₆ octahedra connected over common edges, forming double
35	rutile-type $_{\infty}^{-1}$ [Fe ₂ O ₆] chains. Four such double chains are further linked by common oxygen
36	corners creating a tunnel-structure with large trigonal prismatic cavities occupied by Ca along
37	[001]. The strongest diffraction lines are as follows (d_{hkl} , I): 2.6632 (100), 2.5244 (60), 2.6697
38	(52), 1.8335 (40), 2.5225 (35), 2.2318 (34), 1.8307 (27), 1.5098 (19).
39	Crystallization of harmunite takes place in the presence of sulphate melt.
40	
41	
42	Key words: harmunite, calcium ferrite, Raman, structure, Jabel Harmun, Palestinian
43	Autonomy, Israel
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52 INTRODUCTION

53	The new mineral harmunite CaFe ₂ O ₄ (IMA2012-045) was discovered in
54	pyrometamorphic larnite rocks belonging to the Hatrurim Formation (also known as the
55	"Mottled Zone"; Bentor 1960; Gross 1977; Vapnik et al. 2007; Novikov et al. 2013). The
56	name is given after Mt. Harmun (Jabel Harmun in Arabic language) where the rock was
57	sampled, at the Hatrurim Formation complex situated in the Judean Desert, West Bank,
58	Palestinian Autonomy, Israel (31°46' N - 35°26' E). Type materials were deposited in the
59	mineralogical collections of the Saint Petersburg University, Russia, catalogue number
60	1/19518, and of the Fersman Mineralogical Museum, Moscow, Russia, catalogue number
61	4398/1.
62	Natural CaFe ₂ O ₄ was previously described from burned fossilized woody relics of
63	siderite composition enclosed in pyrogenic iron ore in an ancient fire of the Kuzbass, Russia
64	(Nigmatulina and Nigmatulina 2009). This mineral, which the authors called "aciculite", has a
65	significant Mn content (4.64-6.70 wt.% MnO) and forms exsolution structures in
66	magnesioferrite (Nigmatulina and Nigmatulina 2009). Furthermore, CaFe2O4 also named
67	"aciculite", was described from a burnt damp of the Chelyabinsk coal basin by Chesnokov et
68	al. (1998). The origin of this phase is considered as anthropogenic; therefore it was not
69	approved by the CNMNC of the IMA as a valid mineral species.
70	Synthetic calcium ferrite, CaFe ₂ O ₄ is a well known material widely used as a pigment,
71	catalyzer, thermally-stable material, conductor, solid electrolyte, ceramic material etc.
72	(Candeia et al. 2004; Kharton et al. 2008). Its crystal structure was first reported by Hill et al.
73	(1956) and then by Decker and Kasper (1957).
74	Many isotypic compounds have been reported and "calcium-ferrite type" became the
75	common term used for structural description. For instance, Shizuya et al. (2007) has

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76	summarized related compounds having the $CaFe_2O_4$ structure type, based on the AB_2O_4
77	chemical formula (A = Li, Na, Mg, Ca, Sr, Ba, La, and Eu; B = Ti, V, Cr, Mn, Fe, Ru, Rh, Al,
78	Ga, In, Tl, Sc, Y, La, Pr, Nd, Sm, Eu, Gd, Tb, Dy, Ho, Yb, and Lu). In nature only two phases
79	possessing this structure type are known: xieite FeCr_2O_4 (<i>Bbmm</i> , $a = 9.462(6)$ Å, $b = 9.562(9)$
80	Å, $c = 2.916(1)$ Å) – high-pressure polymorph of chromite (Chen et al. 2008), and marokite
81	CaMn ₂ O ₄ (<i>Pmab</i> or <i>P</i> 21 <i>ab</i> , $a = 9.71(2)$ Å, $b = 10.03(2)$ Å, $c = 3.162(5)$ Å) – low-pressure
82	phase (Gaudefroy et al. 1963; Lepicard and Protas 1966).
83	The $CaFe_2O_4$ (CF) structure type, including the two slightly distorted modifications
84	$CaTi_2O_4(CT)$ and $CaMn_2O_4(CM)$ became interesting for the geoscience community, when
85	they were proposed as high-pressure form of spinels (Irifune et al. 1991; Kirby et al. 1996). At
86	the P, T - conditions of the mantle transition zone the spinel structure is no longer stable and it
87	is expected to transform to the calcium-ferrite type. Thus this structure type is considered as
88	"potential geochemical reservoir in the mantle for alkaline and other large cations" (Merlini et
89	al. 2010).
90	In the present paper we report results on the properties and mineral association of
91	harmunite from the Hatrurim Complex. In addition, we use the opportunity to provide better
92	quality structure data obtained from single-crystal X-ray analysis than the original data
93	reported by Hill et al. (1956).
94	
95	GEOLOGAL SETTING
96	The Jabel Harmun is one of several pyrometamorphic complexes of the Hatrurim
97	Formation located in the Judean Desert in the vicinity of the Jerusalem-Jericho highway (Fig.

