1 REVISION 3

2 Mcalpineite from the Gambatesa mine, Italy, and redefinition of the species

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13 Abstract

14 Mcalpineite has been found in the Gambatesa mine (eastern Liguria, Italy); it occurs in a 15 quartz vein mainly as yellowish green earthy crusts consisting of poorly crystallized mcalpineite 16 intergrown with an unidentified Cu-Te phase, as well as quite pure aggregates of well euhedral 17 emerald green crystals (individually reaching up to 50µm), associated with black fragments of 18 paratellurite (TeO₂) and weissite (Cu_{2-x}Te). The chemical formula of this rare mineral, found at the 19 McAlpine mine (type-locality; California, U.S.A.) and at the Centennial Eureka mine (Utah, 20 U.S.A., co-type locality), was originally given Cu₃TeO₆·H₂O. X-ray powder diffraction and selected 21 area electron diffraction data of mcalpineite are in good agreement with those of synthetic Cu₃TeO₆. 22 In addition no evidence for structural OH group was detected by micro-Raman analysis carried out 23 on samples from Gambatesa, Centennial Eureka and McAlpine (co-type sample) mines. Taking into 24 account structural, topological and experimental evidence, the crystal structure and chemical composition of mcalpineite must be revised: the mineral crystallizes in the la3 space group and the 25 26 correct chemical formula is Cu₃TeO₆.

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28 Key-words: mcalpineite, Gambatesa mine, crystal structure, TEM, XRPD

29 **1. Introduction**

Mcalpineite represents a very rare Cu-bearing tellurate mineral found at the type-locality, McAlpine mine, California, U.S.A.) and at the Centennial Eureka mine (Utah, U.S.A.; co-type locality) (Roberts et al. 1994). Mcalpineite was also recently found in a few other localities (Kampf et al. 2013a, and 2013b). Mcalpineite from the McAlpine mine occurs as emerald cryptocrystalline crusts on quartz whereas from the Eureka mine it occurs both as interstitial olive-green coatings and green-black cryptocrystalline nodules within drusy quartz (Roberts et al. 1994).

36 According to Roberts et al. (1994), this mineral crystallizes in the cubic system with a P-37 lattice (unknown S.G.) and its ideal formula may be referred to as Cu₃TeO₆·H₂O. X-ray analyses 38 evidenced that the diffraction pattern of mcalpineite is consistent with that of synthetic Cu_3TeO_6 (^[43] S.G.), except for the presence of four medium to weak non-indexable diffraction lines. These 39 40 authors suggested the presence of water on the basis of IR absorption spectra, showing O-H stretching and H-O-H bending bands centred at 3320 cm⁻¹ and 1600 cm⁻¹, respectively. As a result, 41 42 they concluded that the crystal structure hosts single H_2O group inside structural voids with a 43 diameter of ~ 4 Å, causing a reduction of symmetry from an *I*- to a *P*-lattice.

Mcalpineite from the manganese Gambatesa mine (Val Graveglia, eastern Liguria, Italy) was 44 45 found in association with paratellurite (TeO₂) and weissite (Cu_{2-x}Te; Bindi et al. 2013) in guartz 46 veins crosscutting cherts ("Diaspri di Monte Alpe Formation") overlaying Jurassic ophiolites. 47 Tectono-metamorphic re-equilibration under prehnite-pumpellyite facies conditions affected 48 ophiolites and their sedimentary covers producing complex veining processes (Cortesogno et al. 49 1979; Lucchetti et al. 1990). Synmetamorphic fluids circulating within these vein systems, at 50 decreasing metamorphic conditions, lead to the concentration of trace elements and the formation of 51 a great variety of uncommon minerals, including many new species (Lucchetti et al. 1981; Basso et 52 al., 1991, 1992, 1993, 1994, 1997, 2000, 2003, 2005, 2008; Cabella et al. 1993, 1998 and 53 references therein).

