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Nanopores in hematite (α -Fe₂O₃) nanocrystals observed by electron tomography

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20 **ABSTRACT**

21 We report the first characterization of the internal structural features within rhombohedral
22 nanocrystals of hematite (α -Fe₂O₃), specifically nanoscale pores (nanopores) within these crystals
23 observed by HAADF-STEM (high-angle annular dark-field scanning transmission electron
24 microscopy) tomography. Three-dimensional observations of the internal structure of hematite
25 nanocrystals suggest that the nanopores are formed due to a large reduction in solid volume during
26 the transformation of a poorly crystalline precursor (aggregates of ferrihydrite:
27 Fe_{8.2}O_{8.5}(OH)_{7.4}·3H₂O), which results in the formation of pores between grain boundaries. We also
28 discuss dissolution experiments of the hematite nanocrystals in ascorbic acid solution, in which we
29 demonstrated that the nanopores are reactive sites for dissolution and enlarged by preferential
30 etching.

31 **KEYWORDS** Iron oxide nanoparticle, hematite, nanopore, scanning transmission electron
32 microscopy, electron tomography, Kirkendall effect

33

34 **INTRODUCTION**

35 Iron oxide and iron (oxy)hydroxide minerals, hereafter iron oxides, are present in almost all of
36 the various compartments of the Earth's surface global system — the atmosphere, hydrosphere,
37 crustal lithosphere, pedosphere and biosphere — and take part in the manifold interactions between
38 these compartments. Much of the iron oxide in nature is found as nano-sized particles (nanoparticles)

39 in, for example, soil (e.g. Waychunas et al. 2005), river water (e.g. Hochella et al. 2005), airborne
40 mineral dust (e.g. Utsunomiya and Ewing 2003), living organisms (e.g. Banfield et al. 2000) and
41 even Martian environments (e.g. Christensen et al. 2001). The pattern of occurrence and distribution
42 of different iron oxides in nature are affected by particle size (Navrotsky et al. 2008; Navrotsky et al.
43 2010) as well as other extrinsic parameters such as pH, temperature and pressure. The
44 biogeochemical and ecological impacts of nano-sized iron oxides and other nanominerals and
45 mineral nanoparticles are some of the fastest growing areas of research today (Wigginton et al. 2007;
46 Hochella et al. 2008; Echigo et al. 2012).

47 Hematite, $\alpha\text{-Fe}_2\text{O}_3$, is one of most common iron oxides in nature, and exhibits various crystal
48 morphologies, e.g. rhombohedra, hexagonal plates, ellipsoids, and other anhedronal forms; and surface
49 topography, e.g. steps, kinks, spirals, and hollow cores (Sunagawa 2005). These variations in crystal
50 morphology and surface topography reflect the varying physical and chemical conditions of the
51 environments during mineral formation and subsequent dissolution (Boudeulle and Muller 1988;
52 Schwertmann et al. 1998; Hochella et al. 1999; Carbone et al. 2005). In addition, hematite
53 nanoparticles have attracted considerable attention from the standpoint of environmental remediation
54 (e.g. Bargar et al. 1999; Redman et al. 2002), photo-chemical catalyst (e.g. Kormann et al. 1989;
55 Eggleston et al. 2009), and magnetic material application (e.g. Kletetschka et al. 2000; Wu et al.
56 2006). In general, particle size, crystal morphology, and defects are important factors influencing
57 many interactions between solids and liquids, including dissolution, adsorption, electron transfer and

58 magnetic properties. Thus, understanding coarsening behavior, morphology evolution and defect
59 generation is essential for efficient material design and quality control as well as understanding
60 geologic significance as alluded to above.

61 In natural environments, hematite typically forms as a result of the weathering of Fe-containing
62 minerals (Cornell and Schwertmann 2003). In this process, nanoparticles of a poorly crystalline iron
63 oxide, ferrihydrite ($\text{Fe}_{8.2}\text{O}_{8.5}(\text{OH})_{7.4}\cdot 3\text{H}_2\text{O}$; Michel et al. 2010), forms initially and eventually
64 crystallizes into hematite (Jambor and Dutrizac 1998). Nanoparticles of hematite or other synthetic
65 iron oxides used for pigments and magnetic materials are commonly produced as precipitates from
66 ferrous/ferric salt solution via the same precursor at industrial scale (Buxbaum 1998; Myerson 2002).
67 This suggests that the transformation of ferrihydrite into hematite is critical for the crystal growth of
68 hematite in both industrial and environmental settings. The mechanism and kinetics of the
69 transformation from ferrihydrite into hematite have been studied both theoretically (Tsukimura et al.
70 2010) and experimentally by TEM (Fischer and Schwertmann 1975), X-ray and neutron scattering
71 (Christensen et al. 1980), Mössbauer spectroscopy (Johnston and Lewis 1983; Schwertmann and
72 Murad 1983), oxygen isotope fractionation experiments (Bao and Koch 1999) and synchrotron-based
73 in-situ XRD (Vu et al. 2008). It is concluded, from nearly all of these studies, that the nucleation and
74 growth of nano-sized hematite involves a combination of aggregation, dehydration and condensation
75 reactions among the particles of ferrihydrite (Cornell et al. 1989). Note that transformation of
76 ferrihydrite into hematite in Cl-containing solution occurs through an intermediate phase, akaganeite

77 [FeO(OH, Cl)], which was also investigated using TEM (Shindo et al. 1993, Park et al. 1996,
78 Sugimoto et al. 1998, Peng et al. 2010). While it might be postulated that evidence of these
79 formation mechanisms would be present within nanohematite, the internal structure has not
80 previously been directly characterized, due to the small particle size. We therefore performed
81 microscopic observations of the internal structure of nanocrystalline hematite in order to gain insight
82 concerning its coarsening behavior and morphological evolution, as well as the origin of crystal
83 defects.

84 In this study, we provide the first report concerning the internal structure of rhombohedral
85 hematite nanocrystals imaged by HAADF-STEM (high-angle annular dark-field scanning
86 transmission electron microscope) tomography which provides three-dimensional information on the
87 nanoscale structure of nanomaterials (Rösner et al. 2007; Fujita et al. 2008; Klein et al. 2011). Our
88 results demonstrate the existence of nanoscale pores (nanopores) within the nanocrystals.
89 Furthermore, we perform dissolution experiments of the hematite nanocrystals using ascorbic acid as
90 a reductant and find that these nanopores act as reactive sites for reductive dissolution which is the
91 most important dissolution mechanism of iron oxide in the natural environment (Cornell and
92 Schwertmann 2003). These experimental observations afford important insights into the formation
93 mechanism of nano-sized single crystals of hematite and how certain reactive sites on the surface of
94 these nanocrystal form during crystal growth.

95

96 **EXPERIMENTAL METHODS**

97 Hematite nanoparticles examined in this study were synthesized by forced hydrolysis of an
98 acidic ferric nitrate solution (Fischer and Schwertmann 1975; Matijević and Scheiner 1978). 500 mL
99 of 0.002 M HCl within a screw-cap HDPE bottle were heated to 98 °C in an oven. The solution was
100 then quickly removed from the oven, and 4.04 g of $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ were added. Immediately, the
101 mixture was vigorously agitated in the bottle. The bottle was returned to the oven and held at 98 °C
102 for 7 days. After this aging, the suspension was cooled overnight and dialyzed 10 times with
103 6000-8000 molecular-weight-cutoff tubing against 3,000 mL of MilliQ doubly distilled water, a
104 process that generally took four days. The dialyzed suspension was poured from the tubing into
105 HDPE bottles and stored at 4 °C.