1; Khesin et al. 2010a, b; Sokol et al. 2010, 2011, 2012; Seryotkin et al. 2012; Novikov et al.
2013). Hilly landscape of the Hatrurim Formation is characterized by the differently colored

100 outcrops of rocks (Fig. 2), consisting of high- and ultra-high temperature calcium-silicate, -

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101	aluminate and -ferrite minerals embedded in a low-temperature hydrated calcium silicate
102	matrix (Fig. 3). Formation of paralava suggests that the pyrometamorphic process was locally
103	intense causing partial or bulk melting of the rocks. The rock complexes do not preserve any
104	sedimentary features and are extremely brecciated, showing numerous genetically different
105	types of breccias.
106	The origin of pyrometamorphic rocks of the Hatrurim Formation found on the territory
107	of Israel, Palestinian Autonomy and Jordan, remains disputable (Matthews and Gross 1980;
108	Sokol et al. 2010, 2012; Geller et al. 2012; Kolodny et al. 2013; Vapnik and Novikov 2013).
109	Most researchers adopt the point of view that fires causing pyrometamorphism were induced
110	by combustion of bituminous chalk containing carbon $C_{\text{org.}}$ content up to 15 wt.% in the
111	Negev (Minster et al. 1997) and up to 22 wt.% in the Nabi Musa (Picard 1931) of the Ghareb
112	Formation (Maastrichtian) (Gur et al. 1995; Burg et al. 1991, 1999). According to this model,
113	combustion occurred in the time space from 16 Ma to 200 Ka (Gur et al. 1995; Porat et al.
114	1991). Such a model encounters numerous problems (Novikov et al. 2013). For example,
115	geological observations indicate that the stratigraphic position of the Hatrurim Formation is
116	different than that of the Ghareb Formation, e.g., pyrometamorphic complexes of the
117	Hatrurim Formation may occur above, below and/or in the same horizon as the Ghareb
118	Formation (Vapnik and Novikov 2013; Novikov et al. 2013). The term "Hatrurim Formation"
119	has stratigraphic implication and has been erroneously applied in the past to those
120	pyrometamorphic rocks. Therefore, we prefer to use the term "Hatrurim Complex".
121	Recently, the origin of the Hatrurim Complex was connected to neotectonic activity in
122	the vicinity of the Dead Sea Transform Fault. Anomalously high pressures were noted within
123	the deep sedimentary layers and led to hydrothermal flows of hydrocarbon gas and fluidized
124	matter. Such process is described as mud volcanism (Kopf 2002). The spontaneous

combustion of hydrocarbons near the surface is a known phenomenon related to modern mud

volcanoes (Kovalevskiy 1940; Shnyukov et al. 1978; Fishman et al. 2012).

127 The major features supporting at least partial influence of the mud volcanism for the Hatrurim

128 Complex genesis are: 1) the existence of feeder channels and clastic dikes, rich in quartz sand

and filled by breccias, composed of fragments of sedimentary and pyrometamorphic rocks

130 (Vapnik and Sokol 2006; Vapnik and Novikov 2013); 2) the existence of several outcrops of

the Hatrurim Formation on the slopes of modern wadies (Vapnik and Novikov 2013).

Jabel Harmun pyrometamorphic complex is composed of spurrite- and larnite-bearing 132 133 rocks, and overlies the phosphorite, carbonate, and chert layers of the Mishash Formation 134 (Campanian). Jabel Harmun rocks grades laterally into bituminous and non-bituminous chalk of the Ghareb Formation (Maastrichtian) (Soudry 1973). Bituminous series show the maximum 135 136 thickness of 40 m and overlain by 10-30 m of non-bituminous chalk. The maximal thickness of 137 the Jabel Harmun complex is 90-100 m (Novikov et al. 2013). The rocks of the Jabel Harmun complex are also located as isolated foci within non-bituminous chalk of the Ghareb Formation 138 (Fig. 2). High-temperature rocks are commonly altered and hosted by low-temperature 139 140 hydrothermal hydrated calcium silicate rocks, often enriched in secondary carbonates. It seems 141 that larnite-bearing rocks are most intensely subjected to low-temperature alteration, resulting in 142 the formation of larnite nodules or pseudo-conglomerates (the local term; Gross 1977), 143 occasionally included in the low-temperature hydrothermal matrix (Fig. 3) and/or form loose deposits. A few outcrops of gehlenite-bearing rock were also found. In several cases such rock 144 145 shows amygdular texture, suggesting at least partial melting of the original rocks.

146

147 METHODS OF INVESTIGATIONS

Crystal morphology and chemical composition of harmunite and associated minerals
were examined using optical microscopes, analytical electron scanning microscope (Philips

150	XL30 ESEM/EDAX, Faculty of Earth Sciences, University of Silesia) and electron probe
151	microanalyzer (CAMECA SX100, Institute of Geochemistry, Mineralogy and Petrology,
152	University of Warsaw). Electron probe microanalyses of harmunite were performed at 15 kV
153	and 20 nA using the following lines and standards: CaK α , SiK α – wollastonite; AlK α –
154	orthoclase; $CrK\alpha - Cr_2O_3$; $FeK\alpha$ - hematite; $MnK\alpha$ - rhodochrosite; $TiK\alpha$ - rutile; $MgK\alpha$ -
155	diopside; Na $K\alpha$ – albite.
156	The Raman spectra of harmunite were recorded using a WITec confocal CRM alpha
157	300 Raman microscope (Jagiellonian Centre for Experimental Therapeutics, Cracow)
158	equipped with an air-cooled solid-state laser operating at 488 nm and a CCD detector which
159	was cooled to -82 °C. The laser was coupled to the microscope via a single mode optical fiber
160	with a diameter of 50 μ m. An Olympus MPLAN (1006/0.90NA) objective was used. The
161	scattered radiation was focused onto a multi-mode fiber (50 μ m diameter) and
162	monochromator. The power of the laser at the sample position was 44 mW for measurement.
163	One hundred fifty scans with integration times of $0.3-0.5$ s and a resolution of 3 cm ⁻¹ were
164	collected and averaged. The monochromator of the spectrometer was calibrated using the
165	Raman scattering line produced by a silicon plate (520.7 cm^{-1}) .
166	Single-crystal X-ray study of harmunite was carried out using a Bruker APEX II
167	SMART diffractometer, MoK α , $\lambda = 0.71073$ Å, (Institute of Geological Sciences, University
168	of Bern). Diffraction data were collected with ω scans at different ϕ settings (ϕ - ω scan)
169	(Bruker 1999). Data were processed using SAINT (Bruker 2011). An empirical absorption
170	correction using SADABS (Bruker 2011) was applied. The harmunite structure was refined
171	using neutral atom scattering factors with the program SHELX97 (Sheldrick 2008) to R_1 =
172	2.6%.
173	X-ray powder diffraction data were collected using an X'Pert PRO 3040/60