54 In this work, samples from Gambatesa mine have been investigated by means of X-ray 55 powder diffraction (XRPD), electron microprobe (SEM-EDS), micro-Raman and transmission electron microscope (TEM) analyses in order to clarify the crystallochemical features of this rare mineral. Mcalpineite from the Centennial Eureka (co-type locality) and the Gambatesa mine have been studied and compared; Cu_3TeO_6 has been synthesized at high temperature a stoichiometric powder mixture of binary oxides; this sample was used as a reference for the structural studies. Moreover, to better understand the role of water inside the structure co-type sample from Mcalpine mine (type-locality) from the Geological Survey of Canada (catalogue number NMC 67163) has been investigated.

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2. Materials and experimental procedures

Mcalpineite from Gambatesa mine (GM) has been found in a single occurrence in a quartz
vein mainly intergrowth in a yellowish green earthy crust as well as aggregates of emerald green
crystals (up to 50µm), coating quartz crystals and black fragments of paratellurite and weissite (Fig.
1).

In order to have a reference for our studies, we synthesized Cu₃TeO₆ by reacting a
 stoichiometric powder mixtures of binary oxides at high temperature.

The samples GM and synthetic Cu₃TeO₆ have been investigated by means of several
 analytical techniques.

73 X-ray powder diffraction analysis (XRPD) was carried out using a Philips PW1830 74 diffractometer (Bragg-Brentano geometry; Ni-filtered Cu K_{α} radiation; range 10–90° 2θ ; step 75 $0.025^{\circ} 2\theta$, sampling time 10 s). The XRPD data collected on the synthetic Cu₃TeO₆ were used for 76 the structural refinement according to the Rietveld method (Young 1993) by the FullProf program; 77 for this purpose, the crystallographic data reported by Falck et al. (1978) for synthetic Cu₃TeO₆ were used to define the starting structural model and the structure was refined in the ¹²³/₂ space 78 79 group (S.G. 206). In the final cycle of the refinement the following parameters were refined: the scale factor; the zero point of detector; the background (parameters of the 5th order polynomial 80

function); the unit cell parameters; the atomic site coordinates not constrained by symmetry; the
atomic displacement parameters; the profile shape and half-width parameters.

The XRPD data collected on the GM sample were fitted according to the Le Bail method (Le Bail et al. 1988); in this case the background was fixed using a linear interpolation between a set of fixed points; in addition a file describing the instrumental resolution function was used, obtained by refining a LaB₆ standard. The fitting was carried out refining the zero point of detector, the unit cell parameter and the Lorentzian isotropic size parameter.

88 SEM-EDS analysis was performed using a Philips SEM 515 electron microscope, equipped
89 with an EDS spectrometer (accelerating voltage: 15 kV, beam current: 2.15 nA, beam spot size: 10–
90 25 µm). Calibration was performed with a synthetic Cu₃TeO₆.

Micro-Raman investigations have been taken using a Renishaw Ramascope equipped with He-Ne laser (633 nm) in the Raman shift range 100–4000 cm⁻¹ and connected to a Leica optical microscope equipped with an Olympus SLM plan $20 \times \log$ focal objective. This experimental setup allowed to analyse only the desired mineral phase, excluding the contribution of the matrix composed of quartz.

Transmission electron microscope (TEM) analyses were carried out with a Jeol JEM-2010 TEM equipped with an EDS spectrometer system (accelerating voltage: 200 kV). The samples for TEM examination were prepared by milling selected amounts of mineral that were subsequently dispersed in pentanol and then deposited onto a Cu support grid coated with a mesh carbon film.

Mcalpineite from Centennial Eureka Mine (CEM) occurs as interstitial olive-green coatings directly associated with hydrated copper tellurates and minor goethite. Due to small size of the CEM samples, only a few crystals have been prepared for micro-Raman, SEM and TEM analysis. In addition, a probe mount of mcalpineite from Mcalpine mine has been prepared for only nondestructive micro Raman analyses.

105

106 INSERT FIGURE 01

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108 **3. Results**

109 *3.1 SEM investigations*

SEM-EDS studies on GM samples indicated that Cu-Te-bearing phases are present in different modes of occurrence, sometimes coexisting in the same samples: a) as cryptocrystalline porous aggregates coating quartz crystals (Fig. 2a, c, and e) which correspond to the yellowish green crusts, b) as cryptocrystalline vermicular aggregates together with relics of paratellurite (Fig. 2b and d) which correspond to a blackish, altered grain, and c) as small emerald green crystal fragments at the rim of altered paratellurite grains (Fig. 2f).