106 Powder X-ray diffraction was performed to identify mineral phases in the synthesized product
107 using a PANalytical X'Pert PRO diffractometer equipped with a Cu source and an X-Celerator
108 detector. Data points were collected over the range 8-80° 2 θ at a scan rate of 0.6°/min. The
109 diffraction pattern was compared to reference powder diffraction files (PDFs) for hematite (#33-664),
110 which revealed that the product was hematite and had no other detectable crystalline phases. The
111 shape and average size of the synthesized particles were examined with a Philips EM420
112 transmission electron microscope (TEM) operated in bright field mode at 120 kV. Each TEM sample
113 was prepared by diluting one drop of hematite suspension into 5 mL of MilliQ water. This mixture
114 was then sonicated for ten minutes. A drop of the resulting diluted suspension was deposited onto a 3

115 mm 400 mesh carbon coated copper grid (Electron Microscopy Science Inc.) and allowed to air-dry.
116 High-resolution TEM images of hematite nanocrystals were collected in order to observe nanoscale
117 structures, *e.g.*, surface roughness, lattice fringes, and defects with FEI TITAN 300 operated at
118 200kV.

119 Electron tomography was performed also with the FEI Titan 80-300 TEM operated at 200 kV
120 and double film (ultra thin continuous carbon film reinforced by lacey carbon layer) coated copper
121 grids (Cu-200HD, Pacific Grid-Tech). Tilt-series were acquired in High Angle Annular Dark Field
122 (HAADF) - Scanning Transmission Electron Microscope (STEM) mode using a Fischione Model
123 3000 Annular Dark Field detector at a beam convergence (half-angle) of 10.5 mrad and a Fischione
124 2020 ultrahigh-tilt single-axis tomography holder. Images were recorded every 1° in the tilt range of
125 -65 to +65°. Hardware calibrations and software parameters were refined to improve tilt series
126 acquisitions at high magnification. These parameters included: defocus, image shift, and specimen
127 holder tilt shift. Following an acquisition of a tilt series, images were spatially aligned by
128 cross-correlation algorithm using FEI Inspect 3D Express software. A Simultaneous Iterative
129 Reconstruction Technique (SIRT) was used to reconstruct data sets and 3D Visualization was
130 performed using FEI Resolve RT.

131 In this study, we also conducted dissolution experiments to examine the morphological
132 evolution of hematite nanocrystals. These experiments were conducted with hematite nanoparticles
133 on a 3 mm 400 mesh carbon-coated gold grid (Electron Microscopy Science Inc.) prepared as

134 mentioned above. Ascorbic acid was used as a reducing agent. The experiments were performed in
135 a catalytically maintained anaerobic environment (vinyl anaerobic chamber of Coy Laboratory
136 Products Inc., ~1% H₂ and O₂ < 100 ppm, as measured by an oxygen/hydrogen gas analyser). The
137 solution conditions for the dissolution experiments were as follows: 5.0 mM ascorbate as the
138 reductant, and 10 mM sodium nitrate as the background electrolyte in 80 mM acetate buffer (pH =
139 3.35). The total volume was 200 mL. We purged the ascorbate solution with nitrogen for 10 minutes,
140 and then immediately transferred the solution to the anaerobic chamber. The ascorbate solution was
141 transferred to a 250 mL Teflon beaker and magnetically stirred for at least 2 hours to equilibrate the
142 reaction temperature. The hematite nanocrystal sample (TEM grid coated with nanocrystals, prepared
143 as mentioned above) was secured to a Nalgene HDPE TEM grid holder. To initiate the dissolution
144 reaction, this assembly was immersed in the ascorbate solution. The beaker was covered with
145 aluminum foil to prevent light exposure, and the solution was maintained under constant magnetic
146 stirring at 23.0 ± 0.5 °C. Temperature was monitored throughout the experiment period (5 hours).
147 After the reaction, the TEM grid was removed from the ascorbate solution, washed with Milli-Q
148 water and dried in the anaerobic chamber.

149

150 **RESULTS AND DISCUSSION**

151 **Observation of nanoporous structure within the hematite nanocrystals**

152 Hematite nanoparticles were synthesized for this study by forced hydrolysis of ferric nitrate

153 and aging, resulting in monodisperse rhombohedral crystals with an average size of 30.5 nm (Fig. 1).
154 Rhombohedral nanohematite prepared in a similar fashion was investigated using HRTEM and AFM
155 (Rodriguez et al. 2007). The authors concluded that the crystal faces truncating the particle surfaces
156 were consistent with the {104} family of crystal planes. This rhombohedral shape is the principal
157 habit for synthetic hematite (Cornell and Schwertmann 2003).

158 A high-resolution TEM (HRTEM) image of the hematite nanocrystals is shown in Figure 2a. In
159 this image, a bright area (approximately 5 nm in diameter) can be observed near the middle of a
160 crystal face. This HRTEM image shows regular lattice fringes right up to the edge of this area,
161 suggesting that the crystal structure of this hematite nanoparticle is durable under electron irradiation
162 and therefore this area is not a consequence of electron beam damage. It is well known that contrast
163 in TEM images is generated by several factors, *e.g.*, scattering, diffraction, and phase contrast
164 (Reimer and Kohl 2008), and thus simulation of HRTEM images using, for example, the multi-slice
165 method (Cowley and Moodie 1957), allows us to investigate the structure of defects and distribution
166 of vacancies within the examined material (Cook et al. 1983, Janney and Banfield 1998, Kogure and
167 Inoue 2005). However, simulation methods are generally best applied in cases where the atomic
168 arrangement (or coordinates) of the defect is known, or energetically predicted via computation.
169 Otherwise, results from simulation could be inconclusive. It should be noted that there is no
170 universal theory capable of predicting atomic arrangements in metastable or defective crystals. While
171 the bright area in Figure 2a is diamond-shaped, it does not appear to be a crystallographically

172 oriented structure relative to the matrix that shows {104} faces. Hence it is not practical to simulate
173 this HRTEM image (Fig. 2a) to infer whether this 5 nm diamond-shaped region is a cavity or a
174 localized disordered structure such as an amorphous phase or a highly strained area. In addition, a
175 TEM image is a two-dimensional projection of a sample along the electron optic axis. The resulting
176 image loses spatial resolution in the depth (sample thickness) direction, and therefore it is not
177 sufficient to determine three-dimensional geometrical relationships. Such three-dimensional
178 information on the nanoscale physical structure of a nanomaterial can be obtained using electron
179 tomography (Rösner et al. 2007; Fujita et al. 2008; Klein et al. 2011). Among various methods for
180 imaging, e.g., bright-field TEM (BF-TEM) and annular-dark-field STEM (ADF-STEM),
181 HAADF-STEM is most suitable for tomography of nanometer-sized crystals because of its higher
182 signal-to-noise ratio and smaller effect of electron diffraction on the image contrast than other
183 techniques (Friedrich et al., 2005). Hence we employed the HAADF-STEM tomography technique
184 to examine both the external and internal form of hematite nanoparticles in three dimensions, as
185 discussed below.