174 diffractometer (Cu $K\alpha$, $\lambda = 1.540598$ Å), Theta-Theta geometry (Faculty of Earth Sciences, 7

175	University of Silesia). PANalytical HighScore+ software, using the ICDD PDF 4+ database
176	version 2011, were used for interpretation and Rietveld refinement. Structural parameters of
177	synthetic CaFe ₂ O ₄ (PDF 04-007-8642, Decker and Kasper 1957) were used as starting
178	structural model of harmunite.
179	Reflectance data of harmunite measured using a Zeiss 521 VIS microscope for
180	standard wavelengths are as following (max/min %): 470 nm 21.60/20.10, 546 nm
181	20.65/19.20, 589 nm 19.30/18.45, 650 nm 18.70/17.75 (Standard Zeiss SiC reflectance
182	standard, number 472, 20% Refl.).

184 OCCURENCE AND PARAGENESIS

185 The occurrence of harmunite is restricted to pebbles of a pseudo-conglomerate

186 collected on the southern slope of the Jabel Harmun. Srebrodolskite Ca₂Fe₂O₅,

187 magnesioferrite MgFe₂O₄ and harmunite form together black porous aggregates in the central

part of these pebbles (Fig. 3A-C). Besides larnite β -Ca₂SiO₄, fluorellestadite

189 $Ca_5(SiO_4)_{1.5}(SO_4)_{1.5}F$, ye'elimite $Ca_4Al_6(SO_4)O_{12}$, fluormayenite $Ca_{12}Al_{14}O_{32}F_2$ (IMA2013-

190 019, Galuskin et al. 2013), gehlenite Ca₂Al₂SiO₇, and ternesite Ca₅(SiO₄)SO₄ are the main

191 associated minerals. Minor and accessory minerals are magnesioferrite, minerals of the

192 srebrodolskite-brownmillerite series $Ca_2Fe^{3+}_2O_5$ - $Ca_2Fe^{3+}AlO_5$, Si-bearing perovskite, and

barite. Vorlanite CaUO₄ (Galuskin et al. 2011), recently discovered nabimusaite

194 $KCa_{12}(SiO_4)_4(SO_4)_2O_2F$ (Galuskin et al. 2013), shulamitite $Ca_3TiFeAlO_8$ (Sharygin et al.

195 2013) and vapnikite Ca₃UO₆ (IMA2013-082, Galuskin et al. 2013) and the potentially new

196 mineral CaCu₂S₂, are rarely noted. Ternesite was discovered from xenoliths in volcanites of

- 197 Eifel, Germany (Irran et al. 1997), the Jabel Harmun locality is the second natural finding.
- 198 Ternesite from the Jabel Harmun locality is characterized by high phosphorus content (up to 6
- 199 wt.% P_2O_5) and forms poikiloblasts up to 5 mm in size in the dark-brown parts of the pebble

200 (Fig. 3A). Less frequently it forms light-green spherules 3-4 mm in diameter irregularly201 distributed in larnite rocks.

202 Light colored aggregates of hydrated Ca, K and Na sulphates (Fig. 4B) became 203 obvious around black ore minerals after the sample was rinsed with water. We were able to identify the following sulphates: calciolangbeinite $K_2Ca_2(SO_4)_3$, aphthitalite $K_3Na(SO_4)_2$ and 204 thenardite Na₂SO₄. Thenardite forms decomposition structures in aphthitalite and occurs on 205 fresh surfaces within porous aggregates of ore minerals (Fig. 5A, 6). Calciolangbeinite has a 206 207 composition according to the ideal crystal-chemical formula $K_2Ca_2(SO_4)_3$. This is in contrast 208 to holotype calciolangbeinite, which has a significant Mg content, recently discovered in the 209 Yadovitaya fumarole, Tolbachik volcano, Kamchatka Oblast', Far-Eastern Region, Russia 210 (Pekov et al. 2012). Calciolangbeinite with inclusions of relatively large crystals (up to 100 211 μm) of magnesioferrite and fluorellestadite sometimes fill short cracks about 1 mm in 212 thickness, in larnite rocks. Aphthitalite with relics of thenardite occurs as amoeboidal 213 aggregates in calciolangbeinite (Fig. 6). Even if aphthitalite is partially dissolved, it may be 214 assumed that calciolangbeinite and aphthitalite (+thenardite) formed as a result of 215 simultaneous crystallization from a sulphate-bearing liquid phase or decomposition of a complex sulphate solid solution. Barite and fluorellestadite are noted at the boundary of Ca-K 216 and Na-K sulphates (Fig. 6). 217 At the margins of ore aggregates magnesioferrite with admixture of srebrodolskite is 218 219 predominant (Fig. 5A), whereas at the central part of the aggregates harmunite and srebrodolskite are prevail (Fig. 4C). In porous ore aggregates, partially filled by Ca-, K-, Na-220 221 sulphates, well-formed crystals of fluorellestadite (Fig. 5B), larnite, native copper and 222 umangite Cu₃Se₂ (Fig. 5A, C) and also native silver (Fig. 5C) are observed. 223

