Revision 2

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1 Substitution of Ti³⁺ and Ti⁴⁺ in hibonite (CaAl₁₂O₁₉) 2 3 Patricia M. Doyle^{1,2,†}, Paul F. Schofield², Andrew J. Berry^{1,2,*}, Andrew M. Walker^{3‡} and Kevin S. 4 Knight^{4,2} 5 6 ¹ Department of Earth Science and Engineering, Imperial College London, South Kensington. SW7 7 8 2AZ. UK ² Department of Earth Sciences, Natural History Museum, Cromwell Road, London, SW7 5BD, UK 9 ³ School of Earth Sciences, University of Bristol, Wills Memorial Building, Queen's Road, Bristol. 10 BS8 1RJ. UK 11 ⁴ ISIS Science Division, Rutherford Appleton Laboratory, Chilton, Didcot. OX11 0QX. UK 12 13 14 † Present address: Hawai'i Institute of Geophysics and Planetology, University of Hawai'i at 15 16 Manoa, 96822, USA 17 * Present address: Research School of Earth Sciences, Australian National University, Canberra, 18 ACT, 2601 Australia 19 ‡ Present address: School of Earth and Environment, University of Leeds, Leeds, LS2 9JT, UK 20 21 22 **Abstract** 23 The structures of eight synthetic samples of hibonite, with variable Ti oxidation state and Ti 24 concentrations (2.4-15.9 wt% TiO₂) that span the range reported for natural hibonite found in 25 meteorites, were determined by Rietveld refinements of neutron powder diffraction data. Ti³⁺ was found to exclusively occupy the octahedral face-sharing M4 site irrespective of the presence or 26 absence of Ti⁴⁺. Ti⁴⁺ partitions between the trigonal bipyramidal M2 site and the M4 site. The ratio 27 (Ti⁴⁺ on M2):(Ti⁴⁺ on M4) appears to be constant for all the samples, with an average of 0.18(2) 28 irrespective of the concentrations of Ti³⁺ and Ti⁴⁺. These substitutional sites were shown to be the 29 most stable configurations for Ti in hibonite from calculations using density functional theory. 30 although the predicted preference of Ti⁴⁺ for M4 over M2 is not as strong as is observed. This is 31 32 attributed to the different Ti contents of the experimental and calculated structures and suggests that 33 the Ti site occupancies might change between these concentrations. Furthermore, it is shown that Ti has a preference to occupy neighbouring M4 sites such that Ti-Ti interactions occur with 34 stabilization energies of 83 kJ/mol for Ti³⁺-Ti³⁺ and at least 15 kJ/mol for Ti⁴⁺-Ti⁴⁺. Features in 35

optical spectroscopy and electron spin resonance data from meteoritic and synthetic hibonites that

have been used to infer Ti³⁺/Ti⁴⁺ are shown to actually derive from these Ti-Ti interactions. The 37 amount of Ti^{4+} in hibonite can be determined from the unit-cell parameters if ΣTi is determined 38 independently. Ti^{3+}/Ti^{4+} in hibonite may record the oxygen fugacity (f_{O2}) of the early solar nebula, 39 however, the existence of Ti³⁺-Ti³⁺ and Ti⁴⁺-Ti⁴⁺ interactions and the potential for Ti⁴⁺-Ti³⁺ 40 interactions need to be considered when interpreting spectroscopic data in terms of Ti valence state 41 42 and f_{O2} . Hibonite as a single-mineral oxybarometer must be used with caution due to the potential role of crystal chemistry (including Ti-Ti interactions) to stabilise Ti oxidation states independently 43 44 of f_{O_2} .

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- 48 Keywords: hibonite, titanium substitution, site occupancy, CAI, neutron diffraction, density
- 49 functional theory, oxygen fugacity

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50 Introduction

Some of the oldest materials in the Solar System are the refractory calcium-aluminium-rich inclusions (CAIs) found in undifferentiated chondritic meteorites (Amelin et al. 2002). Hibonite (CaAl₁₂O₁₉), a mineral found within some CAIs, is thought to be the second major phase to condense from a gas of solar composition (Lodders 2003). Moreover, hibonite is the first mineral to condense that can incorporate significant amounts of polyvalent elements such as Ti, V, Cr and Fe into its structure. As a result, hibonite has the potential to record the conditions present in the early Solar System, in particular the composition and hence oxygen fugacity (f_{O2}) of the nebular gas. For terrestrial materials the intrinsic f_{O2} is usually determined from Fe²⁺/Fe³⁺, however, this is impractical for CAIs as the extremely reducing conditions of formation usually result in the presence of metallic Fe (i.e. Fe⁰/Fe²⁺). The most suitable alternative redox sensor is Ti³⁺/Ti⁴⁺ (e.g. Grossman et al. 2008) since Ti is a significant component of CAIs and the ratio varies over the range of expected f_{O2} s (Simon et al. 2007). Meteoritic hibonite may contain up to \sim 8 wt% TiO₂ (Allen et al. 1978) and consequently has the potential to be utilised as a single-mineral oxybarometer.

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> Hibonite crystals in CAIs can be colourless, greenish-blue, blue or orange and these differences have been used to infer variations in the oxidation state of Ti, and to a lesser degree V (e.g. Burns and Burns 1984; Ihinger and Stolper 1986); such colour changes have even been reported to occur between the core and rim of individual hibonite crystals (Rout and Bischoff 2008). Previous studies of meteoritic hibonite by optical absorption spectroscopy and electron spin resonance (ESR) spectroscopy (Ihinger and Stolper 1986; Beckett et al. 1988) have confirmed the presence of Ti^{3+} and suggested $Ti^{3+}/\Sigma Ti$ (where $\Sigma Ti = Ti^{3+} + Ti^{4+}$) values up to 0.2. However, accurate measurement of Ti³⁺/Ti⁴⁺ in materials is not necessarily a simple process. The determination of Ti³⁺/Ti⁴⁺ from stoichiometry or wet chemistry is notoriously problematic (e.g. Beckett et al. 1988; Rager et al. 2003), while both optical and ESR spectroscopies are impeded by the presence of Fe, which is ubiquitous in natural systems. Further, the size and inhomogeneity of meteoritic hibonite crystals generally require the use of microbeam techniques. X-ray absorption near edge structure (XANES) spectroscopy and X-ray photo emission electron microscopy (XPEEM) have the potential to non-destructively quantify valence states, including $Ti^{3+}/\Sigma Ti$, with micron (e.g. Berry et al. 2008; Simon et al. 2007) and sub-micron (e.g. Smith et al. 2004; Schofield et al. 2010) spatial resolution, respectively.

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The spectroscopic quantification of $Ti^{3+}/\Sigma Ti$ is strongly dependent on the interpretation of

spectra from suitable standards. Spectral detail is in turn directly related to the crystal chemistry of the phase in question. Hibonite is crystal chemically complex, having five Al sites onto which Ti may substitute and the preferred site occupancy of Ti is likely to be influenced by its oxidation state. As yet there is no unambiguous description of the structural incorporation of Ti³⁺ and Ti⁴⁺ into hibonite. We have used neutron powder diffraction (NPD) to structurally characterise a suite of eight synthetic Ti-bearing hibonite samples, where Ti³⁺/ΣTi varies between 0 and 1. As with X-ray diffraction (XRD), NPD offers excellent contrast between Al and Ti, however, unlike XRD, NPD also provides good contrast between Mg and Al and the fractional coordinates and atomic displacement parameters of the oxygen atoms can be determined with high precision, thereby increasing the certainty of the structural model. The findings of the NPD study are compared to, and supported by, density functional theory (DFT) modelling.

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Crystal Structure

The structure of hibonite (CaAl₁₂O₁₉) was first characterised by Curien et al. (1956) and subsequently refined in a number of XRD studies (Kato and Saalfeld 1968; Utsunomiya et al. 1988; Bermanec et al. 1996; Hofmeister et al. 2004; Nagashima et al. 2010). Hibonite is hexagonal (space group P63/mmc, Z=2, $a \sim 5.6$ Å and $c \sim 22.0$ Å; Hofmeister et al. 2004) and exhibits the magnetoplumbite structure-type (Kato and Saalfeld 1968). The hibonite structure (Figure 1) is dominated by polyhedral layers perpendicular to the c-axis, in which Ca occupies a 12-coordinated polyhedron, and Al is distributed over five M sites. M1 is a regular octahedron (D_{3d}), M2 is a trigonal bipyramid with an ideal site symmetry of D_{3h} , M3 is a tetrahedron (C_{3v}), M4 is a trigonally distorted octahedron (C_{3v}) and M5 is a strongly distorted octahedron (C_{s}). The trigonal bipyramidal site is split into two symmetrically-equivalent half-occupied sites above and below the equatorial plane of the bipyramid by the static displacement of the M2 cation from the site-centre (Utsunomiya et al. 1988; Du and Stebbins 2004). Within these pseudotetrahedral M2 sites the cation positions are separated by 0.17-0.27 Å (Bermanec et al. 1996; Hofmeister et al. 2004). The multiplicity of the cation sites and their coordination numbers may be summarised as follows: $^{[12]}$ Ca $^{[6]}$ M1 $^{[5]}$ M2 $^{[4]}$ M3 $^{[6]}$ M4 $^{[6]}$ M5 60 N0 (where coordination numbers are superscripted in square brackets and the multiplicity of the site is subscripted).

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The arrangement and distribution of the polyhedra in hibonite are such that the structural topology can be considered in terms of a repetition of two distinct polyhedral layers perpendicular to the c-axis (Burns and Burns, 1984; Nagashima et al. 2010). Within one of these layers, referred to as the S-block, the tetrahedral (M3) and octahedral (M1 and M5) polyhedra are arranged as in the spinel structure (Figure 1). These S-blocks are separated by a layer comprising the Ca site, the