186 A HAADF-STEM image of a small aggregate of hematite nanocrystals is shown in Figure 2b.
187 In this image, the circular region shows dark contrast. Since the contrast in the HAADF-STEM
188 image is mainly attributed to the atomic number of the target material, the darker contrast in a single
189 phase hematite particle suggests that the circular region is much lower in density, making it most
190 likely that the cavity is a hollow-type defect structure. An isosurface image calculated from a

191 reconstructed HAADF-STEM tomography tilt series of this small aggregate is shown in Figure 2c
192 (see Movie 1 in the Data Repository available online). This three-dimensional reconstruction
193 demonstrates that this hematite has a nanoscale pore that appears on the surface of one of the crystals.
194 In addition, a slice of the reconstructed image of the hematite (Fig. 2d) reveals that this hematite is
195 nanoporous, with nanoscale pores occurring within the crystals. However, it is well known that the
196 electron beam can cause crystal damage of oxide nanoparticles such as amorphitization and
197 decomposition (Storm et al. 2005; Shi et al. 2007). In the following section, we consider whether
198 these observed nanoporous internal structures are generated by electron beam damage.

199 In both Figures 3a and 3b, nanopores in multiple hematite nanocrystals are clearly visible.
200 Figures 3a and 3b were taken in STEM and TEM mode, respectively, using a field emission source at
201 200 kV. The electron dose in STEM mode is a couple of orders of magnitude higher than TEM mode,
202 yet they both show the same types of nanopores. As mentioned above, the same structures are also
203 observed in Figure 1 which was imaged at much lower magnification using a thermo-emission
204 source (tungsten filament) at 120 kV. Together, all of these (S)TEM images suggest that the
205 nanopores are not generated by electron beam damage because the electron dose of a
206 thermo-emission source is dramatically lower than that of a field emission source. In addition, the
207 TEM images that were taken immediately after inserting the sample and after about 15 minutes of
208 exposure are shown in Figures 4a and 4b, respectively. These images afford experimental evidence
209 that nanopores in the hematite nanocrystal were not formed by electron beam damage and they do

210 not develop with increased electron dose. These images also show one nanocrystal of hematite that
211 has irregular morphology, which supports the interpretation that aggregation of precursor
212 nanoparticles (ferrihydrite) precedes the crystallization of nano-hematite as discussed below.

213

214 **Nanopores as reactive sites of hematite nanocrystals**

215 We have conducted dissolution experiments with ascorbic acid to examine morphological
216 changes of hematite during the dissolution process; typical examples of HRTEM images of hematite
217 before and after dissolution are shown in Figures 5a and 5b, respectively. The dramatic enlargement
218 of the funnel-shaped openings of pre-existing nanopores that reach the surface was observed after
219 dissolution, which strongly suggests that these openings provide highly reactive sites for dissolution.
220 Ascorbic acid is a strong reductant and its dissolution activity involves the reduction of iron from
221 ferric to ferrous (Banwart et al. 1989; Dos Santos Afonso et al. 1990; Suter et al. 1991; Echigo et al.,
222 2012). It is impossible to elucidate whether or not the electron transfer preferentially occurs around
223 these nanopores because electron transfer reactions at one surface of hematite can couple with iron
224 reduction at another site *via* current flow through the crystal bulk due to the semi-conducting nature
225 of hematite (Yanina and Rosso 2008). However our observations still demonstrate that the nanopores
226 are reactive sites for dissolution.

227

228 **Formation mechanism of the nanoporous structure**

229 Nanoscale pores (also known as “nanopipes”), somewhat similar to what is seen here in
230 nanohematite, are commonly observed in SiC (Si et al. 1997), GaN (Jacobs et al. 2008), canavalin
231 (Land et al. 1995) and lysozyme (Heijna et al. 2006) crystals and their formation mechanism is
232 explained in terms of the spiral growth from screw dislocation. The formation of nanoscale hollows
233 in crystals derived from screw dislocation was predicted by Frank (1951). The radius of a hollow
234 core can be estimated by the following equation:

$$235 \quad \mathbf{r} = \mu \mathbf{B}^2 / 8\pi^2 \gamma \quad (\text{eq.1})$$

236 where \mathbf{r} is the radius of the hollow core [m], μ is the shear modulus [Pa], \mathbf{B} is the magnitude of
237 Burgers vector [m], γ is the specific surface energy [J/m²]. In order to form a hollow core in hematite,
238 the Burgers vector must exceed a critical dimension that is based on the shear modulus, μ (91 GPa)
239 (Bass 1995) and surface energy, γ (4.38 J/m² for hematite (0001) surface) (Bulgakov et al. 2002).
240 This critical Burgers vector is also given by the energy minimization approach described by Frank
241 (1951):

$$242 \quad \mathbf{B} > 66 \pi \gamma / \mu \quad (\text{eq.2})$$

243 where the right term, $66 \pi \gamma / \mu$, equals 9.98 nm for hematite. Hence the Burgers vector magnitude has
244 to be greater than 9.98 nm in hematite in order to make a hollow core and the radius of the hollow
245 core has to be larger than 26.21 nm, as estimated from eq.1. As shown in Figure 3a, the diameter of
246 observed pore in a hematite nanoparticle is not greater than 3 nm, which is smaller than the
247 calculated value (26.21 nm) by an order of magnitude. The lattice constants of hematite, $a = 0.5038$

248 nm and $c = 1.3772$ nm (Blake et al. 1966), are not large enough to generate Burgers vectors larger
249 than 10 nm. Although Frank's theory contains some approximations such as isotropic elastic
250 constants, the discrepancy between theoretical and experimental results suggests that the formation
251 of nanopores and the crystal growth of this hematite are not just due to spiral growth from screw
252 dislocations.

253 The morphology of nanopores within our hematite nanocrystals is also indicative of a
254 formation mechanism unrelated to screw dislocations. If the nanopores were formed due to spiral
255 growth from screw dislocations, one might expect straight, crystallographically-oriented linear pores
256 such as those found in GaN thin films, in which mostly straight nanopipes are normal to the (0001)
257 planes (Qian et al. 1995; Jacobs et al. 2008). In order to closely examine the morphology of
258 nanopores within our hematite nanocrystals, we utilized tomography. In Figure 6, a tomographic
259 reconstruction of hematite nanocrystals is shown. Nanopores are shaded in blue within the
260 nanoparticulate hematite, which is shaded yellow (Movie 2 in the Data Repository also contains a 3D
261 reconstruction of the nanocrystal and internal nanoporous structures). It is evident from the figure, as
262 well as the movie (see Movie 2 the Data Repository available online), that the nanopores are not
263 straight or oriented in any particular direction within the nanocrystals. It should also be noted that
264 some of the nanopores are fully contained within the nanocrystals. If the nanopores were formed *via*
265 a screw dislocation, it would be expected that the nanopores would contact the nanocrystal surfaces
266 (Frank 1951; Si et al. 1997) which is not the case for our system.