SEM-EDS investigations on the coatings show an irregular porous aggregate with some more compact elongated grains embedded in a porous granular matrix (Fig. 2c and e). Analytical results indicate the presence a Cu-Te mineral phase. Analyses on polished sections show a variable total weight percent in oxides ranging from 82.80 to 97.08, possibly related to the porosity. In fact, the Cu:Te ratio is nearly constant, around 3:1, pointing to the presence of a unique mineral phase.

The analysis of blackish fragments support the presence of Cu-Te minerals mixed together with Te oxide (Fig. 2b and d). Spot analyses suggest mcalpineite forms at the expense of Te oxide as a secondary product possibly due to the interaction with Cu-rich circulating fluids. EDS analyses on emerald green fragments (Fig. 2f) show a Cu:Te ratio nearly equal to 3:1, like in a and b types of occurrence and in good agreement with the stoichiometry of mcalpineite.

For comparison, Centennial Eureka mine (CEM) sample of mcalpineite has been analyzed; EDS spot analyses show Cu:Te ratio equal to those of GM samples (3:1) with a total weight percent in oxides ranging from 84.76 to 87.16.

129 INSERT FIGURE 02

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131 *3.2 XRPD analysis*

The structural data obtained for synthetic Cu_3TeO_6 after Rietveld refinement (Table 1) are in very good agreement with those reported by Falck et al. (1978) (Table 2); slight differences range between the experimental error.

135 XRPD analysis was performed on yellowish green earthy crusts hand-picked from quartz 136 coatings mixed with emerald green aggregates of GM samples; patterns of both occurrences are 137 similar, indicating the presence of mcalpineite as the main phase.

138 Due to the paucity of material, the statistic are not high and the quality of the diffraction 139 pattern is poor, preventing the possibility to carry a out a structural refinement by the Rietveld 140 method. In any case, all the diffraction lines may be indexed according to the crystal structure 141 reported for synthetic Cu₃TeO₆ (JCPDS 22-251), except for a medium peak at ~20.93°2 θ , 142 corresponding to an interplanar spacing of ~ 4.26 Å. This diffraction line was also observed by 143 Roberts et al. (1994) together with three other peaks (2.76, 2.08, and 1.77Å) that, according to these authors, could not be indexed in the ^[a3] space group. Due to the presence of these unindexed peaks. 144 145 they, concluded that the body-centered cubic lattice of $Cu_3 TeO_6$ reduced to a primitive cubic lattice 146 on account of H₂O groups located in structural voids. Note that in the Table 2 reported by Roberts 147 et al. (1994) the line corresponding to the 2.758 Å interplanar spacing is erroneously marked as non-indexable in the ^[43] space group, whereas it corresponds to the highest intensity peak of 148 149 synthetic Cu₃TeO₆ (222 line). In the pattern of the GM sample the lines at 2.08, and 1.77Å cannot be detected and hence they are not produced by mcalpineite. As obtained by the Le Bail fit (R_{Bragg} = 150 0.72; $R_{\rm F} = 1.14$), the unit cell is slightly expanded (a = 9.546(2) Å) compared to the synthetic 151 152 analogue (a = 9.5393(1) Å). The profile of all diffraction lines is very broadened, (FWHM of the 153 highest intensity 222 line ~ 0.5 Å; Fig. 3) and the size of the coherent diffracting domains is ~ 13 154 nm on average, as obtained from the refinement of the Lorentzian isotropic size parameter in the Le 155 Bail fit.

