1 Revision 1

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3	Berthierine-like mineral formation and stability during the interaction of kaolinite with
4	metallic iron at 90°C under anoxic and oxic conditions.
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15	Abstract: The interaction between metallic iron and kaolinite was studied in conditions
16	relevant to those that may be encountered in a high-level radioactive waste disposal facility in
17	geological formation. Experiments were carried out under anoxic atmosphere at 90°C and in
18	chloride solutions to simulate conditions close to disposal facilities. KGa-2 kaolinite was put
19	in contact with powdered metallic iron in batch experiments for durations of 1, 3 and
20	9 months. Solutions extracted from the end-products were analyzed (pH, Eh, conductivity and
21	cations concentrations). End-products were characterized by a set of chemical (oxides
22	analyses, CEC, EDXS) and mineralogical techniques (SEM, TEM, XRD and FTIR), textural
23	analyses (nitrogen adsorption and low-pressure argon adsorption), XPS and Mössbauer
24	spectroscopy. In another set of experiments the system was changed from anoxic to oxic
25	conditions to evaluate the stability of the system in the presence of O_2 .
26	The interaction between metallic iron and kaolinite led to a fast initial reaction as major

27 modifications took place during the first month. The partial oxidation of metallic iron resulted

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28	in a pH increase and negative Eh values. Iron was not found in solution but in two new Fe-
29	rich phases: magnetite in very low amounts and a Fe-rich clay phase, belonging to the
30	berthierine family. Si and Al of the berthierine are derived from the partial alkaline
31	dissolution of kaolinite, mostly along edge faces. TEM-EDXS local analyses showed that the
32	composition of resulting particles consisted in mixtures of berthierine and kaolinite layers.
33	Clay particles became thicker with the epitaxial growth of berthierine layers on the basal
34	surfaces of pristine kaolinite.
35	Neoformed berthierine was not stable in the presence of O2 at 90°C. Berthierine layers
36	dissolved, iron was mobilised to form iron oxides and oxyhydroxides while kaolinite layers
37	recrystallised from released Al and Si.
38	

- 39 Keywords: kaolinite, metallic iron, Fe-rich serpentine, berthierine, stability.
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41

1. INTRODUCTION

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42 In the context of the underground disposal of High-Level radioactive Waste (HLW), Andra 43 (French national radioactive waste management agency) has selected the Callovo-Oxfordian 44 (COx) clay stone from Bure, France, as a potential host-rock. This rock contains quartz, 45 carbonates (calcite and dolomite), feldspars, pyrite and 30 to 60% of clay minerals: illite, 46 illite-smectite mixed layers, chlorite and kaolinite (Gaucher et al. 2004; Rousset 2002; 47 Sammartino 2001; Brégoin 2003; Claret et al. 2004; Yven et al. 2007). In conditions where 48 HLW could be stored, clay materials present in the rock are expected to evolve significantly 49 due to the temperature generated by HLW radioactive decay, variations in water activity and 50 the presence of engineered barrier materials such as concrete, glass and steel (Landais 2006). 51 It is then of prime importance to understand the interaction mechanisms between Callovo-52 Oxfordian host-rock and iron.

53 Previous investigations on mineralogical transformations of COx rock in contact with 54 powdered metallic iron or iron foils performed in batch systems have shown that the clay 55 minerals involved in corrosion processes are mainly the illites and the mixed layers 56 illite/smectite minerals (de Combarieu et al. 2007). Schlegel et al. (2008) analyzed the effect 57 of iron corrosion by placing a heated iron rod in direct contact with COx rock. They observed 58 the formation of a corrosion layer composed of two parts: a first layer corresponding to 59 magnetite and a second layer formed with a Fe-phyllosilicate and a Ca-rich siderite. To go 60 further into the mechanisms and to assess the role played by each clay phase, other studies have used mono-mineral samples and analyzed in detail their reactivity towards iron. Most of 61 62 these studies were focused on smectites (Habert 2000; Guillaume et al. 2003, 2004; Perronnet 63 et al. 2007; Lantenois et al. 2005; Mösser-Ruck et al. 2010; Osacky et al. 2010; Savage et al. 64 2010) and have shown that, at 80°C in NaCl-CaCl₂ solution, smectite layers destabilization was accompanied by the neo-formation of Fe-rich serpentine like-species (berthierine, odinite 65 or cronstedtite). In comparison, fewer studies have been devoted to kaolinite. In the case of 66

kaolinite-smectite mixtures contacted with metallic iron at 80°C, Kohler (2001) reported the formation of a 1:1 phyllosilicate with low Fe content, while preliminary investigations on pure kaolinite (Perronnet 2004) suggested a formation of Fe-rich-serpentines (cronstedtite and berthierine). It then appears that kaolinite reactivity towards iron should be investigated in more detail to provide a complete picture of the reactivity of COx clay stone. The present study therefore focuses on the interaction between pure kaolinite and metallic

73 iron. Kaolinite was contacted with pure iron powder at 90°C under nitrogen atmosphere in 74 chloride solution, i.e. in conditions relevant to those of a radioactive waste disposal facility. In 75 a second set of experiments, air was gradually introduced into the system to assess the effect 76 of oxygen on berthierine-like phase stability at 90°C. The resulting liquid phases were analyzed in terms of pH, Eh, conductivity and chemical composition. Solid end-products were 77 78 characterized chemically (oxides analyses, cations exchange capacity, energy dispersive X-79 ray spectroscopy coupled to transmission electron microscopy (TEM)), mineralogically (X-80 ray diffraction (XRD), Fourier transformed infrared spectroscopy (FTIR), TEM, scanning 81 electron microscopy (SEM) and X-ray photoelectron spectroscopy (XPS)) and texturally 82 (nitrogen adsorption and low pressure argon adsorption). Further information on iron location 83 and status in the neo-formed products was obtained by Mössbauer spectroscopy.

84

2. MATERIALS AND METHODS

85 **2.1. Starting material**

Georgia kaolinite (KGa-2) was supplied by the Source Clay Repository. It is a nearly pure kaolinite material with low amounts of impurities (3% of anatase and 1% of crandallite and mica and/or illite according to Chipera and Bish 2001). On the basis of TEM-EDXS analyses, Mermut and Cano (2001) proposed an average structural formula written as (Si_{3,84}Al_{0,16})(Al_{3,80}Ti_{0,13}Fe³⁺_{0,07}) Ca_{0,005}Na_{0,01}K_{0,002} O₁₀(OH)₈. The Cation Exchange Capacity measured by the ammonia-electrode method is 3.7 ± 0.1 meq/100 g (Borden and Giese 2001). The Specific Surface Area (SSA) of Na-saturated KGa-2, determined from application of the

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Brunauer-Emmet-Teller (BET) method to nitrogen adsorption data, is of $22 + 1 \text{ m}^2/\text{g}$ (Hassan 93 94 et al. 2005, Sayed-Hassan et al. 2006). By combining low-pressure argon adsorption 95 experiments and atomic force microscopy measurements, the average basal length and 96 thickness of particles were determined to be 550 nm and 40 nm, respectively. 97 Powdered metallic iron (α -Fe), with a 99.5 % minimum purity and an average grain size of 40 μ m, was provided by Aldrich[®]. Its SSA (N₂ adsorption) is $0.13 \pm 0.1 \text{ m}^2/\text{g}$. 98 99 In agreement with previous studies (Mösser-Ruck et al. 2010; Guillaume 2002; Guillaume et 100 al. 2003, 2004) the composition of chloride solution used in the present study (NaCl: 0.0207 mol.kg⁻¹, CaCl₂: 0.0038 mol.kg⁻¹) was chosen to match that of natural water from the 101

102 COx formation.

103 **2.2. Experiments**

104 The iron:clay mass ratio was fixed at 1:3. Such a value is in the range of the reactivity 105 threshold of between 1:15 and 1:7.5 defined by Perronnet (2004) for bentonite at 80°C, which 106 ensures sensitivity on metallic iron corrosion and clay alteration. The solution: clay ratio was 107 fixed at 20:1. Such a value provides usable equilibrium solution volumes and is close to those 108 used in previous iron:clay interaction experiments (16.7 in Habert 2000, Lantenois et al. 2005 109 and Perronnet et al. 2004, 14 in Kohler 2001 and 10 in Guillaume et al. 2004). Experiments 110 were carried out at a fixed temperature of 90°C in order to be close to the highest temperature 111 expected in the repository and to slightly enhance kinetics.

Before use, kaolinite powder was stored overnight in an oven at 80°C. Oxygen was removed from the solution by bubbling N₂ throughout the solution for one hour. Samples were conditioned in a MBraun Labstar glove box, under N2 atmosphere (O₂ and H₂O < 1 ppm). Kaolinite (6 g), metallic iron (2 g) and solution (120 mL) were introduced in Parr[®] autoclaves for anoxic experiments.

For experiments with oxygen present, polypropylene bottles (Nalgene[®]) were used. Due to polymer degradation resulting from high H_2 and H_2O pressures and probable thermolysis 119 (developed from heating and H_2 production with metallic iron oxidation), the system becomes 120 slightly porous and O_2 can diffuse into the reactor while other gases such as H_2 and H_2O can 121 diffuse outside. As such behaviour is important only after three months, it provides a 122 convenient way for studying the stability of the formed end-products under oxidizing 123 conditions.

124 Experiments were run for one, three and nine months. The resulting samples will be referred

125 to as K-1m-Fe, K-3m-Fe and K-9m-Fe for anoxic experiments and as K-1m-Fe-O₂, K-3m-Fe-

126 O₂ and K-9m-Fe-O₂ for experiments with oxygen. Blank experiments without iron were used

127 as control (K-1m, K-3m and K-9m). A final set of experiments was carried out without any

128 clay to observe iron corrosion in NaCl-CaCl₂ solution in both oxic and anoxic conditions (Fe-

129 1.2m, Fe-3m and Fe-9m).

At the end, reactors were quickly cooled down and opened under N_2 atmosphere. Solid and liquid phases were separated by centrifugation (46,000 g during 45 min). Solutions were filtered at 0.2 µm, acidified by nitric or hydrochloric acid and frozen. Solid fractions were frozen, freeze-dried then gently ground to powder in an agate mortar. Solid samples were stored under anoxic atmosphere. The time spent under oxygen atmosphere due to samples preparation was minimized before characterization.

