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3	Australian sedimentary opal-A and its associated minerals: Implications for natural silica
4	sphere formation
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9	ABSTRACT
10	The vast majority of precious opal on the world market comes from opal fields in the Great

11 Artesian Basin of Australia pointing to very special prerequisites for amorphous silica to consolidate in 12 a way that leads to the famous play-of-color. We analyzed twenty opal-A samples from the Andamooka 13 (South Australia) and Yowah (Queensland) precious opal fields, using petrographic microscopy, XRPD, 14 SEM, and EPMA in order to identify and characterize opaline silica, the mineral assemblage, and the 15 host rock. Opal-A consists of submicrometer-sized silica spheres with an average diameter of 140-16 320 nm. The average diameter of monodisperse spheres is 140-290 nm with a relative standard 17 deviation (RSD) of less than 6%. Polydisperse spheres show an average diameter of 160-320 nm with a 18 RSD larger than 10%. This dichotomy in size is reflected by the Na/K ratio at both localities. 19 Monodisperse spheres show values below 1.2 while polydisperse ones show a ratio larger than 3.0, 20 whereas other contaminations with higher valence show no correlations at all. We therefore suggest that 21 the jump in Na/K signals a fundamental change of pH and salinity of the silica-bearing mineralizing 22 fluids. Judging from the pH stability of the host rock minerals with predominating alunite, kaolinite, 23 illite and gypsum, and omnipresent barite and anatase we conclude that the dominant late-stage 24 mineralization leading to precious opal happened at acidic pH. Our findings indicate that the host rocks

(DOI will not work until issue is live.) DOI: http://dx.doi.org/10.2138/am.2014.4791 2/12 and associated minerals are the key to unravel the complex history of opal-forming solutions. A quantitative opal classification based on sphere diameters and their variability, decoupled from

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gemological properties, is to be established.

29 **Keywords:** Opal-A, mineral chemistry, host rock, sphere size distribution, petrogenesis, Australia

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INTRODUCTION

32 Opal-A is a non-crystalline form of hydrous silica (SiO₂×nH₂O) that often consists of 33 submicrometer-sized spheres. In precious opal-A, monodisperse spheres with a diameter of about 34 150-350 nm form a regular three-dimensional array that diffracts visible light, giving the characteristic 35 play-of-color (Jones et al. 1964; Sanders 1964), which is absent in common opal-A. However, there are 36 many factors that can suppress this optical effect in common opal, even if composed of monodisperse 37 spheres in regular arrangements, notably: sphere sizes too small or too large, strong cementation of 38 spheres, or an unsuitable contrast between the respective refractive indices of spheres and cement 39 (Sanders 1964; Darragh et al. 1966). A quantitative opal classification distinguishes between 40 monodisperse spheres and those with a broad sphere size distribution. While the synthesis of silica 41 colloids with a narrow sphere size distribution is among the better characterized processes in materials 42 science (e.g., Iler 1979; Xia et al. 2000; and references therein), the factors controlling sphere diameter and dispersity in geological systems are still a matter of debate. 43

44 Precious opal-A at Andamooka (South Australia) and Yowah (Queensland) is associated with the 45 deeply weathered Early Cretaceous sediments of the Marree Subgroup and Winton Formation, 46 respectively (Senior et al. 1977; Barnes et al. 1992). From the Late Cretaceous to Early Miocene, 47 weathering of feldspar, mica, and clay minerals liberated silica into solution that migrated over short to 48 moderate distances (Darragh et al. 1966; Barnes et al. 1992). Silica-laden solutions were trapped within

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49 about 40 m beneath the surface in voids, cracks and along groundwater permeability barriers e.g., 50 kaolinitic sandstone overlying less permeable claystone. Slow evaporation gradually supersaturated 51 these trapped solutions, eventually leading to precipitation of amorphous silica and formation of 52 opal-A.

53 The precipitation of opal-A from solution is predominantly dependent on the degree of 54 supersaturation, ionic strength, and pH. At ambient conditions and pH <9, the solubility of amorphous 55 silica is ~100-150 ppm, with a maximum at pH 2-3 and a minimum around 7 (Alexander et al. 1954; 56 Iler 1979). Electrolytes generally reduce the solubility, with polyvalent cations being more effective 57 than monovalent ones (Marshall and Warakomski 1980; Crerar et al. 1981). From supersaturated 58 solutions, particles grow by addition of silica monomers and polymers on the surface or by aggregation 59 with other solid particles (e.g., Bogush and Zukoski 1991; Icopini et al. 2005). Spheres in opal-A consist of 25-40 nm-sized subparticles (Darragh et al. 1966; Jones and Segnit 1971; Gaillou et al. 60 61 2008b) and are most likely to form by an aggregative growth process. Experiments and modeling on 62 silica colloid formation from natural hydrothermal brine solutions show that particles with a diameter 63 of 30-40 nm are aggregates of nanoparticles ~3 nm in size (Icopini et al. 2005; Conrad et al. 2007). 64 These small particles have not been reported for natural opal so far. The surface properties of silica 65 particles are fundamental to colloid stability and strongly depend on solution pH and salinity. Above 66 the isoelectric point (IEP) at about pH 2-3, particles carry a negative surface charge that increases with 67 pH because of surface silanol dissociation. As a result, the colloid should be stable at high pH and 68 unstable at low pH, where spheres exhibit little or no surface charge. Silica particles smaller than a few 69 hundred nanometers act differently. They exhibit a local stability maximum at the IEP and a minimum 70 around pH 6 (Iler 1979; Kobayashi et al. 2005; Conrad et al. 2007). In electrolytes, counter-ions 71 accumulate close to the negatively charged particle surface and form a diffuse electrical double-laver 72 whose extent $1/\kappa$ is inversely proportional to the square root of the ionic strength. When particles 73 approach, their double-layers overlap and repulse each other.

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74 On the basis of pH and salinity, Stewart et al. (2010) calculated, that monodisperse spheres, as in opal-A, self-assemble by electrostatic forces into an ordered array at pH 9-10 and c_{NaCl} 10⁻³-10⁻⁴ M. 75 This result contradicts the assumption of opal formation at neutral to mildly acidic pH and the common 76 77 opinion of gravity-driven sorting of slowly sedimenting uniform spheres (Iler 1965; Darragh et al. 78 1966; Gaillou et al. 2008b). In contrast, Piret and Su (2008) synthesized self-assembled arrays of monodisperse silica spheres from tetraethylorthosilicate at pH 1-3 and 10 with c_{NaCL} 10⁻²-5×10⁻² M. 79 Noting the difference between calculations and experiments, clarification of the relevant solution 80 81 characteristics is needed to understand natural opal formation. The parent solutions of the two types of 82 Australian opal are unknown, and their properties and qualities can only be deduced from indirect 83 observations such as the assemblage of coexisting minerals and their stability depending on pH and 84 solution composition. We investigate the relation between sphere size distribution and chemical 85 composition of natural opal. This is a further step towards a better understanding of opal formation in a 86 sedimentary setting.