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trigonal bipyramidal M2 site and the octahedral M4 site, referred to as the R-block (Kohn and Eckart 1964) or conductor layer (Ivi et al. 1989). The thickness of the R-block (along z) equates to the O1-O1 distance between the apical oxygen atoms of the M2 site. The M2 polyhedra are isolated from each other and linked by the M4 and Ca polyhedra. The M4 octahedra share a face, forming isolated face-sharing pairs in which the M4 cations are separated by about 2.59 Å, parallel to z (Hofmeister et al. 2004). The hibonite unit cell is formed by stacking R- and S-blocks along z according to the sequence RSR'S', where R' and S' are rotated 180° about z relative to R and S respectively (Bermanec et al. 1996). **Site Substitutions** A range of elements substitute into the hibonite structure (Table 1), with natural hibonites containing Mg²⁺, Zn²⁺, Fe²⁺, Fe³⁺, Cr³⁺, V³⁺, Ti³⁺, Ti⁴⁺, Si⁴⁺ and Th⁴⁺ as major elements and the rare earth elements La, Ce and Nd, at levels above 1000 ppm (e.g. Burns and Burns 1984; Beckett et al. 1988; Rakotondrazafy et al. 1996). Of particular interest to this study is Ti: Ti³⁺ may substitute directly for Al³⁺, whereas Ti⁴⁺ undergoes a coupled substitution with Mg²⁺ for two Al³⁺ (Mg²⁺ + $Ti^{4+} \leftrightarrow 2Al^{3+}$) in order to maintain charge balance (Allen et al. 1978). Ti^{3+} is thought to occupy the M2 site in hibonite based on crystal field stabilisation theory, and ESR and optical spectroscopies (Burns and Burns, 1984; Beckett et al. 1988). In single crystal XRD studies of terrestrial hibonite, Ti⁴⁺ has been reported to occupy only the M4 site (Bermanec et al. 1996) and both the M2 and the M4 sites (Nagashima et al. 2010). The site occupancies of various elements in hibonite and structural analogues, including natural and synthetic members of the magnetoplumbite group (AB₁₂O₁₉) and β-alumina phases, are summarised in Table 1, indicating a large range of possible sites for Ti³⁺ (M1, M2, M5) and Ti⁴⁺ (M1, M2, M4, M5). **Experimental Synthesis** A suite of eight Ti-bearing hibonite samples was synthesized, two Ti³⁺ end-member samples with $Ti^{3+}/\Sigma Ti = 1$, two Ti^{4+} end-member samples with $Ti^{4+}/\Sigma Ti = 1$ and four mixed-valent samples with $Ti^{3+}/\Sigma Ti$ between 0 and 1. All samples were synthesised at ~1400 °C, which is within the stability field of hibonite in a gas of nebular composition (Yoneda and Grossman 1995) and well below the experimentally determined incongruent melting temperature (1850 \pm 10 °C in the CaO-MgO-Al₂O₃ \pm SiO₂ system; De Aza et al. 2000; Vázquez et al. 2003). Stoichiometric mixtures of pre-dried CaCO₃, Al₂O₃, TiO₂ and MgO were pressed into pellets and heated at ~ 1400 °C for ~ 30 h in graphite and an atmosphere of CO ($\log f_{\rm O2} = -16$) for the Ti³⁺

end-member and mixed-valent samples and in Pt and CO_2 (log f_{O2} = -3) for the Ti^{4+} end-member samples. The synthesis of the mixed-valent samples relied on stoichiometry to control $Ti^{3+}/\Sigma Ti$ (noting the coupled substitution of Ti^{4+} and Mg^{2+}) at constant fO_2 . All samples were cooled from 1400 to 600 °C over ~2 h. The Ti^{3+} end-member samples were essentially single phase after a single sinter whereas the yield of Ti^{4+} hibonites was improved by a second sinter. At least 5 g of each sample was prepared by combining the products of multiple individual experiments that were sufficiently similar based upon XRD (Schofield et al. 2002). The chemical formulae of these Ti bearing hibonites and identities of any secondary phases identified are given in Table 2. The Ti^{3+} end-member and mixed-valent samples were all blue whereas the Ti^{4+} end-member samples were white.

Throughout this manuscript the samples are identified by reference to their Ti per formula unit (pfu) and $Ti^{3+}/\Sigma Ti$ ratios in the form (Ti pfu, $Ti^{3+}/\Sigma Ti$). For example, the sample (0.5,1.0) will have 0.5 Ti pfu and all the Ti will be Ti^{3+} giving a chemical formula of $CaAl_{11.5}Ti_{0.5}O_{19}$. The sample (1.0,0) will have 1.0 Ti^{4+} pfu (and 1.0 Mg^{2+} pfu) giving a chemical formula of $CaAl_{10.0}Ti_{1.0}Mg_{1.0}O_{19}$.

Scanning electron microscopy

Sintered samples were mounted in epoxy resin and the composition determined by energy dispersive spectrometry using a Jeol 5900LV EDS SEM operated at 10 kV and 2 nA. The fluorescence was calibrated to the K-lines of Ca in CaSiO₃, Al in Al₂O₃, Ti in TiO₂ rutile and Mg and Si in Mg_{1.6}Fe_{0.4}SiO₄. Matrix corrections were made using the XPP routine (Oxford Instruments).

Neutron powder diffraction

Neutron time-of-flight powder diffraction data were collected on the fixed geometry, high resolution diffractometer HRPD (Ibberson et al. 1992) at the ISIS neutron spallation source, Rutherford Appleton Laboratory, U.K. Between 2.8 and 4.4 g of sample were packed into an In sealed cylindrical V can with an external diameter of 11 mm, and loaded into the sample tank, which was pumped down to a vacuum below 10^{-4} Torr. Diffraction patterns were collected for exposure times between 100 and 152 μ Ahours with ISIS operating at 40 Hz, an average proton current of ~160 μ A and upstream neutron choppers selecting one pulse in five.

Data were collected simultaneously in both the high-resolution backscattering and 90° detector banks in the time-of-flight ranges 32000 μ s to 126000 μ s and 32000 μ s to 130000 μ s

respectively. Diffraction spectra were focused, binned as $\Delta t/t = 0.0005$ and 0.0003 for the $2\theta = 90$ ° and backscattering data respectively, background subtracted, normalised to the incident flux distribution using the isotropic incoherent scattering from a V rod and finally corrected for absorption and self-scattering. The resulting data were subsequently formatted for use in a two-bank whole profile Rietveld refinement.

Structural refinement

Structural parameters were determined from whole pattern profile fitting of the diffraction data within the GSAS (General Structure Analysis System) code of Larson and Von Dreele (1994) interfaced with EXPGUI (Toby 2001). The first refinement for each sample was based upon the structural model of Hofmeister et al. (2004) using coherent scattering lengths from Sears (1992) of 4.70 fm (Ca), 3.449 fm (Al), -3.438 fm (Ti), 5.38 fm (Mg) and 5.803 fm (O). Peak profiles were modelled using the model-dependent Le Bail method with three sample-dependent variables and backgrounds were modelled using a five-term shifted Chebyschev function. Thereafter, the structure was refined using the Rietveld method (Rietveld 1969; 2000). The profiles from the two data banks were scaled, the structural parameters of additional phases (if any) added and scaled relative to hibonite, and then refined simultaneously. The unit-cell parameters for hibonite were refined first, followed by the atomic coordinates and atomic displacement parameters (ADP).

Mg and Ti were initially included in the refinements based upon the stoichiometry calculated by EDS and then varied as required by the refinement process. Ti site occupancies for the two Ti³⁺ end-member samples (0.20,1.0) and (0.33,1.0) were allowed to vary within the least squares refinements. For the Ti⁴⁺ end-member and the mixed-valent samples, however, the Mg and Ti site occupancies were fixed during the least squares refinements and manually iterated between refinement cycles. Attempts at discriminating between the fractional coordinates and ADPs of different atoms on the same site were unsuccessful, and consequently the fractional coordinates and ADPs for all atoms on a specific site were constrained to be identical. The proportions of Ti (or Mg) and Al on a site were constrained to sum to 1, except for the M2 site where the cation is axially displaced from the mirror plane and thus the maximum occupancy is 0.5.

Density functional theory modelling

DFT (Hohenberg and Kohn 1964; Kohn and Sham 1965) based calculations within the generalised gradient approximation (GGA) were used to determine the energy and structure of a range of Ti substitutions in hibonite. Along with pure CaAl₁₂O₁₉ hibonite, simulations of various notionally isolated point defects were performed. Specifically, we considered the direct substitution

of Al by Ti³⁺, the substitution of Al by Ti⁴⁺ coupled to a charge balancing substitution of Mg for Al, and cases where small clusters of Ti defects form. The GGA functional of Perdew et al. (1996) was used to describe exchange and correlation, and our calculations made use of the SIESTA methodology and code (Soler et al. 2002), which takes advantage of a strictly localised atom-like basis set and pseudopotentials to achieve good computational performance for large systems.

The basis sets and pseudopotentials for Ti, Mg, and O in the calculations were taken from previous work on Ti incorporation in olivine (Berry et al. 2007; Walker et al. 2007), zircon (Tailby et al. 2011), and the thermodynamics of qandilite (Palin et al. 2008), which encompass a wide range of cation coordination environments. For Al we made use of the pseudopotential and basis set derived for a study of the structure of γ -alumina (Paglia et al. 2005), while for Ca we used a basis set optimised for the study of perovskite using the method of Junquera et al. (2001) with double zeta polarised valance states (4s and 4p), single zeta polarised semi-core states (3s and 3p) and added 3d states. The Ca pseudopotential was refitted from the version derived by Junquera et al. (2001), which made use of the local density approximation, to GGA all-electron results using a small partial core correction to avoid an undesirable kink in the fitted potential.

SIESTA makes use of a real space grid as an auxiliary basis for the calculation of the exchange-correlation and Hartree energies. A kinetic energy cut-off of 250 Ry with $2 \times 2 \times 2$ grid cell sampling was found to give sufficiently accurate results and minimise rippling artefacts. The structure and energy of pure hibonite was derived from variable cell parameter calculations on a single (64 atom) unit-cell. This calculation made use of a $5 \times 5 \times 2$ Monkhorst–Pack mesh in reciprocal space. Calculations containing defects were all performed in a 256 atom supercell where the lattice vectors were doubled in the x and y directions to give a minimum separation of 11.2 Å between periodic images of any atom within the structural layers and a 22.0 Å separation along z. These defect calculations only sampled reciprocal space at the Γ -point and the cell parameters were not permitted to vary from those calculated for the perfect system (the defect calculations were thus designed to simulate isolated point defects). Geometry optimisation was performed using the Broyden and conjugate gradients algorithms with stop parameters of a maximum force of 0.01 eV/Å on any atom and (where the cell parameters were allowed to vary) a maximum stress of 200 bar on any component of the stress tensor.

256 Results

The eight samples studied by NPD encompass the full range of Ti^{3+} , Ti^{4+} , and ΣTi contents, and $Ti^{3+}/\Sigma Ti$ that have been measured in meteoritic hibonite (Figure 2) as well as more Ti^{3+} -rich

and Ti⁴⁺-rich compositions.

Rietveld analysis

The results of the Rietveld refinement of the NPD data for all eight synthetic Ti-bearing hibonite samples are given in Table 3 (lattice parameters and site occupancies) and Table 4 (atomic coordinates, displacement parameters). The whole-profile Rietveld powder statistics (as defined by Young, 1993) for the simultaneous refinement of the 90° and backscatter detector-bank datasets were $_{W}R_{p} = 2.3 - 3.4$ % and $R_{p} = 2.5 - 4.6$ %. The observed, calculated and difference profiles for the Ti³⁺ end-member sample (0.20,1.0) and the Ti⁴⁺ end-member sample (0.98,0) are shown in Figure 3. Initially the Ti and Mg pfu were set to those determined by EDS but were allowed to vary during the refinements. It seems reasonable to expect a 1:1 correlation between the Rietveld refined and EDS determined Ti and Mg contents, and this was observed (Figure 4). In this work the refined structural data are plotted against Mg and Ti pfu values from the Rietveld refinements.