136 **2.3. End-products characterization**

137 2.3.1. Liquid phase characterization

pH and Eh measurements of the supernatants were carried out under anoxic atmosphere at room temperature using an Ag/AgCl pH electrode (VWR) and a Sentix[®]ORP electrode (WTW). Initial state was measured on a clay-experimental solution mixture, in identical proportions to the reactive systems. The chemical composition of the solutions (initial and experimental) was measured by ICP-OES (Si, Al, Fe_{tot}, Mn, Mg, Ca and K) on HNO₃ acidified supernatants. The amount in Fe²⁺ cations was measured by colorimetry on a parallel aliquot (HCl acidified).

145 2.3.2. Solid phase characterization

146 Cation Exchange Capacity was measured after exchange with cobaltihexamine (Co(NH₃)₆Cl₃) 147 and dosage of its residual concentration in the equilibrium solution (Mantin 1969; Mantin and 148 Glaeser 1960; Morel 1957). 1.5 g of sample was dispersed and shaken during two hours at 30°C in 30 mL of cobaltihexamine solution (16,6.10⁻³ mol/L). Samples were then centrifuged 149 150 for one hour at 46,000 g. Supernatants were analyzed on a Shimadzu UV-2501PC 151 spectrophotometer, using cobaltihexamine ion absorption band at 472 nm to derive CEC from 152 residual concentration in cobaltihexamine (CEC_{A472-Co}). Concentrations in Na, K, Ca, Mg, Fe, 153 Al and Si in supernatants were measured by atomic absorption, using a Perkin Elmer AA800 154 set-up, to calculate CEC from exchanged cations (CEC_{cat}). Measurements were always 155 carried out in duplicate to check for reproducibility.

156 Contents of Na, K, Ca, Mg, Fe and Al in solid end-products were measured by atomic 157 absorption on a Perkin Elmer AA800 set-up after fusion of 200 mg of sample in LiBO₂ (1 g) 158 at 1,000°C and dissolution in 100 mL of hydrochloric acid (1 N). Silicon concentration was 159 determined by spectrophotometry (band at 850 nm) after formation and reduction of the 160 yellow silico-molybdic Si(Mo₁₂O₄₀) complex. Loss on ignition of each sample was obtained 161 using 2 g of initial kaolinite or 0.7 g of end-products heated at 1,060°C for two hours.

For the SEM analysis of coarse fractions, the bulk sample was subjected to successive ultrasonic treatments and sedimentation in alcohol until a particle-free supernatant was obtained. Remaining grains were dried under nitrogen atmosphere, placed on carbon adhesive sticks and carbon coated. Scanning electron micrographs were obtained using a Hitachi FEG S-4800. The energy dispersive X-ray spectrometer was also used to obtain semi-quantitative chemical analyses coupled to SEM images.

For the TEM analysis of fine fractions, 10 milligrams of powder were dispersed in ethanol and treated ultrasonically for 5 min. One drop of the suspension was placed on a carbon coated copper grid and evaporated. TEM micrographs and Selected Area Electron Diffraction

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171 (SAED) were carried out using a CM20 Philips microscope running at 200 kV. Chemical 172 compositions were determined using energy dispersive X-Ray spectroscopy (EDXS). EDX 173 spectra were recorded by means of an PGT (Princeton Gamma Tech) spectrometer equipped 174 with an ultrathin window (Si-Li) X-Ray detector. The analysis was carried out in nanoprobe 175 mode with a diameter of the probe of 10 nm. For each reacted sample, at least 20 analytical 176 points were recorded on isolated particles. Counting time was about 40 s with a dead time 177 between 10 and 50 %. To avoid any artifacts due to the presence of remaining chlorides, all 178 spectra displaying chlorine species were not included in the analyses. High-Resolution TEM 179 images were also carried out by embedding samples in an organic polymer (Epon 812) and 180 subsequent ultramicrotoming ultrathin sections (thickness of 50 to 90 nm). The obtained 181 slices were placed on a carbon coated copper grid and observed at high magnification (x 182 200,000).

Nitrogen adsorption-desorption isotherms at 77 K were recorded on a step-by-step automatic set-up built in the Laboratoire Environnement et Minéralurgie (LEM). Prior to adsorption experiments, samples were outgassed at 110°C during 18 hours under a residual vacuum of 0.01 Pa. Specific Surface Areas (SSA) were determined from the Brunauer-Emmet-Teller (BET) equation (Brunauer et al. 1938) using 16.3 Å as the cross-sectional area of nitrogen molecules.

189 Low-pressure isotherms at 77 K were recorded on a lab-built automatic quasi-equilibrium 190 volumetric set-up (Villiéras et al. 1992, 1997b; Michot et al. 1990). High-purity argon 191 (>99.995 %) was provided by Air Liquide (Alphagaz Ar2). Around 1.5 g of sample was outgassed overnight at 110°C under a residual pressure of 10^{-4} Pa. After outgassing, a slow, 192 193 constant and continuous flow of argon was introduced into the adsorption cell through a micro 194 leak. As the introduction rate is low, the measured pressures can be considered as quasi-195 equilibrium pressures (Michot et al. 1990; Villiéras et al. 1997a). High-resolution adsorption 196 isotherms with more than 2,000 data points describing the filling of the first monolayer were

197 obtained by recording quasi-equilibrium pressure as a function of time. Due to the large 198 number of experimental data points, the experimental derivative of the adsorbed quantity can 199 be calculated as a function of the logarithm of relative pressure, $\ln(P/P_0)$, which corresponds 200 to the free energy of adsorption expressed in kT or RT (Villiéras et al. 1992, 1997a; b). The 201 derivative adsorption isotherm can then be considered as a fingerprint of the adsorption 202 energy distribution for the gaseous probe. Experimental data were further analysed using the 203 Derivative Isotherm Summation (DIS) procedure (Villiéras et al. 1992; 1997a; b; 2002) and 204 the modelling strategy proposed by Hassan et al. (2005) for kaolinite to estimate Ar specific 205 surface areas, their distribution between basal and edge surface areas and to derive mean 206 length and thickness of clay particles.

207 Bulk samples were analyzed by XRD using 1 g of randomly oriented powder, put on a 208 rotating sample holder and leveled with a glass slice to obtain a flat surface. XRD data were 209 also acquired using zincite (ZnO) as an internal standard. In this latter case, samples were first 210 mixed with 0.111 g of ZnO and ground in an agate mortar for 5 min. XRD patterns were 211 collected on a D8 Advance Bruker AXS diffractometer equipped with a LynxEye fast linear 212 detector using Cobalt K α radiation (λ =0.17903 nm) at 35 kV and 45 mA. Intensities were 213 recorded from 3 to 64°20 with a 0.035°20 step using a 3 s counting time per step. In the presence of the standard, intensities were recorded from 4 to 80°20 with a 0.02°20 step using 214 215 a 3 s counting time per step. Data reduction and analysis were performed with the EVA 216 software (DIFFRACplus from Bruker) and diffraction peaks were identified by comparison 217 with powder diffraction files (PDF2 database from the International Center for Diffraction 218 Data, ICDD).

FTIR spectra were collected on bulk powder samples mixed with KBr as a transparent matrix. Diffuse reflectance FTIR spectra were recorded on a Bruker IFS-55 spectrometer in the range from 4,000 to 600 cm⁻¹ with a resolution of 2 cm⁻¹. Spectra were obtained from the average of 200 scans collected during 2 min. Data reduction and analysis were performed using the

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223 OPUS program (from Bruker). Specific bands of atmospheric water vapor and CO₂ were removed from the spectra; bands attribution was done on the basis of reference works (Farmer 224 225 1974; Van der Marel and Beutelspacher 1976; Russell and Fraser 1994). ⁵⁷Fe Mössbauer spectroscopy was used to accurately determine iron oxidation states and their 226 227 location in the different phases (oxides, hydroxides, clays...). Bulk powder samples were 228 placed on a sample holder under He atmosphere and then quickly placed in the cryostat at 229 high vacuum (10⁻⁶ mBar). Transmission Mössbauer spectra were collected using a 50 mCi source of 57 Co in rhodium. Spectrometer calibration was performed using a 25 μ m foil of α -230 231 Fe at room temperature. Spectra were acquired at room temperature (295 K) and spectra 232 adjustments were performed using Lorentzian-shape lines. 233 XPS spectra were obtained using a KRATOS Axis Ultra X-ray photoelectron spectrometer

234 with a monochromatized Al K α X-ray source ($\lambda = 1486.6 \text{ eV}$) operated at 150 W. The 235 samples were pressed onto a Cu tape on a holder and introduced into the spectrometer. The base pressure in the analytical chamber was $\approx 10^{-9}$ mbar. Spectra were collected at normal 236 237 (90°) take-off angle. Survey scans were used to determine the chemical elements at the clay 238 surface. They were acquired with a pass energy of 160 eV and a X-ray spot size of 239 0.3 mm x 0.7 mm. Narrow region photoelectron spectra were used to determine chemical 240 state information. They were acquired with an analyzer pass energy of 20 eV and an X-ray spot size of 0.3 mm x 0.7 mm. The binding energy was calibrated by assigning the C(1 s) 241 242 peak of contamination carbon to 284.6 eV. Spectra for Fe, O, Si and Al were fitted using a 243 Shirley Background and a pseudo-Voigt peak model.

244

3. RESULTS

245 **3.1. Iron oxidation in the absence of clay**

Reaction products of iron in the absence of clay were black and brown for anoxic and oxicconditions, respectively.

248 *3.1.1. Liquid phase analyses*

After reaction in anoxic atmosphere, the pH was higher than in the initial state and reached values around 9 whatever reaction time (Fig. 1a and Table 1). The initial Eh was negative and decreased drastically after reaction from -115 to -386 mV (Fig.1b and Table 1). In Fe-1m sample conductivity was higher than in the initial state but decreased with time. In the presence of O₂, pH values were lower than both initial and anoxic values and increased slightly with time. Whatever the time, Eh is positive, indicating oxidising conditions.