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MATERIALS AND ANALYTICAL METHODS

89 Sample origin and acquisition

90 Sixteen samples from Andamooka (South Australia) and four samples from Yowah (Queensland) 91 were investigated using a number of methods, in order to identify and characterize opaline silica, the 92 mineral assemblage, and the host rock (Table 1). Samples were collected in the Teatree Flat field 93 located about 15 km northwest of the Andamooka Township and from different locations within the 94 Yowah opal field located a few kilometers south of the town of Yowah. All samples were transported in 95 sealed polyethylene bags until further preparation. The host rock and silicified samples from 96 Andamooka were extracted from bulldozer cuts about 20 m beneath the surface, in close proximity to 97 the layer (named "level" by the miners) in which most precious opal is found. Silicified samples from 98 Andamooka consist of sediments (mudstones, conglomerates, an opal breccia, and a silicified pebble),

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99 mollusc shell pseudomorphs, and coniferous wood (Fig. 1). Samples from Yowah are spherical 100 siliceous ironstone nodules. Opals analyzed include gray, white, light brown, colorless, and transparent 101 honey-colored samples. All specimens were stored in sealed polyethylene boxes between analyses to 102 prevent exsiccation. Procedures for sample and specimen preparation are described in detail below.

103 Thin section preparation and optical petrography

104 Opals and silicified sediments were cut using a 10" diamond-impregnated steel lapidary saw, which was cooled by tap water. Friable porous samples were cut using a 5" diamond-impregnated steel 105 106 lapidary saw cooled with water-free Isocut Fluid (Buehler). These specimens were subsequently rinsed 107 with acetone to remove debris and cut fluid, dried overnight in an oven at 35 °C and embedded in 108 epoxy resin prior to lapping and finishing. Polished thin sections of standard dimensions (~26×48 mm 109 at $\sim 30 \,\mu m$ thickness) were prepared using standard procedures. Specimens were cleaned between 110 subsequent preparation steps by ultrasonication, to remove debris and relic abrasive. Sections were 111 thinned to the required thickness with SiC 800-1200 powder, then on bonded diamond laps, and 112 finalized with diamond paste down to $0.25 \,\mu m$. Polished sections were studied using polarizing optical 113 microscopy with magnifications ranging from 35-400×. Locations without visible mineral inclusions 114 and/or underlying grains were pre-selected for later electron probe microanalysis. Most minerals in the 115 studied samples were too small for optical identification and were identified by EPMA.

116 Scanning electron microscopy - SEM

The surfaces of etched and unetched fractures freshly produced in the laboratory were imaged by SEM. Specimens were vapor-etched over 40 vol% HF solution for 20 s and dried afterwards. Stubmounted etched and unetched specimens were sputter-coated with ~15 nm W. Secondary electron images were obtained in a Zeiss Supra 40 VP Ultra SEM instrument, operated at 10^{-3} Pa vacuum chamber pressure, acceleration voltage 10 kV at a beam current of 10 nA. With current settings, instrument resolution was about 2 nm, whereas opal sphere diameters range from ~100-600 nm. For

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each specimen, observed spheres were traced manually before being processed digitally with ImageJ
software (Abràmoff et al. 2004). Average sphere diameters were calculated from the computerized data
of four-hundred particles.

126 Electron probe microanalysis - EPMA

127 Polished thin sections were prepared for analysis by sputter coating with ~20 nm carbon to prevent 128 charging. Quantitative element concentrations were determined using a JEOL JXA 8200 Superprobe. Chamber vacuum was at 3×10^{-2} Pa or better. The instrument was operated at 15 kV acceleration voltage 129 130 and 20 nA beam current (on Faraday cup). During measurements, the beam diameter at the point of 131 incidence was focused to 1 µm. We measured opal compositions at different beam diameters (1-20 µm), 132 15 kV, and 20 nA, in 10 spots randomly distributed over some specimens to assess the effect of areal 133 current density on element migration (especially Na) and measurement validity. Compositions obtained 134 at these conditions did not vary systematically or significantly, showing that EPMA at small beam 135 diameters should be applicable to analyze opal, but is obviously limited by the respective lower limit of 136 detection (LLD) of the measured elements. Automated and manual measurements of opals were 137 alternated with measurements of internal standard reference materials (e.g., feldspar, quartz) to identify 138 systematic errors. At least one-hundred point analyses were acquired from each opal specimen. 139 Acquisition time for each Na analysis was set to 5 s on peak and 5 s on background. Peak and 140 background of other elements were measured for 10 s each. X-ray signal was recorded on five WDS 141 detectors (LIFH, PETH, PETJ, 2×TAP). Sodium and potassium were both allocated to a separate WDS 142 detector. Sodium and aluminum were counted first, while silicon and potassium were counted in the 143 second run, as suggested by Morgan and London (2005). The instrument was internally calibrated 144 using synthetic/natural silicate, oxide, sulfate, and REE-phosphate standards. During measurements, 145 the acceleration voltage and beam current were identical to the standardization conditions for all 146 elements. With the above analytical setup, resulting net lower limits of detection were at around

147 0.01 wt% for most elements, but around 0.03 wt% for Na₂O. Raw data were corrected using the ZAF algorithm and are presented as element oxides, notably Na2O, K2O, MgO, CaO, SrO, BaO, MnO, 148 149 Al₂O₃, Fe₂O₃-total, TiO₂, and SiO₂. Given its abundance, absolute analytical error for SiO₂ is around 150 0.50 wt%. Water contents were calculated as the difference between the measured total and 100.00151 wt%. These values are directly influenced by the analytical errors in the element species actually 152 measured. Repeated analyses of opals over a 3.5-year period revealed no increase of the measured total. 153 Therefore, desiccation of the specimens in SEM/EPMA vacuum seems negligible. Elemental maps 154 were made using the WDS detectors. Operating conditions were 15 kV accelerating voltage and 20 nA 155 beam current (on Faraday cup), with a beam diameter of 1 µm and 60 ms counting time per 0.5-1 µm 156 pixel size.

157 X-ray powder diffraction - XRPD

158 A number of sub-samples were prepared from counterparts of thin-sectioned material, hand-picked 159 under a stereo microscope and pre-crushed in an agate mortar to pass a 325-mesh (44 um openings) 160 sieve. About 5 g of pre-crushed material was then charged into a ball mill equipped with a stainless 161 hardened steel ball and ground under acetone for 10 min at low rotor speeds to an average particle size 162 of approximately 5 to 20 µm. The slurry was poured out into a Petri dish and the grinding jar rinsed 163 with acetone to transfer all material. Specimens were covered and allowed to dry overnight in an oven at 35 °C, after which the dried powder was homogenized and stored in a polyethylene vial. For X-ray 164 165 analysis, about 0.5 g of prepared powder was mounted in a specimen holder by side-loading to 166 minimize preferred orientation. For specimens containing quartz, the position of the (101) peak was 167 used as an internal standard. Opals and the quartz-free Yowah samples were measured in an aluminum 168 specimen holder (a=4.0496 Å) so that the diffractograms could be calibrated. Diffractograms were 169 recorded 6-65 °20 on a PDF-2 X-ray instrument from EFG GmbH Berlin operated at 40 kV and 20 mA, 170 producing non-monochromated Ni-filtered CuK α radiation with λ =1.541718 Å. Step size was set to

171 0.04 °2θ at 4 s acquisition time per step. Modal mineral contents were determined from full-profile
172 analysis using the Match 1.11f software package (Crystal Impact GbR, Bonn, Germany). Lower
173 detection limits were ~1-2 vol%.

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RESULTS

176 **Petrographic description of silicified samples**

177 The silicified sediments from Andamooka investigated here consist of silty mudstones, 178 conglomerates, an opal breccia, and a silicified pebble. Opal-replaced materials include gray and 179 translucent white mollusc shell pseudomorphs, and coniferous wood. A friable coating of 180 unconsolidated mud on the surface indicates selective silicification. The majority of opal-bearing 181 sediments are intensely opal-cemented, resulting in a very low porosity of the consolidated product. 182 Opal-cemented, silty mudstones contain some light brown to gray, well-rounded, flat or elongate 183 argillaceous siltstone and shale lithoclasts up to 8 mm long in an almost white to light gravish-brown 184 matrix. The matrix mainly consists of kaolinite books, detrital sub-rounded quartz, and minor lath-like 185 illite. Light brownish opal-A partially replaced the clay matrix without preserving original structures. 186 Colorless and transparent honey-colored opal-A intrudes the matrix and light brownish opal and is 187 parallel to subparallel to the primary bedding direction (Fig. 2a).