224 HARMUNITE: PHYSICAL PROPERTIES, CHEMICAL COMPOSITION AND

225 RAMAN SPECTRA

226	Aggregates of harmunite, srebrodolskite and magnesioferrite have skeletal structure			
227	(Fig. 4C, 5A). Parallel aggregates of prismatic orthorhombic harmunite crystals reach 2-3 mm			
228	in size. Twinning of harmunite is not observed. Harmunite crystals are bounded by faces of			
229	the {100}, {110}, {210}, {011}, {001}, and {010} forms, but also occur as rounded			
230	fragments (Fig. 3C). Rounded crystals were also recognized for srebrodolskite and			
231	magnesioferrite. This phenomenon, known as antiskeletal growth (Punin and Franke 2004), is			
232	well displayed on octahedral crystals of magnesioferrite with minor $\{001\}$ and $\{110\}$ faces			
233	(Fig. 5B).			
234	Macroscopically harmunite is black. In reflected light it is light grey with internal red			
235	reflections (Fig. 4E, F; 7). Reflectance intensity of harmunite decreases with wavelength from			
236	~22% (400 nm) to ~18% (700 nm) (Table 1, supplementary materials). The measured			
237	microhardness is VHN ₅₀ = 655 kg mm ⁻² (mean of 10 measurements), range 540-700 kg mm ⁻² ;			
238	equivalent to a Mohs hardness of $\sim 5\frac{1}{2}$. It was not possible to measure the density of			
239	harmunite due to the high porosity of its aggregates. The calculated density is 4.404 g/cm^3			
240	using the empirical formula (Table 2, analysis 1).			
241	Harmunite was also found in pebbles of greenish larnite rock (pseudo-conglomerate)			
242	collected a few tens of meters away from the original locality of harmunite. Here it forms			
243	exsolution-like structures in magnesioferrite (Fig. 8). The composition of this rock is			
244	approximately the same as for the holotype specimen containing harmunite. However, the			
245	main difference is the absence of ternesite and fluorellestadite, instead of which fluorapatite			
246	with high Si and S contents appears. The rock riches in spinel, brownmillerite-srebrodolskite,			
247	and shulamitite (up to 15% of the total volume). Spinel composition varies from ferrian spinel			

to magnesioferrite.

249	Composition of holotype harmunite is close to the composition of the end-member
250	CaFe ₂ O ₄ (Table 2). Increased impurities of Mn, Cr and Al are characteristic for harmunite of
251	exsolution-like structures in magnesioferrite. Impurity of manganese in holotype harmunite is
252	below the detection limit of EPMA (Table 2).
253	The Raman spectrum of holotype harmunite (Fig. 9) corresponds to the spectrum of
254	synthetic ferrite CaFe ₂ O ₄ , for which 42 Raman modes are active (Kolev et al. 2003). The
255	main Raman bands of harmunite are follows (cm ⁻¹): 1228 [combination first-order phonons A_g
256	$(648) + A_g (585)$]; 648 (A_g); 585 (A_g); 519 (B_{2g}); 453 and 435 (A_g); 379 and 364 ($A_g/B_{1g}/B_{3g}$);
257	298 (A_g); 270 (A_g); 206 (A_g); 182 ($A_{g'}B_{2g}$); 117 (A_g). The Raman spectrum of harmunite from
258	exsolutions in magnesioferrite is very similar to that of one of holotype harmunite. The main
259	difference is a strong band at 344 cm ⁻¹ ($A_g/B_{1g}/B_{3g}$) on the spectrum of harmunite from
260	exsolutions in magnesioferrite reported for zz Raman scattering configurations of synthetic
261	$CaFe_2O_4$ (Kolev et al. 2003).

263 CRYSTALLOGRAPHY

264 X-ray powder-diffraction data (in Å for Cu*K*α) are listed in Table 3. Unit cell

parameters refined from the powder data are: *Pnma*, a = 9.2179(2), b = 3.0180(9), c =

266 10.6929(2) Å,
$$V = 297.47(1)$$
 Å³, $Z = 4$

267 The crystal structure of harmunite (*Pnma*; a = 9.2183(3) Å, b = 3.0175(1) Å, c =

268 10.6934(4) Å; V = 297.45(2) Å³) was refined from X-ray single-crystal data to R1 = 0.0262.

269 Details of data collection and structure refinement are given in Table 4, final atomic

270 coordinates are summarized in Table 5. Selected bond lengths are listed in Table 6. The

structure corresponds to that of synthetic CaFe₂O₄ (Decker and Kasper 1957; Yamanaka et al.