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157 INSERT TABLE 01 AND FIGURE 03

158 *3.3 Micro-Raman analysis*

159 The micro-Raman spectra of the yellowish green earthy crusts and emerald green aggregates 160 (GM sample) show no evidence for a structural OH group (inset of Figure 4): no signal is observed in the Raman shift range 3000-4000 cm⁻¹, where bands should be located structural OH groups, if 161 present. Only two strong bands may be observed at $\sim 690 \text{ cm}^{-1}$ and $\sim 740 \text{ cm}^{-1}$, together with other 162 163 faint contributions at lower Raman shift. A very faint band due to the admixed quartz may be 164 observed at 467 cm⁻¹ (for pure quartz this is the most intense Raman band). A weak and very broadened band is present in the Raman shift range $\sim 2000-4000$ cm⁻¹; similar bands are observed in 165 166 IR and Raman spectra of acceptor-doped perovskites containing a large amount of lattice hydroxyl 167 groups, incorporated into materials such as BaCeO₃, BaZrO₃, and BaSnO₃ (Kreuer 1999; Buscaglia 168 et al. 2003); note that the crystal structures of these compounds do not change on account of the 169 inclusion of these lattice groups. It is hence likely that during the hydrothermal process leading to 170 the formation of mcalpineite some hydroxyl groups or H₂O molecule can be trapped inside its 171 lattice.

172 The comparison of GM and CEM samples spectra (Fig. 4) prove completely similarity in both 173 chemical composition and structure. In particular, both spectra exhibit two strong bands located at 690 and 740 cm⁻¹; conversely, the synthetic sample is characterized by only one strong band around 174 730 cm⁻¹. According to Choi et al. (2008), this band is created by an A_g Raman-active mode and, in 175 general, the high frequency modes in the 600-750cm⁻¹ region corresponding to the stretching modes 176 177 of the Te-O bonds. As a consequence, the band detected in the GM and CEM samples spectra at 740 cm⁻¹ is due to an A_g mode as in the synthetic sample, whereas the band at 690 cm⁻¹ is a 178 179 stretching mode of the Te-O bonds of the admixed phase (see below TEM analysis).

As regards the IR absorption bands of H_2O reported by Roberts et al. (1994), it is well known that strong bands may be originated by physically adsorbed water or fluid inclusions during IR analysis, whereas Raman analysis is much less sensitive to this kind of contribution. A closer inspection of the IR absorption spectrum reported in Roberts et al. (1994) shows four bands at

184 ~1085, ~1160, ~795, and ~775 cm⁻¹ that can be assigned to a quartz contribution (Scholl, 1981).
185 Quartz is known to include fluid inclusions and also the profile of the broadened O-H stretching
186 band centred at 3320 cm⁻¹ indicates that it is not created by non-structurally bonded water. In order
187 to verify if our sample from Gambatesa Mine and mcalpineite from McAlpine Mine are identical, a
188 sample (co-type sample - NMC 67163) has been studied. The sample is in a micromount holding
189 two grains of mcalpineite (Fig. 4); the micro-Raman analyses shows that no structural water is
190 present in either grains.

191

- 192 INSERT FIGURE 04
- *3.4 TEM analysis*

194 TEM investigations on yellowish earthy crust and emerald green aggregates from GM mine 195 indicate that the samples exhibit a low stability under the electron beam and tend to decompose. 196 TEM observation of the yellowish earthy crust reveals rounded aggregates of mcalpineite (Figure 197 5); these aggregates are intimately intergrown at a submicrometric scale with bundled elongated 198 aggregates of acicular crystals constituted of an unidentified phase. EDS analysis reveals that Cu, 199 Te, and O are the only detectable atomic species both in the bundled and in the rounded aggregates 200 and that the Cu/Te ratio is similar in both phases. Fig. 6 shows a comparison between electron 201 diffraction (ED) patterns collected on a vellowish crust from the GM and on the CEM sample, 202 revealing a higher degree of crystallinity in the former sample; both patterns can be indexed as 203 synthetic Cu₃TeO₆. A closer investigation at low angle on the former ED pattern (Fig. 7, on the left) 204 shows a diffraction spot circle originating from diffraction planes with an interplanar spacing equal 205 to 4.25 Å and indexed as 210 by Roberts et al. (1994) in according to a primitive cubic lattice; in 206 addition, the 220 reflection (d = 3.37 Å) is extremely faint, as also revealed by XRPD diffraction (reflection at ~ 26.4° 2θ). This diffraction effect is due an intergrowth phase as demonstrated by 207 208 selected area electron diffraction (SAED) analysis (Fig. 7, on the right) carried out on the edge of a bundled acicular crystal, exhibiting poor quality patterns with spots at 4.25 Å interplanar spacing. In 209