188 Opal-cemented conglomerates consist of light gray to brown, poorly sorted, well-rounded, 189 elongated quartz-arenite and quartzite lithoclasts up to 20 mm long in a pale red to gray kaolinitic 190 matrix with sand-sized, sub-rounded to well rounded quartz, and trace amounts of illite. The grain-191 supported microquartz-cemented opal breccia contains highly angular, 2-40 mm large, light yellow and 192 brown clasts with abundant weakly birefringent domains and occasional veins of transparent opal-A 193 with intense play-of-color (POC). Clast surfaces are often covered by water-clear botryoidal amorphous silica. X-ray diffraction patterns of whole rock samples indicate a mixture of quartz and opal-CT (see 194 195 XRPD section). Weakly birefringent domains inside the clasts contain some chalcedony. Some of the

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196 clasts also contain concentrically zoned, round to ellipsoidal ooid structures that rarely exceed 300 µm 197 in size. The ooids are deformed when in contact with authigenic K-feldspar grains. Another sample rich 198 in microstructural features is the gray, $\sim 60 \text{ mm}$ large, silicified pebble (Table 1). It is composed of 199 guartz, traces of transparent to translucent hydrous silica phases, and very few, minute-sized (2-10 µm) 200 illite and barite grains. Some rounded pores contain transparent opal-A with intense blue to green POC. 201 Rhombohedral pseudomorphs are widespread in this sample and consist of euhedral guartz grains 202 ranging from 10-30 µm in size. The pseudomorphs contain small cavities frequently lined with 203 translucent white, weakly birefringent, botryoidal aggregates <20 µm across (Fig. 2b). Coniferous 204 wood with well-preserved tracheids and bordered pits consists of white to light brownish common 205 opal-A. Veins developed perpendicular to the rays are filled with colorless to transparent honey-colored 206 opal-A and occasionally contain loose fragments with tracheid structures. Mollusc shell pseudomorphs 207 consist of either translucent white or gray opal-A with a vivid blue to red POC.

208 Spherical, concentric zoned, dark-brown limonite concretions from Yowah range from 2-8 cm 209 across. Whole rock XRPD analyses reveal the abundant presence of goethite and to a minor extent 210 hematite, kaolinite, and illite. Dark-brown goethite/hematite layers alternate irregularly with light-211 brown clay mineral layers and opal-A veins. The clay mineral bands, that are tens to hundreds of 212 micrometers wide, coat the surface of voids and are composed of kaolinite, illite, anatase, and a number 213 of aluminum-phosphate-sulfate (APS) minerals. Opal-A fills pseudomorphs after rhombic elongated 214 minerals - possibly gypsum or feldspar - and the network of thin concentric and radial fractures inside 215 the ironstone nodules. Opal-A in veins is transparent and predominantly displays a strong POC that 216 spans the entire visible spectrum. A fine parallel striation in vein opals is common among the Yowah 217 samples and infrequently extends into the narrow vein ends. The rhombic pseudomorphs (Fig. 2c), 218 frequently up to 1.5 mm long with cracks (<20 µm) developed perpendicular to the longest axis, often 219 form aggregates and fan-like arrangements in the goethite groundmass. They contain transparent 220 opal-A with an intense violet-blue POC.

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221 Generally, opal-A fills millimeter to centimeter wide voids and cracks in silicified sediments. 222 Precious opals have a gray, colorless transparent or rarely translucent white body color. Common opals 223 are white, light brown, colorless, or transparent honey-colored. Colorless and transparent honey-224 colored opals usually do not display a POC except for a few scattered millimeter-sized faint violet to 225 blue domains. Some common opals therefore resemble low-quality precious opal-A. Precious and 226 common opals frequently display <30 µm wide, polygonal desiccation cracks (Fig. 2d). The cracks in 227 precious opals remain open, while those in white and light brown common opals often contain 228 authigenic illite, kaolinite, and occasionally some minute-sized (hundred nanometer) barite, anatase, or 229 gypsum crystallites. Neither cracks nor inclusions are visible with the unaided eve in hand-specimen. In 230 many samples, we observed that large cracks (>50 µm) and millimeter-long faults in white to light 231 brown common opal are filled with colorless or transparent honey-colored opal-A, which sporadically 232 displays a faint violet POC.

233 The Andamooka host rock and opal-associated minerals

234 The unsilicified friable host rock at Andamooka is an extensively bleached, white to light-yellow, 235 iron stained mudstone without evidence of bedding. X-ray diffraction analyses of whole rock samples 236 reveal a modal mineral content (in vol%) of about 50% kaolinite, 35% quartz, 10% alunite, and minor 237 amounts of illite, hematite, anatase, and barite, which is consistent with optical inspection of thin 238 sections and X-ray mapping. The rock predominantly consists of kaolinite particles $<2 \mu m$, 239 homogeneously distributed kaolinite books, and silt-sized intense corroded quartz grains (Fig. 3a). This 240 rock is characterized by large (up to 200 µm) randomly distributed pockets throughout the sediment. 241 These are filled with colorless, micrometer-sized, pseudocubic alunite crystals. In the clay matrix, 242 kaolinite particles ($<2 \mu m$) are closely associated and replaced by alunite crystals up to 5 μm .

The main minerals in silicified samples from Andamooka are kaolinite and quartz. Kaolinite usually occurs as a fine-grained, gray to brown mass composed of clay-sized particles. Throughout the

2/12 245 kaolinitic groundmass, rare vermicular kaolinite books and lath-like illite particles are scattered 246 irregularly. Blocky kaolinite aggregates can reach a size of 200 µm, whereas illite particles are often <20 µm and rarely exceed 100 µm in size. Replacement of illite by kaolinite is widespread and appears 247 248 in the form of up to 10 µm thick kaolinitized lamellae parallel to the direction of elongation (Fig. 3b). 249 Microprobe analyses and X-ray mappings of clay-rich areas indicate that considerable amounts of 250 xenomorphic anatase, barite, and hematite grains <5 µm are present as impurities. Detrital quartz grains 251 are commonly sub-angular to rounded and intensely fractured. Authigenic quartz frequently displays 252 corrosion pitting covered by botryoidal amorphous silica. In places, zoned, intensely corroded, tabular 253 barite grains (<100 µm) are accumulated on the surface of fracture-coating botryoidal silica. Gypsum 254 particles ($<2 \mu m$) with granular appearances are developed exclusively in cracks within opal-A.