272 2008; Merlini et al. 2010). The structure of CaFe₂O₄ consist of two symmetrically

273 independent FeO₆ octahedra connected over common edges, forming double rutile-type

 $^{\circ}{}_{\circ}{}^{1}$ [Fe₂O₆] chains. Four such double chains are further linked by common oxygen corners creating a tunnel-structure with large trigonal prismatic cavities along [001] (Fig.10). These cavities are occupied by Ca-cations. Ca atoms have six shorter bonds (trigonal prism) and two longer bonds to oxygen atoms (Table 6, Fig. 10).

278

279 **DISCUSSION**

After marokite $CaMn_2O_4$ (Gaudefroy et al. 1963), harmunite $CaFe_2O_4$ is the second 280 "calcium ferrite" structure type mineral forming at low pressure. Analysis of the bond-valence 281 282 sums (bys) (Brown and Altermatt 1985) in harmunite and marokite shows that Ca-atoms are 283 squeezed into structural tunnels. Typical signs for this compression are the overbonding of the 284 Ca –atom with bvs(Ca) = 2.259 v.u. for harmunite and bvs(Ca) = 2.263 v.u. for marokite 285 (Table 7) as well as underbonding of the two octahedral sites (bvs(Fe1) = 2.795(6) and bvs(Fe2) = 2.832(6) v.u. in harmunite and bvs(Mn) = 2.886(14) for both octahedra in 286 marokite). This tendency is also observed for the high pressure phases of $CaAl_2O_4$ (Lazic et 287 288 al. 2006) and CaGa₂O₄ (Lazic et al. 2005), showing even more pronounced bond-sums deviations, as expected from high pressure structures. A few similar examples are listed in 289 290 Table 7. For all compounds, the global instability index (GII) was calculated (Salinas-Sánchez et al. 1992) at different P- and T- conditions. The GII gives a numerical value for 291 overall structure stability, comparing the calculated bond-valence sums with ideal values. 292 According to Brown (2002), a GII larger than 0.20 v.u., indicates a structure so strained to be 293 294 unstable, the usual case for structures synthesized under extreme conditions (Table 7). The rarity of Ca-ferrites in nature can be explained by their high formation 295 296 temperature. Data on the synthesis and stability of synthetic $CaFe_2O_4$ and $Ca_2Fe_2O_5$, and also 297 the known conditions of cement clinker production, suggest that crystallization of these 298 ferrites begins above 700 °C (Candeia at al. 2004, Žáček et al. 2005). CaFe₂O₄ and Ca₂Fe₂O₅ 12 are stable at atmospheric pressure up to 1216 °C and 1449 °C, respectively (Forsbers et al.
2002).

The size of harmunite, srebrodolskite and magnesioferrite crystals in ore aggregates 301 and in rare cracks filled by K-, Ca-, Na-sulphates is two orders of magnitude greater than the 302 size of srebrodolskite-brownmillerite and magnesioferrite grains in larnite rock formed as a 303 result of solid-phase reactions. It may be assumed that a small amount of sulphate melt, filling 304 305 small pores in larnite rock, formed as a result of protolith clinkerisation. Appearance of intergranular sulphate melts is well known in industrial production of clinker with high 306 gypsum content (Taylor 1997). Growth of relatively large ferrite crystals took place with the 307 participation of sulphate melt, which later solidified as calciolangbeinite and aphthitalite (Fig. 308 309 6). The angular form of ore aggregates containing harmunite (Fig. 4B) suggests primary fragments of sedimentary rock enriched in iron. As a result of pyrometamorphic processes the 310 311 original Fe minerals were replaced by aggregates of srebrodolskite and harmunite. The 312 protolith was also a source of Mg leading to magnesioferrite enrichment in the marginal zone 313 of these aggregates and occurrence of individual magnesioferrite crystals in the core. The melting point of calciolangbeinite is just above 1000 °C (Taylor 1997). However, we are 314 315 unable to reconstruct the detailed composition of this sulphate melt (probably, sulphate-316 chloride with cations like Na, K, Ca, Fe, Ba...). Thus the melt temperature could have been 317 significantly lower. It may be assumed that locally elevated Fe inside an ore aggregate leads to the reaction of sulphates with early srebrodolskite: $Fe_2(SO_4)_3 + Ca_2Fe_2O_5 = 2CaFe_2O_4 + Ca_2Fe_2O_5 = 2CaFe_2O_5 = 2CaF$ 318 3SO₃. This sulphate melt was probably the sulfur source for the subsequent formation of 319 320 relatively large poikiloblasts such as ternesite and fluorellestadite. Acknowledgements. The authors thank Gabriela Kozub, Faculty of Geology, Geophysics 321 and Environment Protection, University of Science and Technology, Kraków for assistance at 322