Most of the Ti⁴⁺-bearing samples have a degree of compositional variability, as evident from the large uncertainties of the Al₂O₃ and TiO₂ values (relative to those of the Ti³⁺ end-members) in Table 2, which resulted in asymmetric peak broadening of their diffraction data. Two strategies were applied to account for this peak asymmetry. Firstly, the variability in the Ti-content was considered by incorporating a Ti-poor hibonite into the Rietveld model as a minor secondary phase. Secondly, the refinements were performed assuming a homogeneous sample and accepting slightly increased residuals and fit statistics. Both refinement strategies produced the same structural model and Ti and Mg site-occupancies. The data presented in Tables 3 and 4, and discussed throughout are those obtained using the second of these strategies.

Throughout the Rietveld analyses the ADPs were constrained to be isotropic. Single-crystal XRD studies of $CaAl_{12}O_{19}$ have shown, however, that the ADP for the M2 cation is relatively anisotropic with U_{33} (parallel to z) four times larger than U_{11} and U_{22} (Hofmeister et al. 2004; Utsunomiya et al. 1988). The degree of anisotropy determined for the M2 ADP in natural hibonite that may contain additional cations, such as Ti, on the M2 site was found to be even larger (Hofmeister et al. 2004; Nagashima et al. 2010). This anisotropy of the displacement parameter for M2 relates to a combination of axial off-centring of the cation from the equatorial plane and anisotropic thermal motion, although the static rather than dynamic contributions are likely to be dominant (Nagashima et al. 2010). The ADP for the M2 cation in our refined models (U_{iso} in Table 4) is \sim 1.5 - 2 times larger than the average ADP for the cations on the four other M sites, consistent with previous results (Bermanec et al. 1996; Hofmeister et al. 2004; Nagashima et al. 2010). In an

attempt to quantify the anisotropy of the M2 ADP, additional refinements were performed in which the ADP for this site could vary anisotropically. While the results should be treated cautiously due to the high degree of freedom in the refinement, it was found that the ADPs for M2 were distinctly anisotropic with U_{33} being approximately double U_{11} and U_{22} .

DFT modelling

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To provide a reference structure for the defect calculations, and as a test of the accuracy of the methodology, SIESTA was first used to calculate the atomic positions and lattice parameters of CaAl₁₂O₁₉ hibonite. The initial structure was based on the hibonite refinement reported by Bermanec et al. (1996) with the impurities removed. The 5-coordinate M2 site deserves special comment. In the P63/mmc space group the three equatorial oxygen sites of this trigonal bipyramid lie on a mirror plane but in hibonite the central M2 atom is displaced and, when averaged over a large sample, the atomic occupancy is split evenly over two 4e sites. As a result, in any given trigonal bipyramid the M2 Al atom is displaced ~ 0.3 Å in either the positive or negative z direction and one of the 4e sites in the bipyramid is occupied and the other unoccupied. This locally breaks the crystal symmetry (removing the mirror plane) and the partial occupancy reveals dynamic and static averaging in the diffraction experiment. The SIESTA calculation describes an infinite array of copies of a single unit-cell without this averaging. As there are two M2 sites in the unit-cell there are two possible structures: one with the M2 Al atoms displaced in the same z direction (\sim 11.1 Å M2-M2 spacing along c) and one where they are displaced in opposite directions (alternating \sim 10.9 and \sim 11.4 Å spacing along z). Both starting structures were investigated and it was found that while the distortion was preserved in the DFT calculations (i.e. the Al atom did not move to the mirror plane) the structures had equal energies. This is consistent with the presence of disorder on this site as indicated by the ADPs and partial site occupancies. Having generated the starting hibonite structures, energy minimisation was undertaken in which the lattice parameters and atomic positions were allowed to vary with no symmetry imposed. This process yielded lattice parameters of a = b = 5.61 Å, c = 22.05 Å, $\alpha = \beta = 90.0^{\circ}$, and $\gamma = 120.0^{\circ}$. The larger lattice parameters (by ~1%) compared to the experimental determination of Hofmeister et al. (2004) are expected for DFT calculations utilising a GGA functional.

The structure of the optimised cell was used to build the 256 atom supercell for defect calculations. Six sets of defect calculations were performed. (1) An Al atom on each of the five M sites was replaced in turn by a Ti atom leading to the isovalent substitution of Al³⁺ by Ti³⁺. (2)

Each of these calculations was repeated with one less electron in the simulation cell giving a

positively charged system and describing the substitution of Al³⁺ by Ti⁴⁺. (3) Each of the isovalent

calculations was also repeated with the Ti atom being replaced by a Mg²⁺ giving a negatively charged system with Mg²⁺ substituting for Al³⁺. (4) One Al atom was replaced by Ti and one by Mg leading to the charge-neutral coupled substitution of two Al³⁺ for a Ti⁴⁺ and Mg²⁺. For each M site occupied by Al there are several inequivalent ways of introducing the Mg to make a coupled substitution. Every case where the Ti and Mg polyhedra share a face, edge or vertex (21 distinct coupled defects) was investigated and, guided by the results of the calculations on isolated Ti⁴⁺ and Mg²⁺ substitutions, three cases where the Mg is on a M3 site with the Ti on a nearby M2 or M4 site (M3 does not share a vertex with M2 or M4) were also considered. (5) Two Ti atoms were placed on adjacent Al sites to give neutral two-atom defect clusters (nominally of Ti³⁺ ions). (6) Two Ti and two Mg atoms were added to form neutral four-atom clusters (nominally containing Ti⁴⁺ ions). In cases (5) and (6), only a small subset of the vast number of possible atomic configurations were considered with the choice based on the earlier calculations, the generation of simple structures and the NPD results. Each defect configuration was subjected to geometry optimisation that allowed all atomic positions (but not the lattice parameters) to vary in order to evaluate the defect stability. Energies are given in Tables 5 and 6 where the defect structures are described using Kröger-Vink notation.

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If Ti substitutes as isolated trivalent ions it will dominantly occupy the 5-coordinate M2 site as this incorporation mechanism has the lowest energy (Table 5). The energies of the charged cells containing isolated Mg²⁺ and Ti⁴⁺ ions suggest that, if the necessary charge balancing defect can be assumed to not alter the structure or energy of the defect site, Mg²⁺ will occupy the M3 site and Ti⁴⁺ will occupy the M2 site.

As well as energies, the SIESTA calculations also yield the detailed structure of each defect. Considering isolated defects, the Ti atom in the Ti_{Al2}^x defect is located close to the ideal mirror plane and, unlike Al on the M2 site, is not significantly displaced along *z*. There are thus two Ti-O1 bonds of approximately the same length (2.231 and 2.237 Å), which are between the short (2.062 Å) and long (2.357 Å) bond lengths calculated for Al on this site. However, the threefold rotation axis normal to the equatorial plane of the M2 trigonal bipyramid is broken when Ti³⁺ is present on the site. Instead of three 1.769 Å Al-O3 bonds the three Ti-O3 bonds are 1.903, 1.916 and 1.841 Å. The average Ti-O bond length is thus slightly longer than the average Al-O bond length, both calculated using DFT (2.03 Å versus 1.95 Å). In contrast, the Ti⁴⁺ defect on the M2 site does not break this 3-fold rotational symmetry. Ti⁴⁺ is also located close to the mirror plane with the two Ti-

O1 bonds having lengths of 2.169 and 2.175 Å. The three Ti-O3 bonds are 1.806 Å, resulting in an average Ti⁴⁺-O bond length of 1.95 Å, which is equal to the Al-O bond length for this site.

Ti-Mg interactions

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Coulombic interactions will penalise the formation of the isolated Ti⁴⁺ and Mg²⁺ defects considered above and while these may tend to be entropically stabilised, especially at high temperatures and low impurity concentrations, the formation of charge-neutral defect clusters is perhaps more realistic for the samples synthesized in this study. In order to consider this possibility, charge-neutral simulation super-cells were constructed containing both Ti and Mg on M sites that are close together. The energies of these simulation cells after geometry optimisation are reported in Table 6. These data show that the most stable configuration for a Ti⁴⁺ defect chargebalanced by a Mg²⁺ defect is for Mg²⁺ to occupy an M3 site and Ti⁴⁺ to occupy either an M2 or M4 site, with the M2 site being the lower energy configuration. Importantly, the energy does not correlate with the Ti⁴⁺ - Mg²⁺ separation; indeed the Ti⁴⁺ and Mg²⁺ polyhedra do not share vertices in the lowest energy configurations. These configurations have Ti⁴⁺ and Mg²⁺ on the M sites that are the lowest energy incorporation mechanisms for the isolated impurities. This indicates that the locations of Ti⁴⁺ and Mg²⁺ in the charge-neutral defect cluster are controlled by the elemental site preference, and not by short-range interactions between the defects. The energies reported in Tables 5 and 6 can be used to determine if these cluster defects are favorable relative to the isolated defects by evaluating the binding energy, which is the energy change of the reaction:

$$CaAl_{10}Ti^{4+}Mg^{2+}O_{19} + CaAl_{12}O_{19} \rightarrow CaAl_{11}Ti^{4+}O_{19} + CaAl_{11}Mg^{2+}O_{19}$$

or, using Kröger-Vink notation to specify the defect sites:

$$\{Ti_{Al(2)} Mg_{Al(3)}'\}_{(b)} \rightarrow Ti_{Al(2)} + Mg_{Al(3)}'$$

When evaluating the energy of this reaction it is important to account for the Coulombic interaction between charged defects in the periodic replicas of the supercells on the right-hand side. This contribution to the energy only varies slowly with supercell size and the important leading term can be removed using the approach described for cubic systems by Leslie and Gillan (1985) and, for the general case, by Woodley et al. (2003). The approach is to approximate the interaction as the energy of an infinite periodic array of point charges, with the same geometry and charge as the point defects, embedded in a dielectric continuum and to subtract this energy from the energy of the defect-bearing supercells. Unfortunately, we do not know the static relative permittivity of hibonite but we can place bounds on the magnitude of the binding energy between the Ti⁴⁺ and Mg²⁺ point defects. An upper bound of 1.92 eV (~124 kJ/mol Ti) is obtained by neglecting the correction term and a lower bound of 0.49 eV (~47 kJ/mol Ti) results from the minimum shielding that is likely to be provided by the hibonite crystal (i.e. assuming a reasonable lower bound on the relative permittivity of 3.0 and applying this to the full correction from the energy of a periodic array of ions

with unit charge in a vacuum, which is -1.1797 eV per charged supercell). Even for the lower bound the formation of $\{Ti_{Al(2)}^{\bullet}Mg_{Al(3)}^{\prime}\}_{(b)}$ is of lower energy than the isolated $Ti_{Al(2)}^{\bullet}$ and $Mg_{Al(3)}^{\prime}$ defects and thus bound defects are expected to dominate.