255 Pores in silicified sediments contain alunite crystals that are predominantly smaller ($<3 \mu m$) than 256 those in the host rock. The alunite-containing pores are often surrounded by transparent opal-A. Where present, alunite normally occurs in association with clay-sized kaolinite particles, and occasionally with 257 258 barite and K-feldspar. Euhedral, elongated K-feldspar crystals occur as transparent grains <200 μm in 259 size, some of which have prominent parallel dissolution channels along the c-axis (Fig. 3c). Pores filled 260 with K-feldspar may contain barite in the form of euhedral tabular grains and concretionary masses. In 261 one sample, it was observed that several pores contained partially dissolved K-feldspar and massive 262 barite with embedded pseudocubic alunite. Chalcedony is a trace constituent within breccia clasts, and 263 is virtually absent from other samples. In rock thin sections chalcedony occurs as translucent white, 264 length-fast, spherulitic and rarely as a wall-lining filling of isolated pores and veins <200 µm. 265 Gorceixite and members of the gorceixite-florencite-(Ce) solid-solution series have been identified by 266 EPMA as very rare, minor constituent in the opal breccia from Andamooka. Gorceixite occurs in 267 euhedral, up to 50 µm large, transparent crystals. Gorceixite-florencite-(Ce) forms ~30 µm thick rims 268 lining pores left by grain dissolution. The rims display a patchy and broad growth zonation when 269 viewed under backscattered electron (BSE) imaging (Fig. 3d). Submicrometer-sized APS crystals in

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270 this sample occur in clay-rich bands lining detrital quartz surfaces. Goethite in the Yowah rock samples 271 typically forms aggregates ($<4 \mu m$) of acicular crystals, with blackish to reddish brown color in thin 272 section. Less frequently, reniform aggregates with radial structure line opal-filled veins. APS minerals 273 in the Yowah samples often are stubby six-sided, $<3 \mu m$ large grains confined to clay layers.

274 SEM observations on opals

275 Opal-A from both sample localities consists of spheres with variable size, ordering, internal 276 structure, and degree of cementation (Fig. 4a-d). Figure 5 shows that spheres of different diameter are 277 grouped into monodisperse or polydisperse ones. Colorless and transparent honey-colored common 278 opals as well as transparent, translucent white, and gray precious opals consist of regularly arranged 279 monodisperse spheres. The average diameter of monodisperse spheres ranges from 140-290 nm with a relative standard deviation (RSD) between 3.8-6.0%. White and light brown common opals consist of 280 281 irregularly arranged, polydisperse, round to ellipsoidal spheres with an average diameter of 160-282 320 nm and a RSD between 10.6 and 15.6%. A smooth thin layer of silica often coats coalesced 283 spheres. Mollusc shell pseudomorphs consist of well-ordered monodisperse spheres with an average 284 diameter of 210-260 nm. In part, deformation of one shell sample resulted in hexagonal sphere cross-285 sections. Deformed, elongated to ellipsoidal spheres in the Yowah samples often display up to three 286 unfilled cores. The deformed spheres occur in $<5 \,\mu m$ wide veins and along the surface of $>100 \,\mu m$ 287 wide goethite-lined veins filled with uniformly sized spheres. The degree of sphere deformation in wide 288 veins increases from the vein interior towards the goethite margin. After HF etching, spheres in void-289 filling common and precious opals often display a central 20-50 nm-sized nucleus or central depression 290 surrounded by up to two concentric shells. Opals differ by the degree to which the interstices between 291 spheres are filled with silica cement. For example, spheres in mollusc shell pseudomorphs with a vivid 292 POC contain considerably less cement than those in void-filling opals without a POC. This feature is 293 especially pronounced in unetched specimens.

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307 EPMA analysis of opals and associated minerals

308 Impurities of all opal-A samples are Al₂O₃, Fe₂O₃, CaO, Na₂O, K₂O, MgO, and BaO. All 309 impurities but Al₂O₃ and CaO appear in trace amounts <0.1 wt%. A typical location for electron probe 310 microanalysis on polished thin sections is shown in Figure 6. Representative analyses of opals are 311 presented in Table 2. Water contents ($H_2O + OH$), calculated by balance with 100.00 wt%, range 312 between 4.00 and 8.20 wt%. The sum of cation impurities does not exceed 2.39 wt% and in most cases 313 is below 1.45 wt%. No co-variation is observed between the total impurity level and the visual 314 appearance of opals. Sodium and potassium account for less than 20% of the impurity concentration. 315 SrO, MgO, MnO, and TiO₂ contents are generally low (<LLD to 0.03 wt%) and do not vary 316 systematically. While BaO contents mostly range from 0.01-0.03 wt%, relative BaO enrichment (0.07-317 0.09 wt%) is observed in void-filling white and transparent opal of one conglomerate sample. It is

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evident that the Al content between adjacent common/precious and different-colored common opals does not vary significantly (<10%). Significant variations in Al and Ca content are recorded between void-filling opals (0.75-1.21 wt% Al₂O₃; 0.04-0.11 wt% CaO) and mollusc shell pseudomorphs (1.31-1.53 wt% Al₂O₃; 0.27-0.40 wt% CaO). Fe₂O₃ is less abundant in Andamooka opal (up to 60% less) than in Yowah vein opal. Yowah opal-A in rhombic pseudomorphs and veins shows similar trace element profiles. Only Fe₂O₃ varies significantly from about 0.03 wt% in the pseudomorphs to 0.21 wt% in veins.

The main difference in the geochemical characteristics of all studied opals is their Na/K ratio. From Figure 7, it is evident that the sphere size distribution of opal-A in voids and pseudomorphs varies with the Na/K ratio. Monodisperse spheres display a narrow range of values <1.2, while polydisperse spheres have variable ratios >3.0. In contrast to Na/K, the sum of Na and K, which is 0.07 wt% on average, allows no distinction between spheres of different size distribution. The Na + K of monodisperse spheres scatters from 0.03 to 0.13 wt%, while polydisperse ones have concentrations from 0.05 to 0.12 wt%.

332 Several minerals are associated with opal-A such as kaolinite, illite, and K-feldspar. Their 333 compositions are collated in Table 3. Microprobe data show that the illite from both deposits is 334 predominantly a K-rich variety, low in Mg and Fe. The chemical composition of kaolinite and illite remains uniform throughout each rock sample but varies slightly between Andamooka and Yowah 335 336 samples. The relatively iron-enriched opals from the Yowah samples coexist with kaolinite and illite that contain ~50 and ~80% more Fe₂O₃ respectively. The goethite formed in Yowah ironstone nodules 337 338 has an average Al substitution of <3 mol% estimated from the position of the 110 (4.185 Å), 111 339 (2.449 Å), and 130 (2.697 Å) diffraction lines (Fitzpatrick and Schwertmann 1982; Schulze 1984). This 340 value agrees well with EPMA data that indicate an average Al substitution of ~1.6 mol%. Based upon 341 probe analyses, K-feldspar compositions range from Or_{91} to Or_{99} in the Andamooka samples and from 342 Or₉₂ to Or₉₅ in the Yowah samples.