255 Cation concentrations in the initial solution (contacted with metallic iron during 24 h) 256 revealed low Fe content (0.68 mg/L) as well as small amounts of K and Mg (Table 1). These 257 latter impurities may have been present either in solution or at the surface of iron grains. In 258 Fe-1m the concentration in iron has significantly decreased down to 0.08 mg/L indicating that iron is not stable in such solutions and that an iron-bearing phase precipitates. In Fe-3m and 259 Fe-9m, Fe concentrations remain very low. In contrast, in the presence of O₂, higher Fe 260 261 concentrations (measured only after 10 months) were measured. Such values are partly due to 262 a decrease in water amount resulting from water vapour diffusion from the reactor. This is 263 confirmed by the significant increase in both Na and Ca concentrations and conductivity. 264 Using the former value, an evaporation percentage of 66 to 70% can be estimated. The water 265 mass required for a complete corrosion of metallic iron can be estimated at 0.64 g a much 266 lower value than that due to evaporation. The corrected iron concentration can then be estimated at around 1.2 to 1.4 mg/L, i.e, a value significantly higher than in the absence of O_2 , 267 268 but still rather low.

269 3.1.2. Solid phase analyses

In the absence of O_2 and whatever the reaction time, corrosion products are magnetite agglomerates of less than 100 μ m (Fig. 2a). SEM studies reveal crystals of various sizes developing around pristine metallic iron grains. For Fe-1m and Fe-9m samples, the maximal thickness of magnetite growing around metallic iron grains is 10 μ m.

Powder XRD confirmed the presence of both metallic iron and magnetite in Fe-1m, Fe-3m
and Fe-9m. In quantitative terms, the decrease in metallic iron is important during the first
month (49% of iron consumed in Fe-1m) and slows down after (56% of iron in Fe-9m).
Reaction products are not stable at ambient atmosphere as after 24 h, FeO was formed from
oxidation of metallic iron.

279 The reaction is much more advanced in the presence of O_2 as metallic iron is totally oxidized

280 for Fe-1m-O₂. Magnetite is present as in the former case, but other oxides (hematite, Fe₂O₃)

are found together with oxyhydroxides (goethite, FeOOH), which confirms oxidizing

282 conditions. At longer times (Fe-3m-O₂), maghemite (γ -Fe₂O₃) appears while the amount of

283 hematite increases, at the expense of magnetite.

3.2. Evolution during the interaction of kaolinite with metallic iron

Whatever the time, solid end-products were observed at the bottom of the Teflon-liner with clear supernatants. Whereas the initial kaolinite and the kaolinite reacted in the absence of iron were almost white, all end-products under anoxic atmosphere displayed a dark-green colour, suggesting the presence of mixture of ferrous and ferric iron. K-1m-Fe-O₂ sample was green as K-1m-Fe, whereas after 3 months of reaction, the colour progressively changed to red, indicating an oxidation of the end-products.

291 3.2.1. Solution chemistry

292 In the absence of iron, the pH and Eh values remain constant (Fig. 1c and d). The situation is 293 markedly different in the presence of iron. Indeed a strong increase in pH to a value around 294 8.5 is observed during the first month with stabilization between 1 and 9 months under anoxic 295 atmosphere (Table 1). Similarly, the Eh evolves strongly from positive to negative in the first 296 month and remains rather constant thereafter. Differences in conductivity between the two 297 experiments are more marginal although experiments in the presence of iron display a slightly 298 lower conductivity. In the experiments allowing O₂ diffusion into the reactors, pH and Eh 299 values of K-1m-Fe-O₂ are rather similar than those of K-1m-Fe but the values strongly

300 diverge for longer times with lower pH and higher Eh and conductivity. The pH and Eh 301 values of K-9m-Fe-O₂ are close to those obtained in the absence of iron. Conductivity 302 increases in relation with water loss.

Under anoxic conditions, chemical analyses of the solutions (Table 1) reveal only small differences due to the presence of iron in contact with kaolinite. The main difference lies in the amount of Mg that is significantly lower in the presence of iron, indicating that this element is likely remobilized in solid phases when iron is present. The amount of Fe^{2+} after reaction with iron is even lower than in absence of metallic iron. In the presence of O₂, the concentrations are close to those obtained without O₂, except for Mg that is present in K-3m-Fe-O₂ and K-9m-Fe-O₂ whereas it was not detected in the anoxic experiments.

310 *3.2.2. Cation Exchange Capacity*

311 Initial CEC values were calculated for both raw kaolinite and kaolinite equilibrated with 312 chloride solution at ambient temperature to take into account the perturbation due to the 313 chloride solution (Table 2). Indeed, initial KGa-2 is Na-K-Ca-Mg equilibrated whereas it is 314 only Na-Ca equilibrated after exchange with the solution, Mg and K being transferred to the 315 solution, as revealed by their presence in solution (Table 1). K and Mg are thus negligible at 316 the surface of the kaolinite after exchange with solution. CEC_{Cat} (4.0 meq/100 g) is 317 significantly higher in the equilibrated kaolinite and is higher than $CEC_{A472-Co}$ 318 (2.1 meg/100 g). This is due to Ca and Na cations from interstitial solution that remain after 319 centrifugation. Still, the ratio Na:Ca is significantly lower than that of the chloride solution showing a preferential adsorption of Ca^{2+} . Initial CEC values in the presence of iron were 320 321 calculated by considering metallic iron CEC value as negligible. In the presence of iron CEC_{A472-Co} values are much higher than CEC_{Cat}. As we had evidenced this difference is due to 322 323 an interference with metallic iron (Rivard et al., in preparation), only CEC_{Cat} values are 324 considered in the following.

In the absence of iron, very little evolution of cations concentrations is observed, except for dissolved Al that is not detected any more after the reaction. In the presence of iron, the values are lower than in the absence due to dilution. Compared with the case in the absence of iron, concentrations obtained on samples after reaction under anoxic atmosphere exhibit an increase in Na and a decrease in Ca, Al and Mg, with nearly no evolution between 1 and 9 months. It must be pointed out that no exchangeable Fe is observed, which, combined with solution results, shows that all Fe is fixed in solid phases. Furthermore, CEC measurements

being likely retained in solid phases. In contrast Na is not consumed and becomes the mainsurface cation for the phases present after reaction.

reveal the full consumption of Mg and Al and the partial one of K and Ca, all these elements

335 CEC_{Cat} value of K-1m-Fe-O₂ is roughly similar to the value of K-1m-Fe (3.0 and 336 2.8 meq/100 g respectively). After three months of reaction, an increase of the CEC is 337 observed in comparison to values obtained after one month of reaction, with values of 4.0 and 338 4.7 meq/100 g for K-3m-Fe-O₂ and K-9m-Fe-O₂, respectively. The cations distribution 339 showed an increase of all the elements (except Al, not detected as usual) in comparison with 340 experiments in the absence of O₂. This increase could be attributed to the concentration of 341 elements in the interstitial solution due to water loss.

342 *3.2.3. Morphological changes*

332

343 Whereas blank experiments SEM and TEM observations do not reveal any significant 344 changes (not shown), materials reacted with iron show significant morphological 345 modifications. In the coarse fractions, large (10 to $100 \,\mu$ m) and well-crystallized magnetite 346 particles are observed together with nodules of partially transformed clay particles sometimes 347 associated with small magnetite crystals (example with K-1m-Fe in Fig. 2b). In these nodules, 348 the initial hexagonal shape of pristine kaolinite is lost and the eroded edges are apparent. In 349 K-9m-Fe, new phyllosilicates with an alveolar shape are also observed (Fig. 2c). Metallic iron 350 grains are only visible on ultra-thin cuttings of resin embedded coarse fraction (Fig. 2d).

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Residual metallic iron appears coated with a thin layer of iron-rich clay particles (thickness less than 3 μ m). At the interface between iron and clays, small iron oxides particles (0.5 to 2 μ m) are also observed. On certain aggregates of K-9m-Fe sample, metallic iron has totally disappeared and their initial presence is revealed by cavities surrounded by magnetite and Ferich clay halos (Fig. 2e). In the presence of O₂, similar features as those revealed in the absence of O₂ were observed, except for K-9m-Fe-O₂ sample where the number of iron metallic grains coated by clay agglomerates appears to decrease.

358 TEM observations of the fine fractions clearly show the above-mentioned shape changes (Fig. 359 4). Kaolinite particles lose their hexagonal shape and eroded edges appear. Such an evolution 360 is more marked with increasing reaction time, which suggests that the neoformed crystals are 361 far from their equilibrium shape. With O_2 entrance small magnetite crystals (from 20 to 362 500 nm) were observed associated with eroded clay particles or in the vicinity of particles 363 (arrow on Fig. 4d) whatever the reaction time. However, the K-9m-Fe-O₂ sample presents 364 globular clusters that can be identified as maghemite by combining EDXS analyses and 365 SAED (arrows on Fig. 4e).

366 Fig. 5 presents the N_2 adsorption-desorption isotherms obtained after reaction in the presence and in the absence of iron. For experiments under anoxic atmosphere, both isotherms are 367 368 almost superimposed to the pristine kaolinite one and display a very small hysteresis between 369 adsorption and desorption. The initial SSA of kaolinite is $20.5 \pm 1 \text{ m}^2/\text{g}$ a value close to that 370 determined by Sayed Hassan et al. (2006) (22 +/-1 m^2/g). As the SSA of metallic iron is 371 negligible, the theoretical initial SSA of the mixture corresponds to 75 % of that of initial kaolinite SSA, i.e. $15.4 \text{ m}^2/\text{g}$. No significant evolution of SSA is observed in blank 372 373 experiments (Fig. 5b; Table 3). After one month reaction with iron, the SSA increases from 15.4 to about 18 m^2/g and remains stable thereafter. In the presence of O₂, while the shape of 374 375 the isotherms remains the same, a significant increase in adsorbed amount is observed for K-376 3m-Fe-O₂ and K-9m-Fe-O₂ samples in comparison with anoxic experiments and K-1m-Fe-O₂.