404 Ti-Ti interactions

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The concentration of Ti in the samples with high Ti contents is such that the defects must, on purely geometrical grounds, be close together and thus interact. Calculations were performed to investigate, for both ${\rm Ti}^{3+}$ and ${\rm Ti}^{4+}$, if Ti-Ti interactions alter the structure or energetics of the defects and if the interactions provide a driving force for Ti clustering. Based on the energies of the isolated ${\rm Ti}^{3+}$ defects and the results of the NPD study, a likely configuration for stabilising pairs of bound ${\rm Ti}^{3+}$ impurities is for these ions to occupy adjacent M4 sites, as these are low-energy isolated defect sites that share faces in the structure. The energy and structure of this $\{{\rm Ti}_{{\rm Al}(4)}{}^x{\rm Ti}_{{\rm Al}(4)}{}^x$ defect was calculated and the nature of the Ti – Ti interaction found by considering the energy of the reaction:

- 414 $2 \text{ CaAl}_{11}\text{TiO}_{19} \rightarrow \text{CaAl}_{10}\text{Ti}_{2}\text{O}_{19} + \text{CaAl}_{12}\text{O}_{19}$
- where the left hand side represents the lowest energy isolated Ti³⁺ impurities and the right hand side the coupled defect structure. In Kröger-Vink notation this reaction can be written as:
- 417 $2 \operatorname{Al}_{Al(4)}^{x} + 2 \operatorname{Ti}_{Al(2)}^{x} \rightarrow \{\operatorname{Ti}_{Al(4)}^{x} \operatorname{Ti}_{Al(4)}^{x}\} + 2 \operatorname{Al}_{Al(2)}^{x}$
- Using the data in Tables 5 and 6, the energy change of this reaction is -1.72 eV (83 kJ/mol of Ti)
- and Ti³⁺ impurities are thus expected to occupy adjacent face-sharing M4 octahedra.
- Similar calculations were performed to investigate the possibility of clustering of Ti⁴⁺
- 422 impurities. An added complication in this case is the need for charge balancing Mg²⁺ defects, which
- on the basis of the energies of the various isolated defects and the NPD results are found on the M3
- site. The simplest starting configuration for such a two-Ti⁴⁺, two-Mg²⁺ defect cluster is to place one
- Mg^{2+} in the spinel layer above two Ti^{4+} defects on M4 sites and one Mg^{2+} in the spinel layer below
- 426 the Ti^{4+} defects. The four defects in the cluster thus form a line parallel to z and have no net dipole.
- The stability of this $\{Ti_{Al(4)} \cdot Ti_{Al(4)} \cdot Mg_{Al(3)} \cdot Mg_{Al(3)} \cdot \}$ configuration is found by considering the
- 428 energy of the reaction:
- 429 $2 \operatorname{CaAl}_{10} \operatorname{MgTiO}_{19} \rightarrow \operatorname{CaAl}_{8} \operatorname{Mg}_{2} \operatorname{Ti}_{2} \operatorname{O}_{19} + \operatorname{CaAl}_{12} \operatorname{O}_{19}$
- 430 or, in Kröger-Vink notation:
- 431 $2 \operatorname{Al}_{Al(4)}^{x} + 2 \left\{ \operatorname{Ti}_{Al(2)}^{\bullet} \operatorname{Mg}_{Al(3)}^{\circ} \right\}_{(b)} \rightarrow \left\{ \operatorname{Ti}_{Al(4)}^{\bullet} \operatorname{Ti}_{Al(4)}^{\bullet} \operatorname{Mg}_{Al(3)}^{\circ} \operatorname{Mg}_{Al(3)}^{\circ} \right\} + 2 \operatorname{Al}_{Al(2)}^{x}$
- which is -0.32 eV (15 kJ/mol of Ti). This low binding energy suggests that Ti⁴⁺ defect clustering
- will be limited to high Ti contents and low temperatures. This is consistent with the NPD results

for samples with high Ti contents, which show that Ti⁴⁺ preferentially occupies the M4 site, and indicates that Ti site occupancies might change with Ti concentration.

The computational results are all for defects at zero Kelvin in the dilute limit. The potential effects of higher temperatures and defect concentrations arise from configurational entropy, which may allow non-ground state defect sites to become occupied. For the single isolated defects this effect can be relatively easily explored using elementary Boltzmann statistics, knowledge of the energy difference between the defect sites, and the site multiplicities. For Mg²⁺ the large (0.83 eV; ~80 kJ/mol of Mg) energy difference between substitution at M3 and the other sites means that essentially all Mg²⁺ is expected to be found on this site at all realistic temperatures. For the single isolated Ti³⁺ and Ti⁴⁺ defects, where the difference in energy between different sites is lower, we only find significant occupancies (>20%) of sites other than M2 above 1500 K. For the defect clusters only a small subset of the enormous number of possible Ti³⁺, Ti⁴⁺ and Mg defect cluster configurations have been considered and this makes quantification of the site occupancies as a function of temperature and Ti content impossible. One approach, which is beyond the scope of the current study, would be to use DFT calculations to parameterize an effective Hamiltonian for cation interactions that is subsequently used as input to Monte Carlo simulations of defect clustering and site occupancy as a function of temperature (e.g. Warren et al. 2001, Palin et al. 2008). However, even without such a study we can make qualitative predictions of the likely effects. Increasing temperature will always make the entropic contribution more important and tend to break up defect clusters and allow multiple different defect configurations to co-exist. Increasing the Ti content will have the opposite effect and tend to result in more clustering of defects; but these effects cannot be quantified without explicit calculations involving all possible defect configurations. One problem that would significantly complicate such a study is the possibility of interactions between Ti³⁺ and Ti⁴⁺ defects, as the self-interaction problem in DFT will lead to excessive electron delocalization and equalization of the charge on the two defects (e.g. Cramer and Truhlar 2009).

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460 Discussion

Site occupancy analysis

The site occupancies determined from the refinements of the NPD data are unambiguous and define the substitution mechanisms of Ti³⁺ and Ti⁴⁺ into these hibonite samples (Table 3). There were no prior assumptions regarding which sites Ti³⁺, Ti⁴⁺ and Mg²⁺ would occupy and refinements were attempted with these cations occupying each M site in turn. All models in which Ti and Mg were placed on any site other than those in Table 3 resulted in rapidly diverging refinements or strongly non-physical structural parameters. For the Ti³⁺ end-member samples, (0.20,1.0) and (0.33,1.0), Ti only occupies the face-sharing M4 octahedral site. For the Ti⁴⁺ end-member samples,

(0.44,0) and (0.98,0), Ti occupies both the M4 and trigonal bipyramidal M2 sites, while Mg²⁺ only occupies the tetrahedral M3 site. In the mixed-valent samples Ti occupies the M2 and M4 sites and Mg²⁺ is again exclusively located on M3. The refinements do not explicitly distinguish Ti³⁺ from Ti⁴⁺, however, there is no reason to expect that the substitution mechanisms identified for Ti³⁺ and Ti⁴⁺ cannot be applied to the mixed-valent samples. Accordingly, within the mixed-valent hibonites we suggest that Ti³⁺ only occupies M4 and Ti⁴⁺ occupies both the M2 and M4 sites.

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For the samples in this study it is reasonable to expect that Ti⁴⁺ undergoes a coupled substitution with Mg^{2+} to maintain charge balance within the structure and that Ti^{4+} pfu = Mg^{2+} pfu. Given that Ti³⁺ only occupies M4 while all the Ti on M2 is Ti⁴⁺, the proportions of Ti³⁺ and Ti⁴⁺ on M4 can then be calculated (Table 3). The Ti⁴⁺ occupancies of M2 and M4 increase linearly as a function of Ti⁴⁺ content irrespective of whether the samples are Ti⁴⁺ end-members or mixed-valent (Figure 5a,b). Furthermore, the partitioning of Ti⁴⁺ between the M2 and M4 sites appears to be consistent across the entire suite of samples (Table 3), with an average of 0.18 ± 0.02 , irrespective of the concentration of Ti and the Ti³⁺/Ti⁴⁺ ratio. The DFT site predictions for Ti⁴⁺ also indicate a preference for M4 over M2, although the predicted preference is not as strong as that observed by NPD. This difference may be attributed to the different Ti contents in each case, suggesting that Ti⁴⁺ site occupancy could be influenced by concentration. In studies of terrestrial hibonite using single crystal XRD Ti⁴⁺ has been reported to occupy both the M2 and M4 sites (Nagashima et al. 2010) but also only the M4 site (Bermanec et al. 1996). The ratio of the partitioning of Ti⁴⁺ between M2 and M4 reported by Nagashima et al. (2010) is 0.39, which is double the average value of that found here. These discrepancies can be attributed to the refined occupancies of Ti⁴⁺ on M2. The refined structure of Nagashima et al. (2010) has 0.62 Ti pfu, compared to the chemical formula of the hibonite crystal which has with 0.52 Ti pfu. Additionally, the crystal contained up to 0.04 pfu of Fe, which was not included in the refinement. As Fe is a stronger scatterer of X-rays than Ti, the modelling of a significant amount of Fe by Ti on a single site is likely to cause an artificially increased Ti occupancy in order to compensate for the reduced scattering from that site in the structural model. The crystal of Bermanec et al. (1996) contained 0.3 Fe pfu, which was found to occupy the M2 site. Given that the proportion of Fe on M2 is an order of magnitude greater than that expected for Ti, the Fe would mask the presence of Ti. It is also possible that the large proportion of Fe on M2 precluded the substitution of Ti onto this site (Kreber and Gonser 1976).

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The refinements of the NPD data clearly show that all Mg^{2+} occupies the tetrahedral M3 site. This is supported by DFT calculations (Table 5), which indicate that this is the most stable site for Mg^{2+} by 0.83 eV (~80 kJ/mol of Mg). In previous studies of hibonite and structurally similar

compounds (Table 1; Abrahams et al. 1987) Mg could only be inferred to occupy the tetrahedral site due to the difficulty of distinguishing between Mg and Al by XRD.

Optical absorption spectra of both natural and synthetic Ti- and Mg-bearing blue hibonite exhibit a strong absorption band at 715 nm, the intensity of which has been used to infer $f_{\rm O2}$ (Ihinger and Stolper 1986). It was argued that ${\rm Ti}^{3+}$ did not occupy an octahedral site because this absorption band differed in energy from that of ${\rm Ti}^{3+}$ in octahedral coordination in ${\rm Al}_2{\rm O}_3$. Instead ${\rm Ti}^{3+}$ was thought to occupy the five-coordinate M2 site (Burns and Burns 1984). The absorption spectra of ${\rm Ti}^{3+}$ - and ${\rm Ti}^{4+}$ -bearing ${\rm Al}_2{\rm O}_3$, however, exhibit a strong band near 750 nm assigned to ${\rm Ti}^{3+}$ - ${\rm Ti}^{4+}$ interactions (Sanchez et al. 1988; Aggarwal et al. 1988; Yamaga et al. 1994). Similar interactions could produce the 715 nm absorption band in hibonite given that both ${\rm Ti}^{3+}$ and ${\rm Ti}^{4+}$ occupy the M4 site and that neighbouring M4 octahedra form isolated face-sharing pairs.