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(DOI will not work until issue is live.) DOI: http://dx.doi.org/10.2138/am.2014.4791 2/12 343 APS minerals (for review see Dill 2001) have been identified in silicified sediments and the Andamooka host rock. The unit-cell dimensions a (6.98 Å) and c (17.32 Å), calculated from XRPD 344 measurements, indicate that alunite in the Andamooka host rock is a K-rich member of the 345 346 alunite/natroalunite solid-solution series (compared to peak positions from Parker 1962). EPMA analysis shows that alunite in the Andamooka host rock has a molar K/Na >13, whereas silicified rocks 347 348 contain alunite with a molar K/Na of 5-9. The amount of BaO in the host rock alunite is considerably 349 lower than in alunite from silicified sediments (0.13 and 3.64 wt% respectively). Conversely, alunite in 350 the host rock contains more K₂O than alunite in silicified sediments (10.13 and 7.94 wt% respectively). 351 Other APS minerals identified in an Andamooka sample are gorceixite and members of the 352 gorceixite-florencite-(Ce) solid-solution series. Gorceixite crystals have homogenous compositions and 353 show minor substitution of Ba by Ca and Ce, with a molar Ba/(Ca + Ce) > 6.2. Gorceixite-florencite-354 (Ce) crystals display compositional zoning because of Ba-Ce substitution. Their molar Ba/LREE is 355 >1.5, with up to 9.07 wt% LREE₂O₃ (sum of La, Ce, Pr, and Nd oxides). APS minerals from the Yowah 356 field have heterogeneous and complex compositions, with variable amounts of K. Sr. Ba, and Ca. The 357 APS minerals might be described as potassian goyazite, but their composition could only be obtained 358 from $<3 \mu m$ large crystals, making it difficult to provide an accurate classification. The molar P/S ratio of APS minerals (except alunite) from Andamooka is >25, while those from Yowah have a ratio <2. 359

360 The molar Al/Fe³⁺ of these minerals from Andamooka is >15, while those from Yowah have a ratio <4.

361 **Opal X-ray diffraction data**

The typical XRPD patterns of opal phases in the samples studied are shown in Figure 8. Diffractograms of opal-A are characterized by a major broad asymmetric reflection located at 4.004 Å (22.2 °20) on average. The position of the main peak varies from 3.995 to 4.015 Å (22.25 to 22.14 °20) between individual samples. The full width at half maximum (FWHM) of this peak ranges from 6.75-7.51 °20. An additional very broad reflection of low intensity with a maximum at 1.95-2.01 Å

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367 $(46.54-45.06 \circ 2\theta)$ is observed in about half of the diffractograms. We found no co-variation between peak shape/position and the visual appearance, micromorphology, or chemical aspects of opal-A. The 368 XRPD pattern of the opal breccia shows characteristic quartz peaks and a prominent reflection centered 369 370 at 4.101 Å (21.67 °20) with a FWHM of 0.96 °20 and a slight shoulder on the high-°20 side. The 371 position of this peak corresponds most closely to the d-value of α -tridymite *hkl* (-404) (Flörke 1955) at 4.107 Å (21.6 °2θ). An additional peak of lower intensity is located at ~2.50 Å (35.94 °2θ). According 372 to the Jones and Segnit (1971) classification scheme the peak shapes/positions are consistent with 373 374 opal-CT. The diffractogram lacks additional cristobalite-related peaks (e.g., Ghisoli et al. 2010) between 3.14 Å (28.5 °20) and 2.84 Å (31.5 °20). A minor contribution of opal-A to the diffraction 375 376 pattern cannot be excluded.

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DISCUSSION

379 Geochemical features of opal-A

380 Petrographic and mineralogical analyses indicate that opal-A is the main silica phase in the 381 silicified sediments from Andamooka and Yowah. Microprobe analyses of 20 opals yielded data for 10 382 cation impurities in amorphous silica spheres. The results show that the composition of common and 383 precious opal-A is highly variable. Seemingly, opalized mollusc shell pseudomorphs partially preserved 384 the Ca-rich composition of the parent material. Yowah opal composition data are absent from literature, 385 but to our knowledge there are three chemistry studies on void-filling opal-A clearly assigned to the 386 Andamooka opal field (Bayliss and Males 1965; Brown et al. 2004; Gaillou et al 2008a) to which we 387 can compare our data. However, some literature data lacks relevant elements such as K and Ba (Bayliss 388 and Males 1965) and Ba (Brown et al. 2004). The majority of Andamooka opal in the present study 389 contains fewer impurities, specifically K, Ca, and Al, than those mentioned in the literature. Compositional variations may arise from the amount of water and additional substitution of Si⁴⁺ by Al³⁺ 390 or Fe^{3+} , which is compensated by the incorporation of mono- and divalent cations and OH groups 391

392 (Webb and Finlayson 1987; Gaillou et al. 2008a). The positive correlation between the sum of trivalent 393 cations (Al^{3+} , Fe^{3+}) and mono- and divalent cations (Na^+ , K^+ , Mg^{2+} , Ca^{2+} , Ba^{2+}) in Andamooka and 394 Yowah opal-A illustrates such a relationship (Fig. 9). This relation indicates that cations are structurally 395 incorporated into growing spheres and do not accumulate solely on the particle surface.

396 Some authors noted that precious opal-A has a more constant impurity concentration than common 397 opal-A (e.g., Gaillou et al. 2008a). In contrast, others reported that precious and common opals show 398 very similar trace element profiles (Bayliss and Males 1965; McOrist and Smallwood 1997; Brown et 399 al. 2004). Our results do not reveal a relation between the sum of impurities and the opal-A variety. In 400 fact, opals composed of monodisperse spheres, regardless of their gemological classification, tend to 401 have less constant element concentrations than opals composed of polydisperse spheres. This result 402 cautions against the gemological distinction between common and precious opal as a primary 403 determinative tool.

404 Compositional variations could also be related to microscopic structures observed in opal-A. Thin 405 section petrographic analysis revealed that $<30 \ \mu m$ wide cracks in white and light brown common 406 opal-A often contain illite, kaolinite, barite, anatase or gypsum. Clay-related elements such as Na, K, 407 Ca, Mg, and Al also represent the major opal impurities. Slight admixture of mineral impurities in cracks may shift the measured cation content of bulk opal samples towards higher values, hardly 408 409 recognizable by comparison of mono- and polyvalent cations. These impurities represent a significant 410 factor for composition-based interpretations. Therefore, caution must be exercised when analyzing bulk 411 samples because subtle but significant mineral inclusions may be overlooked.

412 Relation between the opal-A Na/K ratio and silica sphere properties

We have identified that monodisperse and polydisperse spheres in Andamooka and Yowah opal are separated by their Na/K ratio, restricting the appearance of monodisperse spheres to values <1.2 and polydisperse spheres to values >3.0. Interestingly, this relation includes void-filling opal-A and

416 pseudomorphs, which most likely formed by different mechanisms. Other trace elements do not appear 417 to correlate with the silica sphere micromorphology in the present study. This relation is surprising, considering the low concentration of monovalent cations. Some researchers suggest that polydisperse 418 419 spheres sediment from thicker, more concentrated solutions than monodisperse spheres (e.g., Darragh 420 et al. 1966; Gaillou et al. 2008b). Accordingly, slow sphere growth and sedimentation are considered a 421 prerequisite for precious opal formation. Spheres can grow by aggregation of subparticles, as indicated 422 by SEM observations on natural opal-A (Darragh et al. 1966; Gaillou et al. 2008b) and experiments 423 (e.g., Conrad et al. 2007). Electrolytes increase the polymerization of silica in solution and accelerate 424 the aggregation and subsequent sedimentation of silica spheres. K reduces the repulsive interparticle 425 forces more effectively than Na (Sonnefeld et al. 1995; Dove and Craven 2005), which suggests that 426 unstable, polydisperse spheres could have a low Na/K fingerprint. This contrasts with our observation 427 of monodisperse spheres with a lower Na/K ratio than polydisperse spheres.

428 Although monovalent cations modify the solubility and surface properties of amorphous silica, 429 polyvalent cations are more efficient at reducing the amorphous silica solubility and screening length of 430 the electrical double-layer around charged silica particles (e.g., Marshall and Warakomski 1980; 431 Wijnen et al. 1993; Dove and Craven 2005). Deduction of opal formation mechanisms from its 432 monovalent cation fingerprint alone seems insufficient, as polyvalent cations, and pH may play 433 a more significant role in silica colloid behavior. Based on these considerations, it appears unlikely that 434 Na and K control sphere size distribution, despite the correlation of Na/K ratio and dispersity. The 435 absence of this relation implies that other parameters such as pH and salinity, which cannot be derived 436 directly from the opal composition, may play a more important role in opal formation.