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377 In agreement with the isotherms, the SSAs of the initial, K-9m, K-9m-Fe and K-1m-Fe-O₂ are very close (20.5, 21.1, 17.7 and 20.5 m²/g, respectively). In contrast, the isotherms obtained 378 379 for the products reacted for longer times display a significant increase in SSA to values of 34 380 and 53 m^2/g for K-3m-Fe-O₂ and K-9m-Fe-O₂, respectively (Table 3). 381 Low-pressure argon adsorption isotherms were measured for all Fe-reacted samples and were 382 compared to the K-1m sample. This latter choice is related to the surface cation composition 383 which, as shown by Hassan et al. (2005), influences adsorption isotherm profiles. Derivative 384 argon adsorption isotherms (Fig. 6a) display features typical of phyllosilicates. According to 385 Villiéras et al. 1992, the major peak at medium-energy (around $-4.5 \ln(P/P_0)$) corresponds to 386 adsorption on basal faces whereas the high energy tail can be assigned to adsorption on edges 387 faces. After the first month of reaction with iron, the peak corresponding to adsorption on 388 basal faces has lost intensity and is shifted towards higher energy (-4.35 instead of -4.10389 initially). No further modification occurs with increasing reaction time. Considering the DIS-390 method, seven local derivatives are needed for a proper fit of experimental derivative (Fig. 6a; 391 Annex 1). This is one more domain than the decomposition shown by Saved-Hassan et al. 392 (2006). This difference can be tentatively assigned to the bi-ionic nature of surface species in 393 our case compared to the monoionic case studied by Sayed-Hassan et al. (2006). The presence 394 of iron shifts the position of domain 5 towards lower energy and that of domain 6 towards 395 higher energy. Domain 4, around -5.7, exhibits an increase in lateral interaction with time, a 396 feature that suggests that this domain becomes more homogeneous upon reaction with iron. 397 Mean particle sizes were calculated from basal and edge SSAs derived from DIS analyses. 398 Initial particles have a mean length of 472 nm and a mean thickness of 47 nm, values that are 399 close to those already obtained for Na-saturated KGa-2 by Sayed-Hassan (2005). In the 400 presence of iron, basal surface areas decrease of about -30 %, whereas edge surface areas 401 increase (+77%). This induces a significant modification of particles geometry with a 402 decrease in width (-40 % in K-9m-Fe) and an increase in thickness (around +30 %).

403 Consequently, the mean number of 7 Å layer per particles increases from 65 to 95 after
404 reaction in the presence of iron.

Ar derivative isotherms corresponding to samples reacted in the presence of iron and O_2 differ from those measured in the absence of O_2 . Changes already appear on sample K-1m-Fe- O_2 that displays an additional shoulder at about $-6 \ln P/P_0$ compared to sample K-1-m-Fe. For longer reaction times, derivative isotherms are shifted towards higher adsorbed volumes whereas the peak corresponding to basal faces is displaced towards lower energy. Decomposition results reveal that similar domains as those used in the absence of O_2 are needed for fitting the isotherms, with higher adsorbed volumes on each domain.

412 The important textural changes observed can certainly not be assigned only to clay evolution. 413 In line with TEM results, it could be proposed that the presence of iron oxides and hydroxides 414 are responsible for the increase in SSA. Indeed, such species are known to develop important 415 surface areas as for instance, from 18 to 150 m²/g for goethite (Prélot et al. 2003, Montes-Hernandez et al. 2004, Larsen and Postma. 2001), from 60 to 150 m²/g for lepidocrocite 416 (Bonneville et al. 2004; Mäkie et al. 2011), from 30 to 70 m²/g for hematite and around 417 418 90 m²/g for maghemite (Jarlbring et al. 2005, Mäkie et al. 2011). To test this assumption, 419 derivative isotherms for K-3m-Fe-O₂ and K-9m-Fe-O₂ were fitted by least square 420 minimisation, as a linear combination of normalized isotherms obtained on the K-1m sample 421 and on a fresh hydrous iron oxide, characterized in Bottero et al. (1993). As shown in Fig. 6b, 422 such a procedure provides reasonable fits of the experimental isotherms. Such fits can then be 423 used to obtain quantitative estimates of the relative contributions in surface areas of clay 424 phases and iron oxyhydroxides. According to such a treatment, the oxyhydroxide contributions to the total SSA represent 36 and 64% for K-3m-Fe-O₂ and K-9m-Fe-O₂, 425 respectively (Table 3). Consequently, clay phases represent 19.6 and 19.5 m²/g for K-3m-Fe-426 O₂ and K-9m-Fe-O₂, respectively. These values are close to that obtained in the absence of 427

428 iron $(19.3 \text{ m}^2/\text{g})$, which suggests that the increase in SSA is entirely due to iron 429 oxyhydroxides formation.

430 *3.2.4. Solid phase chemical analyses*

431 Chemical analyses (Table 4) are normalized by considering constant Al content as no Al was 432 ever detected in solution and no amorphous Al were detected by TEM-EDXS. Only marginal 433 changes are observed in comparison with initial kaolinite. Still they concur with previously 434 presented CEC measurements and solution analyses. Fe is always present in the solid phase 435 whereas contents in both Na and Ca slightly increase in the solid, confirming that both 436 elements likely enter the structure of reacted solid end-products. Investigations were not 437 conducted on samples from oxic reaction.

438 Particles from K-1m-Fe sample investigated by TEM-EDXS display an average atomic Fe 439 content of 4.5%, with a slight reduction in Al and Si but Al:Si ratio remains constant (Fig. 7). 440 The standard deviation is high, showing a strong heterogeneity in the composition of the 441 neoformed particles. After 3 and 9 months, the average iron content still increases but more 442 moderately and the standard deviation diminishes, revealing some "homogenization" of the 443 particles. In the presence of O₂, system yield similar results than in the absence for one month 444 duration, whereas significant differences are observed for longer times. This is particularly 445 true for Fe content that decreases in the present of O₂ while it increases in its absence after 446 three months of reaction. Furthermore in the former case, the standard deviations are lower, 447 which reveals that more homogeneous products are formed in the presence of O_2 . It is very 448 informative to plot the data on a ternary diagram (Fig. 8) that clearly shows that the 449 compositions of reacted clay particles are spread along a mixture line between pure kaolinite 450 and pure berthierine. With O₂ entrance, the composition of the main particles evolves from 451 kaolinite to berthierine in the first month with a reverse evolution for longer times.

452 *3.2.5. XRD and TEM mineralogical analyses*

453 In the absence of iron, no changes are observed on X-ray diffractograms even after 9 months 454 (Fig. 9b). In contrast, the presence of metallic iron leads to significant evolutions. Indeed, the 455 reflection corresponding to the metallic iron peak is strongly reduced in K-1m-Fe and K-1m-456 Fe-O₂ (Fig. 9c). This reduction continues with increasing reaction times, but is less intense. 457 Whereas metallic iron is still present in the K-9m-Fe sample, iron consumption is faster and 458 complete in K-9m-Fe-O₂. New peaks at 2.97, 2.53 and 2.10 Å corresponding to magnetite appear after one month and slightly increase for longer reaction times. Magnetite and 459 460 lepidocrocite are already formed in K-1m-Fe-O₂. Then, in K-3m-Fe-O₂, the intensity of the 461 magnetite peak decreases, which is accompanied by a broadening on the wide angle side 462 indicating maghemite formation, thus confirming TEM results. At the same time, peaks 463 corresponding to goethite and hematite appear and their intensities increase in K-9m-Fe-O₂ 464 sample. In the absence of O₂, the 001 peak of kaolinite displays a progressive shift towards higher angles (initial value 7.19 Å, value in K-9m-Fe sample 7.14 Å, Fig 9d). This is 465 466 associated to the appearance of new peaks (4.69, 3.53, 2.71, 2.53 and 2.15 Å) that grow with 467 increasing time. Such data strongly suggest the formation of a new iron-rich phyllosilicate 468 that, as observed by Perronnet (2004) and Habert (2001), can be identified as either berthierine-1*H* (Brindley and Youell 1953, (Fe²⁺,Fe³⁺,Al)₃(Si,Al)₂O₅(OH)₄) a Fe-serpentine or 469 chamosite (Brindley 1949, $(Fe^{2+},Mg,Fe^{3+})_5Al(Si_3Al)O_{10}(OH,O)_8)$ a Fe-chlorite. In the 470 471 presence of O₂, a slight shift towards wider angles of the peak around 7 Å is also observed in 472 K-1m-Fe-O₂. Such an evolution is reversed at longer times as in K-3m-Fe-O₂, the 7 Å peak 473 returns to its initial position. The significant decrease of the 7 Å peak intensity could be due to 474 a loss of crystallinity of the kaolinite in comparison to the initial one or to a lower amount of 475 kaolinite. Nevertheless, the intensity of this peak could also be influenced by orientation 476 effects of the kaolinite platelets in the sample holder during the pattern recording.

477 On the basis of XRD results only, it is not possible to determine unambiguously whether the 478 neo-formed phyllosilicate is a chlorite or a serpentine. Indeed, in some cases, the 14 Å 479 reflection of chlorite may not diffract due to interference effects. Such a problem can be 480 solved either by using neutron diffraction (Brindley 1982), or by carrying out High Resolution 481 TEM (HRTEM) experiments to directly measure interlayer spacings. This analysis was 482 carried out on more than 40 particles of K-9m-Fe resin embedded sample (Fig. 10). No 483 particles with an interlayer spacing of 14 Å was ever observed and only 7 Å interlayer 484 distances are measured with a mean value of 7.35 ± 0.1 Å. The fact that this value is slightly 485 higher than that obtained by XRD may be assigned to small imperfections in clay orientation 486 perpendicularly to cutting. It can then be safely concluded that the newly formed species 487 belong to the serpentine family. This appears logical considering the temperature range of our 488 experiments. Indeed, in natural systems, chamosite often results from berthierine 489 transformation under reducing conditions at high temperature (160°C for Iijima and 490 Matsumoto 1982, 90°C for Aagaard et al. 2000). This is also the reason why chamosite was 491 observed in the case of iron-smectite interactions at high temperature (300°C, Guillaume et al. 492 2003).

493 The progressive shift of the 001 reflection around 7.15 Å and the presence of two distinct 002 reflections at 3.58 Å and 3.53 Å in the XRD pattern may reflect either kaolinite/Fe-serpentine 494 495 interlayered or separate phases. At a local scale, i.e. for isolated particles of K-9m-Fe sample, 496 SAED (Fig. 11b) recorded perpendicularly to basal planes systematically display a split of 497 diffraction spots of initial kaolinite (Fig. 11a). Such splitted spots clearly show the presence of 498 an additional phase with unit cell close to that of kaolinite and identical crystalline 499 orientations. The additional spots can be assigned to berthierine. It can then be concluded that 500 particles should be considered as mixed systems with epitaxial relationships between kaolinite 501 and Fe-serpentine along basal planes of clay layers.