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- 527 Figures captions
- 528 Fig. 1. Schematic geological map of the Judean Desert and eastern part of the Judean
- 529 mountains (modified after Sneh et al. 1998). The Hatrurim Complex: a Nabi Musa; b Jabel
- 530 Harmun; c Hyrcania; d Ma'ale Adummim.
- Fig. 2. The eastern view of the Jabel Harmun. The rocks of the Hatrurim Complex overlay,
- underlay and occur inside of the non-bituminous chalk belonging to the Ghareb Formation.
- Fig. 3. Larnite-bearing nodules (pseudo-conglomerate) included into low-temperature matrix
- 534 composed of hydrated calcium silicates.
- 535 Fig. 4. A Fragment of pseudo-conglomerate pebble, at the central part of which black ferrite
- aggregates are visible. These aggregates are magnified in Fig. 3B; B aggregate of two ferrite
- 537 grains: the smaller one of magnesioferrite-srebrodolskite composition, the larger one –
- magnesioferrite prevailing at the margins (see Fig. 3A), central part is enriched in
- srebrodolskite and harmunite; white and yellow selvedges of newly formed sulphate hydrates
- are well visible; C skeletal intergrowth of parallel harmunite crystals; arrow shows the
- 541 prismatic crystal magnified in Fig. 3D; the same detail is shown in Fig. 3E, F; E dark-grey
- 542 color of harmunite in reflected light; F red internal reflections of harmunite visible in
- 543 reflected light with crossed polars.
- 544 A, B optic images; C, D back-scattered electrons (BSE) image; E, F optic microscope,
- reflected light, parallel and crossed polars, respectively.
- Abbreviations of minerals used in Figs 4-8: Ag = native silver, Aph = aphtitalite, Brt = barite,
- 547 Clg = calciolangbeinite, Cu = native copper, Els = fluorellestadite, Hrm = harmunite, Hfr =
- 548 hydroferrite, Lrn = larnite, Mgf = magnesioferrite, Prv = perovskite, Shl = shulamitite, Srb =
- srebrodolskite, Tnr = thenardite, Umg = umangite.
- 550 Fig. 5. A general view of the rim of a black aggregation containing harmunite, sample not
- rinsed by water; skeletal crystals of magnesioferrite and srebrodolskite are cemented by
- calciolangbeinite, less frequent by aphthitalite and thenardite; B octahedral crystal of
- 553 magnesioferrite with rounded faces and tops (anti-skeletal growth); C twinned crystal of
- native copper, umangite and native silver. Back-scattered electrons (BSE) image.

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- 555 Fig. 6. Periphery of ferrite aggregation filled by calciolangbeinite with aphtitalite exsolution.
- 556 Magnified fluorellestadite crystal is shown in inset.
- 557 Fig. 7. A BSE image of parallel intergrowth of harmunite, polished sample; B, C reflected
- light: B light-grey color of harmunite under reflected light, C red reflections of harmunite
- 559 in crossed polars.
- 560 Fig. 8. A Replacement of harmunite after magnesioferrite. B thin exolution-like structure
- 561 of harmunite in magnesioferrite.
- 562 High contrast BSE image, silicates are black.
- 563 Fig. 9. Raman spectra of harmunite. A grain on Fig. 6A, B exsolution-like lamellae in
- 564 magnesioferrite, Fig. 7A.
- Fig. 10. (a) Crystal structure and (b) Ca-O bonds in the channels of CaFe₂O₄ (4 octahedra are
- 566 omitted for better visual representation).



Highway Jerusalem-Jericho

Rocks of the Hatrurim Complex

Rocks of the Hatrurim Complex

Bituminous chalk of the Gareb Formation Local foci of low-temperature hydrotermal rocks of the Hatrurim Complex

Layers of the Mishash Formation



















R /R	λ/nm	R /R	λ/nm
max min	70 IIII	max min	N/IIII
22.20/20.10	400	20.05/18.95	560
22.90/19.90	420	19.70/18.65	580
22.30/20.10	440	19.30/18.45	589 (COM)
22.00/20.25	460	19.30/18.35	600
21.60/20.10	470 (COM)	19.00/18.00	620
21.40/20.00	480	18.80/17.80	640
21.30/19.70	500	18.70/17.75	650 (COM)
21.20/19.55	520	18.30/17.50	660
20.80/19.25	540	18.30/17.35	680
20.65/19.20	546 (COM)	18.10/17.15	700

Table 1. Reflectance data (%) for harmunite.

	1			2			3	4	5
	mean 13	s.d.	range	mean 11	s.d.	range	mean 2	mean 9 i	mean 5
SiO ₂									0.72
TiO_2	0.15	0.08	0.07-0.31	0.13	0.2	0.02-0.75	0.02	n.d.	0.07
Fe ₂ O ₃ *	71.94	0.35	71.36-72.56	72.9	0.5	71.75-73.49	71.32	72.08	55.48
FeO*								4.14	0.59
Cr_2O_3	0.38	0.09	0.20-0.52	0.51	0.16	0.11-0.75	1.25	0.53	0.09
Al_2O_3	0.36	0.07	0.26-0.45	0.71	0.16	0.50-1.00	0.83	3.36	0.65
MnO	n.d.			0.48	0.14	0.14-0.62	0.34	0.08	n.d.
CaO	26.15	0.14	25.80-26.31	25.92	0.29	25.31-26.42	25.71	1.26	41.42
MgO	0.06	0.02	0.04-0.09	0.06	0.03	0.03-0.15	0.08	15.82	0.02
NiO	n.d			n.d			n.d	0.86	n.d.
ZnO	n.d			n.d			n.d	0.56	n.d.
CoO	n.d.			n.m.			n.m.	0.11	n.d.
Na ₂ O	n.d.			0.03	0.02	0.00-0.07	0.04	n.d.	n.d.
Total	99.04			100.74			99.59	99.51	99.05
Ca	1.013			0.986			0.988	0.046	2.011
Mn^{2+}				0.014			0.01	0.002	
Fe^{2+}								0.116	
Mg								0.797	
Na				0.002			0.003		
Ni ²⁺								0.024	
Co								0.003	
Zn								0.012	
Α	1.013			1.002			1.001	1.000	2.011
Fe ³⁺	1.957			1.947			1.924	1.852	1.892
Ti ⁴⁺	0.004			0.003			0.001		0.002
Cr^{3+}	0.011			0.014			0.036	0.014	0.003
Fe ²⁺									0.023
Mg	0.003			0.003			0.004		0.002
Al	0.015			0.03			0.035	0.134	0.035
Si									0.033
B	1.993			1.998			1.999	2.000	1.990

Table 2. Composition of holotype harmunite (1), harmunite exsolutions in magnesioferrite (2), harmunite with maximum Cr content (3) and associated minerals: magnesioferrite (4) and srebrodolskite (5) from the Jebel Harmun.