| 210 | this SAED pattern spots originated by planes with interplanar spacing of 2.73 Å and 2.02 Å are also |
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| 211 | present, that cannot be distinguished in the XRPD pattern since they are superimposed on the 222 |
| 212 | and 332 diffraction lines of mcalpineite. Figure 8 compares two SAED patterns collected along the |
| 213 | [100] zone axis, the former from the GM sample, the latter from synthetic Cu ₃ TeO ₆ ; their complete |
| 214 | coincidence is evident confirming that mcalpineite is the mineral analogue of synthetic Cu ₃ TeO ₆ . |
| 215 | Figure 9 shows two high-resolution TEM (HRTEM) images collected on different regions of the |
| 216 | GM sample; in particular, in the yellowish earthy crust (Fig. 9a) the degree of crystallinity is quite |
| 217 | poor, whereas in the emerald green aggregates (Fig. 9b) the lattice appears unaffected by structural |
| 218 | defects. |

- 219 INSERT FIGURE 05-06-07-8-9
- 220
- **4. Discussion and conclusions**

222 Bond valence sum (BVS) calculations (Brese & O'Keeffe, 1991), using the structural data of 223 synthetic Cu_3TeO_6 obtained after Rietveld refinement, are in agreement with the expected values, as 224 reported in Table 2, where the calculated bond distances are also reported together with the global instability index (GII) (bond valence parameters for Te⁶⁺-O from Mills & Christy, 2013). According 225 226 to Hawthorne (1992), in inorganic compounds H_2O may be present: 1) as a component of the 227 structural unit, hence controlling many of the physical and chemical properties, as in newberyite; 2) 228 bonded to interstitial cationic species, as in stringhamite; 3) not bonded to any interstitial cationic 229 species, but participating in a hydrogen-bonding network, as in mandarinoite; 4) occluded inside the 230 structure, as in beryl. In cases 2 and 3, H_2O occurs as a bonded component of the structure and as a 231 consequence contributes to its stability of the structure, while it does not in case 4. The small 232 discrepancy between the expected and the calculated valences could indicate that the structure of 233 Cu₃TeO₆ cannot host H₂O without experiencing a strong re-organization of the lattice: in fact, in 234 most cases H₂O acts as a bond-valence transformer when it is bonded to the structure. In the case 235 that H₂O should act as a bond-valence transformer in the Cu₃TeO₆ structure, a strong mismatch