502 *3.2.6. Spectroscopic analyses*

503 3.2.6.1. Fourier Transformed Infrared Spectroscopy

504 In the absence of iron no changes are observed on mid-infrared spectra of the samples reacted 505 in comparison with initial kaolinite (Fig. 12). In the presence of iron and under anoxic atmosphere, clear spectra changes can be observed around 3500 cm⁻¹ where a broad signal 506 507 appears and in the Si-O-Si stretching region. In this latter range, two new bands at 1032 and 1008 cm⁻¹ appear for K-1m-Fe and K-3m-Fe samples and merge at 1020 cm⁻¹ for the K-9m-Fe 508 sample, while a signal at 970 cm⁻¹ grows with increasing time. Such changes are markedly 509 different from those observed upon Fe^{3+} enrichment of clay particles (Petit and Decarreau 510 1990; Petit et al. 1999). They rather correspond to the appearance of a new berthierine-like 511 phase (bands between 3550 and 3400 cm⁻¹, bands at 992 or 950 cm⁻¹, reference spectra in Fig. 512 513 12). In the presence of O₂, FTIR spectra of the end-products confirm the previously deduced 514 tendencies. Indeed, the IR spectrum of K-1m-Fe-O₂, is close to that of K-1m-Fe. For K-3m-515 Fe-O₂ and K-9m-Fe-O₂, the signal at 970 cm⁻¹ reduces and changes in the Si-O-Si stretching 516 region are reverse. This then tends to show a consumption of the newly-formed berthierinelike phase even if the hump between 3400 and 3600 cm⁻¹ is still visible. This latter signal is 517 518 then likely due to hydration water.

519 3.2.6.2. Mössbauer analysis

520 The spectrum of the initial kaolinite (not shown), despite its very low iron content (0.3%), can be interpreted as corresponding to Fe³⁺, located in two sites. The first one, with conventional 521 522 hyperfine parameters (Table 5), can be attributed to octahedral position of the iron in the 523 layer. The second signal presents unusual hyperfine parameters, with a low center shift 524 (0.05 mm/s). It could correspond to Fe localised in tetrahedral layers (Coev, 1980) but it 525 assignment remains ambiguous as previous studies show only octahedral sites in kaolinite 526 (Delineau 1994; Fysh et al. 1983; Cuttler 1980; Janot et al. 1973; Malden and Meads 1967). 527 The Mössbauer spectrum of K-1m-Fe sample (Fig. 13) is fitted with a sextet corresponding to

528 metallic iron (17% of total Fe) and in three doublets corresponding to Fe in octahedral clay

529 layers under both ferric state (two sites for a total of 36%) and ferrous state (47%). The presence of two Fe³⁺ doublets indicates two distinct environments for Fe in clays (possibly in 530 531 two different phases). According to literature data (Mackenzie and Berezowski 1983; Kodama 532 et al. 1982; Smyth et al. 1997), the hyperfine parameters of these two latter sites are close to 533 those measured for berthierine or chamosite. The spectra obtained for K-3m-Fe and K-9m-Fe show decreasing iron consumption, as previously observed by XRD. The Fe²⁺:Fe³⁺ ratio in 534 535 clays increases between 1 and 3 months and then slightly decreases after 9 months. For the 536 two last samples, small amounts of magnetite are also detected (3% of total iron). Still, as 537 metallic iron is also present, the quantitative determination of magnetite in these latter cases 538 remains approximate (magnetite and metallic iron appear both under a sextet). In the 539 Mössbauer spectrum of sample K-1-m-Fe-O₂, 11% iron is present as metallic iron, 21% as magnetite and 68% in clay particles in octahedral position, with a $Fe^{2+}:Fe^{3+}$ ratio of 0.94. 540 541 After 3 months of reaction, the proportion of these species evolve with a decrease in both 542 metallic iron and iron in clay minerals (in agreement with TEM results) and an increase of up 543 to 36% of iron in magnetite (non stochiometric magnetite, Zegeve et al. 2011). In terms of hyperfine parameters, the Fe^{2+} signal and one of the Fe^{3+} ones are close to those of berthierine 544 and chamosite after 1 month whereas after 3 months, Fe^{3+} occupies one single site with mean 545 546 hyperfine parameters values between the two previous set of parameters.

547 3.2.6.3. XPS

The global XPS spectra are classical (not shown) and reveal the presence of Na, O, Fe, Ti, C (contamination), Si, Al, and traces of Cl and Ca. O appears mainly as OH groups as the fitting of the O 1s peak shows that more than 80% of O is under the form of OH groups. This quantity remains constant with increasing times and similar results are obtained after 1, 3 and 9 months. As far as Fe is concerned, the Fe 2p signal is rather complex and is typical of a mixture of both Fe^{2+} and Fe^{3+} with ferrous iron being dominant. There again, it does not evolve significantly with time as the features of Fe 2p band are not significantly modified

with increasing reaction time. Average atomic concentrations in Si, Al and Fe are deduced from the XPS spectra, with two data points for each sample (Table 6). In K-1m-Fe sample significant amounts of Fe are observed and the total amount of Fe deduced from XPS spectra increases slightly with increasing reaction time. The amount of Fe "seen" by XPS appears rather high compared with particle composition obtained by TEM-EDXS (Fig. 8), which suggests a surface concentration in Fe species. It must be pointed out that upon the whole

reaction, the Al:Si ratio remains constant around 1.0, which confirms XRD and TEM results

and is also consistent with the formation of berthierine.

563

4. DISCUSSION

Metallic iron corrosion in chloride solution at 90°C without oxygen led to an increase of pH, reductive Eh and to the formation of new iron-rich phases. As expected, magnetite is obtained as a corrosion product in the absence of clay. In the presence of kaolinite, the combination of XRD, FTIR and TEM investigations show that a 7 Å iron-rich clay, belonging to the serpentine family, precipitates. The Fe-serpentine formation from kaolinite is a fast reaction as most of the transformations are observed during the first month. This reaction is also very sensitive to environmental conditions such as Eh, O₂ and time.

571 **4.1. Stability of iron-kaolinite system at 90°C**

572 Under anoxic atmosphere in chloride solution, anodic iron oxidation and cathodic hydrolysis 573 of water lead to the following relations:

574 $Fe^0 + 2H_2O = H_2 + 2OH^2 + Fe^{2+}$

575
$$Fe^{0} + 3/2 H_{2}O = H_{2} + 3 OH^{-} + Fe^{3+}$$
 (1)

Both reactions produce OH^{-} and H_{2} , which leads to alkaline and reducing conditions. Eh and pH strongly evolve during the first month and the system stabilizes thereafter with slower evolution. As shown by chemical analyses the iron cations produced are not stable in solution and precipitate as solid corrosion phases. In the absence of clay, iron corrosion is partial,

580 magnetite is the only corrosion product and its precipitation around metallic grains inhibits

further oxidation as usually observed (de Combarieu et al. 2007).

582 In the presence of kaolinite and metallic iron at 90°C, magnetite and new iron-rich phases are 583 formed. Kaolinite destabilization is expected as, for similar temperatures, kaolinite dissolution 584 was observed above pH=9 in the absence of iron with dissolution rates that increase with pH 585 (Carroll-Webb and Walther 1988, Carroll and Walther 1990; Huertas et al. 1999). In the 586 presence of iron, OH⁻ resulting from metallic iron corrosion then may participate to kaolinite 587 destabilization. Actually, kaolinite dissolution rates were measured mostly from dissolved Si 588 and Al (Carroll-Webb and Walther 1988, Carroll and Walther 1990, Bauer and Berger 1998, 589 Huertas et al. 1999). In the case presented here, Si and Al amounts in solution are always very 590 low or null, which shows that both elements resulting from kaolinite dissolution are included 591 in corrosion end-products. In the presence of kaolinite, metallic iron is consumed faster than 592 in the case of iron alone. As microscopic observations reveal rare magnetite agglomerates 593 around pristine iron grains, it can be proposed that this dissolution enhancement is related to 594 the fact that iron grains are not protected by a thick magnetite layer when kaolinite is present. 595 Furthermore, both the consumption of OH⁻ for kaolinite dissolution and of soluble Fe to form 596 iron rich clays shift reactions (1) towards iron corrosion. It must also be pointed out that the 597 initial destabilization of kaolinite is rather fast as most of the crystallo-chemical modifications 598 are observed during the first month. Such a fast initial step may be due to the close vicinity between iron grains and kaolinite particles in the experimental reactor. Still, the reaction rate 599 600 strongly decreases after one month, which suggests that the precipitation of iron rich end-601 products inhibit further iron corrosion and/or kaolinite dissolution.

602 **4.2. From kaolinite to unstable berthierine**

The precise nature of the Fe-serpentine depends on its crystal-chemistry, mainly on the distribution of Fe^{2+} , Fe^{3+} and Al^{3+} . In the present case, Al released by kaolinite dissolution is not observed in solution, at the surface of the solid (CEC) or in Al-rich solid phases. Al

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should then be located in the Fe-serpentine phase, which is close to the berthierine end-

607 member. Consequently, the Fe-serpentine will further be referred as to berthierine.

608 The formation of berthierine is not surprising, as this phase was already observed in the 609 context of iron corrosion in the presence of clay at 80°C (Habert 2000; Kohler 2001; 610 Guillaume et al. 2003, 2004; Perronnet 2004; Perronnet et al. 2007; Mösser-Ruck et al. 2010, 611 Osacky et al. 2010), in agreement with the natural formation conditions of berthierine (Iijima 612 and Matsumoto 1982; Hornibrook and Longstaffe 1996; Fritz and Toth 1997; Toth and Fritz 613 1997). In the present study, the obtained berthierines belong to the Fe-berthierine-pole, which 614 is logical, as the system does not contain any significant amount of Mg. Still, as Mg 615 impurities present at the surface of the initial kaolinite are not detected in the liquid phases 616 nor at the surfaces of the solid, small amounts of Mg could be present in octahedral sheets 617 (but they are not detectable by EDXS analyses). An initial system containing more 618 magnesium would likely lead to the formation of Fe-Mg-serpentine, like odinite.

In view of the high standard deviations obtained on the TEM-EDX analysis, the clay endproducts appear as rather chemically heterogeneous. Furthermore, as shown by the ternary diagrams of Fig. 8, local analyses are spread on a line between kaolinite and berthierine endmembers. This strongly suggests that the analysed particles are actually mixtures of kaolinite and berthierine as confirmed by SAED, but with variable relative amounts.