1-4 - calculated on 3 cations and 40, 5 - calculated on 4 cations and 50

* - FeO/Fe₂O₃ calculated on charge balance, s.d. – standard deviation, n.d. – not detected, n.m. – not measured

			observ	ved	calcula	ited	Decker and	Kasper (1957)
h	k	l	$d_{\rm obs}$	$I_{\rm rel}$	$d_{\rm calc}$	I_{calc}	$d_{\rm obs}$	$I_{\rm rel}$
0	0	2	5.3393	2	5.3465	3		
1	0	2	4.6203	5	4.6249	8		
2	0	0	4.6090	13	4.6090	21	4.617	20
2	0	2	3.4889	6	3.4909	10	3.498	5
3	0	1	2.9529	2	2.9532	2		
0	1	1	2.9007	4	2.9045	7		
1	1	1	2.7669	3	2.7703	4		
0	0	4	2.6697	52	2.6733	51	2.676	100
3	0	2	2.6632	100	2.6641	100		
1	0	4	2.5643	2	2.5675	2		
1	1	2	2.5244	60	2.5275	73	2.531	65
2	1	0	2.5225	35	2.5249	35		
3	0	3	2.3260	1	2.3273	1		
2	0	4	2.3101	1	2.3124	1		
0	1	3	2.3002	4	2.3033	4		
2	1	2	2.2808	3	2.2831	3		
4	0	1	2.2527	3	2.2528	3		
1	1	3	2.2318	34	2.2346	31	2.240	20
4	0	2	2.1159	10	2.1163	10	2.115	25
3	1	1	2.1093	17	2.1108	17		
1	0	5	2.0806	3	2.0833	2		
2	1	3	2.0581	3	2.0603	3		
3	1	2	1.9957	4	1.9972	3		
1	1	4	1.9531	13	1.9556	12	1.961	15
3	1	3	1.8414	8	1.8430	8		
2	1	4	1.8335	40	1.8356	41	1.837	40
4	1	0	1.8307	27	1.8316	27		
4	1	1	1.8044	13	1.8053	12	1.808	15
1	0	6	1.7475	2	1.7498	2		
5	0	2	1.7427	3	1.7449	4		
0	1	5	1.7426	4	1.7429	3	1.745	10
4	1	2	1.7317	3	1.7327	3		
2	0	6	1.6603	14	1.6622	13	1.664	20
2	1	5	1.6300	1	1.6319	1		
4	1	3	1.6280	2	1.6291	2		
3	0	6	1.5401	16	1.5416	14	1.545	20
6	0	0	1.5364	12	1.5363	12	1.539	20
5	0	4	1.5170	2	1.5177	2		
1	1	6	1.5118	18	1.5138	17		
4	1	4	1.5098	19	1.5110	25	1.512	25
5	1	2	1.5086	17	1.5093	17		
0	2	0	1.5070	19	1.5090	22		
2	1	6	1.4543	11	1.4560	10	1.458	15
2	2	0	1.4324	1	1.4341	1		
4	0	6	1.4086	2	1.4098	2	1.411	8
2	2	2	1.3835	1	1.3851	1		
3	1	6	1.3714	2	1.3729	2	1.374	8
1	1	7	1.3465	2	1.3483	2		
0	0	8	1.3348	2	1.3366	2		
6	0	4	1.3316	11	1.3320	10	1.335	20

Table 3. X-ray powder diffraction data for harmunite.

Crystal data	Harmunite
Unit cell dimensions (Å)	a = 9.2183(3)
	b = 3.01750(10)
	c = 10.6934(4)
	$\alpha = \beta = \gamma = 90^{\circ}$
Volume ($Å^3$)	297.450(18)
Space group	Pnma
Z	4
Chemical formula	CaFe ₂ O ₄
Intensity measurement	
Crystal shape	prismatic
Crystal size (mm)	$0.05 \times 0.01 \times 0.01$
Diffractometer	APEX II SMART
X-ray radiation	Mo <i>K</i> α λ = 0.71073 Å
X-ray power	50 kV, 30 mA
Monochromator	graphite
Temperature	296 K
Time per frame	30 s
Max. θ	32.31
Index ranges	$-13 \le h \le 13$
	$-4 \le k \le 14$
	$-15 \le l \le 16$
No. of measured reflections	6067
No. of unique reflections	623
No. of observed reflections	483
$(I > 2\sigma(I))$	
Refinement of the structure	
No. of parameters used in refinement	44
$R_{\rm int}$	0.0629
R_{σ}	0.0317
$R1$, $I > 2\sigma(I)$	0.0262
R1, all data	0.0423
wR2 (on F^2)	0.0546
GooF	1.030
$\Delta \rho_{\min} (-e / \text{\AA}^3)$	-0.82 close to O3
$\Delta \rho_{\rm max} (e / {\rm \AA}^3)$	0.82 close to O2

Table 4. Data collection and structure refinement details for harmunite.