267 As screw dislocations appear to be an unlikely cause of nanopores formation, we propose an
268 alternative mechanism based upon volume differences between the precursor material and end
269 product. Hematite nanocrystals in this study were transformed from ferrihydrite nanoparticles as
270 described above (Fischer and Schwertmann 1975; Cornell et al. 1989). The chemical compositions of
271 the precursor (ferrihydrite) and the final product (hematite) were recently reported as
272 $\text{Fe}_{8.2}\text{O}_{8.5}(\text{OH})_{7.4}\cdot 3\text{H}_2\text{O}$ and $\text{Fe}_2\text{O}_3\cdot 0.2\text{H}_2\text{O}$, respectively, based on crystal structure, chemical, and
273 thermal analyses (Michel et al. 2007; Michel et al. 2010). These chemical compositions suggest that
274 1 mole of ferrihydrite transforms into 4.1 moles of hematite and 5.8 moles of H_2O , judging from the
275 stoichiometry. The volume change in this transformation can be calculated as a 26.4 % reduction
276 using the following values for formula weight and density: 721.4 g/mol and $4.3 \times 10^6 \text{ g/m}^3$ for
277 ferrihydrite and 159.7 g/mol and $5.3 \times 10^6 \text{ g/m}^3$ for hematite, respectively (Michel et al. 2010). This
278 simple calculation implies that crystallization of ferrihydrite into hematite causes a drastic reduction
279 in the volume of the transforming solid phase and results, in part, in the generation of internal pores
280 filled with H_2O such as nanopores in nanohematite in this study. It is also well known that the
281 volume reduction associated with the dehydration of hydrated oxides can produce anhydrous porous
282 material (Naono et al. 1987; Aplett et al. 2003; Yu et al. 2004), which is consistent with the
283 proposed formation mechanism of nanopores in this study.

284 Time-resolved TEM observation on the transformation of ferrihydrite into hematite was carried
285 out by Fischer and Schwertmann (1975). These authors reported that the first visible change was the

286 formation of denser aggregates 10 – 20 times as large as the initial ferrihydrite particles of which
287 average diameter is about 5 nm. Their TEM observation also suggested that these aggregates
288 gradually crystallize into hematite nanoparticles with rhombohedral shape with some imperfections
289 such as fissures and holes. Recently, Yuwono et al. (2010) used cryo-TEM to describe the
290 nanoporous structure of ferrihydrite aggregates (under the experimental conditions of their work, the
291 ferrihydrite converts to goethite, α -FeOOH). On the basis of these previous studies (Fischer and
292 Schwertmann 1975, Yuwono et al. 2010), we propose the formation mechanism of a single crystal of
293 nano-sized rhombohedral hematite with nanopores in Figure 7. First, nanoparticles of a poorly
294 crystallized precursor (ferrihydrite) are formed by the hydrolysis of ferric nitrate, and then the
295 ferrihydrite precursors aggregate without aligning in any particular orientation. In aqueous media, the
296 shape of the resulting aggregate should be three-dimensionally isotropic, most likely spherical or
297 ellipsoidal, since particles can move freely. Subsequently, the phase transformation from
298 poorly-crystalline ferrihydrite to crystalline hematite occurs, resulting in the formation of single
299 crystals of hematite with rhombohedral morphology. During crystallization, the volume of the
300 transforming aggregate shrinks as mentioned above and internal pores form along particle
301 boundaries.

302 A notable feature of the nanoporous hematite crystals is their faceted rhombohedral
303 morphology, which would suggest that during growth the system was close to equilibrium conditions
304 (i.e., low supersaturation and low growth rate, Herring 1951; Williams and Bartelt 1989). Under such

305 equilibrium conditions, it might not be expected that high surface area structures such as nanopores
306 would remain during growth in contrast to the above-mentioned observation. To make a well-defined
307 crystal face from the aggregate of the poorly-crystalline precursor, it is necessary for Fe and O atoms
308 to move and thus atomic diffusion on the crystal surface should be fast enough to achieve the
309 equilibrium condition. On the other hand, atomic diffusion inside the crystal has to be relatively slow
310 to preserve the grain boundaries as nanopores with a nanoparticulate precursor. Thus it is suggested
311 that some chemical conditions, e.g., solution viscosity and diffusion coefficient, within an aggregate
312 of precursors are likely to be much lower than those within the bulk surrounding medium due to the
313 tightly confined space of grain boundaries as demonstrated by many previous studies (Hibara et al.
314 2002; Tsukahara et al. 2007; Kerisit and Liu 2009). In addition, Yin et al. (2004) demonstrated that
315 nanoscale pores can develop inside cobalt oxide (CoO) nanocrystals through a mechanism analogous
316 to void formation via the Kirkendall effect (Smigelskas and Kirkendall 1947), in which pores form
317 because of the difference in diffusion rates between two components in a diffusion couple. The
318 above-mentioned transformation of ferrihydrite into hematite, which is represented as
319 $\text{Fe}_{8.2}\text{O}_{8.5}(\text{OH})_{7.4}\cdot 3\text{H}_2\text{O} \rightarrow 4.1 \text{Fe}_2\text{O}_3\cdot 0.2\text{H}_2\text{O} + 5.8 \text{H}_2\text{O}$ (eq. 3), can also be considered as a phase
320 separation process. This reaction formula and presence of nanopores in hematite nanocrystals suggest
321 that H_2O produced by dehydration of ferrihydrite is segregated into the grain boundaries of
322 precursors, remains there due to the tightly confined space of the grain boundaries, and results in the
323 formation of nanopores inside the crystal. To make both hematite crystals and nanopores filled with

324 H₂O, both of the products in the right side of the reaction formula (eq. 3) have to move in opposite
325 directions; in other words, they must separate from each other. Hence, the kinetic difference of
326 atomic diffusion between inside and outside of the nanosized aggregate/crystal would account for the
327 external crystal morphology and internal nanopore developments.

328

329 **CONCLUSIONS**

330 In summary, this paper reports the internal details of rhombohedral nanocrystals of hematite
331 (α -Fe₂O₃), for the first time, in the form of nanoscale pores (nanopores) within crystals observed by
332 HAADF-STEM tomography. Dissolution experiments of the hematite nanocrystals using ascorbic
333 acid as a reductant demonstrated that these nanopores act as reactive sites for reductive dissolution.
334 These results suggest that the large volume reduction concurrent with the formation of hematite
335 nanocrystals from poorly crystalline ferrihydrite nanoparticle aggregates result in spaces at some of
336 the former grain boundaries of the precursor nanoparticles. The spaces are the observed nanopores
337 and this formation mechanism is different from those previously reported, such as hollow cores
338 originating from screw dislocations (Frank 1951). These findings are of fundamental importance to
339 understanding how certain crystal morphologies, internal structures, defects and reactive sites occur
340 in nanocrystals formed from a poorly crystalline precursor.

341

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552 **Figure captions**

553 **Figure 1.** TEM image of hematite nanocrystals showing rhombohedral shape. Arrows indicate
554 crystal imperfections which are barely observable.

555 **Figure 2.** (a) HRTEM image of hematite nanocrystal showing a hollow core (nanopore)
556 perpendicular to the page. (b) HAADF-STEM image of hematite nanocrystal showing
557 nanopores running through the crystals. (c) Isosurface image of hematite nanocrystal
558 shown in (b). Nanoscale dimple on the surface of crystal was found by HAADF-STEM
559 tomography. A 3D movie of this tomographic reconstruction is available online (see
560 Movie 1 in the Data Repository). (d) Two slices perpendicular to each other taken from
561 the tomography image shown in (c). Nanopores run inside the crystal.