624 More detailed information on the organization of the berthierine layers and their interrelation 625 with kaolinite layers can be obtained from XRD, by modelling the 001 and 002 reflections on 626 the basis of the formalism developed by Drits and Tchoubar (1990) for diffraction by 627 interstratified structures. The random, ordered and demixed modes of stacking were tested by 628 considering a particle made of 45 layers, with a proportion of 80% of kaolinite and 20% of 629 berthierine. Kaolinite structural information was obtained from Bish and Von Dreele (1989). 630 Concerning berthierine, the atomic positions were obtained from the structure of cronstedtite 631 (Hybler 2006), but with a chemical composition derived from the experimental point in the

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632 ternary diagram (Fig. 8) in that is the closest to the berthierine pole. The shift of the 001 633 reflection towards larger angles and its concomitant widening are well reproduced by the 634 three models (Fig. 14a), which does not allow any clear conclusion on their respective 635 validity. Additional information is derived from a close examination of the 002 region where 636 the existence of two reflections can only be obtained by assuming the existence of a demixed 637 structure. The random and ordered hypothesis being rejected, the segregation hypothesis is 638 further validated by quantitative comparison of 001 and 002 calculated reflections with 639 experimental ones of sample K-1m-Fe. Calculations are carried out by considering particles 640 with mean number of layers of 45 and 30 for kaolinite and berthierine, respectively (see \S 4.3 641 in discussion section). The segregation model can be considered as validated as an acceptable 642 fit (Fig. 14b) is obtained by assuming a mixture with 89% kaolinite and 11% berthierine. It 643 must be pointed out that such relative amounts remain indicative only, as calculated 644 diffraction patterns are extremely sensitive to the chemical composition chosen for the 645 berthierine end member, whose exact crystallographical structure is in addition not available. 646 A system of kaolinite-berthierine mixed particles with segregated domains is then consistent 647 with all the experimental results. Still, local variations in berthierine composition could also 648 explain the observed heterogeneity. Microspectroscopic analyses would allow testing this

649 assumption.

650 The newly formed species appear unstable as revealed by its time evolution in terms of both composition (TEM-EDXS) and $Fe^{2+}:Fe^{3+}$ ratio (Mössbauer spectroscopy) with oxygen 651 652 present. This latter parameter is directly correlated with the solution Eh as shown in Fig. 15. 653 The redox control of kaolinite-berthierine equilibrium is also confirmed by experiments 654 carried out with a slow entrance of O_2 into the reactors that reveal that in such conditions, 655 berthierine is rather unstable. Indeed, in these conditions the first month leads to similar 656 reactions as in the absence of O_2 , with a higher consumption of metallic iron. Such higher 657 metallic consumption is also clear for experiments carried out in the absence of clay where

658 metallic iron is fully consumed to form Fe-oxides and oxyhydroxides. Indeed, in that case, in 659 addition to the anoxic step described by equation 1, another reaction must be considered:

$$3 \operatorname{Fe}^{0} + 2\operatorname{O}_{2} \xrightarrow{} \operatorname{Fe}_{3}\operatorname{O}_{4}$$
(2)

This latter reaction does not involve any production of either OH⁻ or H₂, and the pH and Eh 661 can then evolve back towards acidic and oxidizing conditions as observed in the experiments 662 663 (Fig. 1). These physical-chemical changes lead to the oxidation of magnetite in maghemite 664 and to the decrease in berthierine concentration, which becomes unstable. Iron cations that are 665 released by berthierine destabilization are immediately re-involved in Fe-oxides and 666 hydroxides. Released Si and Al precipitate into kaolinite. Such an evolution continues for 667 longer times and after nine months, berthierine has almost completely disappeared and only 668 few berthierine layers remain (K-9m-Fe-O₂ contained about 1.2% of iron whereas initial 669 kaolinite 0.3%). If longer experiments were carried out, the system would likely evolve to 670 pure kaolinite mixed with iron oxides and hydroxides.

671 **4.3. Structure of Fe-phyllosilicate and relation with initial kaolinite**

672 As discussed in the previous sections, kaolinite-berthierine mixed particles are obtained as a 673 result of iron consumption and kaolinite destabilisation in reductive conditions. Argon 674 adsorption analyses (Table 3) indicate an increase in particles thickness and a decrease in 675 particles length in the presence of iron. The decrease in length is compatible with moderate 676 kaolinite dissolution on edge faces and also shows that berthierine does not form through 677 epitaxial growth on edge faces. In contrast, the concomitant increase in thickness suggests 678 that berthierine grows on basal faces of kaolinite. To check for the consistency of this 679 assumption, and to try to gain further insight into the structure of the formed particles, the 680 numbers of coherent scattering layers in kaolinite and berthierine were calculated from the 681 application of Scherrer's formula to the 002 diffraction peaks in the initial state and after 682 reaction with iron (Table 7). For this, both the anatase contribution to the patterns and 683 baseline were first subtracted. The peak was then decomposed and each component was fitted

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684 by a Voigt function whose full width at half maximum (FWHM) is directly used in Scherrer's 685 equation. The number of kaolinite coherent layers appears to slightly decrease with time while 686 the number of coherent berthierine layers remains stable, around 33 layers. The slight 687 decrease in thickness of kaolinite could indicate a moderate dissolution of the initial particles 688 from basal faces in addition to edge dissolution evidenced by argon adsorption. If one 689 assumes that the final particles are formed by adding one mean berthierine (33 layers) and one 690 mean kaolinite (43 layers), the final thickness (corresponding to 76 layers) obtained is close 691 but systematically lower than that derived from argon results (about 90 layers). On the other 692 hand, assuming that a kaolinite particle is sandwiched by two berthierine particles leads to 693 higher thickness. Still, the values obtained are compatible with a mechanism in which 694 berthierine layers crystallize on the basal faces of the initial kaolinite particles. This 695 mechanism is furthermore consistent with the absence of pure end-members revealed by 696 EDXS analyses and SAED patterns as the beams will always go through both berthierine and 697 kaolinite layers, and XRD modeling. In that context, local heterogeneity in Fe-content is due 698 to the various proportions in kaolinite and berthierine thickness in each particle. Such an 699 assumption is also confirmed by XPS analyses which can be considered as a global method 700 enhancing surface chemistry. Indeed, if one plots the XPS-deduced composition on the 701 ternary diagram (Fig. 8), it appears that the measured points fall systematically towards the 702 most iron-rich points. As XPS is a surface technique that probes only the first atomic layers at 703 the surface of the particles after reaction, this shows that Fe, present mainly in a berthierine-704 like structure, is concentrated at the surface of the particles, which is consistent with 705 berthierine particles developing on the basal faces of kaolinite. Calculations based on XPS 706 analyses show that the atomic ratios obtained can be interpreted as corresponding to kaolinite-707 berthierine mixtures with an average composition of 70% berthierine and 30% kaolinite. This 708 would rather suggest a scheme in which berthierine grows mainly on one face of kaolinite. 709 However, considering the large beam size used in XPS, the possible contribution of edge

faces cannot be completely discarded. The various steps leading to the formation of mixedkaolinite-berthierine particles are schematically represented in Fig. 16.

712 Dissolution of initial kaolinite particles releases Si and Al ions that combine with Fe to 713 form berthierine. According to previous studies in the experimental conditions of the present 714 work, kaolinite dissolution should occur in two steps: (i) a short term dissolution period, 715 during which Si tetrahedra are preferentially dissolved while Al remains poorly soluble and 716 possibly forms Al gel; (ii) a long term congruent dissolution period with a decrease of the 717 reaction rate (Carroll and Walther 1988; Huertas et al. 1999; Bauer and Berger 1998). Still 718 very little indication is provided in these previous studies on the relative contribution of basal 719 and edge surfaces to these two dissolution steps. Morphological and textural data reported in 720 the present work clearly show that kaolinite dissolution is more pronounced on edge than on 721 basal faces as proposed in Fig. 16. This is further confirmed by TEM micrographs of reacted 722 clay particles that exhibit damaged edge faces.

As mixed particles are systematically observed, kaolinite particles act as crystallization 723 724 supports for the iron-rich clay. Our investigations evidence that the precipitation of 725 berthierine occurs on the basal faces of kaolinite. This precipitation mode appears much more 726 favourable for growth than edge faces and may be linked to the differential stability of edge 727 and basal faces of kaolinite as discussed above. It may also be explained by slight difference 728 in unit cell parameters between kaolinite and berthierine (Brindley and Goodyear 1948). The 729 former has a slightly lower basal spacing and a higher extension in the (ab) plane, which 730 limits the growth in continuation of kaolinite layers but is compatible with epitaxial growth on 731 kaolinite basal planes. Nevertheless, precipitation on edges faces cannot be entirely excluded. 732 Mixed particles can be organized with berthierine on either one or both basal faces of 733 kaolinite particles. The apparent initial incongruent dissolution of kaolinite suggests that 734 crystallization of berthierine may be more favourable on Al-OH faces than on Si-O-Si ones. 735 The scheme where berthierine develops on one face only appears then more likely. In that

regard, XPS analysis seems consistent with this assumption but does not provide a definite
answer on this aspect. Additional investigations are then necessary to conclude on this
particular point.

739 This study evidenced the high reactivity of the kaolinite-metallic iron system. Nevertheless, 740 one must keep in mind that the experimental ratios (clay:solution and iron:kaolinite were 741 chosen to slightly enhance kinetics and are not representative of the mean conditions expected 742 in waste disposal repository. The influence of such ratios was yet studied by Perronnet (2004) 743 and Pierron (2011). Moreover, in radioactive waste disposal kaolinite will be in mixture with 744 other clay and non-clay minerals which could influence the reactivity of this phase. Whereas 745 the presence of calcite or dolomite does not significantly influence clay-metallic iron 746 interactions (Rivard 2011), introduction of quartz in the system should strongly influence the 747 reaction pathway. Indeed, it was shown that quartz must be absent to form berthierine (Fritz 748 and Toth 1997) and that Fe-serpentines formed during the clay-metallic iron interaction are 749 closer to odinite species in the presence of quartz (Rivard 2011).

750

5. CONCLUSION

751 Powdered metallic iron - kaolinite interaction at 90°C in chloride solution and under anoxic 752 atmosphere provokes fast reactions leading to partial metallic iron oxidation and pH increase, 753 magnetite formation in low amount, kaolinite partial dissolution and berthierine formation. 754 Berthierine forms by using Si and Al originating from the alkaline dissolution of kaolinite, 755 mostly from edge surfaces, and Fe released after oxidation of metallic iron by water. 756 Berthierine growths on the basal surfaces of kaolinite particles in epitaxial mode to yield to 757 mixed particles where berthierine layers are located either on one or on both basal faces of 758 kaolinite. The resulting particles exhibit a variable mean composition depending on the 759 relative thickness of berthierine and kaolinite.