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| 236 | between the Lewis basicity of the anionic species and acidity of the cationic species should result, |
|-----|---|
| 237 | leading to the destabilization of the structure. In fact, according to the valence-matching principle |
| 238 | (Brown 1992), the most stable structures form when the Lewis acid strength of the cation closely |
| 239 | matches the Lewis base strength of the anion. The Cu_3TeO_6 compound contains the $[Te^{6+}O_6]^{6-}$ |
| 240 | oxyanion: in particular, Te^{6+} is located at the centre of this structural unit, forming a regular |
| 241 | octahedron (Fig. 10). Each O at the corner of this octahedron is bonded to one Te and three Cu |
| 242 | cations; it receives 1.0 v.u. from the central Te^{6+} cationic species and the additional 1.0 v.u. will be |
| 243 | supplied by the remaining 3 Cu cations. As a result, the Lewis basicity of the $[Te^{6+}O_6]^{6-}$ oxyanion is |
| 244 | equal to 0.33 v.u., the ratio between the valence to be supplied and the number of Cu-O bonds |
| 245 | sharing this valence; the so-obtained value of the Lewis basicity matches up reasonably well the |
| 246 | Lewis acid strength reported by Brown (1992) for Cu^{2+} (0.39 v.u.). The limited discrepancy |
| 247 | observed between the Lewis basicity and acidity is probably related to the Jahn-Teller distortion due |
| 248 | to the presence of the Cu^{2+} cationic species (Hawthorne 1992). It is then essential to determine |
| 249 | where H_2O could be hosted in the Cu_3TeO_6 structure in order to ascertain if this group could |
| 250 | effectively act as a bond-valence transformer. By means of the program CAVITY (Basso & Della |
| 251 | Giusta 1977) and using the ionic radii reported by Shannon (1976), a search for empty spherical |
| 252 | voids which can be inscribed in the crystal structure of Cu ₃ TeO ₆ were carried out; as a result the |
| 253 | centres of these cavities were found located only in the $8a$ site ($1a$ space group). Twelve atoms |
| 254 | surround the centre of the cavity: 6 O at ~2.315 Å and 6 Cu at 2.40 ~Å, a distance similar to one |
| 255 | type of the Cu–O bond lengths reported in Table 2. It is very important that the centre of the cavity |
| 256 | is surrounded by an equal number of cationic and anionic species: according to Schindler et al. |
| 257 | (2000), in this particular topological arrangement H_2O does not act as a bond-valence transformer |
| 258 | and therefore does not influence the stability of the structure. This conclusion seems to indicate that |
| 259 | H_2O could be effectively hosted inside the Cu_3TeO_6 lattice voids, but does not explain why the |
| 260 | crystal structure should change from a body-centred to a primitive lattice. A simulation of the |
| 261 | XRPD pattern of the structure of Cu_3TeO_6 with O in the 8 <i>a</i> site of the las space group is illustrated |

in Figure 11, where also the XRPD pattern of Cu_3TeO_6 is reported; the difference between these patterns is plotted in the bottom of the figure. It is evident that the location of O in the structural cavities leads only to a rearrangement of the intensities of the peaks, but no new diffraction line is generated.

266 Another consideration suggesting the absence of structural H₂O is the geometry of the 267 structural voids; in fact, the distance between the centre of the void and the 6 neighbouring O atoms 268 is ~ 2.32 Å, as afore mentioned. This distance corresponds to the maximum O-O distance of the 269 hypothetical O-H \cdots O bond within the Cu₃TeO₆ structure, but results noticeably shorter than the 270 minimum bond length for the two hydrogen bonds donated by a water molecule (Ferraris & Ivaldi, 271 1988) and also than the minimum possible O-O distance (2.36–2.44 Å) (Brown, 1976). Notably no 272 compound hosting OH groups is known where the O-H \cdot O bond distance is shorter than 2.35 Å; as 273 a consequence, the presence of structural water can be excluded from both analytical findings and 274 topological considerations. For these reasons and for experimental evidences we consider that mcalpineite crystallizes in the ^[43] space group and its ideal formula must be referred to as 275 276 Cu₃TeO₆.

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278 INSERT FIGURE 10 AND 11

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366 FIGURE CAPTIONS

- **Figure 1.** Microphotograph taken using a binocular microscope (40x magnification) of (1)
- 368 yellowish green earthy crust; (2) blackish fragments of paratellurite and weissite; (3) emerald green
- 369 aggregates.

Figure 2. BSE and SE images of a) yellowish-green aggregates coating quartz crystals; b)

- 371 aggregates of paraterullite and mcalpineite; c) compact elongated grains of mcalpineite embedded
- in a porous granular matrix; d) and e) enlargement of figure 2b and 2c respectively; f) BSE image of
- an emerald green fragment of mcalpineite. Abbreviations: Qz: quartz; Prt: paratellurite; Mc:
- 374 mcalpineite.
- Figure 3. XRPD data of the yellowish green earthy crusts fitted according to the Le Bail method.

The XRPD pattern of synthetic Cu₃TeO₆ is superposed for comparison.

377 Figure 4. Comparison between the micro-Raman spectra collected on the samples from Gambatesa

378 mine (GM) and mcalpineite from Geological Survey of Canada, catalogue number NMC 67163,

379 (NMC) up to 4000cm⁻¹ showing that no band for structural water is present. The inset shows also

380 the spectra of Centennial Eureka mine (CEM), and Cu₃TeO₆ synthetic analogue (synt). In the

Raman spectra of NMC sample a broad band at 1500cm⁻¹ is originated by metallographic carbon.