562 **Figure 3.** Hematite nanocrystals showing a rhombohedral morphology with nanopores clearly
563 visible. (a) HAADF-STEM image taken at 200kV with a field emission source. Black
564 and white arrows mark edges with high and low contrast, respectively, keeping in mind
565 the sensitivity of HAADF-STEM image contrast to the average atomic number along
566 the electron beam path and the path length through the material depending on the shape
567 and orientation of the particle, and voids within the particle. (b) HRTEM image taken at
568 200kV with a field emission source.

569 **Figure 4.** TEM images taken (a) immediately after inserting the sample and (b) after about 15
570 minutes. White and black arrows show a nanopore within a hematite nanocrystal and
571 irregular surface morphology of another hematite nanocrystal, respectively.

572 **Figure 5.** HRTEM images of hematite nanocrystals. Arrowheads mark nanopores that reach the
573 surface of crystals. (a) Hematite before dissolution showing nanopores. (b) Hematite
574 after dissolution showing dramatically enlarged funnel-shaped openings of pre-existing
575 nanopores.

576 **Figure 6.** Isosurface image of hematite nanocrystals. The internal nanopores are light green in
577 color. The inset shows the orientation of the nanopores within the hematite crystals. A
578 3D movie of this tomographic reconstruction is available online (see Movie 2 in the
579 Data Repository).

580 **Figure 7.** Schematic illustration of crystallization routes of hematite from ferrihydrite
581 nanoparticles. In this model, aggregation of rounded Ft particles occurs first, resulting
582 in the formation of a spherical or ellipsoidal aggregate. Subsequently Ft crystallizes into
583 Ht with a concurrent reduction in volume indicated by white arrows (-26.4 %). The
584 resulting morphology of the nanocrystal is rhombohedral, with nanopores formed at the
585 grain boundaries of the precursors due to the volume reduction with crystallization.

586

587 **Captions for Deposit Items**

588 **Movie 1.** Isosurface representation of hematite nanocrystals showing a nanoscale pore on one of
589 the nanohematite surfaces.

590 **Movie 2.** Isosurface representation of hematite nanocrystals showing the internal nanopores.

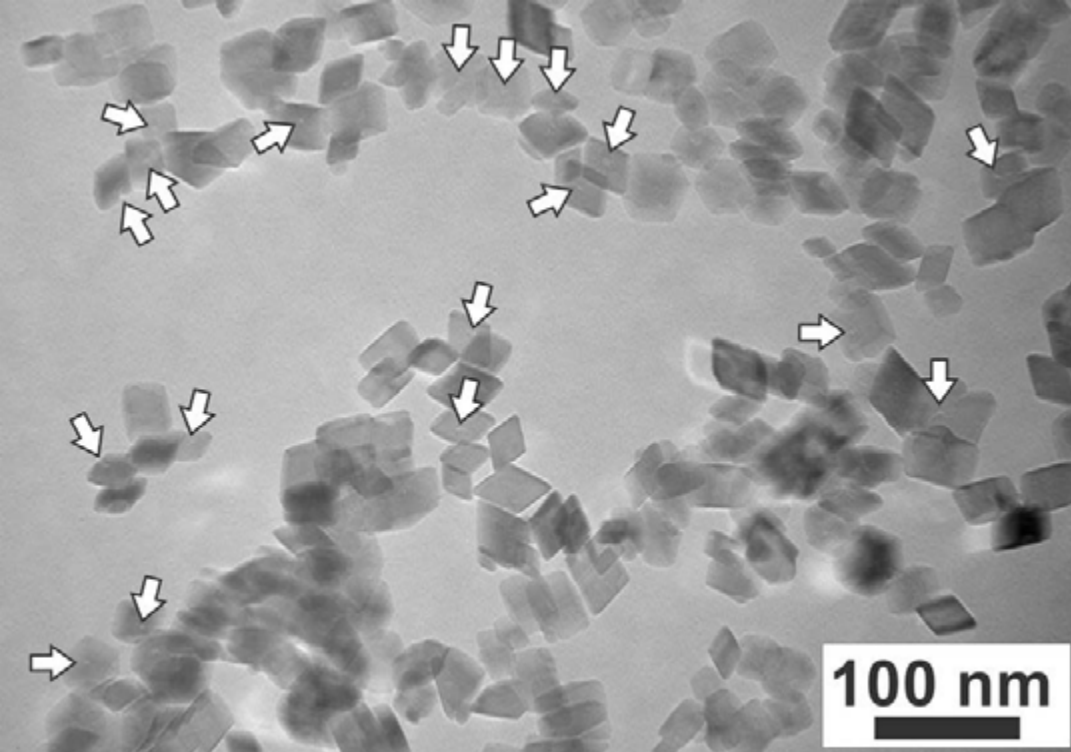


Fig. 1 (Echigo et al.)