437 **Opal-associated minerals - implications for opal-forming solutions**

438 We suggest that the Na/K ratio represents significant differences in the overall solution 439 characteristics. The spatial, and therefore temporal, relation of opal with monodisperse spheres

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440 intruding opal with polydisperse spheres illustrates this major change. It is important to note that the 441 opposite case was never observed. The high Na/K of polydisperse spheres may mark a solution 442 composition triggered by hydrolysis of Na-rich minerals. The absence of such minerals from the 443 samples and the low Na/K of uniform spheres could imply that there was sodium removal from 444 solution. Alternatively, sodium phases could have been unstable in the opal-bearing rocks. The solution 445 composition changed after the precipitation of polydisperse spheres, along with deformation and 446 cracking probably induced by dehydration or small-scale faulting. Such dehydration events are 447 consistent with a fluctuating groundwater table due to an arid climate, which is considered essential for 448 opal formation at the Australian fields (Darragh et al. 1966; Senior et al. 1977; Barnes et al. 1992). 449 Silica liberation at opal fields is commonly attributed to the kaolinitization of feldspar, mica, and clay minerals at neutral to acidic pH. These reactions provide K^+ and Ba^{2+} , components that are essential for 450 451 the authigenesis of alunite, illite, barite, or gorceixite. An alternative path to potassium liberation could be alunite weathering at increasing pH. In this case, another source provides silica in sufficient 452 453 quantities for opal precipitation. This seems unlikely because illite and K-feldspar formation, at the 454 expense of alunite, remove silica from solution.

455 The association of alunite, kaolinite, illite, and K-feldspar might serve as a tracer for the solution 456 composition as it indicates large variations of pH and silica concentration (Raymahashay 1968). The co-occurrence of opal-A with opal-CT, chalcedony, and guartz also suggests that the silica 457 458 concentration in solution varied significantly. The kaolinite-alunite-opal assemblage is common in 459 Australian opal deposits (Jones et al. 1966; Bird et al. 1990; Barnes et al. 1992) and is reported for weathering profiles associated with the action of acidic sulfurous solutions on clay minerals and mica 460 461 (McArthur et al. 1991; Blanco et al. 2008; Wray 2011). Extensive replacement of kaolinite by alunite in 462 the Andamooka host rock implies such an acidic environment in which silica is solubilized and leached 463 from the deeply weathered mudstone. Alunite forms at pH <5.5 whenever sufficient quantities of sulfur, 464 potassium and aluminum are available (Raymahashay 1968). Oxidation of the cretaceous dark colored,

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465 pyritic claystone below the opal level (Carr et al. 1979; Alexander et al. 2006) could release necessary sulfur and induce a pH drop. As ferrolysis is the most likely cause of groundwater acidification in 466 467 inland Australia (McArthur et al. 1991; Thiry et al. 2006), impregnations by iron oxides at Andamooka 468 and the formation of iron concretions at Yowah could be remnants of this process. At 25 °C, the 469 kaolinite-alunite conversion requires a pH \sim 5 at quartz saturation and \sim 3.7 at amorphous silica 470 saturation (Raymahashay 1968; Fig. 10a). It is therefore likely that uniform spheres with low Na/K 471 formed during episodes of alunite precipitation at pH <3.7. Bird et al. (1990) measured a K-Ar age of 472 8.4 ± 0.1 Ma obtained from alunite in the Andamooka precious opal field, and concluded that alunite is 473 a late-stage product of Late Miocene weathering. This might indicate that monodisperse spheres with 474 low Na/K are of the same age.

475 Formation of uniform spheres at proposed acidic pH

476 Opal-A and alunite can co-precipitate at pH <3.7. This pH region comprises the isoelectric point 477 (IEP) of amorphous silica, where the solubility of amorphous silica and stability of colloidal silica 478 exhibit a local maximum (Fig. 10b). Differences between Na and K cations, with respect to aggregation 479 kinetics, are not to be expected (Wijnen et al. 1993). At the IEP, sphere aggregation is slowed down 480 even at high ionic strengths (Kobayashi et al. 2005). Additionally, experimental work on geothermal brine solutions demonstrated a significant decrease in silica precipitation at pH ~4 compared to pH 7.5-481 482 9 (Rothbaum et al. 1979) and pronounced silica nanocolloid stability at low pH regardless of ionic 483 strength (Conrad et al. 2007). These relationships could possibly explain the absence of a correlation 484 between opal type and total impurity level.

Numerous authors have pointed to the existence of stable silica colloids at alkaline conditions only, in order to estimate the pH at precious opal formation (e.g., Williams and Crerar 1985; Brown et al. 2004; Rey 2013) based on the relation between pH and silica sol formation given by Iler (1979). However, the complete reference (Iler 1979, p. 366) states that at pH 8-10, sols are only generally stable in the absence of salts. In this context, it should be noted that natural opal-A develops from

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490 siliceous fluids with a complex ion composition, which are subject to evaporation and probably 491 significant changes of the ionic strength. This salinity relation is an important aspect that needs to be 492 taken critically when synthetic and natural silica colloid formation is compared.

493 In a broader geological picture it is commonly assumed that precious opal precipitation requires a 494 two-step mechanism occurring at all present opal fields in all local environments. The first step 495 involves the dissolution of feldspar, mica, and clay minerals at low pH and the second step involves 496 silica precipitation at high pH. It seems easier to assume co-formation of all major phases near the IEP 497 of silica without calling for coeval regional and local changes in pH in large areas (e.g., Rev 2013). We 498 propose that slow sphere aggregation could proceed at acidic pH, favoring the growth of monodisperse 499 spheres with repulsive forces large enough to keep them separated in solution, and to arrange them in 500 an ordered array prior to the evaporation of interstitial fluids. On the other hand, polydisperse spheres 501 probably formed at conditions associated with higher pH and different anion composition, resulting in 502 lower amorphous silica solubility, unstable nuclei, or fast aggregation due to lower repulsive 503 interparticle forces. The absence of Na-rich minerals from the samples precludes drawing firm 504 conclusions about the formation conditions of opal-A with high Na/K based on the associated mineral 505 assemblage.

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IMPLICATIONS

While the conditions discussed apply to Andamooka and Yowah opal-A, the formation of stable uniformly sized silica spheres at acidic conditions can probably be generalized to other sedimentary precious opal deposits. In Australia, the major economically important opal fields lie in the Great Artesian Basin and display systematic geological and mineralogical similarities (Barnes et al. 1992; Landgrebe et al. 2013). They all contain silcretes and abundant sulfate minerals such as alunite and gypsum (Jones et al. 1966; Senior et al. 1977; Thiry et al. 2006). Thus, the geochemical signature of opal-A essentially needs to be complemented with that of its host rock and associated minerals, as they

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515 record the complex history of opal-forming solutions. In order to achieve this goal, it is mandatory to 516 combine a quantitative opal classification, decoupled from gemological properties, with accurate 517 microanalyses able to distinguish between closely spaced opals and to avoid contamination with 518 mineral inclusions.

519 Based on high-resolution measurements of opals and associated minerals combined with colloid-520 chemical models from materials science, new insights into the formation and evolution of nanocolloidal 521 silica in natural aqueous systems may be generated. The investigation of opal-A micromorphology and 522 -chemistry may also reveal clues for the understanding of structural and chemical reorganization 523 mechanisms behind silica pseudomorphism. Indeed, further detailed studies that include local analysis 524 of mineral chemistry, structure, and association are necessary to restrict the physico-chemical 525 environment in which opal-A forms. Due to the wide distribution of amorphous silica as a weathering 526 product and cementing agent in a variety of geologically important settings on earth's surface and 527 subsurface, being a potential precursor for crystalline silica, the formation of natural silica spheres 528 awaits elucidation.