The orientation dependence of ESR spectra recorded for a single crystal of meteoritic hibonite found that the maximum g-tensor was parallel to the c-axis (Beckett et al. 1988). These spectra are similar to those of Ti^{3+} -doped β -alumina, in which Ti^{3+} occurs in rhombically distorted octahedral coordination and the orientation of the g-tensor maximum does not correspond to the direction of maximum site distortion as expected, but is collinear with the Al-Al direction (Barret et al. 1985). That is, the orientation of the g-tensor maximum is consistent with the presence of a next nearest neighbour Ti , as expected for Ti occurring as clustered pairs (Yamaga et al. 1994). M4 in hibonite is a rhombically distorted octahedral site and forms face sharing pairs such that the short M4-M4 cation direction is parallel to the crystallographic c-axis. As a result, the ESR data of Beckett et al. (1988) can be re-interpreted as indicating that Ti^{3+} occupies the M4 site with the g-tensor maximum corresponding to the Ti - Ti interaction parallel to the c-axis, and thus is in agreement with the NPD model.

NPD shows that Ti^{3+} occupies the M4 site in hibonite, and furthermore, our DFT calculations and optical absorption and ESR spectra in the literature are consistent with Ti^{3+} occupying M4 such that Ti-Ti interactions occur across the shared face of the M4₂O₉ pairs. Indeed, the DFT calculations show a stabilization energy of \sim 83 kJ/mol for such Ti^{3+} - Ti^{3+} interactions. DFT also suggests that a clustering model involving Ti^{4+} on M4 sites is favourable relative to isolated Ti^{4+} defects. What is not clear, however, is whether Ti^{3+} - Ti^{3+} and/or Ti^{4+} - Ti^{4+} interactions are favoured over Ti^{3+} - Ti^{4+} interactions, an issue that is beyond the scope of the DFT calculations performed and difficult to resolve with NPD. Nevertheless it is an important issue, for while the characteristic blue colour of many meteoritic hibonites is related to the presence of Ti^{3+} , the intensity of this colour

will not be a good indicator of the concentration of Ti^{3+} , or the Ti^{3+}/Ti^{4+} ratio, if Ti^{3+} is involved in more than one type of Ti-Ti interaction. Moreover, the strong feature at 715 nm present in optical absorption spectra is not simply related to the amount of Ti^{3+} , but to the number of Ti^{3+} - Ti^{4+} interactions, which may not equate to the amount of Ti^{3+} .

Structural modifications

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The larger sizes of Ti³⁺ and Ti⁴⁺ relative to Al³⁺ (Shannon 1976) suggest that the incorporation of Ti will cause an expansion of the unit cell. Indeed, the increase in the refined unit cell parameters as a function of Ti is essentially linear (Table 3, Figure 6a,b). The increase in the size of the unit cell as a function of Ti pfu is not isotropic and the c/a ratio decreases linearly with increasing Ti (Figure 6c). Also shown in Figure 6 are the unit cell parameters of synthetic CaAl₁₂O₁₉ (Hofmeister et al. 2004), synthetic Ti³⁺-bearing CaAl_{10.1}Ti_{1.9}O₁₉ (Wittmann et al. 1958) and terrestrial T_i^{4+} hibonite (Nagashima et al. 2010). The a and c parameters of CaAl_{10.1}Ti_{1.9}O₁₉ (Wittmann et al. 1958) are clearly displaced from the trends defined by the other samples (Figure 6a, b). If the cell parameters and chemistry of this sample are accurate, then the rate of increase of the unit-cell parameters as a function of Ti pfu is smaller for Ti³⁺ end-member hibonites than for Ti⁴⁺-bearing hibonites. Certainly the increase in the unit-cell parameters relative to CaAl₁₂O₁₉ of the two Ti³⁺ end-member hibonites of this study is very small. The difference in unit-cell parameters as a function of Ti pfu for the Ti³⁺ end-member and Ti⁴⁺-bearing hibonites is not related to the relative sizes of the two Ti cations but is more likely to be associated with the additional complexity of the Ti⁴⁺ substitution mechanism, which involves both Mg²⁺ and Ti⁴⁺ and the M2, M3 and M4 sites. The unit-cell parameters of the mixed-valent samples are collinear with those of the Ti⁴⁺ samples both as a function of total Ti pfu (Figure 6) and also as a function of Ti⁴⁺ pfu (Figure 7). This strongly suggests that the driving force for the greater rate of increase of the unit-cell parameters for the Ti⁴⁺ end-members relative to the Ti³⁺ end-members predominates in the mixedvalent samples.

With Ti being accommodated only in the R-block layers it may be expected that distortions in this layer will dominate the expansion of the unit cell as a function of increasing Ti (c > a). This, however, is not the case with the expansion parallel to z being dominated by the S-block. Indeed, the expansion of the R-block along z (given by the O1-O1 distance) appears to be negligible across most of the series (Table 7), with a measurable expansion only occurring in the sample with the largest Ti pfu, (1.37, 0.39), where >50% of the M4-M4 pairs are Ti-Ti rather than Al-Al. The c unit-cell edge comprises two R-blocks and two S-blocks and although the S-block is only directly involved in the substitution of Ti into hibonite through occupancy of M3 by Mg^{2+} , this structural

unit accounts for the entire expansion of the c parameter (Figure 6, Table 7) for all samples except (1.37, 0.39). As Mg²⁺ is larger than Al³⁺ (Shannon 1976) the interatomic distances within M3 increase linearly as a function of Mg²⁺, and are inherently a good indicator of the amount of Ti⁴⁺ in a hibonite structure (Figure 8). The M3-O2 distance, which is parallel to z, expands by twice as much as the M3-O4 distance, and the ~ 0.1 Å by which M3-O2 expands across the series accounts for the total expansion of the c unit cell edge (~ 0.2 Å), which contains two M3-O2 distances. This suggests that other structural modifications within this unit do not contribute to changes in the unit cell. The M5O₆ octahedra connect the M3 sites, into which Mg²⁺ substitutes, and the R-block, into which Ti substitutes. As such M5O₆ is sensitive to the effects of both Mg²⁺ and Ti⁴⁺ substituting into hibonite and the M5-O distances vary linearly towards ~ 1.9 Å as a function of Ti⁴⁺ (Figure 9).

Within the R-block the M2-O1a and M2-O1b distances decrease and increase linearly as a function of Ti pfu respectively (Figure 10a,b). Consequently, the axial off-centring of the M2 cation also increases linearly as a function of Ti. Furthermore, there is a concomitant increase in the equatorial M2-O3 distances (Table 7). As only ${\rm Ti}^{4+}$ is replacing ${\rm Al}^{3+}$ on the M2 site, it may be possible to resolve the influence of ${\rm Ti}^{4+}$ directly upon the observed structural modifications within the M2O₅ polyhedra. While the M2-O distances and the axial off-centring of the M2 cation all vary linearly with ${\rm Ti}^{4+}$ (e.g. Figure 10c) there is no correlation with ${\rm Ti}^{3+}$. With both ${\rm Ti}^{3+}$ and ${\rm Ti}^{4+}$ substituting onto the M4 sites and Ti-Ti interactions occurring across the shared face of the M4₂O₉ pairs it is not possible to resolve individual ${\rm Ti}^{3+}$ - or ${\rm Ti}^{4+}$ -dependent variations in the interatomic distances within the M4O₆ octahedra. However, the M4-M4 distance across the shared face of the M4₂O₉ pairs increases linearly as a function of ${\rm Ti}^{4+}$ pfu (Figure 11a). Constrained by the nonvarying thickness of the R-block as a function of Ti, the linear expansion of the M4-O3 distance with Ti is offset by the linear decrease in the M4-O5 distance as a function of ${\rm Ti}^{4+}$ (Figure 11b,c), aside from sample (1.37, 0.39) where >50% of the M4 sites are Ti rather than Al.

600 Implications

Hibonite has been proposed as a single mineral oxybarometer that can provide an indication of the f_{O2} conditions prevalent at the time of its formation either within the early solar nebula or during some later reprocessing event (Ihinger and Stolper 1986; Beckett et al. 1988). Hibonite oxybarometry has been attempted for CAIs within the Murchison and Allende carbonaceous chondrites. Estimates of f_{O2} determined by optical absorption spectroscopy are up to 10 times more oxidised that those expected in the solar nebula (Ihinger and Stolper 1986), while those from ESR spectroscopy span nine orders of magnitude (Beckett et al. 1988). Both of these approaches are strongly dependent upon a crystal chemical model in which Ti^{3+} occupies the five-coordinate M2

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site. However, the Rietveld and DFT results of the present study show conclusively that Ti³⁺ occupies the octahedral face-sharing M4 site. Furthermore, DFT calculations find that Ti³⁺-Ti³⁺ interactions between M4 octahedral pairs are favoured with respect to Al³⁺-Ti³⁺ interactions, while the substitution mechanisms identified by NPD suggest that Ti^{4+} - Ti^{4+} and Ti^{4+} - Ti^{3+} interactions may also occur. Reinterpretation of the optical and ESR spectra in light of these results indicate that the spectral features utilised for hibonite oxybarometry are not associated with occupancy of M2 by Ti³⁺, but actually arise from Ti-Ti interactions. When interpreting spectroscopic data in terms of $Ti^{3+}/\Sigma Ti$ and f_{O2} the existence of Ti-Ti interactions, which may not be simply related to the amount of Ti³⁺, need to be considered. In this study, hibonite samples with $Ti^{3+}/\Sigma Ti$ ranging from 0.27 to 1.0 were all prepared at the same f_{O2} (log f_{O2} = -16 at 1400 °C or 6.3 log units below the iron-wüstite f_{O2} buffer). This illustrates how Ti⁴⁺ can be stabilised in hibonite by Mg²⁺ even under very reducing conditions. That is, crystal chemistry can stabilise oxidation states independently of f_{O2} . The Ti³⁺/ Σ Ti ratio of meteoritic hibonite is thus not necessarily related to the f_{O2} of formation and will be strongly influenced by composition. Furthermore, the placement of an upper limit on f_{O2} based solely upon the blue colour of a crystal of hibonite (Ihinger and Stolper 1986) may need to be reconsidered if crystal chemical controls are able to stabilize Ti³⁺ under nominally oxidising conditions. Acknowledgements AJB thanks the Engineering and Physical Sciences Research Council (EPSRC) for the award of a CNE studentship, which was used to support PMD. The NPD experiments were facilitated by a beamtime award from ISIS Neutron Spallation Source (RB920090). The authors are grateful for

of a CNE studentship, which was used to support PMD. The NPD experiments were facilitated by beamtime award from ISIS Neutron Spallation Source (RB920090). The authors are grateful for the help of J. Najorka, J. Spratt, A.T. Kearlsey and the support of many ISIS staff. The computational part of this work made use of the facilities of HECToR, the UK's national high-performance computing service, which is provided by UoE HPCx Ltd at the University of Edinburgh, Cray Inc and NAG Ltd, and funded by the Office of Science and Technology through

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923	O1a distance as a function of Ti ⁴⁺ pfu.
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Table 1 Substitution sites of selected cations in natural and synthetic hibonite and various structural

928 analogues.