Atom	x	у	z	U_{iso}	U_{II}	U_{22}	U_{33}	U_{23}	U_{13}	U_{12}
Ca1	0.75664(9)	-0.2500	0.34592(7)	0.00828(18)	0.0086(4)	0.0073(4)	0.0090(3)	0	-0.0004(3)	0
Fe1	0.56673(6)	0.2500	0.61181(5)	0.00735(15)	0.0080(3)	0.0070(3)	0.0070(2)	0	-0.0002(2)	0
Fe2	0.08148(6)	-0.7500	0.39465(5)	0.00754(16)	0.0080(3)	0.0068(3)	0.0079(3)	0	0.0004(2)	0
01	0.5813(3)	0.2500	0.4271(2)	0.0078(6)	0.0093(14)	0.0077(14)	0.0064(11)	0	-0.0018(10)	0
02	0.8815(3)	-0.7500	0.4767(2)	0.0078(6)	0.0089(13)	0.0063(13)	0.0083(12)	0	0.0013(10)	0
O3	0.7063(3)	-0.2500	0.6635(2)	0.0079(5)	0.0059(12)	0.0084(14)	0.0093(12)	0	0.0015(10)	0
O4	0.4757(3)	0.2500	0.7827(2)	0.0073(5)	0.0086(13)	0.0076(13)	0.0058(11)	0	0.0019(9)	0

Table 5. Final atom coordinates and anisotropic displacement parameters ($Å^2$) for harmunite.

Atom1	Atom2	distance (A)/				
		bvs (v.u)				
Ca1	02	2.358(2) ×2				
	01	2.375(2) ×2				
	O3	2.489(2) ×2				
	O4	2.545(3)				
	O4	2.558(3)				
	average	2.4438				
	bvs*	2.259(5)				
Fe1	01	1.980(3)				
	O4	2.011(3)				
	O3	2.0583(19) ×2				
	01	2.0767(18) ×2				
	average	2.0435				
	bvs*	2.795(6)				
Fe2	O4	1.9969(17) ×2				
	O2	2.042(3)				
	03	2.053(3)				
	O2	2.0699(18) ×2				
	average	2.03798				
	bvs*	2.832(6)				
* bvs - bond-valence sums (Brown and Altermatt 1985)						

Table 6. Selected interatomic distances (Å) and bond-valence sums (u.v.) for harmunite.

Table 7. Bond-valence sums (bvs) and global instability index (GII) calculated for diverse compounds with calcium-ferrite structure type and two slightly distorted modifications $CaTi_2O_4$ -type (**CT**) and $CaMn_2O_4$ -type (**CM**)

Compounds with	bvs of	bvs of (3+)	GII		
calcium ferrite structure	Ca^{2+}/Mg^{2+}	cation in octahedra		References for structural data	
CaFe ₂ O ₄ harmunite	2.259(5)	2.832(6) / 2.795(6)	0.15	this paper	
CaMn ₂ O ₄ marokite	2.263(10) 2.886(14)		0.16	Lepicard and Protas 1966	
$FeCr_2O_4$ (meteorite)	str	ructural data not available		Chen et al. 2008	
Synthetic compounds					
(conditions of synthesis)					
CaSc ₂ O ₄ (2110 °C)	1.879(28)	2.895(48)/ 2.870(46)	0.12	Horyń and Lukaszewicz 1966	
CaTi ₂ O ₄ (1000 °C)	2.271(4)	2.903(5)/1.989(2)	0.13	Rogge et al. 1998	
CaV ₂ O ₄ (1200 °C)	2.225(16)	2.735(21)/ 2.758(20)	0.19	Niazi et al. 2009	
$CaGa_2O_4$ (700 °C / 4 GPa)	2.363(10)	2.792(13)/2.827(12)	0.19	Lazic et al. 2005	
β - CaCr ₂ O ₄ (1300 °C)	2.371	2.769/2.847	0.19	Hörkner and Müller-Buschbaum 1976	
CaRh ₂ O ₄ (1500 °C / 6 GPa)	2.308(4)	3.252(6)/3.114(6)	0.21	Yamaura et al. 2005	
CaYb ₂ O ₄ (2300 °C)	1.661	2.678/ 2.942	0.24	Müller-Buschbaum and von Schenk 1970	
CaAl ₂ O ₄ (1100 °C / 10 GPa)	2.595(6)	2.520(7)/2.557(7)	0.36	Lazic et al. 2006	
CaCo ₂ O ₄ (1500 °C / 6 GPa)	2.793(16)	2.535(14)/ 2.728(16)	0.37	Shizuya et al. 2007	
MgAl ₂ O ₄ (2200 °C / 27 GPa)	1.833(11)	2.690(19)/2.822(18)	0.21	Kojitani et al. 2007	
CaTi ₂ O ₄ (1000 °C)	2.271(4)	2.903(5)/1.989(2)	0.13	Rogge et al. 1998	
$CaTi_2O_4 (80 \text{ GPa}) (CT)$	3.742(249)/ 3.734(329)	4.341(390)/ 4.316(397)	1.29	Yamanaka et al. 2005	
MgFe ₂ O ₄ (37.3 GPa) (CM)	4.587(710)	3.233(537)	1.29	Andrault and Bolfan Casanova 2001	