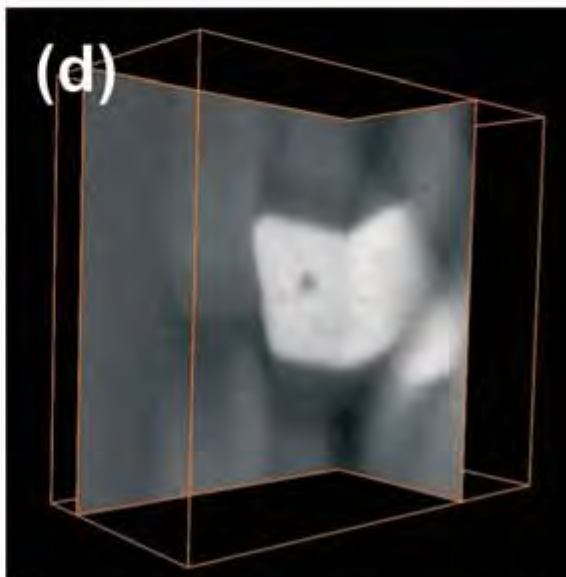
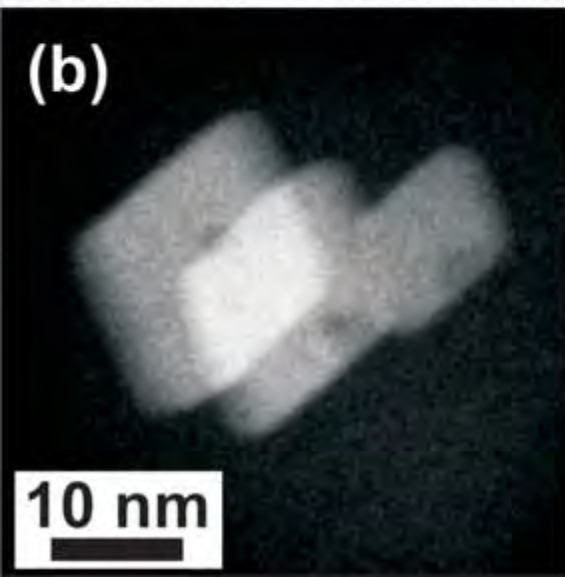
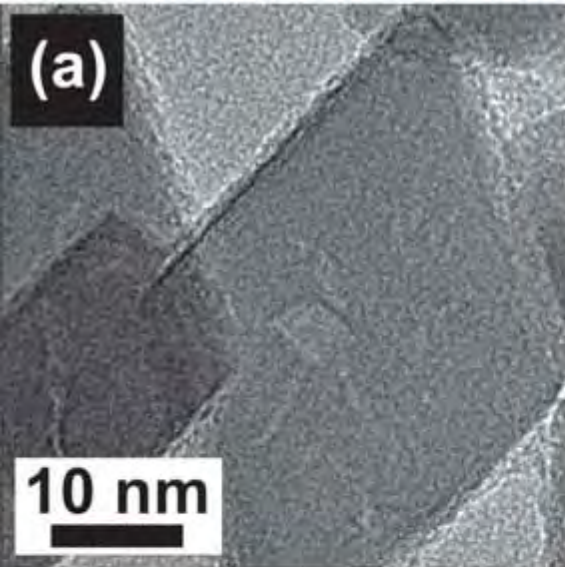
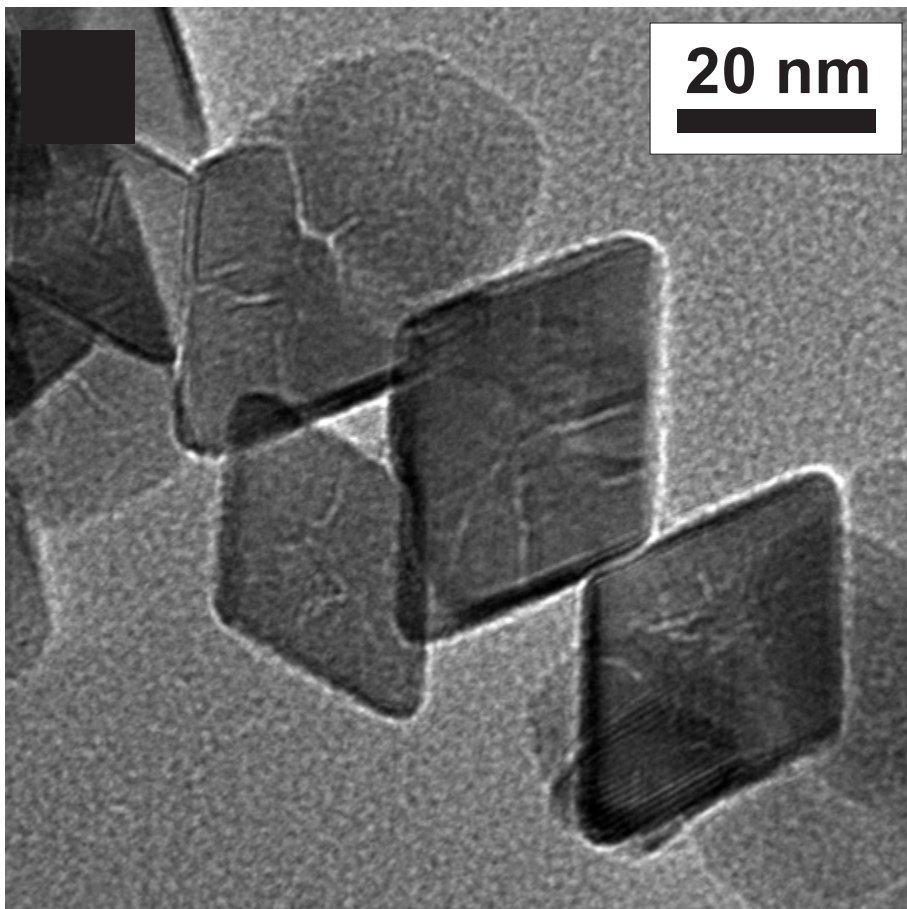
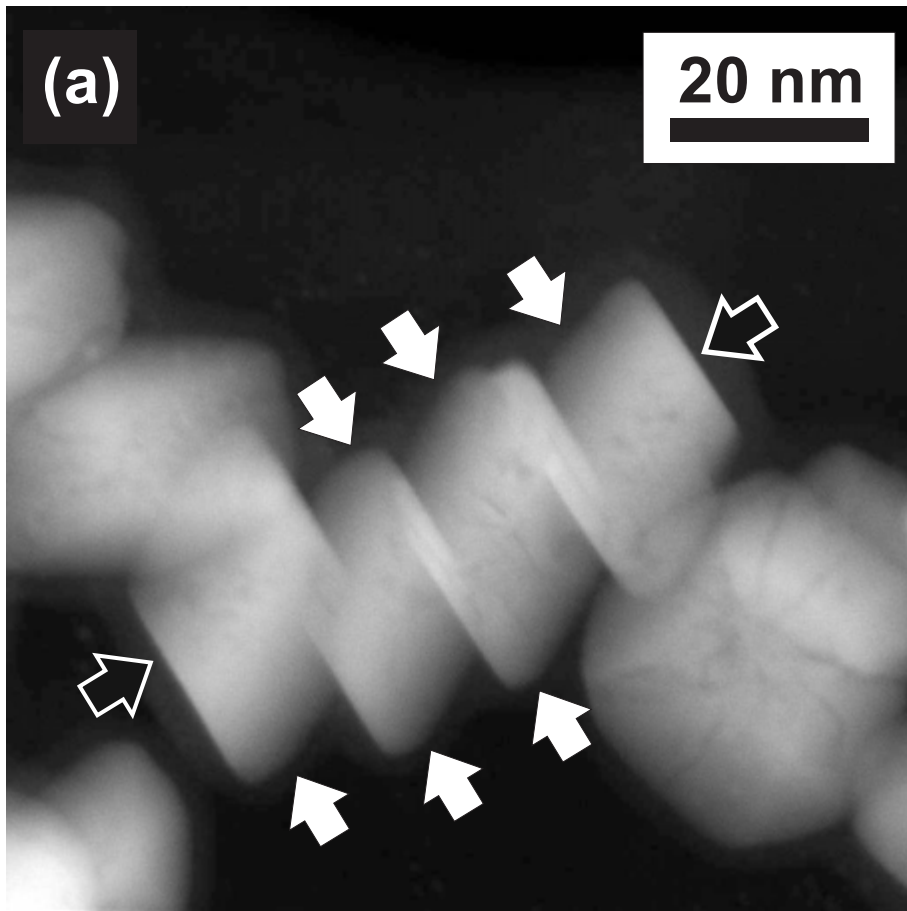


Fig. 2 (Echigo et al.)