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Figure captions

Figure 1. Photographs of raw, unprepared sample materials from Andamooka and an ironstone nodulefrom Yowah.

Figure 2. Thin section micrographs of microstructural and texture aspects of silicified samples. (**a**) A kaolinite-quartz band with patches of light brown opal (A) within a silty mudstone from Andamooka. Transparent opal (B) intruded and deformed the clay-rich band and light brown opal. (**b**) Partially dissolved rhombic pseudomorphs in the silicified pebble from Andamooka. The cavity walls are lined with translucent, botryoidal silica aggregates. (**c**) A rhombic opal-A pseudomorph embedded in the goethite groundmass of a Yowah ironstone nodule. (**d**) White opal-A from Andamooka with numerous illite-filled polygonal desiccation cracks.

658 Figure 3. BSE images (except c) of mineral associations in the host rock and silicified sediments. (a) 659 The deeply weathered Andamooka host rock with alunite (Alu), kaolinite (Kln), and quartz (Qz) in 660 their typical spatial context. (b) Kaolinite (dark gray) next to illite (white) with kaolinitized lamellae, 661 surrounded by transparent opal-A within a silty mudstone from Andamooka. (c) Photomicrograph of an 662 altered K-feldspar grain (center) in direct contact with deformed ooid-like, concentric particles within the opal breccia from Andamooka. (d) A gorceixite-florencite-(Ce) rim lining a pore left by grain-663 664 dissolution. The rim is surrounded by transparent opal-A within the opal breccia from Andamooka. 665 Gray level differences are related to Ba - Ce substitution.

Figure 4. SEM images of characteristic appearances of opal-A (a-d) and opal-CT (e and f) after HF etching (except b and c). Scale bar in all images is 1 μ m. (a) Transparent opal with blue POC from Andamooka, consisting of uniform, well-ordered spheres. Several spheres show a central 20-50 nm-sized nucleus or depression (arrows). (b) White opal without POC from Andamooka, composed of intersecting polydisperse spheres coated with a thin layer of silica cement. (c) Translucent

671 white opal replacing a mollusc shell from Andamooka. The deformed, uniform, and well-ordered 672 spheres have a hexagonal shape. (d) Elongated spheres in a narrow goethite-lined vein in a Yowah 673 ironstone nodule. Some stretched particles contain open pores (arrows). (e) A detailed view of 674 well-bladed lepispheres (~30 µm across) lining a partly dissolved quartz surface in the silicified pebble 675 from Andamooka. The lepispheres consist of intergrown ~ 60 nm thick platelets with jagged edges that 676 resemble aligned silica spheres. (f) Poorly bladed, ellipsoidal lepispheres in a cavity located $\sim 200 \,\mu m$ 677 from (e). The platelets consist of 60-120 nm large silica nanospheres and are notably thicker and 678 shorter than in well-bladed lepispheres.

Figure 5. Sphere size distribution in opal-A. The relative standard deviation (in %) versus the average
sphere diameter (in nm) reveals a division into monodisperse and polydisperse spheres.

Figure 6. BSE image of a typical location for electron probe microanalysis of white opal-A with
 desiccation cracks (left) and transparent opal-A (right).

Figure 7. The sum of Na and K (in wt%) versus the Na/K ratio of polydisperse and monodisperse spheres. Error bars represent $\pm 1\sigma$ of measurements.

Figure 8. Typical diffractograms of opal-A (lower graph) and the opal breccia containing opal-CT (upper graph). Diffractograms are shifted for clarity. All opal-A samples display a characteristic broad reflection at ~22.2 °2θ. Quartz impurities (Qz) in the opal breccia originate from quartz cement between the clasts. The major peaks at ~21.7 and ~35.9 °2θ are indicative of opal-CT.

Figure 9. The correlation between the sum of mono- and divalent cations (Na + K + Ca + Sr + Ba + Mg + Mn) and trivalent cations (Al + Fe³⁺) in opal-A from Andamooka and Yowah. Andamooka opal compositions from Bayliss and Males (1965) and Brown et al. (2004) are plotted for comparison. A data point from Gaillou et al. (2008a) is located at ~(1.00; 0.77) but was excluded from the plot for legibility.

2/12

694 Figure 10. (a) Stability fields of gibbsite, kaolinite, muscovite, K-feldspar, and natural alunite as a

695 function of pH and silica concentration at ambient conditions (after Raymahashay 1968). (b) Effects of

696 pH and salinity on the colloid stability in the amorphous silica-water system (after Iler 1979).

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- 698

Tables

699 Table 1. Sample characteristics of silicified sediments, opals, and the unsilicified host rock in this

700 study.

Locality	Sample	Opal-A	Opal-A	Associated r	ninerals identified ^a
	type	type	color	Major constituents	Accessory constituents
Andamooka	mudstone (host rock)	-	-	Kln, Qz, Alu,	III, Hem, Ant, Brt
	silty mudstone	C/P	w hite, light brow n, colorless,	Kln, Qz	III, Ant, Brt, Hem, Alu,
			transparent honey-colored		Kfs, Gp
	conglomerate	C/P	w hite, light brow n, colorless,	Kln, Qz	III, Hem, Ant, Alu, Brt,
	with clay matrix		transparent honey-colored		Kfs, Gp
	opal breccia	C/P	colorless	Opl-CT, Qz	Kln, III, Brt, Kfs, Alu, Hem,
					Ant, Cha, Gp, Gcx, Gcx-Fl
	grey pebble	Р	transparent	Qz	Opl-CT, III, Brt
	mollusc shells	Р	translucent w hite, grey	-	-
	coniferous wood	C/P	w hite, colorless,	-	Kln, Ant
			transparent honey-colored		
Yow ah	ironstone nodules	Р	colorless	Gth, Hem, Kln	III, Ant, Kfs, Gz
Notes: a - Min	eral abbreviations after \	Whitney a	and Evans (2010).		
Other abbrev	iations used: C - common	opal; P -	precious opal; Cha - chalcedon	y; Flc - florencite; Gcx	- gorceixite; Gz - goyazite.

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Table 2. Representative chemical analyses of opal-A samples by EPMA (given in wt%).

121/10	Anda	amooka o	Yow ah	Yow ah opal-A			
	poly	mono	shells	mono	pseud		
Na ₂ O	0.13	0.10	0.17	0.09	0.08		
<2 ⁰	0.03	0.12	0.15	0.18	0.14		
VlgO	0.03	0.01	0.03	0.02	0.02		
CaO	0.06	0.05	0.40	0.09	0.07		
SrO	<lld< td=""><td><lld< td=""><td><lld< td=""><td>0.01</td><td><lld< td=""></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>0.01</td><td><lld< td=""></lld<></td></lld<></td></lld<>	<lld< td=""><td>0.01</td><td><lld< td=""></lld<></td></lld<>	0.01	<lld< td=""></lld<>		
BaO	0.02	0.03	0.02	0.02	0.02		
VinO	0.01	0.01	0.02	0.01	0.01		
e ₂ O ₃ -total	0.12	0.07	0.05	0.21	0.03		
Al ₂ O ₃	0.96	0.89	1.53	0.89	0.75		
TiO ₂	0.02	0.01	0.02	0.01	0.01		
SiO ₂	93.21	90.90	89.40	92.66	92.54		
SUM total	94.59	92.20	91.79	94.19	93.67		
SUM impurities	1.38	1.31	2.39	1.52	1.13		
calculated values	6						
(H ₂ O + OH)ª	5.41	7.80	8.21	5.81	6.33		
Na + K	0.06	0.09	0.12	0.11	0.09		
Na/K	4.16	0.70	0.98	0.45	0.49		
monodisperse sp a - Calculated by	bheres in balance	rhombic of SUM	pseudom total w ith	orphs. 100 w t%.			
a - Calculated by balance of SUM total with 100 w t%.							