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Site	Hibonite 1,2,3,4,5	Magnetoplumbite 3,6	β, β" alumina ^{7,8}	Sr Y ₁₂ O ₁₉ ^{9,10}	Ba Y ₁₂ O ₁₉ 11
M1	Cr ³⁺	$Al^{3+} Cr^{3+}$	$Al^{3+} Ti^{3+}$	Cr ³⁺ Ti ⁴⁺	Fe ³⁺ Ti ⁴⁺
M2	$Fe^{2+}Fe^{3+}V^{3+}Ti^{3+}Ti^{4+}$	$Mn^{4+} Fe^{3+}$	Al^{3+}	$Co^{2+} Ti^{4+} Ga^{3+}$	$Fe^{3+}Co^{2+}Ti^{4+}$
M3	$Mg^{2+} Fe^{2+} Fe^{3+} Zn^{2+} Si^{4+}$	$Mn^{2+} Zn^{2+} Fe^{3+} Fe^{2+} Mg^{2+}$	$\mathrm{Al}^{3+}\mathrm{Mg}^{2+}$	$Co^{2+} Ga^{3+}$	$\mathrm{Fe^{3+}Co^{2+}}$
M4	$Fe^{2+} Cr^{3+} Ti^{4+} Si^{4+}$	$Fe^{3+}\ Mn^{4+}\ Sb^{5+}\ Ti^{4+}$	Al^{3+}	$Cr^{3+} Ti^{4+}$	$Fe^{3+} Ti^{4+}$
M5	Cr^{3+}	$Al^{3+} Mn^{3+} Cr^{3+} Fe^{3+} Ti^{4+}$	$Al^{3+} Ti^{3+}$	$Cr^{3+}Ti^{4+}Co^{2+}$	$Fe^{3+}Co^{2+}Ti^{4+}$

929 References: (1) Burns and Burns (1984); (2) Beckett et al. (1988); (3) Bermanec et al. (1996); (4) Holtstam (1996); (5)
930 Nagashima et al. (2010); (6) Grey et al. (1987); (7) Bettman and Peters (1969); (8) Barret et al. (1985); (9) Graetsch and
931 Gebert (1995); (10) Graetsch and Gebert (1996); (11) Kreber and Gonser (1976)

Table 2 Chemical composition of synthetic hibonite samples determined by energy dispersive X-ray spectrometry (EDS). The sample nomenclature is of the form (Ti pfu, $Ti^{3+}/\Sigma Ti$). Secondary phases are those identified by NPD and are less than 3 wt%. Standard deviations are in parentheses.

Sample	No. analyses	CaO	Al ₂ O ₃	MgO	TiO ₂ *	Total	Stoichiometry	Secondary phases
(0.20,1.0)	37	8.8 (0.4)	88.2 (0.6)	-	2.4 (0.5)	99.4 (0.7)	$Ca_{1.07}Al_{11.69}Ti_{0.20}O_{19}$	Al ₂ O ₃
(0.33,1.0)	30	8.8 (0.3)	86.7 (0.6)	-	4.0 (0.4)	99.5 (0.8)	$Ca_{1.07}Al_{11.51}Ti_{0.33}O_{19}$	Al_2O_3
(0.62, 0.60)	27	8.7 (0.3)	82.8 (0.5)	1.5 (0.1)	7.3 (0.5)	100.2 (0.7)	$Ca_{1.05}Al_{10.99}Ti_{0.62}Mg_{0.24}O_{19} \\$	-
(0.73, 0.33)	42	8.8 (0.3)	79.9 (1.0)	2.9 (0.2)	8.6 (0.7)	100.2 (0.9)	$Ca_{1.07}Al_{10.66}Ti_{0.73}Mg_{0.49}O_{19}\\$	Al_2O_3
(0.82, 0.27)	41	8.6 (0.3)	78.6 (2.5)	3.5 (0.6)	9.6 (2.2)	100.3 (0.9)	$Ca_{1.05}Al_{10.48}Ti_{0.82}Mg_{0.60}O_{19}\\$	$MgAl_2O_3$
(1.37, 0.39)	18	8.6 (0.3)	71.0 (1.1)	4.9 (0.2)	15.9 (0.9)	100.4 (0.8)	$Ca_{1.05}Al_{9.59}Ti_{1.37}Mg_{0.83}O_{19} \\$	MgAl ₂ O ₃ , Ti ₂ O ₃
(0.44,0)	26	8.5 (0.3)	83.0 (1.9)	2.5 (0.6)	5.2 (1.4)	99.2 (0.6)	$Ca_{1.04}Al_{11.10}Ti_{0.44}Mg_{0.43}O_{19}\\$	$MgAl_2O_3$
(0.98,0)	28	8.3 (0.4)	74.8 (0.7)	5.4 (0.2)	11.4 (0.7)	100.0 (0.9)	$Ca_{1.01}Al_{10.07}Ti_{0.98}Mg_{0.91}O_{19}\\$	MgAl ₂ O ₃ , CaTiO ₃

^{*} Ti as TiO₂

Table 3 Lattice parameters and Mg and Ti site occupancies (as fractions of 1) derived from the Rietveld refinements. The occupancies of Ti^{3+} and Ti^{4+} on M4 were calculated assuming that Ti^{4+} pfu = Mg^{2+} pfu, Ti^{3+} only occupies M4 and all the Ti on M2 is Ti^{4+} .

Sample	a (Å)	c (Å)	Volume (Å ³)	Mg on M3	Ti on M2*	Ti on M4	Ti ³⁺ on M4	Ti ⁴⁺ on M4	Ti ⁴⁺ M2/M4 [†]
(0.20,1.0)	5.567260 (6)	21.92612 (4)	588.539 (1)	-	-	0.096 (1)	0.096 (1)	-	-
(0.33,1.0)	5.570159 (9)	21.93871 (6)	589.491 (2)	-	-	0.144(1)	0.144(1)	-	-
(0.62, 0.60)	5.586154 (7)	21.98939 (5)	594.251 (1)	0.12(1)	0.020 (5)	0.250 (5)	0.15(1)	0.10(1)	0.20(1)
(0.73, 0.33)	5.596009 (8)	22.01478 (5)	597.038 (1)	0.26(1)	0.040 (5)	0.310 (5)	0.09(1)	0.22(1)	0.18(1)
(0.82, 0.27)	5.603373 (9)	22.03238 (6)	599.089 (2)	0.33 (1)	0.065 (3)	0.360 (5)	0.09(1)	0.27(1)	0.24(1)
(1.37, 0.39)	5.62894 (1)	22.12121 (7)	607.006 (2)	0.42(1)	0.050(5)	0.600 (5)	0.23(1)	0.37(1)	0.14(1)
(0.44,0)	5.58641 (1)	21.99031 (8)	594.329 (4)	0.21(1)	0.030 (5)	0.190 (5)	-	0.190 (5)	0.16(1)
(0.98,0)	5.607263 (7)	22.07468 (5)	601.072 (1)	0.46(1)	0.065(3)	0.403 (3)	-	0.403 (5)	0.16(1)

^{*} Site is half occupied.

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[†] For the hibonite structure M2/M4 calculated in terms of occupancy is equivalent to M2/M4 pfu.

Table 4 Atomic coordinates and isotropic displacement parameters ($U_{iso} \times 100$).

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		(0.20, 1.0)	(0.33,1.0)	(0.62, 0.60)	(0.73, 0.33)	(0.82, 0.27)	(1.37,0.39)	(0.44,0)	(0.98,0)
Ca	X	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667
	y	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333
	Z	0.2500	0.2500	0.2500	0.2500	0.2500	0.2500	0.2500	0.2500
	U_{iso}	1.14(3)	0.99(5)	2.09(3)	2.03(3)	2.04(4)	3.03(1)	3.15(1)	2.77(4)
	- 150		333 (3)	_,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	_,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	_,,,,	2102(2)	2122(2)	_,,,,,
M1	X	0	0	0	0	0	0	0	0
	y	0	0	0	0	0	0	0	0
	Z	0	0	0	0	0	0	0	0
	U_{iso}	0.73(3)	1.11(5)	0.89(3)	0.82(3)	0.76(4)	0.71(1)	1.06(1)	0.88(4)
M2	x	0	0	0	0	0	0	0	0
1112	y	ő	0	ő	ő	0	ő	ő	ő
	Z	0.2591(1)	0.2598(2)	0.2621(1)	0.2620(1)	0.2620(2)	0.2657(1)	0.2612(1)	0.2641(1)
	U_{iso}	1.71(5)	1.84(8)	2.02(6)	1.92(7)	2.03(9)	1.75(1)	2.02(1)	1.90(4)
	U _{1SO}	1.71(3)	1.04(0)	2.02(0)	1.72(7)	2.03())	1.73(1)	2.02(1)	1.70(4)
M3	X	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333
	y	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667
	Z	0.02781(5)	0.02878(7)	0.02849(4)	0.02821(4)	0.02861(4)	0.02921(1)	0.02701(1)	0.02791(6)
	U_{iso}	1.07(2)	1.37(3)	1.23(2)	1.15(2)	1.09(2)	0.88(1)	1.17(1)	1.32(4)
M4	x	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333
1717	y	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667
	y Z	0.19044(5)	0.19029(9)	0.18900(8)	0.1879(1)	0.1875(2)	0.18789(9)	0.1901(1)	0.1865(1)
		0.17044(3)	0.17027(7)	1.28(5)	1.07(7)	1.2(1)	1.07(1)	1.13(1)	1.23(4)
	U_{iso}	0.03(3)	0.80(9)	1.28(3)	1.07(7)	1.2(1)	1.07(1)	1.13(1)	1.23(4)
M5	X	0.16863(7)	0.1693(1)	0.16908(7)	0.16870(7)	0.16902(9)	0.16774(4)	0.16855(3)	0.16872(2)
	y	0.3372(1)	0.3384(2)	0.3380(1)	0.3373(1)	0.3379(2)	0.3354(1)	0.3371(1)	0.33732(4)
	Z	-0.10904(2)	-0.10883(2)	-0.10846(2)	-0.10809(2)	-0.10786(2)	-0.10651(1)	-0.10894(1)	-0.10731(6)
	$U_{iso} \\$	1.04(1)	1.30(2)	1.38(1)	1.28(1)	1.27(1)	1.21(1)	1.20(1)	1.40(4)
O1	x	0	0	0	0	0	0	0	0
01	y	ő	0	0	0	0	0	0	ő
	Z	-0.14940(3)	-0.14985(4)	-0.14960(3)	-0.15003(3)	-0.15054(4)	-0.14927(1)	-0.15001(8)	-0.15037(6)
	U_{iso}	0.72(2)	1.20(3)	1.27(2)	0.76(2)	0.65(3)	0.66(1)	1.54(1)	1.29(4)
	U _{1SO}	0.72(2)	1.20(3)	1.27(2)	0.70(2)	0.03(3)	0.00(1)	1.54(1)	1.27(4)
O2	X	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667	0.6667
	y	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333	0.3333
	Z	0.05403(3)	0.05280(6)	0.05458(3)	0.05542(3)	0.05593(4)	0.05668(1)	0.05597(1)	0.05753(6)
	U_{iso}	0.88(2)	0.89(2)	1.17(2)	1.25(2)	1.14(2)	1.38(1)	1.18(5)	1.30(4)
О3	x	0.18166(6)	0.1817(1)	0.18033(6)	0.18049(6)	0.18094(7)	0.17842(4)	0.17986(3)	0.18101(2)
93	y	0.3634(1)	0.3635(2)	0.3608(1)	0.3611(1)	0.3620(1)	0.3570(1)	0.3598(1)	0.3621(1)
	y Z	0.3034(1)	0.3033(2)	0.2500	0.3011(1)	0.3020(1)	0.3370(1)	0.3376(1)	0.2500
	U_{iso}	1.24(1)	1.70(2)	1.67(1)	1.65(1)	1.58(2)	1.09(1)	1.48(1)	1.58(4)
	Oiso	1.2 1(1)	1.70(2)	1.07(1)	1.03(1)	1.50(2)	1.07(1)	1.10(1)	1.50(1)
O4	X	0.15600(4)	0.15542(6)	0.15465(3)	0.15400(4)	0.15341(4)	0.15303(4)	0.15398(3)	0.15251(2)
	y	0.31200(8)	0.3108(1)	0.30931(7)	0.30801(7)	0.30682(8)	0.30608(8)	0.30797(7)	0.30502(4)
	Z	0.05210(1)	0.05261(2)	0.05238(1)	0.05278(1)	0.05300(2)	0.05329(1)	0.05263(1)	0.05332(1)
	U_{iso}	0.97(1)	1.27(1)	1.37(1)	1.34(1)	1.34(1)	0.86(1)	1.24(1)	1.48(4)
O5	X	0.50357(5)	0.50303(8)	0.50412(4)	0.50455(4)	0.50469(5)	0.50609(4)	0.50367(3)	0.50419(2)
03		1.0072(1)	1.0061(2)	1.00833(8)	1.00918(8)	1.0095(1)	1.01225(8)	1.00743(7)	1.00846(4)
	y z	0.14899(1)	0.14887(1)	0.14893(1)	0.14935(1)	0.14934(2)	0.14949(1)	0.14922(1)	0.14978(1)
	U_{iso}	1.00(1)	1.27(1)	1.32(1)	1.35(1)	1.29(1)	0.75(1)	1.13(1)	1.26(4)