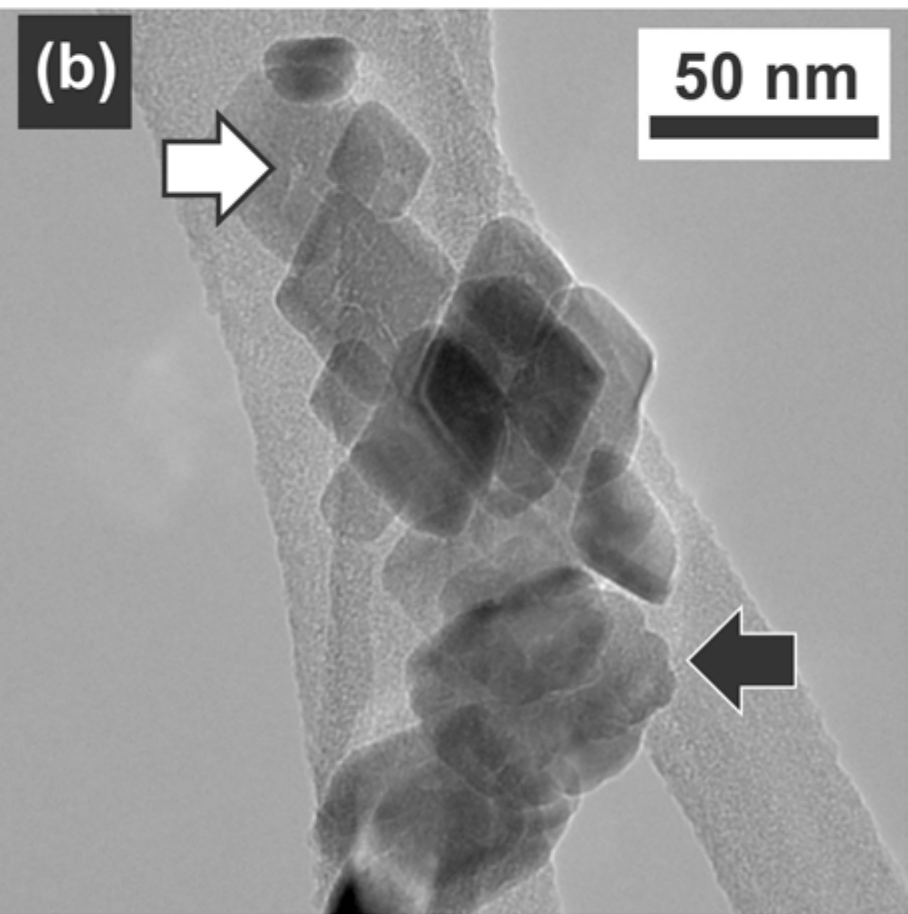
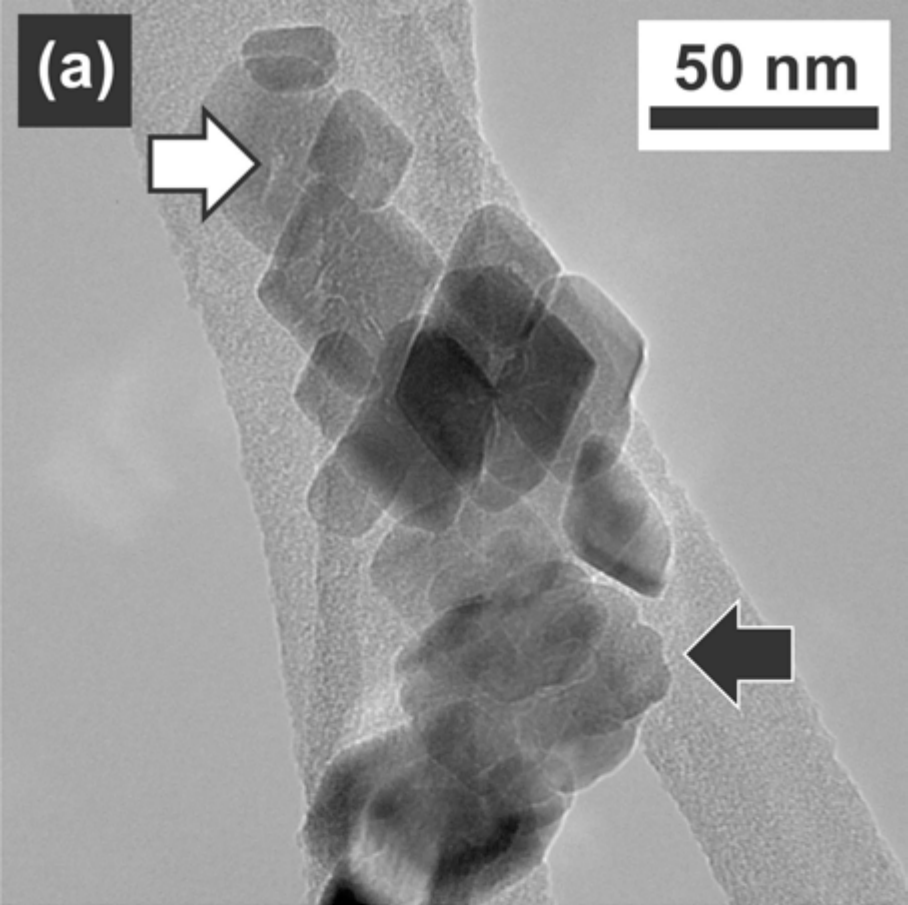


Fig. 4 (Echigo et al.)