711 Table 3. Representative chemical analyses of opal-associated minerals from the Andamooka and

712 Yowah precious opal fields by EPMA (given in wt%).

avida	Andamooka					Yowah					
oxide	Kln	llt	Kfs	Alu host	Alu silic.	Gcx ^b	Gcx-Flc ^c	Kln	llt	Kfs	Gz
Na ₂ O	<lld< td=""><td>0.63</td><td>0.47</td><td>0.48</td><td>0.77</td><td>0.14</td><td>0.23</td><td><lld< td=""><td>0.09</td><td>0.82</td><td>0.17</td></lld<></td></lld<>	0.63	0.47	0.48	0.77	0.14	0.23	<lld< td=""><td>0.09</td><td>0.82</td><td>0.17</td></lld<>	0.09	0.82	0.17
K ₂ O	0.06	6.82	16.14	10.13	7.94	0.12	0.09	0.16	6.15	15.52	4.27
MgO	0.03	1.47	0.01	0.04	0.04	0.02	<lld< td=""><td>0.11</td><td>1.27</td><td><lld< td=""><td>0.03</td></lld<></td></lld<>	0.11	1.27	<lld< td=""><td>0.03</td></lld<>	0.03
CaO	0.07	0.27	0.01	0.09	0.24	0.76	1.51	0.08	1.01	<lld< td=""><td>1.52</td></lld<>	1.52
SrO	<lld< td=""><td><lld< td=""><td><lld< td=""><td>0.02</td><td>0.92</td><td>0.69</td><td>1.30</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>6.89</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>0.02</td><td>0.92</td><td>0.69</td><td>1.30</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>6.89</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td>0.02</td><td>0.92</td><td>0.69</td><td>1.30</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>6.89</td></lld<></td></lld<></td></lld<></td></lld<>	0.02	0.92	0.69	1.30	<lld< td=""><td><lld< td=""><td><lld< td=""><td>6.89</td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>6.89</td></lld<></td></lld<>	<lld< td=""><td>6.89</td></lld<>	6.89
BaO	<lld< td=""><td><lld< td=""><td>0.24</td><td>0.13</td><td>3.64</td><td>23.70</td><td>14.39</td><td><lld< td=""><td><lld< td=""><td>0.26</td><td>3.61</td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td>0.24</td><td>0.13</td><td>3.64</td><td>23.70</td><td>14.39</td><td><lld< td=""><td><lld< td=""><td>0.26</td><td>3.61</td></lld<></td></lld<></td></lld<>	0.24	0.13	3.64	23.70	14.39	<lld< td=""><td><lld< td=""><td>0.26</td><td>3.61</td></lld<></td></lld<>	<lld< td=""><td>0.26</td><td>3.61</td></lld<>	0.26	3.61
MnO	0.01	<lld< td=""><td>0.02</td><td>0.03</td><td>0.01</td><td>0.02</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>0.02</td><td>0.16</td></lld<></td></lld<></td></lld<></td></lld<>	0.02	0.03	0.01	0.02	<lld< td=""><td><lld< td=""><td><lld< td=""><td>0.02</td><td>0.16</td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>0.02</td><td>0.16</td></lld<></td></lld<>	<lld< td=""><td>0.02</td><td>0.16</td></lld<>	0.02	0.16
Fe ₂ O ₃ -total	1.50	2.94	0.03	4.27	3.70	0.84	1.09	2.84	3.65	0.06	11.39
Al_2O_3	37.81	29.21	18.26	33.43	33.24	29.88	30.23	37.13	28.86	18.20	26.16
TiO ₂	0.02	0.29	0.02	<lld< td=""><td>0.02</td><td>0.04</td><td>0.03</td><td>0.04</td><td>0.09</td><td>0.03</td><td>0.05</td></lld<>	0.02	0.04	0.03	0.04	0.09	0.03	0.05
SiO ₂	46.65	50.34	64.68	0.19	1.11	0.88	0.29	45.93	52.50	64.34	0.87
P_2O_5	<lld< td=""><td><lld< td=""><td><lld< td=""><td>0.32</td><td>1.91</td><td>26.60</td><td>28.16</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>19.40</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>0.32</td><td>1.91</td><td>26.60</td><td>28.16</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>19.40</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td>0.32</td><td>1.91</td><td>26.60</td><td>28.16</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>19.40</td></lld<></td></lld<></td></lld<></td></lld<>	0.32	1.91	26.60	28.16	<lld< td=""><td><lld< td=""><td><lld< td=""><td>19.40</td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>19.40</td></lld<></td></lld<>	<lld< td=""><td>19.40</td></lld<>	19.40
SO3	<lld< td=""><td><lld< td=""><td><lld< td=""><td>37.87</td><td>33.62</td><td>0.89</td><td>0.71</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>11.53</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>37.87</td><td>33.62</td><td>0.89</td><td>0.71</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>11.53</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td>37.87</td><td>33.62</td><td>0.89</td><td>0.71</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>11.53</td></lld<></td></lld<></td></lld<></td></lld<>	37.87	33.62	0.89	0.71	<lld< td=""><td><lld< td=""><td><lld< td=""><td>11.53</td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>11.53</td></lld<></td></lld<>	<lld< td=""><td>11.53</td></lld<>	11.53
$LREE_2O_3^a$	<lld< td=""><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>0.13</td><td>2.63</td><td>9.06</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>0.10</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td><lld< td=""><td>0.13</td><td>2.63</td><td>9.06</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>0.10</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>0.13</td><td>2.63</td><td>9.06</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>0.10</td></lld<></td></lld<></td></lld<></td></lld<></td></lld<>	<lld< td=""><td>0.13</td><td>2.63</td><td>9.06</td><td><lld< td=""><td><lld< td=""><td><lld< td=""><td>0.10</td></lld<></td></lld<></td></lld<></td></lld<>	0.13	2.63	9.06	<lld< td=""><td><lld< td=""><td><lld< td=""><td>0.10</td></lld<></td></lld<></td></lld<>	<lld< td=""><td><lld< td=""><td>0.10</td></lld<></td></lld<>	<lld< td=""><td>0.10</td></lld<>	0.10
SUM total	86.13	91.96	99.86	86.99	87.26	87.21	87.08	86.29	93.61	99.24	86.13

Notes: Alunite in the non-silicified host rock is labeled "Alu host". Alunite in silicified sediments is labeled "Alu silic.".

a - $LREE_2O_3$ is the sum of La, Ce, Pr, and Nd oxides.

b - LREE₂O₃ in Gcx (in w t%): La₂O₃ 0.21, Ce₂O₃ 1.86, Pr_2O_3 0.10, and Nd₂O₃ 0.46.

c - LREE₂O₃ in Gcx-Flc (in w t%): La₂O₃ 0.46, Ce₂O₃ 7.35, Pr_2O_3 0.23, and Nd₂O₃ 1.02.

713

conglomerate





silty mudstone



coniferous wood



ironstone nodule



mollusc shell



