Table 5 Energies of isolated defects at 0 K.

960

961

Defect (Kröger-Vink notation)	Energy (eV / 256 atom cell)	Notes
No defect	-88959.2740	CaAl ₁₂ O ₁₉ hibonite, 256 atoms
$Ti_{Al(1)}^{\mathbf{x}}$	-90393.3591	Ti ³⁺ on M1
$\operatorname{Ti}_{\operatorname{Al}(2)}^{\mathbf{x}}$	-90394.1357	Ti ³⁺ on M2
$Ti_{Al(3)}^{x}$	-90393.8763	Ti ³⁺ on M3
$\operatorname{Ti}_{\operatorname{Al}(4)}^{\mathbf{x}}$	-90393.8734	Ti ³⁺ on M4
${\rm Ti}_{{\rm Al}(5)}^{(5)}}^{(5)}}$	-90393.7426	Ti ³⁺ on M5
$\mathrm{Ti}_{\mathrm{Al}(1)}$	-90387.3766	Ti ⁴⁺ on M1
$\mathrm{Ti}_{\mathrm{Al}(2)}^{\bullet}$	-90389.3807	Ti ⁴⁺ on M2
$Ti_{Al(3)}$	-90387.9251	Ti ⁴⁺ on M3
$\mathrm{Ti}_{\mathrm{Al}(4)}^{\bullet}$	-90389.0742	Ti ⁴⁺ on M4
$\operatorname{Ti}_{\operatorname{Al}(5)}$	-90388.5411	Ti ⁴⁺ on M5
${ m Mg}_{{ m Al}(1)}{}^{\prime}$	-89836.9945	Mg ²⁺ on M1
${\rm Mg_{Al(2)}}'$	-89836.2080	Mg ²⁺ on M2
${\rm Mg_{Al(3)}}'$	-89837.8229	Mg ²⁺ on M3
${\rm Mg_{Al(4)}}'$	-89836.0045	Mg ²⁺ on M4
${\rm Mg_{Al(5)}}'$	-89836.6277	Mg ²⁺ on M5

Table 6 Energies of clustered defect structures including Ti-Mg and Ti-Ti interactions at 0 K. Defects labeled with (a) and (b) subscripts occur as multiple symmetrically distinct clusters, which can be distinguished using the Ti-Mg distances.

Defect (Kröger-Vink notation)	Energy (eV / 256 atom cell)	Ti-Mg distance (Å)	Notes
No defect	-88959.2740	-	CaAl ₁₂ O ₁₉ hibonite, 256 atoms
$\{Ti_{Al(1)}^{\bullet}Mg_{Al(3)}^{\prime}\}$	-91267.2759	3.30	Ti^{4+} and Mg^{2+} on M1 and M3
$\{Ti_{Al(1)}{}^{\bullet}Mg_{Al(5)}{}^{\prime}\}$	-91266.0809	2.19	Ti ⁴⁺ and Mg ²⁺ on M1 and M5
$\{Ti_{Al(2)}{}^{\boldsymbol{\cdot}}Mg_{Al(4)}{}^{'}\}_{(a)}$	-91267.5971	3.45	$Ti^{4+} and Mg^{2+} on M2$ and $M4$
$\{Ti_{Al(2)}^{\bullet}Mg_{Al(4)}^{'}\}_{(b)}$	-91267.6954	3.54	Ti ⁴⁺ and Mg ²⁺ on M2 and M4
$\{Ti_{Al(2)} Mg_{Al(5)}'\}_{(a)}$	-91268.1237	3.40	Ti^{4+} and Mg^{2+} on M2 and M5
$\{Ti_{Al(2)}{}^{\centerdot}Mg_{Al(5)}{}^{\prime}\}_{(b)}$	-91268.1161	3.61	Ti ⁴⁺ and Mg ²⁺ on M2 and M5
$\{Ti_{Al(3)}{}^{\scriptscriptstyle\bullet}Mg_{Al(1)}{}^{\scriptscriptstyle\prime}\}$	-91266.9784	3.30	Ti^{4+} and Mg^{2+} on M3 and M1
$\{Ti_{Al(3)}{}^{\boldsymbol{\cdot}}Mg_{Al(5)}{}^{\boldsymbol{\cdot}}\}_{(a)}$	-91266.4905	3.44	Ti ⁴⁺ and Mg ²⁺ on M3 and M5
$\{Ti_{Al(3)}{}^{\boldsymbol{\cdot}}Mg_{Al(5)}{}^{\boldsymbol{\cdot}}\}_{(b)}$	-91267.1033	3.33	Ti ⁴⁺ and Mg ²⁺ on M3 and M5
$\{Ti_{Al(4)}{}^{\boldsymbol{\cdot}}Mg_{Al(5)}{}^{\boldsymbol{\cdot}}\}$	-91267.8774	3.33	Ti^{4+} and Mg^{2+} on M4 and M5
$\{\mathrm{Ti}_{\mathrm{Al}(4)}{}^{\bullet}\mathrm{Mg}_{\mathrm{Al}(4)}{}^{\prime}\}$	-91267.5227	2.60	Ti^{4+} and Mg^{2+} on M4 and M4
$\{Ti_{Al(4)}{}^{\bullet}Mg_{Al(2)}{}^{\prime}\}_{(a)}$	-91267.5280	3.45	Ti^{4+} and Mg^{2+} on M4 and M2
$\{Ti_{Al(4)}{}^{\scriptscriptstyle \bullet}Mg_{Al(2)}{}^{\scriptscriptstyle \prime}\}_{(b)}$	-91267.5610	3.54	Ti ⁴⁺ and Mg ²⁺ on M4 and M2
$\{Ti_{Al(5)}\boldsymbol{\cdot} Mg_{Al(5)}{'}\}_{(a)}$	-91267.2759	2.77	Ti ⁴⁺ and Mg ²⁺ on M5 and M5
$\{Ti_{Al(5)}^{\bullet}Mg_{Al(5)}^{}\}_{(b)}$	-91267.5073	2.84	Ti^{4+} and Mg^{2+} on M5 and M5
$\{Ti_{Al(5)}{}^{\boldsymbol{\cdot}}Mg_{Al(4)}{}^{\boldsymbol{\prime}}\}$	-91266.9258	3.33	Ti ⁴⁺ and Mg ²⁺ on M5 and M4
$\{Ti_{Al(5)}{}^{\bullet}Mg_{Al(2)}{}^{\prime}\}_{(a)}$	-91266.8811	3.40	Ti^{4+} and Mg^{2+} on M5 and M2
$\{Ti_{Al(5)}^{\bullet}Mg_{Al(2)}^{\prime}\}_{(b)}$	-91266.8884	3.61	Ti ⁴⁺ and Mg ²⁺ on M5 and M2
$\{Ti_{Al(5)}^{\bullet}Mg_{Al(1)}{'}\}$	-91267.5402	2.91	Ti^{4+} and Mg^{2+} on M5 and M1
$\{Ti_{Al(5)} Mg_{Al(3)}'\}_{(a)}$	-91268.3199	3.43	Ti^{4+} and Mg^{2+} on M5 and M3
$\{Ti_{Al(5)}{}^{\boldsymbol{\cdot}}Mg_{Al(3)}{}^{\boldsymbol{\cdot}}\}_{(b)}$	-91268.3299	3.32	Ti ⁴⁺ and Mg ²⁺ on M5 and M3
$\{Ti_{Al(2)}{}^{\centerdot}Mg_{Al(3)}{}^{\prime}\}_{(a)}$	-91269.1850	5.76	Ti^{4+} and Mg^{2+} on M2 and M3
$\{Ti_{Al(2)}{}^{{}^{\bullet}}Mg_{Al(3)}{}^{{}^{\prime}}\}_{(b)}$	-91269.2066	5.97	Ti ⁴⁺ and Mg ²⁺ on M2 and M3
$\{Ti_{Al(4)}{}^{\bullet}Mg_{Al(3)}{}^{\prime}\}$	-91268.8648	3.59	Ti ⁴⁺ and Mg ²⁺ on M4 and M3
$\{T{i_{Al(4)}}^x\ T{i_{Al(4)}}^x\}$	-91830.7191	-	Ti ³⁺ on M4
$\{Ti_{Al(4)}{}^{\bullet}Ti_{Al(4)}{}^{\bullet}Mg_{Al(3)}{}^{\prime}Mg_{Al(3)}{}^{\prime}\}$	-93579.4590	3.51 and 3.53	Ti ⁴⁺ and Mg ²⁺ on M4 and M3

Table 7 Selected interatomic distances (Å); R = R-block, S = S-block.