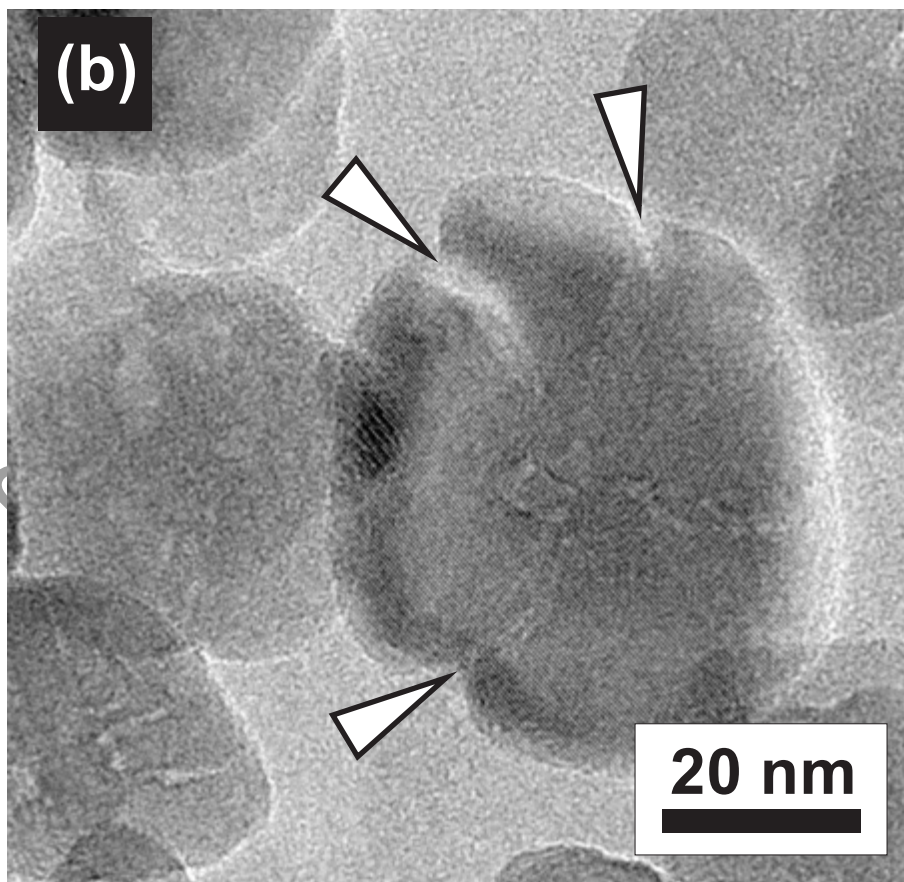
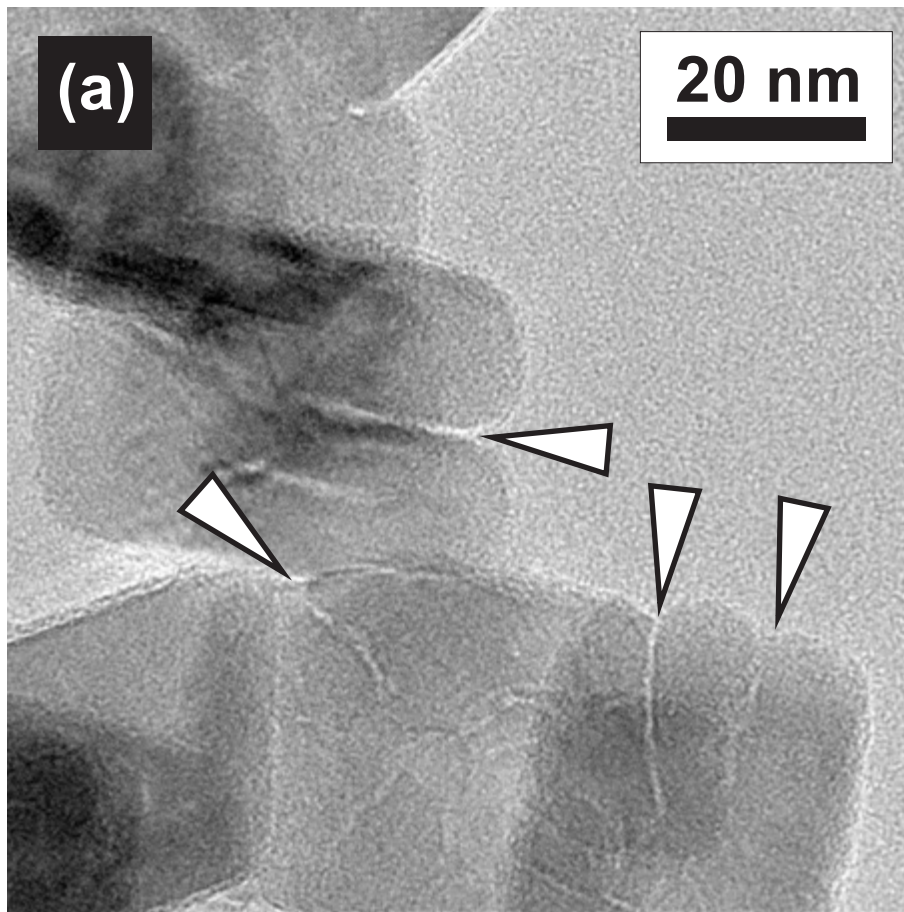
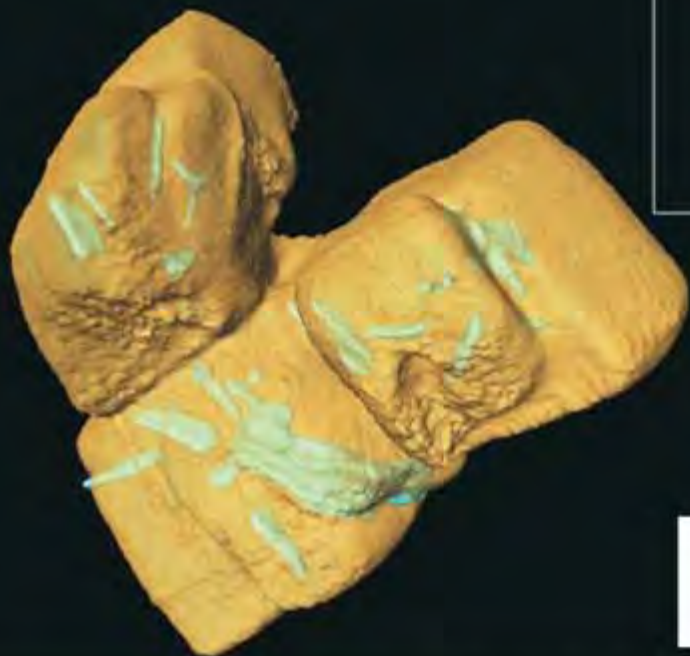


Fig. 5 (Echigo et al.)



30 nm

Fig. 6 (Echigo et al.)

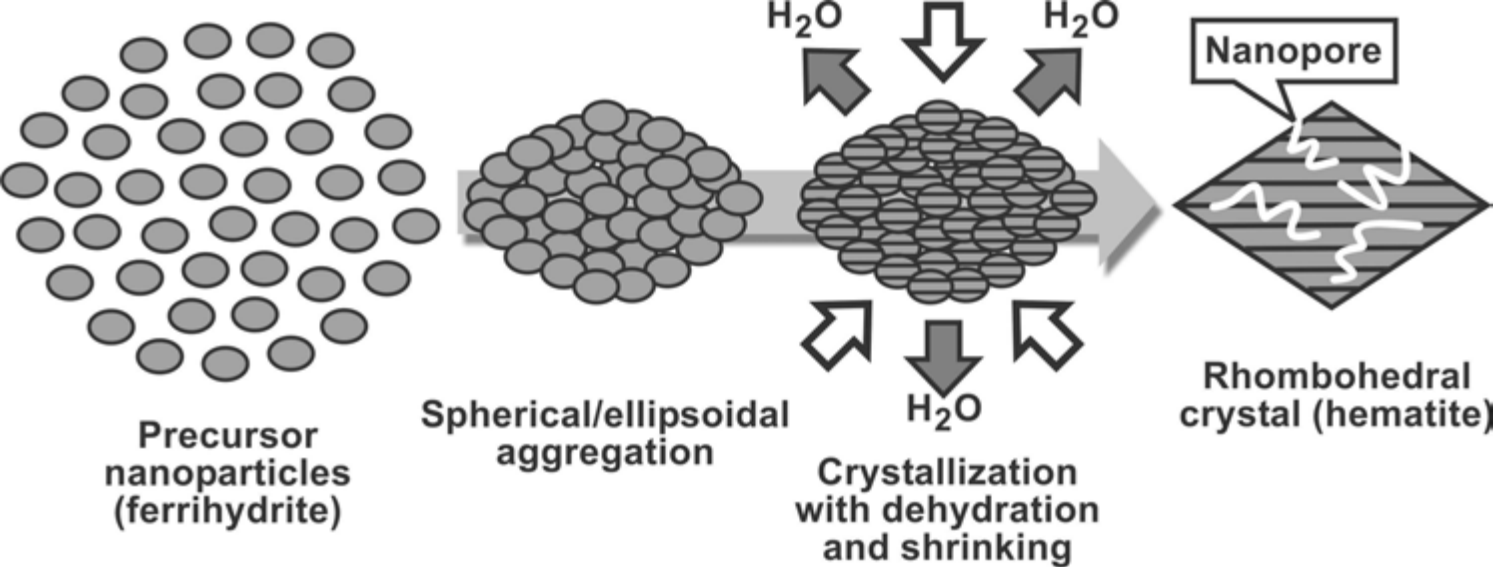


Fig. 7 (Echigo et al.)