The nature of the interaction products remains very sensitive to the oxidation state of the system. Under anoxic atmosphere, berthierine and very low quantities of magnetite are

formed. Under oxidising conditions, iron oxides and oxyhydroxides (maghemite, hematite,
goethite, lepidocrocite) appear and berthierine becomes unstable leading to the exsolution of
iron and the consequent formation of kaolinite.

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Annex 1.

9	7	1
1	1	1

Table 1. Main parameters obtained from the application of the DIS method (BET–Hill model) to Argon adsorption isotherms at 77 K on initial kaolinite and by-products. SSA are given in m²/g of clays (correction thanks to XRD and Mössbauer data)

	maximum position	lateral interaction	is adsorbed volume		
Sample	-			local SSA (m^2/g)	total SSA
1	$Ln(P/P_0)$	w/kT	$Wm (cm^3/g)$	(°C)	(m^2/g)
			(0)		(2)
-	-11,65	-0,20	0,07	0,3	
	-9,80	0,00	0,05	0,2	
	-7,78	0,00	0,22	0,8	
1 m	-5,75	0,70	0,52	1,9	10.2
	-4,37	1,60	1,77	6,5	19.5
	-3,70	1,60	0,93	3,4	
	-2,37	0,00	1,65	6,1	
	-12,80	0,00	0,06	0,2	
	-9,75	-0,90	0,10	0,4	
	-7,80	-0,30	0,39	1,5	
1 m-Fe	-5,74	1,10	0,70	2,6	17.2
	-4,58	1,40	1,26	4,7	
	-3,61	1,40	0,44	1,6	
	-2,41	0,00	1,36	5,0	
	-12,38	1,00	0,03	0,1	
	-9,82	-1,10	0,15	0,6	
	-7,70	0,20	0,27	1,0	
3 m-Fe	-5,64	1,00	0,94	3,5	16.0
	-4,49	1,60	1,03	3,8	
	-3,62	1,60	0,33	1,2	
	-2,41	0,00	1,39	5,2	
	-12,52	-0,20	0,05	0,2	
	-9,78	-1,10	0,18	0,7	
	-7,44	0,00	0,35	1,3	
9 m-Fe	-5,47	0,90	0,88	3,3	17.2
	-4,41	1,60	1,18	4,4	
	-3,61	1,60	0,32	1,2	
	-2,41	0,00	1,50	5,6	
	-12,37	-0,20	0,06	0,2	
	-9,28	0,00	0,20	0,8	
	-7,46	0,90	0,27	1,0	18.4
1 m-Fe-O ₂	-5,65	1,10	1,26	4,7	
	-4,44	1,60	1,19	4,4	
	-3,60	1,60	0,28	1,0	
	-2,43	0,00	1,33	4,9	
	-13,02	0,9	0,14	0,5	
	-9,79	-0,3	0,48	1,8	
	-7,44	0,3	0,64	2,4	
3 m-Fe-O_2	-5,75	0,8	0,89	3,3	33.8
	-4,36	1,6	2,55	9,5	
	-3,62	1,6	0,57	2,1	
	-2,42	0,00	2,96	11,0	
	-13,50	0,70	0,27	1,0	
	-10,53	-0,70	1,22	4,5	
	-7,46	0,00	1,96	7,3	
9 m-Fe-O ₂	-5,52	0,80	1,60	5,9	58.5
	-4,44	1,60	2,50	9,3	
	-3,64	1,60	1,84	6,8	
	-2,41	0,00	4,63	17,2	

975 Fig. 1. pH and Eh evolution of metallic iron supernatants (a) and kaolinite supernatants after

976 reaction in the presence of iron or not (b), as a function of the presence of O_2 and time.

Fig. 2. SEM micrographs of end-products: (a) magnetite agglomerates in K-Fe-9m, (b) coarse
fraction of K-1m-Fe, (c) detail on clays aggregate in K-9m-Fe and (e) fraction of K-9m-Fe
in resin. (d), is a TEM micrograph of an ultrathin cut of a clay nodule (along the line
indicated on Fig. 2) of coarse fraction of K-1m-Fe (d), EDXS analyse of clay particles at the
end of the arrow indicates 62.8% of O, 7.5% of Al %, 7.6 of Si and 22.1% of Fe (atomic
percentage).

- Fig. 3. CEC_{Cat} evolution as a function of the presence of iron, O_2 and time in kaolinite and end-products.
- Fig. 4. Fine fractions TEM micrographs. (a) initial kaolinite, (b) K-1m-Fe, (c) K-9m-Fe, (d)
 K-3m-Fe-O₂ and (e) K-9m-Fe-O₂; arrows indicate iron oxides and hydroxides.

- Fig. 5. Adsorption-desorption N_2 isotherms of initial kaolinite and end-products (a) and evolution of SSA calculated by BET method as function of the presence of O_2 and time (b).
- Fig. 6. (a) Experimental derivatives of low pressure argon adsorption isotherms, (b) experimental derivative argon adsorption isotherms and decomposition by DIS method of K-1m and (c) argon derivative isotherms of K-3 and K-9m-Fe-O₂ (solid lines) and corresponding fittings (dashed line). Isotherms are fitted with linear combination of normalized isotherms obtained on K-1m and on an iron oxyhydroxide (dark and light grey lines respectively).
- Fig. 7. Al, Si and Fe atomic percentage in clay particles of initial kaolinite and end-products
 using TEM-EDXS (average on 20 particles) as a function of the presence of O₂ and time.
- Fig. 8. Al-Si-Fe ternary diagram of 1:1 Fe-silicates references and end-products (TEM-EDXS and XPS analyses), in the absence of O_2 (a) and in the presence (b). End-products are represented by filled symbols: orange triangles up for K-1m-Fe and K-1m-Fe- O_2 , red

- 1000 triangles down for K-3m-Fe and K-3m-Fe-O₂, brown diamonds for K-9m-Fe and K-9m-Fe-
- 1001 O₂. Literature references are represented by empty symbols: circles for berthierine (Brindley
- 1002 1982 and Saint-Aubin berthierine (characterized in an oral contribution from Moëlo Y. at
- 1003 French Clay Group meeting in 2009), triangle up for odinite, diamond for cronstedtite and
- square for greenalite.
- 1005 Fig. 9. (a) Disoriented powder XRD of initial kaolinite and end-products, (b) enlargement of
- 1006 001 reflection around 7 Å and (c) normalised integrated intensity of principal metallic iron
- 1007 reflection around 52 Å as function of the presence of O_2 and time.
- 1008 Fig. 10. HRTEM micrograph of K-9m-Fe clay particles in ultrathin section.
- 1009 Fig. 11. TEM micrographs (top) and corresponding SAED patterns (bottom) of particles of (a)
- 1010 initial kaolinite and (b) K-9m-Fe. The content in iron of the K-9m-Fe probed particle is
- 1011 4.3% (atomic percentage), k and b indicate kaolinite (triclinic system) and berthierine
- 1012 (hexagonal system) planes, respectively.
- 1013 Fig. 12. Comparison between diffuse reflectance FTIR spectra of initial kaolinite, end-
- 1014 products and standards as a function of the presence of O_2 and time. Chamosite Aja (Aja and
- 1015 Darby Dyar 2002) is pure, berthierine Ryan comprises calcium phosphate, calcite, siderite
- 1016 and fayalite. Saint-Aubin berthierine comprises less than 5 % of kaolinite.
- 1017 Fig. 13. Mössbauer spectra of end-products (reaction in the presence of iron) acquired at room1018 temperature.
- 1019 Fig. 14. Modeling of the 001 and 002 reflections of clay particles in a berthierine-kaolinite
- 1020 mixture (after anatase reflection subtracted). (a) calculations for different stacking statistics.
- 1021 (b) pattern modeling of sample K-1m-Fe assuming a segregated structure.
- 1022 Fig. 15. Eh end-products supernatants evolution as a function of the $Fe^{2+}:Fe^{3+}$ ratio in clay 1023 particles.

- 1024 Fig. 16. Proposed mechanism for the transformation of kaolinite into a mixture of berthierine-
- 1025 kaolinite in the presence of metallic iron under anoxic atmosphere.

Table 2. Chemistry of the initial and experimental solutions after reaction of (i) single metallic iron, (ii) kaolinite without iron and (iii) kaolinite with iron, function of the presence of O_2 and time. Eh are in mV, conductivities in mS/cm and concentrations in mg/L. In the presence of O_2 , concentrations are recalculated taking account water losses.

	pН	Eh	conductivity	Na	Κ	Ca	Mg	Al	Fe	Fe ²⁺	Si	Na:Ca
Initial solution (calculated values)	-	-	-	476	-	152	-	-	-	-	-	3.13
Single metallic iron												
Initial solution (measured values)	7.25	-115	2.9	442	1.62	149	< 0.5	< 1	0.68	-	0.07	2.97
Fe-1.2m	8.95	-288	3.0	465	1.69	163	< 0.5	< 1	0.08	0.07	0.15	2.85
Fe-3m	8.76	-386	2.6	474	1.21	159	< 0.5	< 1	0.09	0.10	0.28	2.98
Fe-9m	8.84	-263	2.5	457	1.55	152	< 0.5	< 1	0.03	0.03	0.15	3.01
Fe-1m-O ₂	4.99	125	2.8	-	-	-	-	-	-	-	-	-
Fe-4 m-O ₂	6.20	55	3.3	-	-	-	-	-	-	-	-	-
Fe-10 m-O ₂	6.60	6.80	9.1	1514	21.03	442	0.62	< 1	4.17	4.10	2.15	3.43
Kaolinite												
Initial solution (measured values)	-	-	-	449	11.2 ^a	139	< 0.5	< 1	0.04	-	0.04	3.2
Initial equilibrated solution ^b	3.98	184	2.7	462	3.1	132	1.7	1.5	0.43	-	1.7	3.5
K-1m	3.49	174	3.1	412	4.6	113	1.6	< 1	0.28	0.32	0.8	3.7
K-3m	3.70	193	3.0	458	3.7	130	1.6	< 1	0.21	0.26	0.8	3.5
K-9m	3.71	199	3.2	366	3.9	102	1.6	< 1	0.24	0.26	1.7	3.6
K-1m-Fe	9.07	-214	2.4	445	2.3	130	< 0.5	< 1	0.10	0.07	0.7	3.4
K-3m-Fe	8.59	-306	2.3	466	3.6	87 ^a	< 0.5	< 1	0.05	0.02	0.6	5.4
K-9m-Fe	7.86	-233	2.9	510	2.1	135	< 0.5	< 1	0.49	0.43	1.0	3.8
K-1m-Fe-O ₂	7.55	-22	2.5	421	6.2	105	< 0.5	< 1	0.42	-	0.9	4.0
K-3m-Fe-O ₂	6.23	53	2.9	494	4.8	130	1.3	< 1	24.60 ^a	25.60 ^a	2.4	3.8
K-9m-Fe-O ₂	4.39	158	3.3	540	4.8	140	2.7	< 1	1.22	1.30	28.0^{a}	3.9
Error	0.05	5	0.1	5%	2%	2%	2%	10%	5%	5%	10%	-

(-) Not analysed.