972

973

	(0.20,1.0)	(0.33,1.0)	(0.62, 0.60)	(0.73, 0.33)	(0.82, 0.27)	(1.37,0.39)	(0.44,0)	(0.98,0)
Ca-O3 (×6)	2.78798(3)	2.78945(5)	2.79681(3)	2.80182(3)	2.80573(3)	2.81742(4)	2.79673(2)	2.80769(1)
Ca-O5 (×6)	2.7160(3)	2.7228(5)	2.7224(3)	2.7161(3)	2.7181(4)	2.7190(6)	2.7197(2)	2.7171(2)
M1-O4 (×6)	1.8889(4)	1.8921(6)	1.8883(3)	1.8916(3)	1.8923(4)	1.9016(6)	1.8866(3)	1.8920(2)
$M2-O1_a$	2.006(3)	1.983(4)	1.941(2)	1.937(3)	1.926(4)	1.881(4)	1.951(1)	1.888(3)
$M2-O1_b$	2.406(3)	2.411(4)	2.474(2)	2.465(3)	2.457(4)	2.575(3)	2.447(3)	2.510(3)
M2-O3 (×3)	1.7636(7)	1.766(1)	1.7655(6)	1.7697(7)	1.7765(9)	1.7744(8)	1.7584(3)	1.7857(2)
M3-O2	1.794(1)	1.790(2)	1.8266(9)	1.8411(9)	1.863(1)	1.8998(8)	1.8247(3)	1.8859(3)
M3-O4 (×3)	1.7912(5)	1.7945(7)	1.8070(4)	1.8205(4)	1.8272(5)	1.8369(8)	1.8247(3)	1.8438(4)
M4-O3 (×3)	1.9605(8)	1.964(2)	1.997(1)	2.016(2)	2.021(3)	2.0416(6)	1.985(1)	2.038(2)
M4-O5 (×3)	1.8766(6)	1.873(1)	1.8730(9)	1.864(1)	1.864(2)	1.8865(6)	1.877(1)	1.8471(2)
M5-O1	1.8509(7)	1.864(1)	1.8689(7)	1.8774(8)	1.890(1)	1.8887(8)	1.8643(3)	1.8939(2)
M5-O2	1.9948(8)	2.005(1)	1.9828(7)	1.9730(8)	1.963(1)	1.9555(8)	1.9747(3)	1.9407(3)
M5-O4 (×2)	2.0044(4)	1.9965(7)	1.9970(5)	1.9854(5)	1.9809(6)	1.9609(8)	1.9959(3)	1.9673(4)
M5-O5 (×2)	1.8075(5)	1.8089(7)	1.8148(4)	1.8261(5)	1.8288(6)	1.8527(8)	1.8165(3)	1.8450(4)
M4-M4	2.612(2)	2.620(4)	2.683(4)	2.734(5)	2.754(8)	2.748(4)	2.635(3)	2.803(3)
O1-O1 (R)	4.412(1)	4.394(2)	4.415(1)	4.402(1)	4.383(2)	4.456(4)	4.398(1)	4.398(3)
O1-O1 (S)	6.551(1)	6.575(2)	6.579(1)	6.606(1)	6.634(2)	6.604(4)	6.598(3)	6.639(3)

(DOI will not work until issue is live.) DOI: http://dx.doi.org/10.2138/am.2014.4532

R-block

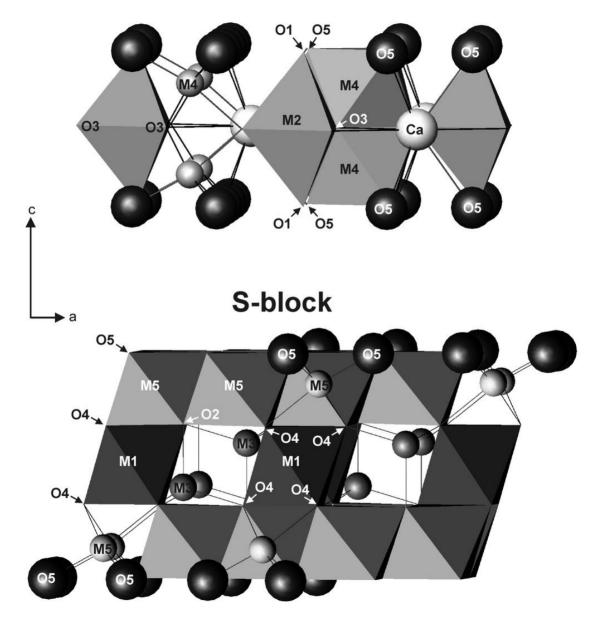


Figure 2 Doyle et al 2013

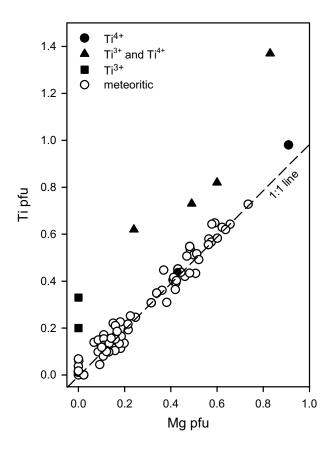


Figure 3 Doyle et al. (2013)

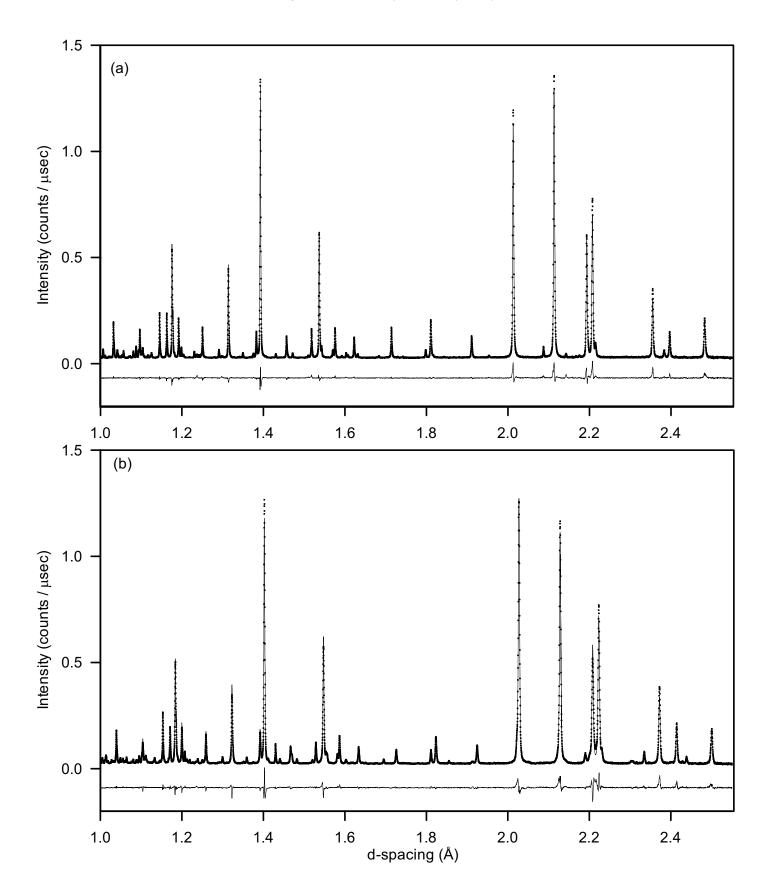


Figure 4 Doyle et al. 2013

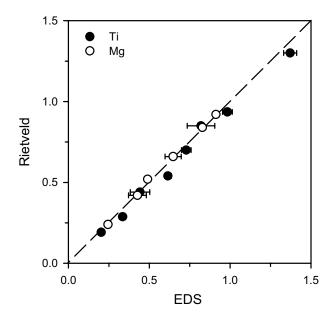
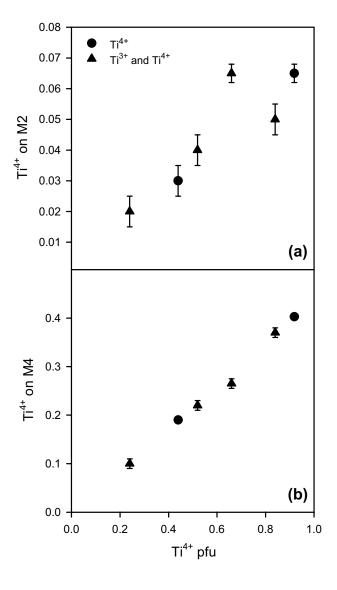


Figure 5 Doyle et al. 2013



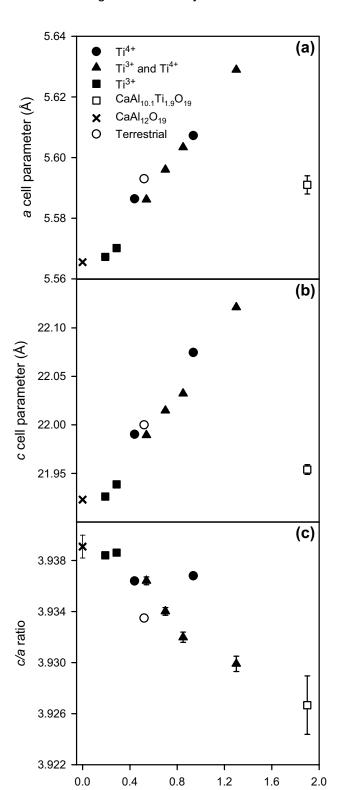


Figure 6 Doyle et al. 2013

Ti pfu

Figure 7 Doyle et al. 2013

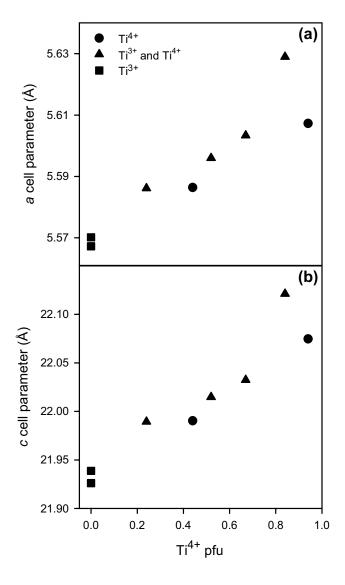


Figure 8 Doyle et al. 2013

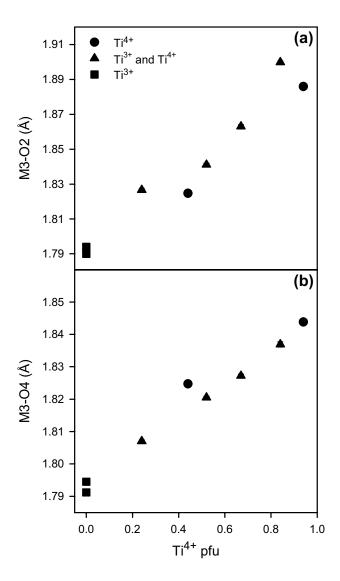


Figure 9 Doyle et al. 2013