Figure 5. Low magnification TEM image collected on a yellowish earthy crusts of GM sample

383 showing the intergrowth between mcalpineite (rounded aggregates) and bundled elongated crystals

384 of the unidentified phase.

Figure 6. SAED patterns collected on GM (on the left) and CEM (on the right) samples indexed

386 according to the a space group.

Figure 7. On the left: ED pattern at low angles collected on the rounded aggregates of mcalpineite

intergrown with bundled acicular crystals of an unidentified phase, showing the presence of the 4.25

389 Å interplanar spacing; on the right: unindexed SAED pattern from an admixed acicular crystal of

9/4

- the unidentified phase, intergrown with mcalpineite, showing 4.25 Å, 2.73 Å, and 2.02 Å
- 391 interplanar spacings.
- **Figure 8.** Comparison between SAED patterns collected along [100] zone axis on the GM sample
- and synthetic Cu_3TeO_6 .
- 394 Figure 9. a) HRTEM image collected on the yellowish earthy crust showing lattice fringes
- 395 corresponding to 200 and 211 interplanar spacings; the inset shows its FT image. b): HRTEM
- image collected on the emerald green aggregates exhibiting a well crystallized lattice with 4.77 Å
- 397 lattice fringes (200 interplanar spacing).
- **Figure 10.** Crystal structure of mcalpineite. Light-gray: Cu octahedron; dark gray: Te octahedron.
- **Figure 11.** Comparison between the XRPD patterns of Cu₃TeO₆ and Cu₃TeO₆ with H₂O in the 8*a*
- 400 site and on the bottom their difference is plotted.

401 TABLE CAPTIONS

402 **Table 1.** Structural data and *R* factors obtained after Rietveld refinement of synthetic Cu₃TeO₆.

403

| <i>a</i> [Å] | | | 9.5393(1) | | |
|----------------------------|-------------|---|-----------|--|--|
| <i>V</i> [Å ³] | | | 868.05(2) | | |
| | | x | 1/4 | | |
| Te ⁺⁶ | 8 <i>b</i> | У | 1/4 | | |
| | | Z | 1/4 | | |
| | | x | 0.9684(1) | | |
| Cu^{+2} | 24 <i>d</i> | У | 0 | | |
| | | Z | 1/4 | | |
| | | x | 0.3666(4) | | |
| 0 | 48 <i>e</i> | У | 0.1750(3) | | |
| | | Z | 0.3953(4) | | |
| R _{wp} | | | 3.84 | | |
| R _p | | | 2.85 | | |
| R _{Bragg} | | | 4.51 | | |
| R _F | | | 4.16 | | |

404

405 **Table 2:** Bond distances and their multiplicity, BVS and GII calculations obtained after Rietveld

406 refinement of the our synthetic powder of Cu₃TeO₆ (PS: powder sample) compared with the

407 structural data reported by Falck et al. (1978) on a single crystal (SC) of synthetic Cu₃TeO₆.

| | | SC | PS |
|-------------------|-------------------|----------|----------|
| Pond distance [Å] | $Te - O \times 6$ | 1.921(2) | 1.916(4) |
| bonu uistance [A] | $Cu - O \times 2$ | 2.031(2) | 2.037(4) |

| This is (E | This is a preprint, the final version is subject to change, of the American Mineralogist (M Cite as Authors (Year) Title. American Mineralogist, in press. (DOI will not work until issue is live.) DOI: http://dx.doi.org/10.2138/am.2013.4525 | | | |
|---------------|---|----------|----------|--|
| | $Cu - O \times 2$ | 2.369(3) | 2.377(3) | |
| | $Cu - O \times 2$ | 1.949(2) | 1.955(4) | |
| | Te ⁺⁶ | 6.00 | 6.05 | |
| BVS [v.u.] | Cu ⁺² | 2.05 | 2.05 | |
| | O ⁻² | 2.02 | 2.02 | |
| GII [v.u.] | | 0.03 | 0.04 | |
| | | | _ | |
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| | | | | |
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b

 d_{i}