- (a) Doubtful results due to possible remaining colloids in the solution.
- (b) After equilibration with kaolinite for 24 hours at ambient temperature.

1033	Table 3. CEC and exchangeable cations of initial kaoli	inite and end-products, in meq per 1	00 g of sample.
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	CEC _{A472-Co}	CEC _{Cat}	Na	Κ	Ca	Mg	Al	Fe	Si	Na:Ca
Raw kaolinite	2.8	1.3	0.03	0.04	0.27	0.29	0.69	< 0.02	< 0.3	0.1
Initial equilibrated kaolinite ^a	2.1	4.0	1.39	0.01	1.80	0.04	0.80	< 0.02	-	0.8
K-1m	2.9	3.9	1.82	0.04	2.00	0.05	< 0.2	< 0.02	< 0.3	0.9
K-3m	2.7	4.1	1.85	0.12	2.07	0.05	< 0.2	< 0.02	< 0.3	0.9
K-9m	2.1	3.7	1.63	0.09	1.93	0.05	< 0.2	< 0.02	< 0.3	0.8
Calculated initial equilibrated Kaolinite with iron (75% of clay) ^a	1.6	3.0	1.04	0.01	1.35	0.03	0.6	< 0.02	-	0.8
K-1m-Fe	24.3	2.8	1.64	0.01	1.18	< 0.01	< 0.2	< 0.02	< 0.3	1.4
K-3m-Fe	20.7	2.8	1.69	0.04	1.07	0.01	< 0.2	< 0.02	< 0.3	1.6
K-9m-Fe	19.3	3.0	1.82	0.02	1.19	< 0.01	< 0.2	< 0.02	< 0.3	1.5
K-1m-Fe-O ₂	30.8	3.0	1.88	0.03	1.02	0.01	< 0.2	0.04	< 0.3	1.8
K-3m-Fe-O ₂	16.8	4.0	2.33	0.05	1.56	0.03	< 0.2	0.01	< 0.3	1.5
K-9m-Fe-O ₂	3.7	4.8	2.49	0.07	2.12	0.08	< 0.2	< 0.02	< 0.3	1.2
Error	0.2	0.2	0.002	0.001	0.002	0.0003	0.07	0.003	0.1	
		(-) Not	analyse	ed.						

(a) After equilibration with chloride solution for 24 hours at ambient temperature.

1036	Table 4. SSA and morphological parameters of initial kaolinite and end-products, obtained by nitrogen adsorption and by applying the DIS
1037	method (BET-Hill model) to argon adsorption isotherms at 77 K. SSA are given in m ² /g of clays (correction thanks to Mössbauer data), except
1038	in the first column which are in m^2/g of sample. In the presence of O_2 , the last columns list the SSA contributions obtained by fitting the Ar
1039	isotherms as a linear combination of normalized isotherms (Ar DIS SSA LS) of sample K-1m and of an iron oxyhydroxide.

	N ₂ BET	Ar DIS	Basal	Edge	lamellarity index	length	thickness	mean number of	
	m^2/g of sample	m ² /g of clays	SSA	SSA	SSA	(%)	(nm)	(nm)	7 Å layers
initial kaolinite	20.5	20.5	-	-	-	-	-	-	-
K-1m	19.3	19.3	19.3	16.1	3.2	83	472	47	65
K-3m	20.5	20.5	-	-	-	-	-	-	-
K-9m	21.1	21.1	-	-	-	-	-	-	-
K-1m-Fe	17.7	19.0	17.2	11.8	5.5	68	320	55	82
K-3m-Fe	17.7	18.4	16.0	10.4	5.6	65	298	65	95
K-9m-Fe	18.2	18.9	17.2	11.3	5.9	66	279	60	86
	N ₂ BET	Ar DIS	Ar DIS	SSA LS c	ontribution from	Ar DIS SSA LS contribution from			
	m^2/g of sample	m ² /g of clays	SSA	(oxyhydroz	xides (%)	clay (%)		
K-1m-Fe-O ₂	20.2	29.7	18.4		-			-	
K-3m-Fe-O ₂	33.6	57.9	33.8	36			64		
K-9m-Fe-O ₂	53.4	-	58.5	61			39		
Error	0.8	0.8	0.8		-		-		

 (-) Not analysed or not calculated.

1042 Table 5. Chemistry of initial kaolinite and end-products (in molar percentage).

	Na	Κ	Ca	Mg	Fe	Al	Si	Ti	Р	Total
KGa-2 (Mermut and Cano 2001)	0.13	0.03	0.04	0.07	0.95	49.44	47.92	1.13	0.30	100.0
KGa-2 initial	0.02	0.06	0.03	0.05	0.9	48.8	50.2	-	-	100.0
K-1m	0.15	0.06	0.07	0.04	0.9	48.8	50.0	-	-	100.1
K-3m	0.17	0.06	0.09	0.04	0.9	48.8	50.2	-	-	100.3
K-9m	0.15	0.06	0.08	0.04	0.9	48.8	49.6	-	-	99.7
K-1m-Fe	0.28	0.06	0.12	0.05	27.9	48.8	50.9	-	-	128.2
K-3m-Fe	0.44	0.06	0.14	0.05	28.7	48.8	50.9	-	-	129.1
K-9m-Fe	0.28	0.06	0.15	0.05	29.0	48.8	50.8	-	-	129.2
Error	10%	10%	10%	5%	1%	0.5%	0.5%	-	-	-
043		(-)	Not ana	lysed.						

	CS (mm/s)	QS (mm/s)	H (kOe)	Attribution	Relative abundance (%)	Fe ²⁺ : Fe ³⁺ ratio in clays	Proportion of the non-clay minerals in the sample (%)
· · · · · 1	0.30	0.31	-	Fe ³⁺ VI	67.2 ± 3.5		
initial	0.05	0.50	-	Fe ³⁺ IV	32.8 ± 3.9		
	1.13	2.49	-	Fe ²⁺ VI	47.0 ± 1.0		
V 1 F.	0.26	0.27	-	Fe ³⁺ VI	24.2 ± 1.5	1.3	
K-Im-Fe	0.33	0.88	-	Fe ³⁺ VI	12.3 ± 1.4		
	0	0	330	metallic iron	16.5 ± 1.4		4.4
	1.11	2.53	-	Fe ²⁺ VI	66.6 ± 1		
	0.25	0.29	-	Fe ³⁺ VI	12.2 ± 1.5	3.5	
K-3m-Fe	0.38	0.82	-	Fe ³⁺ VI	7.0 ± 1.0		
	0	0	331	metallic iron	11.2 ± 3.1		2.8
	0.5	0.003	472		2		2.7
	0.5	0.05	452	magnetite	3 ± 1		2.1
	1.13	2.53	-	Fe ²⁺ VI	61.1 ± 2.5		
	0.25	0.29	-	Fe ³⁺ VI	22.1 ± 2	2.0	
V Om Es	0.38	0.99	-	Fe ³⁺ VI	7.3 ± 1		
K-9m-Fe	0	0	331	metallic iron	6.5 ± 1.5		1.8
	1.3	0	490		2		2.7
	0.5	0	450	magnetite	3 ± 1		2.1
	1.12	2.51	-	Fe ²⁺ VI	33.4 ± 1.8		
K-1m-Fe-O ₂	0.46	0.72	-	Fe ³⁺ VI	16.1 ± 2	0.94	
1. 111 1. 02	0.22	0.43	-	Fe ³⁺ VI	19.0 ± 1		

Table 6. Mössbauer hyperfin parameters, corresponding attributions and relative abundance of components in initial kaolinite and end-products.

1045 CS: Center shift, QS: quadrupole splitting and H: hyperfine magnetite field.

	0	0	332	metallic iron	10.8 ± 2.3		3
	0.30	0	491	magnetita	6.6 ± 4		5
	0.58	0	452	magnetite	14.1 ± 7		5
	1.12	2.43	-	Fe ²⁺ VI	20.1 ± 1.7		
	0.33	0.65	-	Fe ³⁺ VI	38.7 ± 1.3	0.51	
K-3m-Fe-O ₂	0	0	324	metallic iron	7.7 ± 1.6		2
	0.32	0	484	non stochiometric magnetite ^a	$\begin{array}{c} 13.0 \pm 2.1 \\ 20.5 \pm 2.3 \end{array}$		9
				(-) Inapplicat	ole		
				(a) See Zegeye et a	al. 2011.		

1048 Table 7. Atomic contents and ratios deduced from the analysis of XPS spectra.

	initial	K-1m-Fe	K-3m-Fe	K-9m-Fe
Si	13.4	8.6	7.7	8.1
Al	13.6	8.7	8.3	8.5
Fe	-	6.2	6.5	7.0
Al/Si	1.0	1.0	1.1	1.1
Si/Fe	-	1.4	1.2	1.2
Al/Fe	-	1.4	1.3	1.2

1051	Table 8.	Number of	of coherent	lavers	deduced	from	calculation	of	Scherrer	index	on	fitted
							• • • • • • • • • • • • • • • • • • • •					

	Number of	coherent layers	Ar man number of 7 Å layers			
	kaolinite	berthierine	Ai mean number of 7 A layers			
Initial kaolinite	48	-	65			
K-1m-Fe	44	33	82			
K-3m-Fe	43	35	95			
K-9m-Fe	42	31	86			

1052 002 diffraction peaks and mean number of 7 Å layers deduced from Ar adsorption analyses.











SAED

[001]

200 nm

a

[001]

.

______220 k _______220 b

010 b // 020 k

220 b 220 k

.

030 b 060 k

Crystallization of berthierine layers

